

Article

Off-Line Optimization Based Active Control of Torsional Oscillation for Electric Vehicle Drivetrain

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Abstract: As there is no clutch or hydraulic torque converter in electric vehicles to buffer and absorb torsional vibrations. Oscillation will occur in electric vehicle drivetrains when drivers tip in/out or are shifting. In order to improve vehicle response to transients, reduce vehicle jerk and reduce wear of drivetrain parts, torque step changes should be avoided. This article mainly focuses on drivetrain oscillations caused by torque interruption for shifting in a Motor-Transmission Integrated System. It takes advantage of the motor responsiveness, an optimal active control method is presented to reduce oscillations by adjusting motor torque output dynamically. A rear-wheel-drive electric vehicle with a two gear automated manual transmission is considered to set up dynamic differential equations based on Newton's law of motion. By linearization of the affine system, a joint genetic algorithm and linear quadratic regulator method is applied to calculate the real optimal motor torque. In order to improve immediacy of the control system, time consuming optimization process of parameters is completed off-line. The active control system is tested in AMESim[®] and limitation of motor external characteristics are considered. The results demonstrate that, compared with the open-loop system, the proposed algorithm can reduce motion oscillation to a satisfied extent when unloading torque for shifting.

Keywords: active control; torsional oscillation; electric vehicle drivetrain

1. Introduction

With the increasing emergence of environment and energy issues as factors impacting on the design of passenger transportation system, scholars all over the world are devoting themselves to finding alternative energy and clean energy solutions for industry [1]. As a major energy-consuming product, reducing fuel consumption or finding alternative energy resources are significant targets for the automotive industry [2], electric vehicles (EV) have advantages of lower transportation cost, no direct emissions, no consumption of fuel, and smoother driving experience, which has drawn attention from vehicle designers and academics around the world. In 1976, a law is passed in America to ensure the healthy development of the electric vehicle industry [3]; today, the electric vehicle is occupying a larger and larger market share.

There are many differences in the drivetrain for traditional fuel-consuming vehicles and electric vehicles. The main parts of a typical a rear-wheel drive electric vehicle drivetrain are motor, transmission, shafts, and wheels as shown in Figure 1. A typical compact automobile drivetrain integrates the motor and automated manual transmission (AMT) with final drive to reduce speed and generate larger torque for driving the vehicle. The most obvious difference is that there is no clutch or hydraulic torque converter in electric vehicles. Considering the elastic and damping parts,

the drivetrain should be regarded as a second order oscillatory system, because there are fewer parts to interrupt the transmission of power, and no parts to buffer or absorb torsional vibration oscillation caused by rapid torque changes. Figure 2, cited from reference [4], shows the typical oscillations of driveline when shifting.

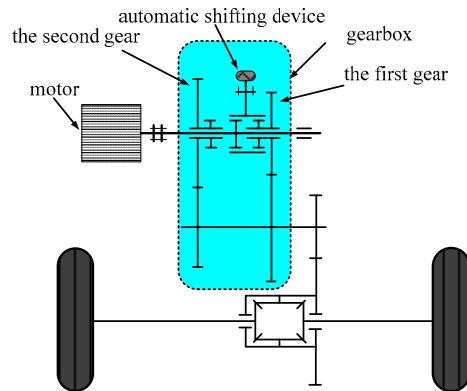


Figure 1. Structure of rear-wheel-drive electric vehicle drivetrain with motor-transmission integrated system.

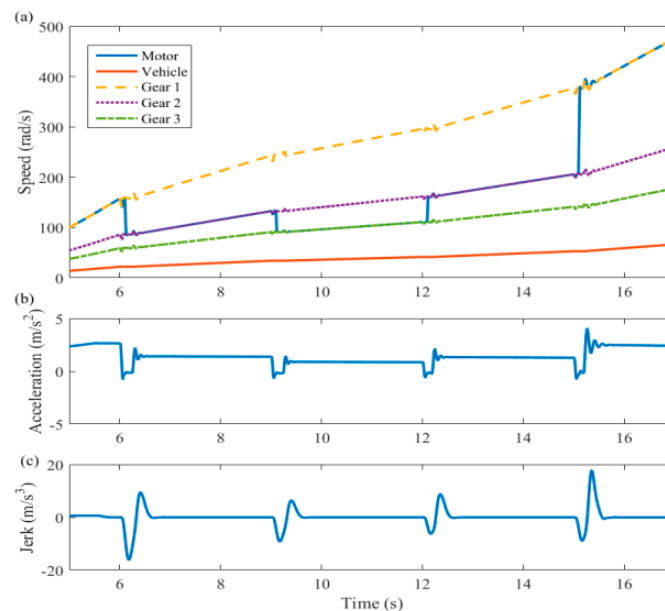


Figure 2. Up and down shift transients for clutchless automated manual transmission (AMT) powertrain for a 20 ms stage duration at 200 Nm motor torque (a) system speeds, (b) vehicle longitudinal acceleration, and (c) vehicle longitudinal jerk.

The primary dynamic response in vehicle drivetrain is referred to as shuffle, and is linked to the lowest natural frequency of the drivetrain. This is one of the most critical issues of motor-transmission directly coupled to the drive system of electric vehicles. Some of these oscillations are transmitted through the bearing mounts and transmission shafts to the gearbox housing. In some instances it may be radiated into the environment as noise as well [5]. Improving the performance of the driveline by reducing undesirable oscillations is, therefore, a critical issue in automotive development.

There are two main kinds of schemes to solve such problems, one is to add torsional shock absorbers or clutch [6]. In 2009 Zhang et al. [7] have analyzed electric vehicle drivelines and drawn a conclusion that it is an underdamped vibration system. Oscillations can be reduced by designing a damper, but it may introduce other vibrations caused by structural change, and it also increases

complexity of the system and manufacturing cost. The other option is controlling the motor reference torque output, by adjusting motor torque output dynamically to give the driveline torque compensation against oscillation; this is an active control method.

Templin et al. [8] at Sweden Linköping University has conducted research on shifting without detaching the clutch for a heavy truck with an internal combustion engine, by applying engine torque control during gear shifting to unload torque, minimize shift time and increase shift quality. Subsequent research has shown that there are still many researchers investigating active control for drivetrain vibrations by controlling engine torque output actively and dynamically with feed forward control method [9], optimal algorithm [10,11], model predictive control [12,13], H-infinity optimization [14] to replace the simple open-loop system to reduce oscillation when shifting or during tip in/out. The core principles of the above concepts are similar, by controlling engine torque according to drivetrain motion state, a controller will compensate for the speed oscillations. Such a compensator will act as a feedback unit so that a close-loop system is composed to improve drivetrain system performance. However, because the inherent defects of engines (such as variability of output torque) have limited success in terms of accuracy of control and rapid response, it is difficult to apply the above methods to control engine torque to compensate motion oscillation of drivetrain in a certain frequency band.

The ongoing development of electric motors and associated power electronics produces a system that can be easily and precisely controlled. Mohsen et al. have proposed two approaches for the implementation of finite-control-set model predictive control (FCS-MPC) methods to control a permanent-magnet synchronous motor torque fed by a matrix converter; these methods were presented and their results were evaluated experimentally. Neither method needs a current PI controller and modulator, which leads to a fast dynamic [15]. Yulin et al. have improved MPC by proposing an alternative strategy of finite-control-set model-predictive torque control (MPTC), so that the computational burden and the torque ripple can decouple the switching frequency from the controller sampling time, which is then reduced [16]. Furthermore, motors installed in electric vehicles have shown an excellent performance with higher efficiency, lower response times, higher power density [17]; some scholars investigated the problem of automatic speed tracking control of an electric vehicle based on higher order sliding mode (HOSM) observer for the events of sensor faults/failures to maintain a good control performance [18]. More adaptable than conventional engines, electric motors can overcome large resisting moment of inertia during vehicle launch, with the motor connected rigidly and directly to the wheels. As the motor does not stall, the clutch and torque converter are no longer required. The structure of the electric vehicle drivetrain is consequently much simpler and more compact.

Based on the advantages of electric motors, many researchers are determined to realize the active control for EV drivetrain oscillation. In 2015 Song et al. [19] applied fuzzy logic to control motor torque to actively reduce oscillations. Bang et al. [20] presented a novel filter using wheel speeds to eliminate oscillations and improve the robustness of EV control. In 2008 Orłowska-Kowalska et al. [21] proposed an adaptive sliding neuro-fuzzy speed controller for the drive system to improve robustness of control system. Similarly, in 2015 Chen et al. [22] applied mode-switching-based active control of drivetrain for EV during regenerative braking. However, some of these algorithms are too complicate to be applied practically, or too time-consuming to meet the requirements of torsional oscillation frequency up to several dozens of Hertz. Furthermore, the limitations of motor external characteristics are also not considered. Aimed at a kind of motor-transmission integrated drive system, Fu et al. [23] proposed an adaptive method by using the linear quadratic regulator (LQR) and dimensionality reduction observer joint algorithm.

At present, the linear quadratic regulator control algorithm has been found to be one of the most effective methods in vibration control under the premise of appropriate weighting matrices, which gives optimal control gain by minimizing the performance index [24–26]. The weighting matrices Q and R will influence the optimal result directly. However, they are selected based on designer's subjective preference currently and generally; also, such optimal results may not be the real

optimal value and even may cause side-effects. Many researchers are looking for methods to choose appropriate weighting matrices to bring a better control performance [27–29]. This work aims to present a joint genetic algorithm (GA) and optimal control method for the suppression of oscillations in EV drivetrain. The genetic algorithm searches for the optimum selection of weighting matrices off-line, and this process regards root mean square (RMS) of motor rotational oscillation, drive-shaft rotational oscillation, and drive-shaft twist angle as the multi-objective optimization cost function, so that a reduced jerking feel and improved shift quality can be realized. This active anti-jerking control system is tested on AMESim® (Version 15, Siemens, Beersel, Belgium, 2016). The results demonstrate that it can realize rapid unloading of the motor output torque to the transmission to zero before opening the synchronizer mechanism for shifting. At the same time, oscillations of EV driveline are actively damped to a satisfactory extent in comparison to open-loop and a reference control strategy.

2. Drivetrain Modelling

The establishment of drivetrain is based on a rear-wheel-drive electric vehicle with integrated motor-transmission system. A six degrees of freedom model is applied to develop the dynamic equation as shown in Figure 3, it can reveal frequency characteristics, decoupling ratio, transmissibility, etc. of the EV drivetrain more accurately than the conventional two or three degrees of the freedom model [30]. The drivetrain model consists of motor rotor, input shaft and output shaft of transmission (neglecting gear lash), final drive, flexible drive shaft, wheels, and translational mass of vehicle body. The symbols and subscripts of the drivetrain mathematical model are shown in Table 1.

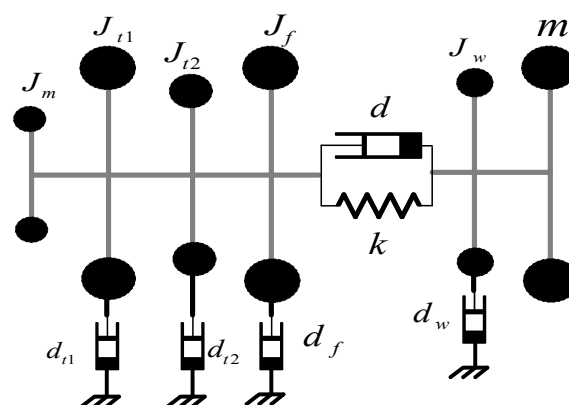


Figure 3. Six degrees of the freedom model of electric vehicle (EV) drivetrain.

Table 1. Symbols and subscripts of electric vehicle (EV) drivetrain model cite.

Symbols	Indication	Subscripts	Indication
J	mass moment of inertia	m	Motor
k	torsional stiffness	t	transmission
d	torsional damping	p	propeller shaft
i	gear ratio	f	final drive
θ	torsion angle of drive shaft	d	drive shaft
T	torque include friction	w	wheel
l	resisting moment	-	-
m	gross mass of vehicle	-	-
r	wheel radius	-	-

Based on the dynamic equations of each part, the EV drivetrain model can be transformed to state space model as shown in Equation (1) and torsional angle, wheel speed and motor rotor speed are selected as the state variables:

$$\dot{\mathbf{x}} = \mathbf{Ax} + \mathbf{Bu} + \mathbf{H}I \quad (1)$$

where \mathbf{A} , \mathbf{B} , \mathbf{H} , l denote

$$\mathbf{A} = \begin{pmatrix} 0 & -1 & \frac{1}{i} \\ \frac{k}{J_2} & -\frac{d+d_2}{J_2} & \frac{d}{iJ_2} \\ -\frac{k}{iJ_1} & \frac{d}{iJ_1} & -\frac{d_1+\frac{d}{J_2}}{J_1} \end{pmatrix} \mathbf{B} = \begin{pmatrix} 0 \\ 0 \\ \frac{1}{J_1} \end{pmatrix} \mathbf{H} = \begin{pmatrix} 0 \\ -\frac{1}{J_2} \\ 0 \end{pmatrix} x_1 = \frac{\theta_m}{i_t i_f} - \theta_w, x_2 = \dot{\theta}_w, x_3 = \dot{\theta}_m \quad (2)$$

with

$$i = i_t i_f, J_1 = J_m + J_t/i_t^2 + J_f/i_t^2 i_f^2, J_2 = J_w + m r^2, d_1 = d_t/i_t^2 + d_f/i_t^2 i_f^2, d_2 = d_w + m g c_{r2} r^2 \quad (3)$$

In the above equations, u is the motor torque output, c_{r1} , c_{r2} are coefficients in fitting formula of rolling resistance $F_r = m g (c_{r1} + c_{r2} r \dot{\theta}_w)$, and from reference [31], they are set as 0.01 and 0.002, respectively. Considering that the process of shifting occurs over a short time period, drag torque l is regarded as a constant. The EV drivetrain is modeled in AMESim[®] and these tests are shown in Figure 4.

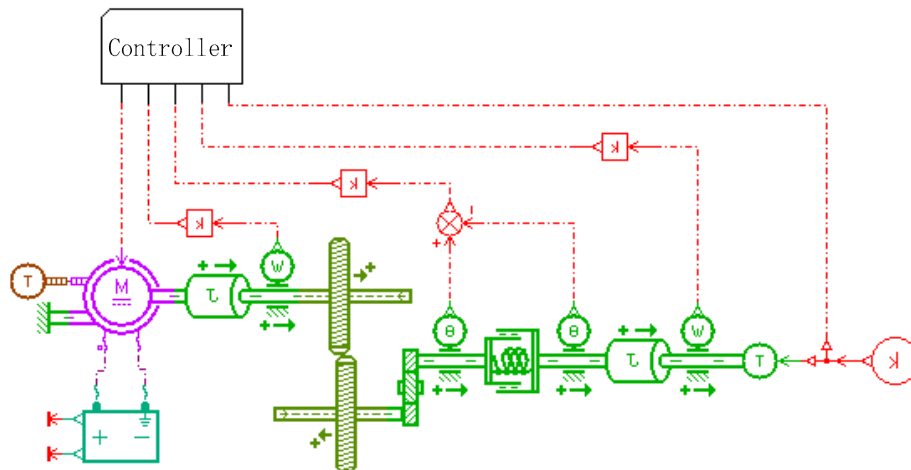


Figure 4. Electric vehicle drivetrain model.

3. Active Control System

3.1. Controller Design

Active control of oscillation for shifting unloads motor torque dynamically rather than directly, until it is suitable for detaching the meshed gears, it will introduce much less motion oscillation. Therefore, minimization of the torque τ of meshed gears is selected as control objective of this controller. Figure 5 shows a simplified transmission model, where damping is considered in input and output shafts, with d_{t1} and d_{t2} , respectively.

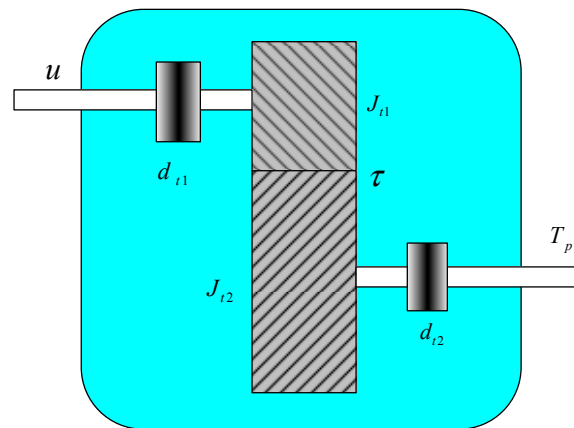


Figure 5. Simplified transmission model.

For each gear shaft in transmission above, dynamic equation with transmission torque τ can be obtained as follows.

$$J_{t1}\ddot{\theta}_m = u - d_{t1}\dot{\theta}_m - \tau \quad (4)$$

Combining them with the drive shaft dynamic Equation (5), Equation (6) can be transformed. The specific process of derivation can be seen in [32]:

$$\left(J_m + \frac{J_t}{i_t^2} + \frac{J_f}{i_t^2 i_f^2}\right)\ddot{\theta}_m = T_m - \left(\frac{d_t}{i_t^2} + \frac{d_f}{i_t^2 i_f^2}\right)\dot{\theta}_m - k \frac{(\theta_m/i_t i_f - \theta_w)}{i_t i_f} - d \frac{(\dot{\theta}_m/i_t i_f - \dot{\theta}_w)}{i_t i_f} \quad (5)$$

$$\tau = \mathbf{M}\mathbf{x} + D\mathbf{u} \quad (6)$$

where

$$\mathbf{M} = \begin{pmatrix} \frac{J_{t1}k}{J_1 i_g i_0} & -\frac{J_{t1}d}{J_1 i_g i_0} & \frac{J_{t1}(d_1 + \frac{d}{i_g^2 i_0^2})}{J_1} - d_{t1} \end{pmatrix}, D = 1 - \frac{J_{t1}}{J_1} \quad (7)$$

The objective of the control system is to minimize the deviation between torque τ in meshed gears and the desirable reference value; τ should be reduced to zero before gear change begins in order to ensure smooth and quick shifting, so the reference value is 0. However, the response time should not be as short as possible, because quite a short response time always introduce a large overshoot, so a reasonable compromise is necessary. The cost function can be extended as (8). The second term indicates deviation between the control signal and the reference u_{shift} , η is introduced as a trade-off between response time and large deviations of control signal (overshoot). It is the variable to be optimized.

$$\lim_{T \rightarrow \infty} \int_0^T \tau^2 + \eta(u - u_{shift})^2 dt \quad (8)$$

u_{shift} can be derived as shown in Equation (9) by setting $\tau = 0$.

$$u_{shift} = \mu_x \dot{\theta}_w + \mu_l l \quad (9)$$

where

$$\mu_x = (d_{t1}i - \frac{J_{t1}i}{J_1 i^2 + J_2} d_1 i^2) [1 - \frac{J_{t1} i^2}{J_1 i^2 + J_2}]^{-1}, \mu_l = -\frac{J_{t1} i}{J_1 i^2 + J_2} [1 - \frac{J_{t1} i^2}{J_1 i^2 + J_2}]^{-1} \quad (10)$$

However, Equation (1) is an affine system because of the constant term l [32], in order to obtain an optimal feedback unit based on LQR algorithm, Equation (1) should be linearized in the area near the equilibrium point, and the linearized state space equation is given in Equation (11).

$$\Delta \dot{\mathbf{x}} = \mathbf{A} \Delta \mathbf{x} + \mathbf{B} \Delta u \quad (11)$$

where $\Delta \mathbf{x} = \mathbf{x} - \mathbf{x}_0$, $\Delta u = u - u_0$, $\mathbf{x}_0 = \mathbf{x}_0(x_{20}, l)$, $u_0 = u_0(x_{20}, l)$. x_{20} and u_0 are the initial values of x_2 and u respectively, and considering the Equation (6), Equation (8) can be transformed into Equation (12).

$$\lim_{T \rightarrow \infty} \int_0^T (\mathbf{M} \Delta \mathbf{x} + D \Delta u + r_1)^2 + \eta (\Delta u - \mu_x \Delta x_2 + r_2) dt \quad (12)$$

where $r_1 = \mathbf{M}x_0 + Du_0$, $r_2 = u_0 - \mu_x x_{20} - \mu_l l$. Based on Equation (1), the model of the drivetrain is augmented into Equation (13), σ should be small enough so that $r_{1,2}$ is a slow-varying value, i.e., $\dot{r}_1 = -\sigma r_1$, $\dot{r}_2 = -\sigma r_2$, and the linearized system will be stable.

$$\mathbf{A}_r = \left(\begin{array}{ccc|cc} & & & 0 & 0 \\ & \mathbf{A} & & 0 & 0 \\ & & & 0 & 0 \\ \hline 0 & 0 & 0 & -\sigma & 0 \\ 0 & 0 & 0 & 0 & -\sigma \end{array} \right) \mathbf{B}_r = \left(\begin{array}{c} \mathbf{B} \\ \cdots \\ 0 \\ 0 \end{array} \right) \mathbf{x}_r = \left(\begin{array}{c} \Delta \mathbf{x} \\ r_1 \\ r_2 \end{array} \right) \quad (13)$$

So the cost function (12) can be augmented as Equation (14).

$$\lim_{T \rightarrow \infty} \int_0^T (\mathbf{x}_r^T \mathbf{Q} \mathbf{x}_r + R \Delta u^2 + 2 \mathbf{x}_r^T \mathbf{N} \Delta u) dt \quad (14)$$

where

$$\mathbf{Q} = \left(\begin{array}{ccc} \mathbf{M} & 1 & 0 \end{array} \right)^T \left(\begin{array}{ccc} \mathbf{M} & 1 & 0 \end{array} \right) + \eta \left(\begin{array}{ccccc} 0 & -\mu_x & 0 & 0 & 1 \end{array} \right)^T \left(\begin{array}{ccccc} 0 & -\mu_x & 0 & 0 & 1 \end{array} \right), R = \eta \quad (15)$$

$$\mathbf{N} = \left(\begin{array}{ccc} \mathbf{M} & 1 & 0 \end{array} \right)^T \mathbf{D} + \eta \left(\begin{array}{ccccc} 0 & -\mu_x & 0 & 0 & 1 \end{array} \right)^T \quad (16)$$

In order to minimize the Equation (14), the optimal feedback unit shown in Equation (17) is obtained based on LQR algorithm.

$$\mathbf{K}_c = \mathbf{Q}^{-1} (\mathbf{B}_r^T \mathbf{P}_c + \mathbf{N}^T) \quad (17)$$

where \mathbf{P}_c is the solution of the Riccati Equation shown as Equation (18).

$$\mathbf{A}_r^T \mathbf{P}_c + \mathbf{P}_c \mathbf{A}_r + R - (\mathbf{P}_c \mathbf{B}_r + \mathbf{N}) \mathbf{Q}^{-1} (\mathbf{P}_c \mathbf{B}_r + \mathbf{N})^T = 0 \quad (18)$$

Therefore, the output of the controller, torque command of the motor u , can be obtained ultimately as the following equations.

$$u = \mathbf{K}_0 \mathbf{x}_{20} + \mathbf{K}_l l - \left(\begin{array}{ccc} \mathbf{K}_{c1} & \mathbf{K}_{c2} & \mathbf{K}_{c3} \end{array} \right) \mathbf{x} \quad (19)$$

where

$$\mathbf{K}_0 = (1 - K_{c4} D - K_{c5}) \lambda_x + \left(\begin{array}{ccc} K_{c1} & K_{c2} & K_{c3} \end{array} \right) \delta_x - K_{c4} \mathbf{M} \delta_x + K_{c5} \mu_x \quad (20)$$

$$\mathbf{K}_l = (1 - K_{c4} D - K_{c5}) \lambda_l + \left(\begin{array}{ccc} K_{c1} & K_{c2} & K_{c3} \end{array} \right) \delta_l - K_{c4} \mathbf{M} \delta_l + K_{c5} \mu_l \quad (21)$$

with

$$\lambda_x = (d_1 i^2 + d_2) / i, \delta_x = \left(\begin{array}{ccc} d_2 / k & i & 1 \end{array} \right)^T \lambda_l = 1 / i, \delta_l = \left(\begin{array}{ccc} 1 / k & 0 & 0 \end{array} \right)^T \quad (22)$$

One of the main challenges of the LQR or any model-based approach is the model accuracy. How does the model behave against model parameters changing is discussed in Appendix A and stability of the designed controller against model parameter is discussed in Appendix B.

3.2. Off-Line Optimization with Real-Coded Genetic Algorithm

The critical parameter, η , in designing the LQR controller acts as the weighting matrix, and it effects the performance of controller directly. Typically, the choice of this parameter mainly depends on the designer's experience; such a subjective choice cannot guarantee an optimal result, and it may even introduce unknown side effects. In this article, the most appropriate value of η is calculated off line by genetic algorithm in order to seek possible optimal solutions to the problem. Genetic algorithm is an effective research technique based on the rules of natural selection and genetics. By genetic operations such as reproduction, crossover and mutation [33], it simulates the mechanism of survival competitions, the superior results survive while the inferior results are eliminated. GA has been applied to many kinds of optimization issues in engineering, due to its simple and effective implementation procedure [34,35]. In order to unload torque in transmission with less oscillation in drivetrain, root mean square (RMS) of motor speed, torsional angle and rotary speed of drive shaft are introduced to constitute the fitness function, as their unit and magnitude are different, so that the above three indexes are normalized to be the fitness function f , the optimization objectives can be expressed as Equation (23) where $x_{i\text{pass}} (i = 1, 2, 3)$ is open-loop drivetrain system state variable, $N_i (i = 1, 2, 3)$ is amount of sample points.

$$\text{minimize } f = \frac{\sqrt{\frac{\sum_{j=1}^{N_1} x_{1j}^2(\eta)}{N_1}}}{\sqrt{\frac{\sum_{j=1}^{N_1} x_{1j\text{pass}}^2}{N_1}}} + \frac{\sqrt{\frac{\sum_{j=1}^{N_2} x_{2j}^2(\eta)}{N_2}}}{\sqrt{\frac{\sum_{j=1}^{N_2} x_{2j\text{pass}}^2}{N_2}}} + \frac{\sqrt{\frac{\sum_{j=1}^{N_3} x_{3j}^2(\eta)}{N_3}}}{\sqrt{\frac{\sum_{j=1}^{N_3} x_{3j\text{pass}}^2}{N_3}}} \quad (23)$$

with $0.001 \leq \eta \leq 100$, s.t. $x_1(\eta) < x_{1\text{pass}}$, $x_2(\eta) < x_{2\text{pass}}$, $x_3(\eta) < x_{3\text{pass}}$.

Figure 6 illustrates structure and process of control system. In order to save time for control system processing, the weighting matrix η is optimized off line. The main parameters of GA are shown in Table 2.

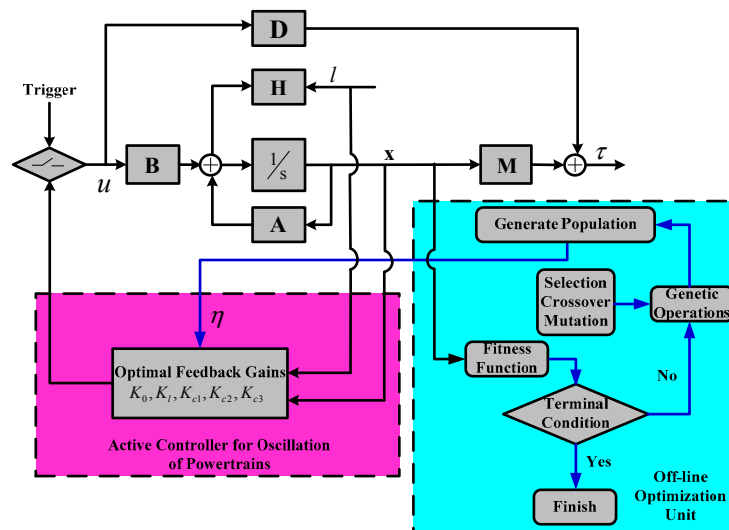


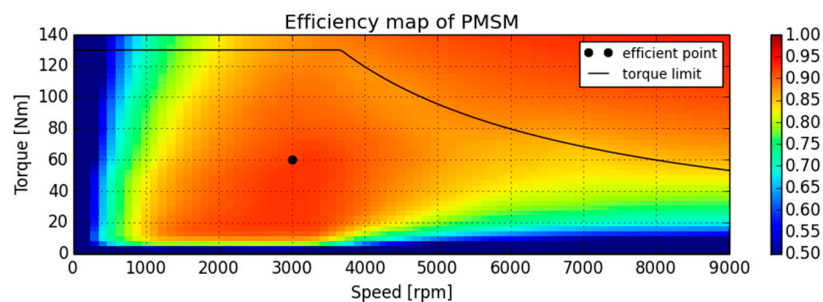
Figure 6. Structure of the active control system with off-line unit.

Table 2. Configuration parameters of genetic algorithm (GA).

Parameter	Configuration	Parameter	Configuration
Encoding	real code	Crossover Fraction	0.4
Population Size	100	Generations	100
Elite Amount	10	Mutation Function	constrained mutation

4. Results and Discussion

The proposed anti-oscillation active control algorithm is tested on a business software AMESim[®], with identical sample time of MATLAB. A drivetrain model is established on AMESim[®] based on parameters and drivetrain structure of an electric vehicle, and parameters of controller is calculated and optimized by MATLAB off-line. The performance of optimized system is compared with unloading motor torque directly and other arbitrary parameters. In order to make the simulation test more realistic, external characteristic of permanent magnet synchronous motor (PMSM) is considered, as shown in Figure 7, which limits the torque command according to the peak torque limit, and the efficiency map related to energy consumption; also, while it is not discussed in this article, some critical parameters are shown in Table 3.

**Figure 7.** External characteristic of permanent magnet synchronous motor.**Table 3.** Configuration parameters of permanent magnet synchronous motor (PMSM).

Parameter	Configuration	Parameter	Configuration
maximum power	60 kW	maximum torque	150 Nm
maximum speed	9000 rev/min	-	-

The critical parameters are listed as the following Table 4.

Table 4. Critical parameters of EV drivetrain.

Parameter	Configuration	Parameter	Configuration
m	1500 kg	r	0.29 m
i_t	3.4545	i_f	4.831
k	246,371 Nm/rad	J_m	0.05 kg·m ²
J_1	0.01055 kg·m ²	J_2	128.15 kg·m ²
d	9.549 Nm/(rad/s)	d_1	0.2 Nm/(rad/s)
d_2	31.17 Nm/(rad/s)	-	-

The test is conducted on the condition when the AMT receive a signal of shifting in the 3rd second, the motor is triggered to unload torque dynamically from initial 80 Nm as normal driving force. The first gear engaged is considered for instance, drag torque l is set to 60 Nm constantly. Figure 8 shows the process of evolution of 100 generations. Because the optimization is quite time-consuming, this searching for the optimal parameter is finished off-line. The optimal η will be searched out

if the fitness namely fitness function f reaches the minimum value. The pink mark is average fitness function of a population with 100 individuals in one generation, and the blue mark is the corresponding best fitness function value. From Figure 8, it can be observed that after revolution of about 20 generations, the best fitness is getting convergent and keep stable, so optimization results of the fitness function with the optimized $\eta = 9.8912$ is obtained. The optimal feedback gains is shown as follows.

$$\mathbf{K}_c = \begin{bmatrix} -5072.2 & -45 & 2.5 \end{bmatrix}, K_0 = 6.8523 \times 10^{-7}, K_I = -0.0052.$$

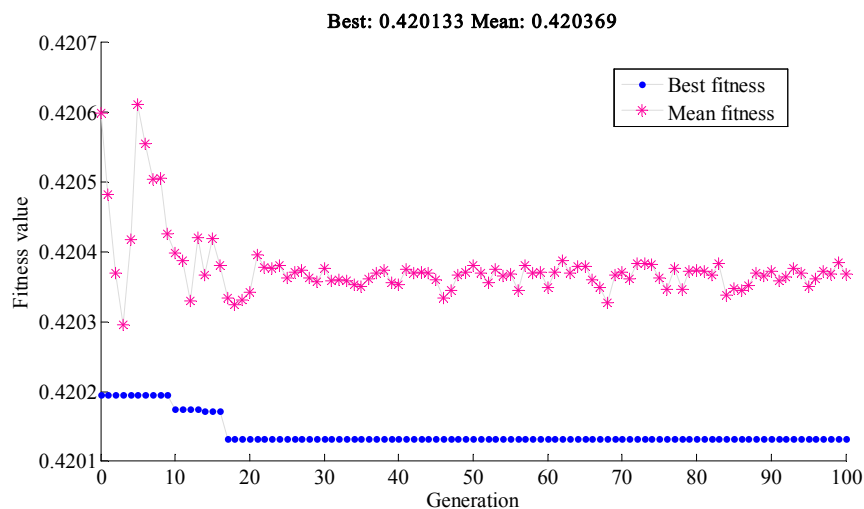


Figure 8. Optimized fitness result.

As a result of the physical characteristics of the motor, such as inertia of motor rotor, the torque output cannot actually be identical with the torque command as shown in Figure 9. It can be observed that motor torque output decreases dynamically instead of decreasing to zero directly, and friction moment, damping moment, inertia moment etc. are surmounted to decrease transmission torque τ , steady-state torque value compensates for large load torques due to losses and inertia. Figures 10 and 11 illustrate motor speed oscillations and drive shaft speed oscillations respectively, Figure 12 shows the torsion angle of drive shaft. Contrast results with arbitrary contrast parameter 1 $\eta = 25$ and contrast parameter 2 $\eta = 9$ are introduced. Compared with open loop, EV drivetrain system with optimal feedback unit performs much better with few speed and torsion angle oscillations, the one with optimized parameter η performs the best.

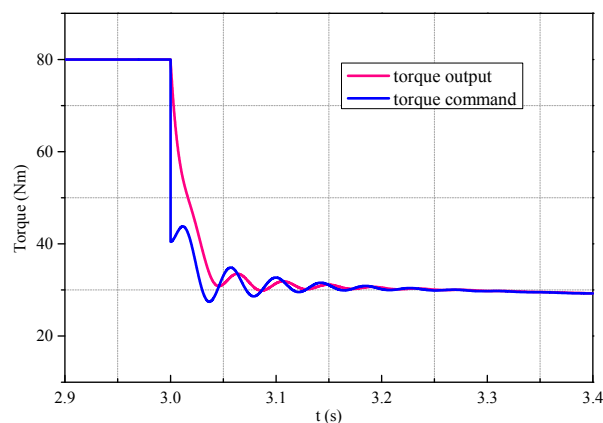


Figure 9. Torque output of permanent magnet synchronous motor (PMSM).

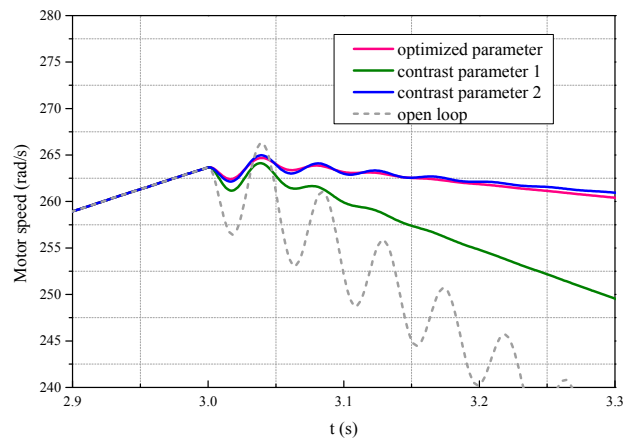


Figure 10. Motor speed oscillations.

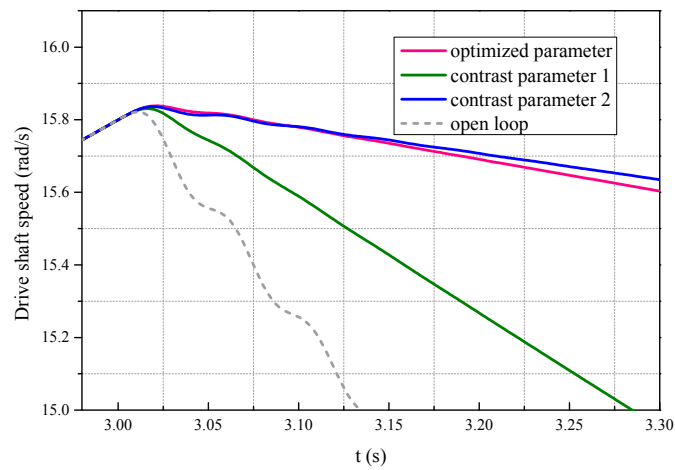


Figure 11. Drive shaft speed oscillations.

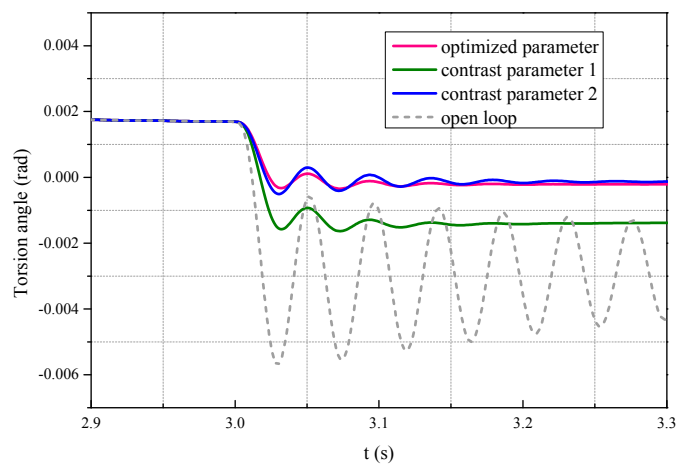


Figure 12. Torsion angle of drive shaft.

In Figure 13, transmission torque τ with the three configurations are compared. It can be observed that the transmission torque decreases to zero dynamically after the motor torque is unloaded. The open-loop system takes the longest time to converge to zero with the most oscillations. The optimal feedback units significantly improve over these results with the transmission torque reducing to zero

much faster with less oscillations. The optimized parameter η performs better than that with contrast parameter, demonstrating that the off-line optimization unit works effectively.

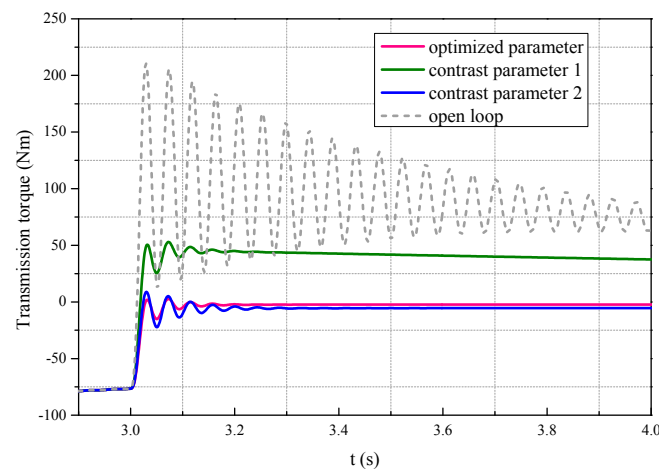


Figure 13. Transmission torque τ .

5. Conclusions and Future Work

The drivetrain of electric vehicles is quite different from that of conventional vehicles, with no clutch or no torque converter to interrupt torque transmission and buffer oscillation during gear shifting. Fortunately, the motor installed in electric vehicles has many advantages, such as being easily controlled and with quick response. This makes it possible to realize active attenuation for oscillation by controlling motor torque. This paper presents an active control method with off-line optimization to unload torque into transmission for gear shifting. Based on the linearized affine EV drivetrain dynamic model, linear quadratic regulator is applied to calculate an active torque to compensate speed oscillation, an off-line optimization unit with joint real-coded genetic algorithm is introduced to search the best weighting parameter of the optimal controller. Test results illustrate that by applying the presented method, torque in meshed gears will be reduced to zero rapidly for gear shifting, and less speed oscillations in the drivetrain will occur during the process of gear change. Therefore, shifting quality is improved, as compared with open-loop control and non-optimal solutions.

The proposed control method will be tested on a test rig and real electric vehicle in future; communication between the motor control unit (MCU) and the transmission control unit (TCU) by Controller Area Network (CAN) bus will be established in the next stage work.

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Appendix A

In this model, J_1 is rotational inertia of motor rotor, i is gear ratio, they are fixed as constant values. k is torsional stiffness of driveshaft. Because there could not be much deformation in driveshaft and it will not be beyond the proportional limit as typical shear stress-strain curve shows. Therefore, it is reasonable to regard the torsional stiffness as constant value. Similarly, d are damping of some parts of the EV drivetrains, they are considered as constant values as well, as in all the relevant references of this article.

The only left parameter of the model is the J_2 , the equivalent rotational inertia of vehicle body, which may change a lot with different loading. In this article, m is supposed to be 1500 kg ($J_2 = 128.15 \text{ kg}\cdot\text{m}^2$) as an empty loading, and here we introduce $m = 2500 \text{ kg}$ ($J_2 = 212.25 \text{ kg}\cdot\text{m}^2$) as full loading for contrast.

Figures A1–A4 illustrate performance comparisons of empty loading ($m = 1500 \text{ kg}$) and performance of full loading ($m = 2500 \text{ kg}$). In the above figures, the proposed controller still works regularly. Transmission torque can be decreased close to 0 dynamically and oscillations are kept in almost the same level. Fortunately, this controller seems not vulnerable to variation of rotational inertia of vehicle body, therefore, this application of LQR is not effected by variation of parameters so much.

The last but not least, there is error of transmission torque τ from 0, that is because the optimal feedbacks are calculated by matlab based on the exacted dynamic model and it is tested in AMESim[®], and we considered as many influential factors as possible to make the test approximate a real test, so the test results may deviate from the ideal result inevitably.

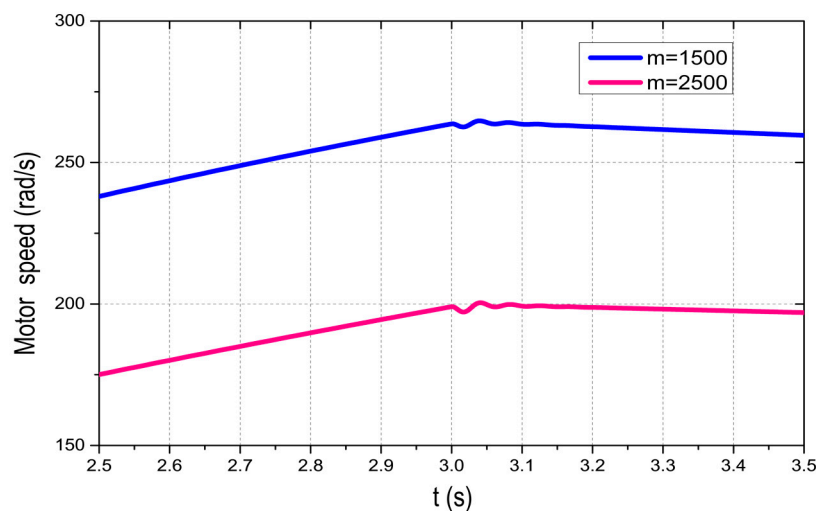


Figure A1. Motor speed oscillations.

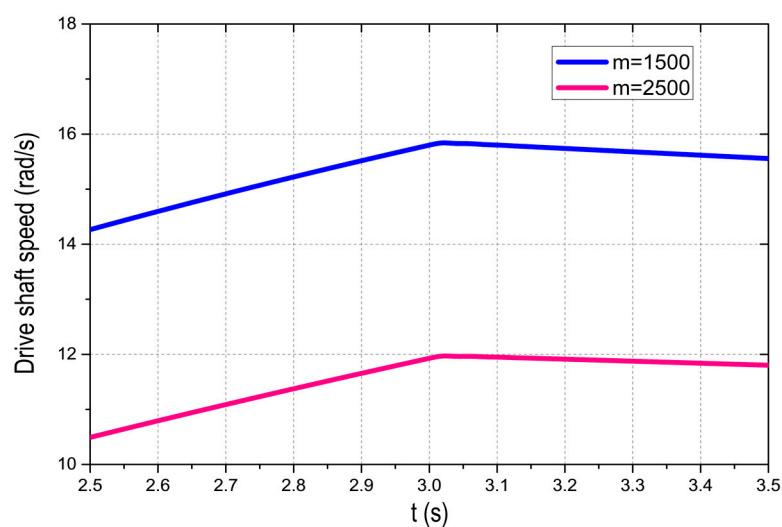


Figure A2. Shaft speed oscillations.

Figures A6 and A7 show root locus using wheel speed $\dot{\theta}_w$ feedback and using transmission torque τ feedback respectively. In the following figure it can be observed that all the roots are in the negative part of the coordinate, therefore, this system is stable.

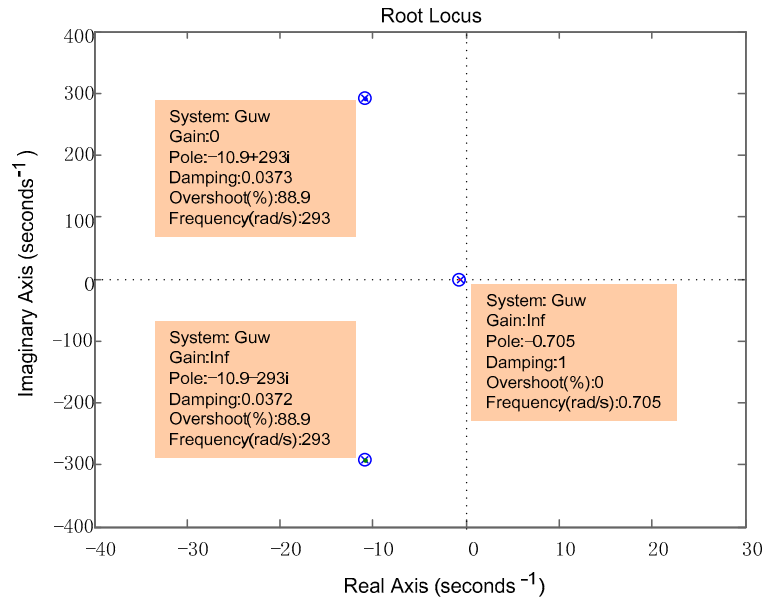


Figure A6. Root locus of $\dot{\theta}_w$.

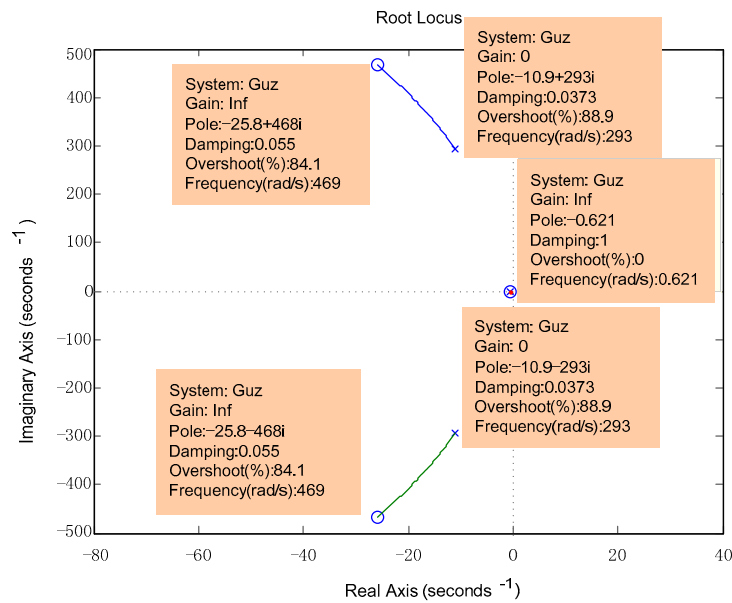


Figure A7. Root locus of transmission torque τ .

The sensitivity of system using wheel speed $\dot{\theta}_w$ feedback is expressed as

$$S_{ww} = \frac{1}{1 + G_{uw}F_y}$$

The sensitivity of system using transmission torque τ feedback is expressed as

$$S_{wz} = \frac{1}{1 + G_{uz}F_y}$$

Figures A8 and A9 show diagram of sensitivity S_{ww} and S_{wz} respectively.

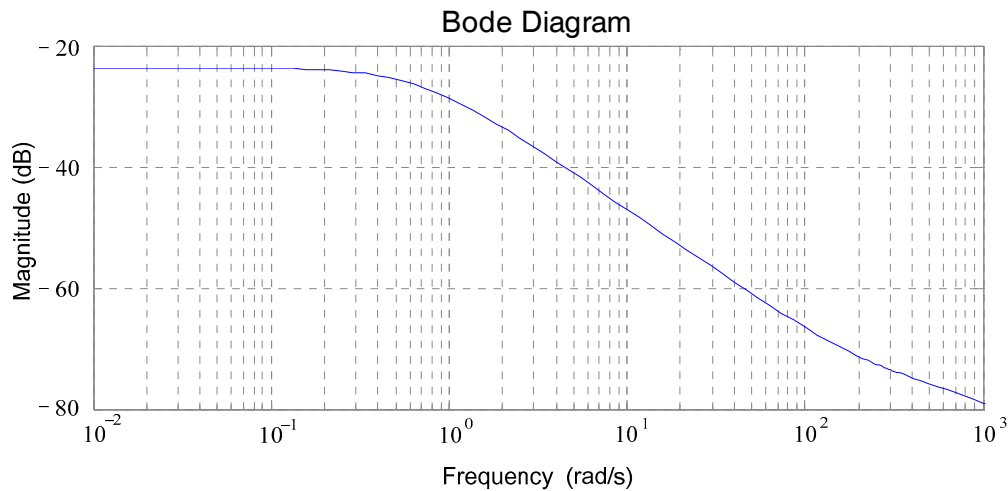


Figure A8. Sensitivity of system using wheel speed $\dot{\theta}_w$ feedback.

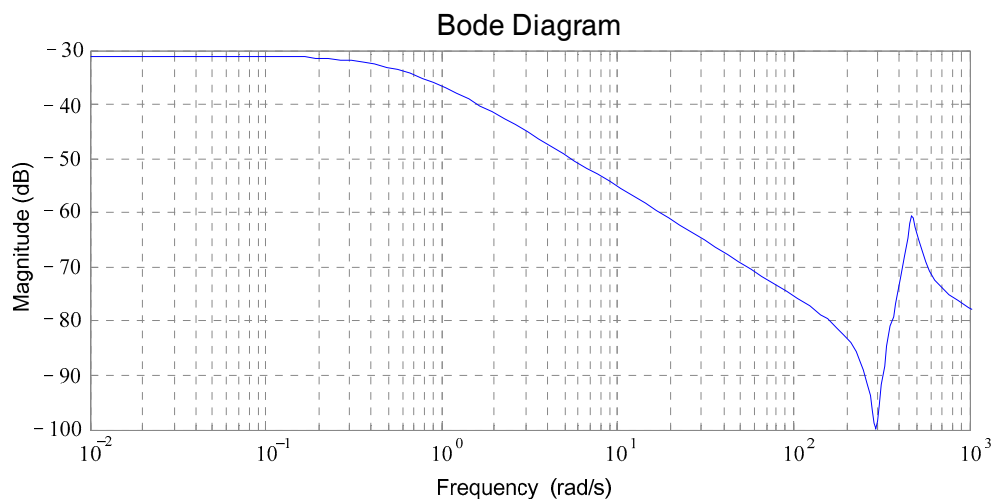


Figure A9. Sensitivity of system using transmission torque τ feedback.

Combining with Appendix A, rotational inertia of motor rotor, torsional stiffness and damping are considered as constant values, equivalent rotational inertia of vehicle body varies in quite a limited range and quite a limited frequency during regular operation. Therefore, it is still reasonable to apply LQR to active control system for EV drivetrains, although LQR may be effected by parameters variation.

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