

**DOMESTIC WASTEWATER TREATMENT EMPLOYING A NOVEL
BAFFLED OSMOTIC MEMBRANE BIOREACTOR-MICROFILTRATION
HYBRID SYSTEM**

by

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A Thesis submitted in fulfilment for the degree of

Doctor of Philosophy



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October 2018

CERTIFICATE OF AUTHORSHIP/ORIGINALITY

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I also certify that the thesis has been written by me. Any help that I have received in my research work and the preparation of the thesis itself has been acknowledged. This research is supported by the Australian Government Research Training Program. In addition, I certify that all information sources and literature used are indicated in the thesis.

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ACKNOWLEDGEMENTS

First of all, I would like to express my deepest gratitude to my principal supervisor, Prof. Hokyoung Shon for his inspiring advices, contagious passion for research and tremendous and never-ending support throughout my PhD study. As a mentor, Prof. Hokyoung Shon has always encouraged me to realize my potential and to follow and accomplish targets that would be difficult to achieve single-handedly. He indeed taught me the quality of being devoted to my work by being a role model. I would like to convey my appreciation from the bottom of my heart and my gratitude to Dr Sherub Phuntsho for his absolute help, support and warmth towards me which made me feel that I am working with extremely supportive and caring team with whom I feel so comfortable to work with all the time. Without his assistance it would be difficult to achieve this goal. I would like to take this chance to expand my truthful credit to Dr Laura Chekli and Dr Leonard Tijjing for their continuous help and support in my research work.

I also would like to thank external collaborators Prof. TorOve Leiknes and Prof. Noreddine Ghaffour for providing me opportunity to take up research at WDRC-KAUST-Saudi Arabia. You have been wonderful supervisors and I thank you for all your support and advices during my stay at KAUST-Saudi Arabia. Many thanks as well to Dr Sheng Li and Dr Luca Fortunato who contributed to design and carry out instrumental analysis in my experimental works at KAUST-Saudi Arabia. In addition I would like to express my heartfelt recognition to Dr Youngjin Kim for providing me essential help, support and guidance as and when required during my research work. I would like to acknowledge Dr MD Johir and Rami Hadad for their help in the laboratory and the administrative support from Phyllis, Trish, Van and Alex as well. I am also thankful to Mr Laurence Stonard (Workshop Manager-Technical) and other workshop staff for their help during my

research. A special thanks to my dear friends Syed Muztuza Ali, Van Huy Tran, Federico Volpin, Jungeun Kim, Yunchul Woo, Sungil Lim, Myongjun Park, Mingwei Yao, Nawshad Akther, Ugyen Dorji, Pema Dorji, Ralph Rolly Gonzales, David Kim, Jiawei Ren and Jin Wang.

I would like to acknowledge full financial support through scholarship from commonwealth of Australia under Research Training Program (RTP) and the University of Technology, Sydney. Again, I am very much thankful to Prof. Hokyong Shon for providing me scholarship during extension of my candidature tenure.

Family is always have been a source of my inspiration, without my family support I would not have achieved my goals and no words can describe the appreciation for my family for supporting me and encouraging me to enhance my knowledge. At this point I would definitely like to take this opportunity to express my gratefulness towards my wife Minaxi Pathak, my brother Apurv Pathak and my respected parents, other family members, maternal uncles, very own Dr Prashant Joshi for their absolute love, support and blessings which have brought me to reach this destination. I convey my sincere appreciation to my cousin Mr. Parinil Joshi (Mechanical Engineer-Caterpillar, USA), Dr Milind Joshi and Dr Sujal Joshi for extending their constant co-operation and support throughout my research work, they have really helped me to accomplish my goals.

And finally I am heartily appreciative to “The Divine Power” for giving me potency, persistence and blessings to situate and accomplish my goals always.

NIRENKUMAR PATHAK

Journal Articles Published or Submitted**

1. **Pathak, N.**, Fortunato, L., Li, S., Chekli, L., Phuntsho, S., Ghaffour, N., Leiknes, T. & Shon, H.K. 2018, Evaluating the effect of different draw solutes in a baffled osmotic membrane bioreactor-microfiltration using optical coherence tomography with real wastewater, *Bioresource technology*, 263, 306-316.
2. **Pathak, N.**, Li, S., Kim, Y., Chekli, L., Phuntsho, S., Jang, A., Ghaffour, N., Leiknes, T. & Shon, H.K. 2018, Assessing the removal of organic micropollutants by a novel baffled osmotic membrane bioreactor-microfiltration hybrid system, *Bioresource Technology*, vol. 262, pp. 98-106.
3. **Pathak, N.**, Chekli, L., Wang, J., Kim, Y., Phuntsho, S., Li, S., Ghaffour, N., Leiknes, T. & Shon, H. 2017, Performance of a novel baffled osmotic membrane bioreactor-microfiltration hybrid system under continuous operation for simultaneous nutrient removal and mitigation of brine discharge, *Bioresour Technol*, 240, pp. 50-8.
4. Wang, J., **Pathak, N.**, Chekli, L., Phuntsho, S., Kim, Y., Li, D. & Shon, H. 2017, Performance of a Novel Fertilizer-Drawn Forward Osmosis Aerobic Membrane Bioreactor (FDFO-MBR): Mitigating Salinity Build-Up by Integrating Microfiltration, *Water*, 9 (1) 21.
5. Chekli, L., **Pathak, N.**, Kim, Y., Phuntsho, S., Li, S., Ghaffour, N., Leiknes, T., Shon, H. 2018, Combining high performance fertiliser with surfactants to reduce the reverse solute flux in the fertiliser drawn forward osmosis process, *Journal of Environmental Management*, Vol.226, pp. 217-225.

6. Fortunato, L., **Pathak, N.**, Rehman, Z.U., Shon, H.K., Leiknes, T. 2018, Real-time monitoring of membrane fouling development during early stages of activated sludge membrane bioreactor operation, Process Safety and Environmental Protection, Vol.120, pp. 313-320.
7. **Pathak, N.**, Phuntsho, S., Tran, V.H, M.A.H. Johir, Ghaffour, N., Leiknes, T. and Shon, H. 2017, Simultaneous nitrification-denitrification performance using baffled osmotic membrane bioreactor-microfiltration hybrid system at different oxic-anoxic conditions, (Manuscript ready to submit for Separation and Purification Technology).

Conference papers and presentation

1. **Pathak, N.**, Fortunato, L., Phuntsho, S., Ghaffour, N., Leiknes, T. and Shon, H.K. “Study of operational conditions of simultaneous nitrification and denitrification in a baffled osmotic membrane bioreactor-microfiltration hybrid system and fouling characterization.” accepted for an Oral Presentation at the 11th Conference of the Aseanian Membrane Society AMS11 in Brisbane, Australia, July 2018.
2. **Pathak, N.**, and Shon, H. “Osmotic membrane bioreactor for wastewater treatment and reuse” key-note presentation at 8th IWA Membrane Technology Conference & Exhibition for Water and Wastewater Treatment and Reuse, September 2017, Singapore.
3. **Pathak, N.**, Chekli, L., Wang, J., Kim, Y., Phuntsho, S., Li, S., Ghaffour, N., Leiknes, T. and Shon, H. “Performance of a novel baffled osmotic membrane bioreactor-microfiltration hybrid system under continuous operation for

simultaneous nitrification and denitrification”. Changing Paradigms of Wastewater Treatment – From Waste to Resource” Conference at KAUST, March 2017.

4. **Pathak, N.**, Phuntsho, S., Li, S., and Shon, H. “Evaluating the effect of different draw solutes in a baffled osmotic membrane bioreactor-microfiltration hybrid system" CEE Research Showcase 2018, April 2018, University of Technology, Sydney, Australia.
5. **Pathak, N.**, Chekli, L., Wang, J., Kim, Y., Phuntsho, S., Li, S., Ghaffour, N., Leiknes, T. and Shon, H. “Performance of a hybrid baffled OMBR-MF system for simultaneous wastewater treatment and mitigation of RO brine discharge” International forward osmosis summit 2016 (IFOS 2016), UTS, Australia, December, 2016.
6. Wang, J., **Pathak, N.**, Chekli, L., Phuntsho, S., Kim, Y., Li, D. and Shon, H. “Performance of a novel fertilizer-drawn forward osmosis aerobic membrane bioreactor (FDFO-MBR): Mitigating salinity build-up by integrating microfiltration.” International forward osmosis summit 2016 (IFOS 2016), UTS, Australia, December, 2016.

Presentation made during the PhD candidature including proceedings, oral and poster presentations.

LIST OF ABBREVIATIONS

AL-DS	Active layer facing draw solution
AL-FS	Active layer facing feed solution
AOB	Ammonia oxidizing bacteria
AS	Activated sludge
BNR	Biological nutrient removal
CEOP	Cake-enhanced osmotic pressure
CLSM	Confocal laser scanning microscopy
COD	Chemical oxygen demand
CP	Concentration polarization
CTA	Cellulose triacetate
DI	Deionised
DOC	Dissolved organic carbon
DS	Draw solution
ECP	External concentration polarization
EDGs	Electron donating groups
EDX	Energy dispersive X-ray spectroscopy
EPS	Extracellular polymeric substances
EWGs	Electron withdrawing groups
FDFO	Fertilizer drawn forward osmosis
FS	Feed solution
HA	Humic acid
HRT	Hydraulic retention time

ICP	Internal concentration polarization
LC-MS	Liquid chromatography mass spectroscopy
LC-OCD	Liquid chromatography-organic carbon detection
LMH	Litres per square meter per hour
MBR	Membrane bioreactor
MD	Membrane distillation
MF	Microfiltration
MLE	Modified Ludzak–Ettinger (MLE)
MLSS	Mixed liquor suspended solids
NaOAc	Sodium acetate
NF	Nanofiltration
NOB	Nitrite oxidizing bacteria
OCT	Optical coherence tomography
OLR	Organic loading rate
OMBR	Osmotic membrane bioreactor
OMBR-MF	Osmotic membrane bioreactor-microfiltration
OMPs	Organic micro-pollutants
PA	Polyamide
PAOs	Phosphorous accumulating organisms
PES-MF	Polyether sulfone-microfiltration
PPCPs	Pharmaceutical and personal care products
PRO	Pressure retarded osmosis
RO	Reverse osmosis
RSF	Reverse salt flux

RSFS	Reverse salt flux selectivity
SBR	Sequencing batch reactor
SEM	Scanning electron microscopy
SMP	Soluble microbial products
SND	Simultaneous nitrification and denitrification
SOA	Ammonium sulphate
SOUR	Specific oxygen uptake rate
SRSF	Specific reverse salt flux
SRT	Solid retention time
SWRO	Seawater reverse osmosis
TDS	Total dissolved solids
TDS	Total dissolved solids
TFC	Thin-film composite
TN	Total nitrogen
TOC	Total organic carbon
TP	Total phosphorous
TrOCs	Trace organic contaminants
TS	Total solids
UF	Ultrafiltration

Abstract

A novel baffled osmotic membrane bioreactor microfiltration (OMBR-MF) hybrid system was proposed for the domestic wastewater treatment with specific focus on nutrient and organic micropollutant (OMPs) removal. This baffled OMBR-MF hybrid system was first applied in laboratory scale conditions to treat simulated wastewater. Insertion of baffles in the aerobic reactor, created separate oxic and anoxic zones. In particular, simultaneous nitrification and denitrification (SND) was achieved in a single baffled OMBR-MF hybrid system. Thus, this reactor design enables both aerobic and anoxic processes reduce the process footprint and energy costs associated with pumping the mixed liquor in-between the oxic and anoxic tanks and chemical dosing costs for pH adjustment. The bioreactor was operated under four different oxic-anoxic cycle time at constant flux operation employing thin film composite-forward osmosis (TFC-FO) and polyether sulfone-microfiltration (PES-MF) membranes. At 65 d sludge retention time (SRT) 86-92 % COD, 63-76 % TN and 57-63 PO₄-P % removal was achieved during Run 1 to Run 4 in a bioreactor. The oxic-anoxic cycle time of 0.5-1.5 h appeared to be an appropriate choice for the process. Incorporation of MF membrane effectively alleviated salinity build up in the reactor, allowing stable operation of the system.

Based on outstanding SND performance using baffled OMBR-MF hybrid system test at different oxic-anoxic conditions long-term OMBR-MF hybrid system performance was evaluated at optimum oxic-anoxic (0.5-1.5 h) cycle time. The process performance was evaluated in terms of water flux, salinity build up in the bioreactor, organic and nutrient removal and microbial activity using synthetic reverse osmosis (RO) brine as draw solution (DS). The incorporation of MF membrane was effective in maintaining a

reasonable salinity level (612–1434 mg/L) in the reactor which resulted in a much lower flux decline (i.e. 11.48–6.98 LMH) as compared to previous studies. An average of 8.56 LMH FO flux was achieved during 38 days of continuous operation. The stable operation of the osmotic membrane bioreactor–forward osmosis (OMBR-FO) process resulted in an effective removal of both organic matter (97.84%) and nutrient (phosphate 87.36% and total nitrogen 94.28%), respectively. The dissolved oxygen profile during aerobic-anoxic cycle confirmed < 0.5 mg/L oxygen favourable for denitrification.

To further investigate novel baffled OMBR-MF system performance in particular the efficiency of OMPs removal under unique redox environment (oxic-anoxic conditions) were evaluated. The performance of OMBR-MF system was examined employing three different draw solutes (DS), and three model OMPs. The DS employed in this study were sodium chloride (NaCl), potassium chloride (KCl) and sodium acetate (CH_3COONa). Three model organic micropollutants used were caffeine, atenolol and atrazine respectively. The highest forward osmosis (FO) membrane rejection was attained with atenolol (100%) due to its higher molar mass and positive charge. With inorganic DS caffeine (94–100%) revealed highest removal followed by atenolol (89–96%) and atrazine (16–40%) respectively. All three OMPs exhibited higher removal with organic DS as compared to inorganic DS. Significant anoxic removal was observed for atrazine under very different redox conditions with extended anoxic cycle time. This can be linked with possible development of different microbial consortia responsible for diverse enzymes secretion. Overall, the OMBR-MF process showed effective removal of carbonaceous matter, nutrient and organic micropollutants (OMPs).

Membrane biofouling is an inevitable phenomenon in any membrane process. Therefore real-time membrane fouling characterization without affecting continuous operation

would be helpful in devising efficient antifouling strategy. Further, real wastewater exhibits entirely different foulants and very diverse bacterial community. So, it would be more interesting to study foulant and microbial interaction with membrane employing real wastewater. So, in order to study the biofouling development on forward osmosis membranes optical coherence tomography (OCT) technique was employed. On-line monitoring of biofilm growth on a flat sheet cellulose triacetate forward osmosis (CTA-FO) membrane was conducted for 21 days with three different draw solutes. Further, the process performance was evaluated in terms of water flux, organic and nutrient removal, microbial activity in terms of soluble microbial products (SMP) and extracellular polymeric substance (EPS), and floc size. The measured biofouling layer thickness was in the order sodium chloride (NaCl) > ammonium sulfate (SOA) > potassium dihydrogen phosphate (KH_2PO_4). Very high organic removal ($96.9 \pm 0.8\%$) and reasonably good nutrient removal efficiency ($85.2 \pm 1.6\%$ TN) was achieved. The sludge characteristics and biofouling layer thickness suggest that less EPS and higher floc size were the governing factors for less fouling.

Osmotic membrane bioreactor for wastewater treatment is very attractive and emerging process. It has shown very promising results for organic, nutrient and trace organics removal. With current technological advances, employing hybrid OMBR-MF have potential to produce fresh water at less cost than conventional desalination/water recovery technologies (i.e. ultrafiltration/RO systems). Main benefits of using baffled OMBR-MF hybrid system are better removal efficiency in terms of nutrient and micropollutants, saving in energy and pH adjustment costs, reduced process piping costs as SND takes place in single reactor and more flexible treatment unit.

The major challenges of OMBR to be a techno-economically viable technology are developing a high performance low cost forward osmosis membrane with higher flux and high selectivity with less internal concentration polarization (ICP) effect, and the availability of suitable draw solutions (to explore other divalent organic DS with lower RSF and lower fouling propensity and to compare their performance in baffled OMBR-MF system). It would be interesting to address microbial community dynamics in oxic and anoxic zone in the baffled bioreactor to elucidate its impact on nutrient and OMPs removal.

Besides, most of studies of OMBR have been performed at lab-scale. Therefore, more studies both in pilot and in full-scale plants are necessary to gain knowledge to achieve a better OMBR performance. In order to commercialise OMBR, full scale benchmarking and efficient process controls intensification are major challenges. Looking to the present progresses in FO membrane development (outer selective hollow fiber and nanomaterials made) in order to meet similar flux of existing porous membranes and very high performance of FO membranes in rejection of nutrients and micropollutants as compared to MF/UF membranes, OMBR can become techno- economically viable alternative for waster reuse applications in near future.

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