

1 **A steric pore-flow model to predict the transport of small and uncharged**
2 **solute through a reverse osmosis membrane**

3 Revised manuscript submitted to

4 **Environmental Science: Water Research and Technology**

5 December 2017

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15 **Abstract**

16 This study proposed a new approach to apply the steric pore-flow model to predict the rejection
17 of eight *N*-nitrosamines and seven VOCs that are of great concern in potable water reuse
18 through an RO membrane. In this approach, solute rejection is predicted by estimating the free-
19 volume hole-size. The free-volume hole-radius was determined with pure water permeability
20 of a membrane and a single reference compound – *N*-nitrosodimethylamine (NDMA) –
21 by minimizing the variance between the experimentally obtained and calculated NDMA
22 rejection values at the permeate flux of 20 L/m²h. The obtained free-volume hole-radius of
23 ESPA2 RO membrane was 0.348 nm, which was larger than the value previously determined
24 by positron annihilation lifetime spectroscopy (PALS) analysis (0.289 nm). The model
25 incorporated with the estimated free-volume hole-radius could accurately predict the rejection
26 of eight *N*-nitrosamines under a range of permeate flux (2.6–20 L/m²h). The model was also
27 validated using experimentally obtained VOC rejection values. The predicted VOC rejections
28 at the permeate flux of 20 L/m²h were almost identical to their experimentally obtained
29 rejections. However, VOC rejection prediction at a lower permeate flux was less accurate.
30 Further improvement and validation of the model with a variety of trace organic chemicals is
31 required to allow for a more accurate prediction. The model was also validated using the
32 membrane free-volume hole-radius value previously obtained from PALS analysis. Using
33 PALS data resulted in some over-prediction. The results suggest that PALS analysis cannot
34 allow for model prediction unless additional adjustment is provided to improve the prediction
35 accuracy.

36 **Keywords:** *N*-nitrosodimethylamine (NDMA); *N*-nitrosamines; potable water reuse; reverse
37 osmosis; volatile organic compounds.

38 **1. Introduction**

39 Prolonged droughts and the increase in water use have prompted water utilities and authorities
40 in many regions around the world to consider potable water reuse. Potable water reuse is the
41 reclamation of treated wastewater to augment drinking water supply. Water quality
42 requirements for potable water reuse are very stringent. As a result, most water reclamation
43 plants for potable water reuse have adopted reverse osmosis (RO) membrane technology as a
44 key barrier to ensure adequate removal of trace organic chemicals (TrOCs) that are known to
45 occur ubiquitously in treated wastewater.¹⁻⁴ However, a few small and neutral TrOCs can
46 readily permeate through RO membranes.⁵⁻⁷ Examples of these TrOCs are *N*-nitrosamines
47 including *N*-nitrosodimethylamine (NDMA) and volatile organic compounds (VOCs).⁸⁻¹⁰ The
48 rejection of these small and neutral TrOCs by RO membranes can vary significantly from
49 negligible to 86% for NDMA⁸ and 43-63% for some VOCs.⁹ Due to the low and highly variable
50 removal of these TrOCs by RO membranes, a subsequent treatment process such as UV-based
51 advanced oxidation process is often introduced to comply with their guideline or maximum
52 permissible concentration in the final product water intended for reuse purposes.^{1,11,12} Thus, it
53 is envisaged that ability to predict and simulate the removal of NDMA and other small and
54 neutral TrOCs by RO membranes can be particularly useful for process optimization.

55 There are two major approaches for describing the transport of solutes through RO membranes
56 namely irreversible thermodynamics and pore-flow models.¹³ In the irreversible
57 thermodynamics model, the membrane is considered as a black box, in which solute and
58 solvent first partition to then diffuse through at different rates.^{14,15} These assumptions are
59 consistent with a widely accepted view that RO membranes have a dense (non-porous) skin
60 layer. Since the membrane is considered as a black box, the irreversible thermodynamics model
61 does not take into account any intrinsic properties (e.g. dimension and hydrophobicity) of the
62 solute. As a result, filtration experiments are required for each individual solute to determine

63 their permeability and separation co-efficient at several permeate flux values prior to any
64 simulation. In other words, the irreversible thermodynamics model can only be used when
65 existing experimental data are already available.

66 Unlike the irreversible thermodynamics model, the pore-flow model assumes that the
67 membrane skin layer has cylindrical (capillary) pores. Physicochemical properties of both the
68 membrane and the solute are considered in the pore-flow model. Thus, once the pore-flow
69 model has been calibrated with a reference solute, it can be used to simulate the rejection of
70 any other solutes without any additional experiments. The pore-flow model has been applied
71 mostly to nanofiltration (NF) membranes.¹⁶⁻¹⁹ Bowen et al.¹⁶ successfully applied the pore-
72 flow model to simulate the permeation of glycerol and glucose through NF membranes by
73 approximating their molecular shapes to be spherical. Kiso et al.¹⁷ developed a more precise
74 model to predict the permeation of 24 alcohols through NF membranes by employing a non-
75 spherical molecular model. They reported that molecular width of these alcohols was the key
76 parameter for simulating their rejections.

77 Although being very useful, applications of the pore-flow model to RO membranes have only
78 been reported in a few recent studies. This is because of the conventional view that RO
79 membranes do not have pores. However, evidence of free-volume hole-size (or pores) in the
80 skin layer of RO membranes has recently been revealed using state-of-the-art positron
81 annihilation lifetime spectroscopy (PALS) analysis.²⁰ Thus, it is possible to justify the
82 application of the pore-flow model to RO membranes when the solute size is comparable to
83 the membrane free-volume hole-size. For example, using the pore-flow model, Kiso et al.^{21,22}
84 recently demonstrated the precise prediction of the permeation of 24 alcohols and crown ethers
85 through RO membranes. In another recent study, Madsen et al.²³ successfully applied the pore-
86 flow model to simulate the permeation of pesticides through NF and RO membranes. However,
87 previous studies²¹⁻²³ were validated at a single permeate flux. In practice, the local (specific)

88 permeate flux varies considerably throughout the membrane vessel. Thus, it is essential to take
89 into account the effect of permeate flux on rejection so that the model can be applied to a full-
90 scale plant.

91 There have been no previous attempts to assess the application of the steric pore-flow
92 modelling approach for predicting the rejection of small and neutral TrOCs that are of great
93 concern in potable water reuse. The analysis of these TrOCs at the environment concentration
94 levels (part-per-million to part-per-trillion) requires sophisticated instrumentation (e.g. gas
95 chromatograph coupled with tandem mass spectrometer^{24,25}) which is not always readily
96 available in a typical laboratory. Thus, the ability to estimate the rejection of many TrOCs by
97 RO membranes using the free-volume hole-size of an RO membrane determined by a single
98 solute can lead to a significant reduction in the cost associated with TrOCs analysis.

99 This study aimed to develop a new approach to apply the steric pore-flow model is developed
100 to predict the permeation of eight *N*-nitrosamines and seven VOCs that are of great concern in
101 potable water reuse through an RO membrane by estimating the free-volume hole-size with a
102 single reference solute. Free-volume hole-radius was estimated by pure water permeability and
103 experimentally measuring NDMA – as the only reference solute – at a specific permeate flux.
104 The predicted rejections of *N*-nitrosamines and VOCs were validated with their experimentally
105 obtained rejections attained under a range of permeate flux. The model was also integrated with
106 a membrane free-volume hole-radius previously obtained by PALS analysis and its accuracy
107 was compared with the model developed with a reference solute during the model validation
108 phase.

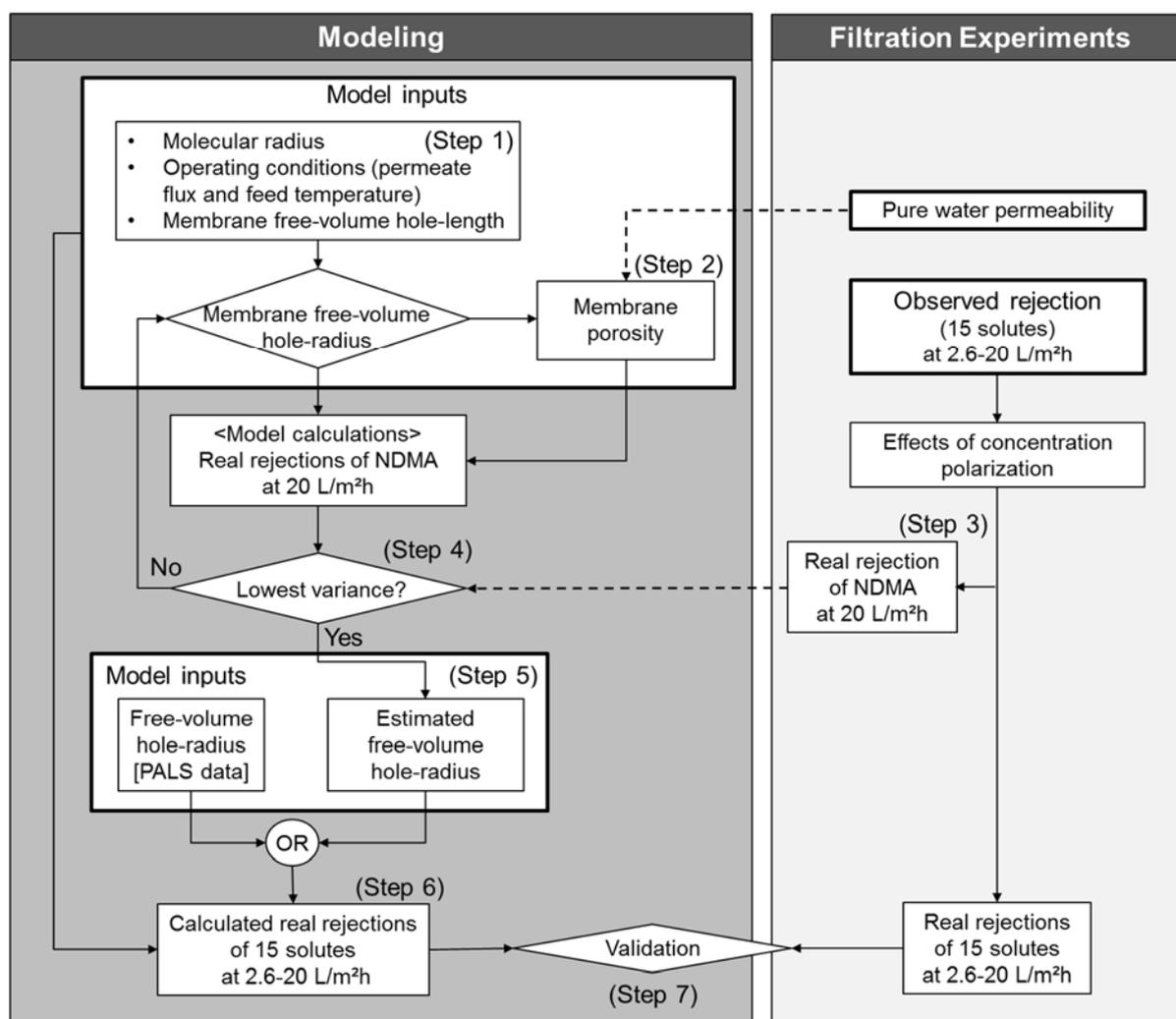
109 **2. Modeling approach and theory**

110 **2.1 Procedure of model prediction**

111 This study is based on the previous work by Kiso et al.^{21,22} to predict the permeation of small
112 and uncharged TrOCs through RO membranes. Parameters used in the model include molecular
113 dimensions of TrOCs, free-volume hole-radius, free-volume hole-length and porosity of the
114 membrane, and operating conditions (i.e. permeate flux and feed temperature). The membrane
115 structural parameters can be determined by 1) physical methods such as microscopic
116 techniques or 2) methods based on permeation and removal performance using reference
117 solutes. In this study, the free-volume hole-length measured using scanning electron
118 microscopy (SEM)²⁶ was used for model calculation. The free-volume hole-radius estimated
119 using a single reference solute or analytically measured by PALS²⁰ was used for model
120 calculation. The membrane porosity was estimated using the pure water permeability because
121 there is no available physical method to measure membrane porosity. The calculation
122 methodology is schematically described in **Fig. 1**.

123 The parameters except for the membrane porosity and the free-volume hole-radius (i.e.
124 molecular radius, operating conditions and free-volume hole-length) were input to the
125 predictive model (**Step 1 in Fig. 1**). The pure water permeability of an RO membrane was
126 measured to express the membrane porosity as a function of free-volume hole-radius (**Step 2**
127 **in Fig. 1**). The membrane porosity was calculated in response to the input value of free-volume
128 hole-radius. The free-volume hole-radius of an RO membrane was determined using NDMA
129 as the reference solute. NDMA rejection by an RO membrane (ESPA2, Hydranautics/Nitto)
130 was obtained at the standard permeate flux of 20 L/m²h and feed solution temperature of 20 °C
131 using a laboratory-scale filtration system (**Step 3 in Fig. 1**). The free-volume hole-radius of the
132 RO membrane was estimated by minimizing the variance between the experimentally obtained

133 and calculated NDMA rejection values (**Step 4 in Fig. 1**). The estimated free-volume hole-
 134 radius was compared with the value previously determined by PALS analysis²⁰ (**Step 5 in Fig.**
 135 **1**). The estimated or analytically determined free-volume hole-radius as well as the membrane
 136 porosity calculated in response to these free-volume hole-radius were used to predict the
 137 rejection of all TrOCs under a range of permeate flux (**Step 6 in Fig. 1**). Finally, the predicted
 138 rejections of TrOCs in the model were validated by comparing with experimentally obtained
 139 values (**Step 7 in Fig. 1**).



140
 141 **Fig. 1.** Procedure of the model calculation.

142 2.2 Molecular geometric parameter

143 An organic molecule can be represented as a sphere, a parallelepiped, a cylinder or a disk shape.

144 When a parallelepiped is considered, molecular width (MW_d) and length (L) are used to
145 present the geometric parameters for modeling. Molecular width is calculated as a half-length
146 of the square root of area of rectangle enclosing the molecule perpendicular to the length axis
147 of the molecule. When a cylindrical shape or disk shape is considered, molecular radius (r_c)
148 and length (L) are used as the geometric parameters for modeling. Kiso et al.²¹ reported that
149 the parallelepiped approach (i.e. molecular width as the geometric parameter) provided a
150 better fit for the rejection of alcohols while the disk-shaped approach (i.e. molecular radius as
151 the geometric parameter) provided a better fit for the rejection of crown ethers.²² Madsen et
152 al.²³ reported that the parallelepiped approach resulted in a best fit for the rejection of
153 pesticides by NF membranes while the cylindrical approach provided a better fit for RO
154 membranes.

155 In this study, the molecular shape is approximated to be a cylinder for simplicity for calculating
156 the rejection of *N*-nitrosamines and VOCs. The molecular radius was defined as a radius of the
157 minimally projected graphic of a conformer (**Supplementary information Fig. S1**) base on a
158 previous study by Fujioka et al.,²⁷ in which a strong correlation between the rejection of solutes
159 and their minimum projection area was demonstrated. Results from the previous study indicates
160 the minimally projected geometry of a conformer governs the solute rejection. The molecular
161 length was defined as maximum extension of the conformer perpendicular to the minimally
162 projected plane. The molecular geometry was calculated with Marvin Sketch (ChemAxon,
163 Budapest, Hungary).

164 **2.3 Steric pore-flow model**

165 In the steric pore-flow model, solute permeation through the membrane is governed by the
166 molecular sieving effect. In other words, a high solute permeation can be expected for a small
167 molecule. A detailed description of the model is provided elsewhere^{21,22,28} and a brief

168 explanation is given below.

169 The model describes solute permeation through an RO membrane with diffusive and
170 convective transports through a hypothetical cylindrical capillary free-volume hole, where the
171 tortuosity and the rugose morphology of polyamide RO membranes are ignored:

$$172 \quad J_{s,pore} = -D_p \frac{dC}{dx} + J_{v,pore} K_c C \quad (1)$$

$$173 \quad J_{s,pore} = J_{v,pore} C_p \quad (2)$$

174 where $J_{s,pore}$ and $J_{v,pore}$ are the solute and water flux in a free-volume hole; D_p ($D_p =$
175 $K_d D_\infty$) and D_∞ are the diffusion coefficient of the solute in the free-volume hole and water,
176 respectively; K_d and K_c are the solute hindrance factors for diffusion and convection,
177 respectively; C is the solute concentration at axial position x within the free-volume hole; and
178 C_p is the solute concentration of the bulk permeate.

179 In the steric pore-flow model, the water flux in a single free-volume hole is expressed by the
180 Hagen-Poiseuille equation. The water flux in a single free-volume hole ($J_{v,pore}$) is equal to the
181 permeate rate per unit surface area (J_v) divided by the membrane porosity as follows:

$$182 \quad J_{v,pore} = \frac{J_v}{\varepsilon} = \frac{r_p^2 (\Delta P - \Delta \pi)}{8 \eta \Delta x} \quad (3)$$

183 where ε is the membrane porosity, r_p is the free-volume hole-radius, ΔP and $\Delta \pi$ are the
184 applied pressure and the osmotic pressure, η is the viscosity of water, and Δx is the free-
185 volume hole-length. Since the steric pore-flow model is based on the assumption that free-
186 volume holes of RO membranes are cylindrical capillary pore,¹⁶ the tortuosity of the membrane
187 is not included in this model. The solvent viscosity in a pore (η) is calculated with the viscosity
188 in the bulk (η_0) using the following equation suggested by Bowen et al.:¹⁶

189
$$\frac{\eta}{\eta_0} = 1 + 18 \left(\frac{d}{r_p} \right) - 9 \left(\frac{d}{r_p} \right)^2 \quad (4)$$

190 where d is solvent molecular diameter (0.28 nm for water). The viscosity in a pore influences
 191 water flux and solute diffusivity, but not solute rejection. The solvent viscosity in a pore was
 192 used for calculating water flux and solute diffusivity.

193 Solute rejection is obtained by integrating Eq. (1) across the membrane with the following
 194 boundary conditions:

195
$$c(x = 0) = c_m = \Phi C_m \quad (5)$$

196
$$c(x = \Delta x) = c_p = \Phi C_p \quad (6)$$

197 where c_m and c_p are the solute concentration in the membrane matrix at the feed and
 198 permeate side, respectively. C_m and C_p are the solute concentration at the membrane surface
 199 (outside of the membrane) and permeate in the bulk, respectively.

200 The integration yields the following formula for uncharged solute real rejection (R_{cal}):

201
$$R_{cal} = 1 - \frac{c_p}{c_m} = 1 - \frac{\Phi K_c}{1 - [1 - \Phi K_c] \exp(-P_e)} \quad (7)$$

202 where Φ is a steric partition coefficient and P_e is the Peclet number. The Peclet number is
 203 defined as follows:

204
$$P_e = \frac{K_c J_{v,pore} \Delta x}{D_p} = \frac{K_c J_v \Delta x}{D_p \varepsilon} \quad (8)$$

205 In this model, solute rejection is independent of solute concentration in the RO feed. Although
 206 the rejection of inorganic salts can be affected by their concentrations in the feed due to
 207 electrostatic interactions,^{29,30} the rejection of small and uncharged solutes by RO membranes
 208 at low concentration (ng/L to $\mu\text{g/L}$) is independent from their feed concentrations.^{31–33}

209 Eqs. (7) and (8) indicate that uncharged solute rejections is characterized by permeate flux (J_v),
 210 the membrane structural parameters: the ratio of the length of the free-volume hole (Δx) and
 211 the membrane porosity (ε), and four model parameters: the solute hindrance factors (K_d and
 212 K_c), the solute diffusivity (D_p), and the steric partition coefficient (Φ). The four model
 213 parameters are determined from the ratio of molecular size to free-volume hole-radius, and
 214 feed water temperature.

215 The membrane porosity, for which measurement with physical methods is not available, is
 216 calculated with a semi-empirical method. By using Hagen-Poiseuille equation (Eq. (3)), the
 217 membrane porosity is expressed as the following equation:

$$218 \quad \varepsilon = \left(\frac{8\eta\Delta x J_v}{\Delta P} \right) \frac{1}{r_p^2} \quad (9)$$

219 By substitution Eq. (9) into Eq. (8), Peclet number (P_e) can be calculated using applied pressure
 220 (ΔP) and free-volume hole-radius (r_p):

$$221 \quad P_e = \frac{K_c J_v \Delta x}{D_p \varepsilon} = \frac{K_c \Delta P r_p^2}{D_p 8\eta} \quad (10)$$

222 Eq. (10) suggests that the Peclet number is independent of the thickness of the membrane
 223 skin layer. Diffusivities in aqueous solution (D_∞) and in a free-volume hole (D_p) are
 224 calculated with the following equations:

$$225 \quad D_\infty = \frac{KT}{6\pi\eta} \times \frac{1}{r_s} \quad (11)$$

$$226 \quad D_p = K_d D_\infty \quad (12)$$

227 where K is the Boltzmann constant, T is absolute temperature and r_s is the Stokes radius.
 228 The Stokes radius (r_s) is calculated from solute radius (r_c) using the following correlation:

229 $(r_s \times 10^{-9}) = 1.969 \times (r_c \times 10^{-9}) - 0.248$ (13)

230 The correlation was obtained by calculating the molecular radius of the compounds for which
231 the Stokes radius was given by Kiso et al.,³⁵ and fitting them against the values of the Stokes
232 radius. The correlation was used to calculate the Stokes radius of target compounds in the
233 present study from their molecular radius.

234 The hindrance factors (K_d and K_c) are function of the ratio (λ) of the solute radius to the free-
235 volume hole-radius, and expressed using the enhanced drag coefficient (K^{-1}) and the lag
236 coefficient (G):

237 $K_d = K^{-1}(\lambda)$ (14)

238 $K_c = (2 - \Phi)G(\lambda)$ (15)

239 The hydrodynamic coefficients for the range of $0 < \lambda < 0.95$ are expressed as follows:³⁴

240 $K^{-1}(\lambda) = 1.0 - 2.30\lambda + 1.154\lambda^2 + 0.224\lambda^3$ (16)

241 $G(\lambda) = 1.0 + 0.054\lambda - 0.988\lambda^2 + 0.441\lambda^3$ (17)

242 The same equations can be used for compounds with $\lambda > 0.95$, because their real rejections
243 are very high and the impact of difference in λ on rejection prediction is negligible.

244 In the steric pore-flow model, the steric partition coefficient (Φ) is calculated by modeling the
245 molecules by freely rotating parallelepipeds or cylinders.^{21,23} In this study, the partition
246 coefficient was calculated without rotating molecules for simplicity, and calculated by
247 directing the basal plane of the cylindrical shape to the membrane surface. The partition
248 coefficient (Φ) of a solute is calculated with the following equation:

249 $\Phi = (1 - \lambda)^2$ (18)

250 2.4 Concentration polarization

251 Due to concentration polarization, the concentration of solutes at the vicinity of the membrane
252 surface becomes greater than that in the bulk feed solution, and real rejection needs to be
253 calculated with the concentration of solute in the permeate and at the vicinity of the membrane
254 surface in the feed. In contrast, observed rejection is calculated with measurable concentrations
255 – solute concentrations in the permeate and bulk feed solution. In this study, the real rejection
256 (R_{real}) is calculated from the observed rejection (R_{obs}) by using the following equation:³⁶

$$257 \quad R_{real} = \frac{R_{obs} \exp(J_v/k)}{1 + R_{obs} [\exp(J_v/k) - 1]} \quad (19)$$

258 where k is mass transfer coefficient determined by Sherwood number (S_h). The Sherwood
259 number was calculated using the following formula that is applicable for incomplete solute
260 rejections ($0.75 < R_{real} < 1$):³⁷

$$261 \quad S_h = \frac{d_h k}{D_\infty} = 1.195 Re^{0.554} Sc^{0.371} \left(\frac{d_h}{L_m} \right)^{0.131} \quad (20)$$

262 where S_h is the Sherwood number, d_h is the hydraulic diameter of the flow channel, Re is
263 the Reynolds number, Sc is the Schmidt number and L_m is the length of membrane. The
264 solute diffusivity in aqueous solution (D_∞) is calculated using Eq. (14) with the viscosity in the
265 bulk. The hydraulic diameter and flow velocity in the feed channel are calculated with the
266 following equation:

$$267 \quad d_h = \frac{ab}{a+2b} \quad (21)$$

$$268 \quad v = \frac{Q_r}{ab} \quad (22)$$

269 where a and b are cell width and height, respectively, and Q_r is the retentate flow rate. The

270 values of these parameters a , b , L_m and Q_r used in this study were 0.04 m, 0.002 m, 0.18
271 m and 1.67×10^{-5} m³/s, respectively.

272 **3. Materials and method**

273 **3.1 Chemicals**

274 Eight *N*-nitrosamines and fifteen VOCs were selected in this study (**Table 1**). All *N*-
275 nitrosamines were of analytical grade and purchased from Supelco (Bellefonte, PA, USA). A
276 stock solution was prepared in pure methanol (Wako Pure Chemical Industries, Tokyo, Japan)
277 at 1 mg/L of each *N*-nitrosamine. A cocktail of VOCs (1 mg/ml of each VOC in methanol) was
278 obtained from Kanto Chemical (Tokyo, Japan). Eight deuterated *N*-nitrosamines, *N*-
279 nitrosodimethylamine-d6 (NDMA-d6), *N*-nitrosomethylethylamine-d3 (NMEA-d3), *N*-
280 nitrosopyrrolidine-d8 (NPYR-d8), *N*-nitrosodiethylamine-d10 (NDEA-d10), *N*-
281 nitrosopiperidine-d10 (NPIP-d10), *N*-nitrosomorpholine-d8 (NMOR-d8), *N*-
282 nitrosodipropylamine-d14 (NDPA-d14) and *N*-nitrosodi-*n*-butylamine-d18 (NDBA-d18) were
283 also used as surrogate. These deuterated chemicals were obtained from CDN isotopes (Pointe-
284 Claire, Quebec, Canada). A stock solution was prepared in pure methanol at 1 mg/L of each
285 deuterated *N*-nitrosamine. Dichloroacetonitrile (1 mg/ml in methanol) was supplied by Wako
286 Pure Chemical Industry. Deuterated 1,4-dioxane (1,4-dioxane-d8) (2 mg/ml in methanol) was
287 purchased from Wako Pure Chemical Industries and was used as surrogate for VOCs analysis.
288 Deuterated toluene (toluene-d8) and fluorobenzen were purchased from Supelco and were used
289 as internal standard. All stock solutions were stored at -20 °C in the dark. NaH₂PO₄ and
290 Na₂HPO₄ used for pH adjustment, and pure sodium hydroxide used for GC-MS analysis were
291 supplied from Wako Pure Chemical Industries.

292 **Table 1** Properties of selected compounds.

Compound	Molecular weight ^a [g/mol]	Log <i>D</i> at pH 7 ^a	pKa ^a	Henry's law constant at 25 °C [atm,m ³ /mol]	Minimum projection area ^a [Å ²]	Molecular radius [nm]	Molecular length ^a [nm]	Diffusion coefficient at 20 °C [nm ² /s]
NDMA	74.08	0.08	3.22	1.20×10 ⁻⁶ ^b	19.40	0.248	0.683	8.88×10 ⁸
NMEA	88.11	0.41	3.42	1.44×10 ⁻⁶ ^b	22.03	0.265	0.771	7.84×10 ⁸
NPYR	100.12	0.39	3.30	1.99×10 ⁻⁷ ^b	25.04	0.282	0.773	6.96×10 ⁸
NDEA	102.14	0.75	3.32	1.73×10 ⁻⁶ ^b	24.24	0.278	0.903	7.17×10 ⁸
NPIP	114.15	0.81	3.30	2.81×10 ⁻⁷ ^b	28.64	0.302	0.812	6.18×10 ⁸
NMOR	116.12	-0.32	3.14	2.13×10 ⁻¹⁰ ^b	26.92	0.293	0.665	6.53×10 ⁸
NDPA	130.19	1.05	3.30	3.46×10 ⁻⁶ ^b	27.37	0.295	1.157	6.43×10 ⁸
NDBA	158.25	2.56	3.30	9.96×10 ⁻⁶ ^b	28.62	0.302	1.405	6.19×10 ⁸
1,1,1-Trichloroethane	133.40	2.08	N.I.	1.72×10 ⁻² ^c	25.46	0.285	0.635	6.86×10 ⁸
1,1,2-trichloroethane	133.40	2.17	N.I.	9.12×10 ⁻⁴ ^c	22.39	0.267	0.752	7.72×10 ⁸
1,1-Dichloroethane	98.95	1.52	N.I.	5.61×10 ⁻³ ^c	20.86	0.258	0.627	8.26×10 ⁸
1,2-Dichloropropane	112.98	1.92	N.I.	2.80×10 ⁻³ ^c	22.64	0.268	0.197	7.64×10 ⁸
1,4-Dichlorobenzene	147.00	3.18	N.I.	2.43×10 ⁻³ ^c	20.38	0.255	0.964	8.45×10 ⁸
Benzen	78.11	1.97	N.I.	5.56×10 ⁻³ ^c	18.70	0.244	0.724	9.22×10 ⁸
Bromodichloromethane	163.82	1.98	N.I.	1.63×10 ⁻³ ^c	20.85	0.258	0.656	8.27×10 ⁸
Bromoform	252.73	2.28	N.I.	5.34×10 ⁻⁴ ^c	22.64	0.268	0.683	7.64×10 ⁸
Carbontetrachloride	153.81	3.00	N.I.	N.A.	25.00	0.282	0.631	6.97×10 ⁸
Chloroform	119.37	1.83	N.I.	5.56×10 ⁻³ ^c	19.95	0.252	0.636	8.63×10 ⁸
Dibromochloromethane	208.28	2.13	N.I.	7.83×10 ⁻⁴ ^c	21.50	0.262	0.681	8.02×10 ⁸
Dichloroacetonitrile	109.94	1.12	N.I.	3.79×10 ⁻⁶ ^d	21.23	0.260	0.679	8.12×10 ⁸
Tetrachloroethane	167.84	2.41	N.I.	N.A.	26.61	0.291	0.763	6.59×10 ⁸
Toluene	92.14	2.49	N.I.	6.63×10 ⁻³ ^c	20.88	0.258	0.821	8.25×10 ⁸
Trichloroethene	131.38	2.18	N.I.	N.A.	18.58	0.243	0.719	9.28×10 ⁸

293 ^a Calculated with Marvin Sketch;294 ^b 8;295 ^c US EPA, <https://www3.epa.gov/ceampubl/learn2model/part-two/onsite/esthenry.html>;296 ^d US NLM, <https://chem.nlm.nih.gov/chemidplus/rn/3018-12-0>;

297 N.I.: non-ionized, N.A.: not available.

298 **3.2 RO membrane properties**

299 A thin-film composite polyamide RO membrane (ESPA2, Hydranautics/Nitto) was used. The

300 ESPA2 membrane has an ultrathin polyamide active skin layer on a porous supporting layer.
301 The ESPA2 membrane has an active skin layer thickness of 20 nm according to a previous
302 study using scanning electron microscopy (SEM).²⁶ We have previously characterized the mean
303 free-volume hole-radius of 0.289 nm within the active skin layer of the ESPA2 membrane.²⁰

304 **3.3 Experimental protocol**

305 The RO membrane treatment system consisted of a 2 L feed tank, a feed pump (FTU-1,
306 Membrane Solution Technology, Shiga, Japan), and an acrylic membrane cell (C-10T, Nitto,
307 Osaka, Japan) with an effective membrane area of 60 cm² (**Supplementary information Fig.**
308 **S3**). All membrane samples were rinsed with Milli-Q water. The membrane was then
309 compacted using Milli-Q water at 0.7 MPa for 2 h. Once permeate flux was stabilized, pure
310 water permeability of the membrane was measured at the feed pressure of 0.7 MPa. Feed
311 solution temperature was maintained at 20 °C throughout the experiments. After the
312 measurement of pure water permeability, phosphate buffer was introduced to the feed tank to
313 adjust the solution pH to 7. A stock solution of *N*-nitrosamines was added to the feed tank to
314 obtain 2 µg/L of each *N*-nitrosamine. Each VOC was added to the feed tank to obtain 100 µg/L
315 of each VOC.

316 The filtration system was operated in a recirculation mode at a cross-flow velocity of 0.21 m/s.
317 Both permeate and concentrate were circulated back to the feed tank throughout the
318 experiments. Before the first sampling event, the feed was recirculated for 1 h to achieve the
319 steady state conditions in *N*-nitrosamine rejection, and for 24 h to minimize the adsorption of
320 VOCs on the membrane surface. The effects of permeate flux on solute rejections were
321 evaluated by incrementally reducing the permeate flux from 20 to 2.6 L/m²h. Before each
322 sampling event, the system was operated at a fixed permeate flux for at least 30 min to attain
323 the stable separation of target compounds. From the feed and permeate streams, two samples

324 (50 mL and 40 mL) were collected for the analysis of *N*-nitrosamines and VOCs, respectively.
325 Since the permeate flow decreased from 2 to 0.26 mL/min as the permeate flux was reduced
326 from 20 to 2.6 L/m²h, the sampling period increased from 20 min to 150 min to collect 40 mL
327 of permeate samples for VOCs analysis. The observed rejection (R_{obs}) was calculated by the
328 following equation:

$$329 \quad R_{obs} = 1 - \frac{C_p}{C_f} \quad (22)$$

330 where C_p and C_f are the concentrations in the permeate and the feed, respectively.

331 **3.4 Analytical techniques**

332 3.4.1 *N*-nitrosamines

333 *N*-nitrosamines concentrations were determined using a previously developed analytical
334 method²⁴ that involves solid phase extraction (SPE) and analytical quantification using gas
335 chromatograph (GC) coupled with tandem mass spectrometer (MS/MS). Prior to the SPE step,
336 surrogate stock solution was spiked into each sample at 20 ng of each surrogate. *N*-nitrosamines
337 were then extracted using Sep-Pak NH-2 and AC-2 cartridges (Waters, MA, USA) at a flow
338 rate of 10 mL/min. After drying the AC-2 cartridges, the analytes from the cartridges were
339 eluted using 2 mL dichloromethane (Wako Pure Chemical Industries, Tokyo, Japan). The
340 eluents were concentrated under the nitrogen gas stream. After the resulting eluent was added
341 with 50 μ L of the dichloromethane solution and 25 μ L of the toluene-d₈ stock solution (1 mg/L
342 in dichloromethane), *N*-nitrosamine concentration was quantified using Varian 450 series GC
343 coupled with a Varian 300 series MS/MS. Triplicate analysis was conducted for each sample
344 to calculate their mean concentrations, which were used for the calculation of experimentally
345 obtained rejection.

346 3.4.2 Volatile organic compounds

347 Concentrations of VOCs were determined by headspace solid phase microextraction-gas
348 chromatography-mass spectrometry (SPME-GC-MS).²⁵ A 100 μm PDMS fiber (Supelco,
349 Bellefonte, PA, USA) was selected for extraction because the fiber provides a wide range of
350 linearity for VOCs in multiple-component system.²⁵ The fiber was thermally conditioned at
351 250 $^{\circ}\text{C}$ for 30 min. Three grams of sodium chloride was added to a 20 mL glass vial, which
352 was followed by the addition of 10 mL of samples and a surrogate solution containing 1,4-
353 dioxane-d8 (100 $\mu\text{g/L}$) into the vial. A PTFE-faced septum cap was immediately crimped on
354 the vial. After sodium chloride was dissolved, the fiber was exposed in the headspace of the
355 sample for 30 min at 60 $^{\circ}\text{C}$. Finally, the fiber was removed from the vial and immediately
356 inserted into a GC injection port for thermal desorption of the extracted analytes for 4 min.
357 Only samples with 1,4-dioxane- d8 recovery of over 50% were considered valid.

358 4. Results and discussion

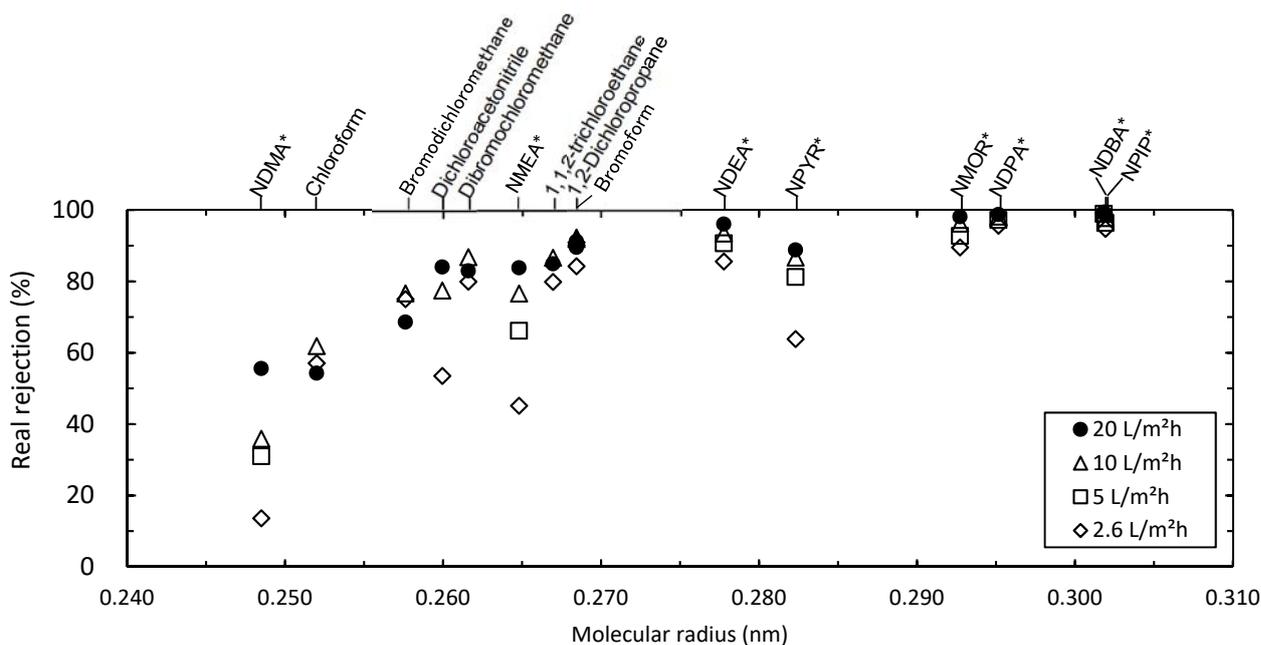
359 4.1 Stability of *N*-nitrosamines and VOCs

360 Most *N*-nitrosamines selected in this study can be classified as hydrophilic ($\text{Log } D \leq 2$) and
361 non-volatile compounds (Henry's law constant $\leq 1 \times 10^{-5}$), thus, their hydrophobic interaction
362 with the membrane is expected to be negligible.³⁸⁻⁴⁰ These *N*-nitrosamines are stable in the
363 aqueous phase; thus, they do not adsorb to the solid phase or evaporate. By contrast, some
364 VOCs are more hydrophobic (e.g. $\text{Log } D \geq 2$) and more volatile than *N*-nitrosamines,
365 indicating that the adsorption of these hydrophobic VOCs onto the RO membrane and their
366 volatilization could occur.⁴⁰ In fact, the concentrations of most VOCs in the feed continuously
367 decreased over 19 h of the system operation (**Supplementary information Fig. S4**). As a result,
368 this study used the data of only seven VOCs (chloroform, bromodichloromethane,
369 dichloroacetonitrile, dibromochloromethane, 1,1,2-trichloroethane, 1,2-dichloropropane and

370 bromoform) that remained over 50% of their initial concentrations in the feed after 19 h of
371 filtration operation.

372 **4.2 Experimentally obtained rejection of *N*-nitrosamines and VOCs**

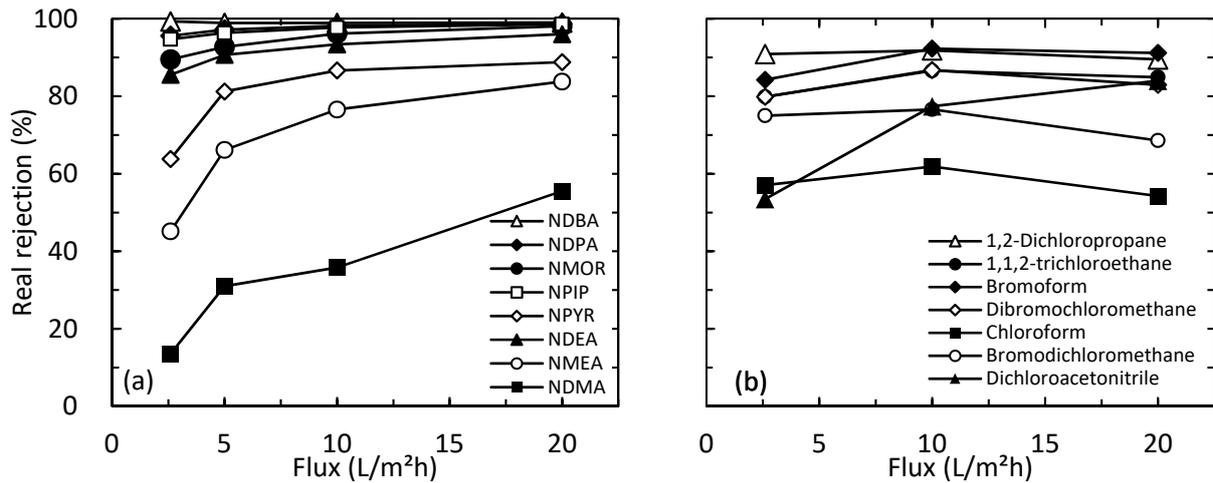
373 Real rejections by ESPA2 membrane were calculated with their observed rejections. The real
374 rejection of *N*-nitrosamines at the permeate flux of 20 L/m²h was 56% for NDMA, 84% for
375 NMEA, 89% for NPYR and >96% for the five remaining *N*-nitrosamines (i.e. NDEA, NPIP,
376 NMOR, NDPA and NDBA) (**Fig. 2**). Real rejections of the seven VOCs by ESPA2 membrane
377 at the permeate flux of 20 L/m²h were 54% for chloroform, 69% for bromodichloromethane,
378 84% for dichloroacetonitrile, 83% for dibromochloromethane, 85% for 1,1,2-trichloroethane,
379 90% for 1,2-dichloropropane and 91% for bromoform (**Fig. 2**). Since the analytical accuracy
380 of the seven VOCs under the permeate flux of 5 L/m²h was low, the rejection data of the seven
381 VOCs at the permeate flux of 5 L/m²h are not shown. Compound rejection by the RO
382 membrane increased in order of increasing molecular radius, with the notable exception of
383 NPYR. The results indicate that molecular radius can be a property that governs the permeation
384 of most *N*-nitrosamines and VOCs through the RO membrane. The observed and real rejection
385 of target compounds at each permeate flux is presented in **Supplementary information Table**
386 **S2**.



387
 388 **Fig. 2.** Experimentally obtained real rejection of *N*-nitrosamines (*) and VOCs by the ESPA2
 389 membrane as a function of their molecular radius (permeate flux = 2.6–20 L/m²h, cross-flow
 390 velocity = 0.21 m/s, feed solution temperature = 20 °C and feed pH = 7). The rejection data of
 391 the seven VOCs at the permeate flux of 5 L/m²h are not shown due to the low analytical
 392 accuracy.

393 *N*-nitrosamine rejection by ESPA2 membrane increased with increasing permeate flux (**Fig.**
 394 **3a**). The impact of permeate flux on *N*-nitrosamine rejection was more significant for
 395 compounds with short molecular radius. Increasing permeate flux from 2.6 to 20 L/m²h resulted
 396 in an increase in NDMA, NMEA and NPYR rejection from 14 to 56%, from 45 to 84%, and
 397 from 64 to 89%, respectively. The impact of permeate flux on *N*-nitrosamine rejection was less
 398 significant for long molecular radius compounds (i.e. NDEA, NPIP, NMOR, NDPA and
 399 NDBA). The increase in *N*-nitrosamine rejection in response to an increase in permeate flux
 400 can be attributed to convective transport of water which proportionally increases according to
 401 transmembrane pressure increase, while diffusion transport of solutes remains almost constant
 402 with the increased transmembrane pressure.^{41–43} In other words, as the permeate flux increases,
 403 water molecules passes through the RO membranes more progressively relative to *N*-

404 nitrosamines. This leads to a lower *N*-nitrosamine concentration in the RO permeate, which
 405 gives higher *N*-nitrosamine rejection. In contrast to *N*-nitrosamines, the rejection of some
 406 VOCs remained almost constant at the permeate flux of 2.6-20 L/m²h (**Fig. 3b**). The only
 407 exception was dichloroacetonitrile, which revealed a similar trend to *N*-nitrosamines.

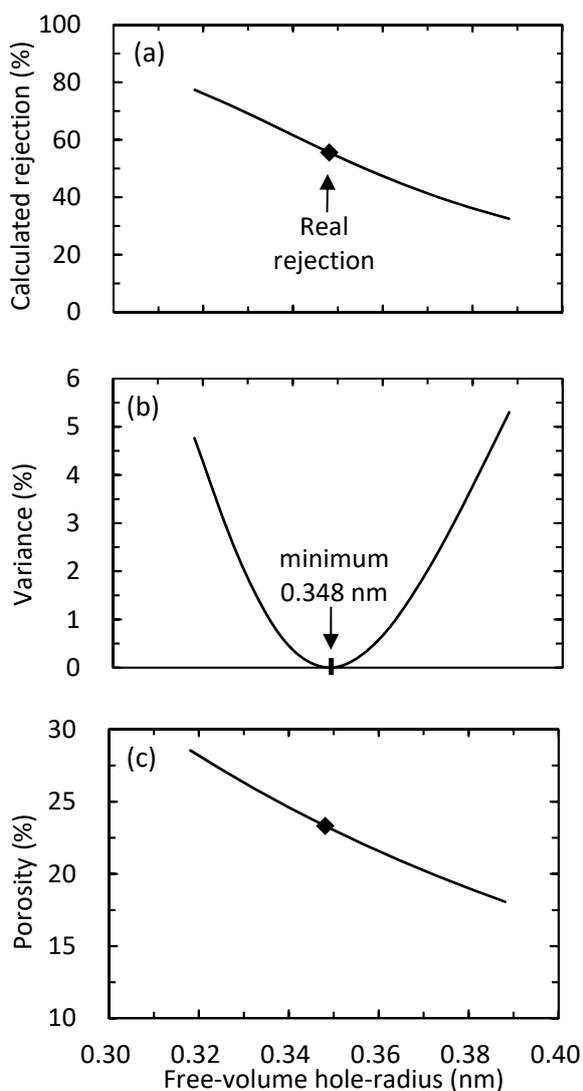


408
 409 **Fig. 3.** Experimentally obtained rejection of (a) *N*-nitrosamines and (b) VOCs by the ESPA2
 410 membrane as a function of permeate flux. Experimental conditions are described in Fig. 2.

411 4.3 Free-volume hole-radius estimation using NDMA

412 As described in **Fig. 1**, the membrane porosity is expressed as a function of free-volume hole-
 413 radius by using the pure water permeability. The experimentally obtained pure water
 414 permeability (66 L/m²hMPa) was used for the calculation of membrane porosity, and then, the
 415 membrane porosity was calculated in response to the input value of free-volume hole-radius
 416 (**Step 2 in Fig. 1**). The free-volume hole-radius of the ESPA2 membrane was estimated by
 417 minimizing the variance between the calculated real NDMA rejection and the experimentally
 418 obtained real rejection ($(R_{cal} - R_{real})^2$) under the condition of permeate flux of 20 L/m²h
 419 (**Step 4 in Fig. 1**). The minimization of variance was performed using a program Solver in
 420 software Excel, in which the minimum value of variance is calculated by changing the free-
 421 volume hole-radius. As a result, the free-volume hole-radius that showed the minimum

422 variance was identified at 0.348 nm. The calculated NDMA rejection as a function of the free-
423 volume hole-radius and the variance between the calculated and the experimentally obtained
424 NDMA rejections are presented in **Fig. 4**. The estimated free-volume hole-radius was larger
425 than the free-volume hole-radius of 0.289 nm which was previously determined by PALS.²⁰
426 Using the values of the free-volume hole-radius, the membrane porosity was calculated to be
427 23.3% with the estimated free-volume hole-radius (0.348 nm), and 35.1% with the previously
428 determined by PALS (0.289 nm). The membrane porosity as a function of the free-volume
429 hole-radius is presented in **Fig. 4**. The calculated membrane porosities were used for model
430 validation in the next section.



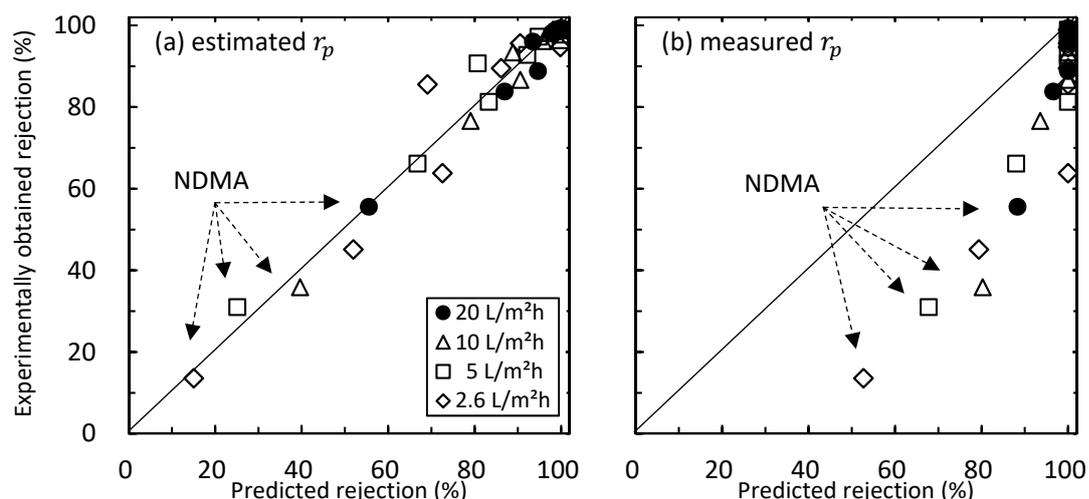
431
432 **Fig. 4.** (a) The calculated NDMA rejection as a function of the free-volume hole-radius, (b)

433 variance between the experimentally obtained and calculated NDMA rejections and (c) the
434 calculated membrane porosity as a function of the free-volume hole-radius (permeate flux = 20
435 L/m²h, feed solution temperature = 20 °C, free-volume hole-length = 20 nm and pure water
436 permeability = 66 L/m²hMPa).

437 **4.4 Validation for *N*-nitrosamines**

438 The model incorporated with the estimated free-volume hole-radius of 0.348 nm was validated
439 under a range of permeate flux (2.6 to 20 L/m²h) for predicting the rejection of *N*-nitrosamines.
440 The predicted rejections of all eight *N*-nitrosamines (**Supplementary information Fig. S5a**)
441 were in agreement with the experimentally obtained rejections ($R^2 = 0.97$) (**Fig. 5a**). The strong
442 correlation between the predicted and experimentally obtained rejections suggests that the
443 model is capable of calculating the rejection of *N*-nitrosamines and only one model surrogate
444 (i.e. NDMA) is sufficient for free-volume hole-radius estimation.

445 The model incorporated with the free-volume hole-radius determined by PALS (i.e. 0.289
446 nm²⁰) was also validated. The predicted *N*-nitrosamine rejections under a range of permeate
447 flux (2.6 to 20 L/m²h) were higher than the experimentally obtained rejections (**Fig. 5b**),
448 resulting in an overestimation of *N*-nitrosamine rejections. Free-volume hole-radius
449 determination by PALS is a particularly useful since no filtration experiments are required for
450 model development. Nevertheless, results reported here indicate that additional adjustment is
451 required to allow for more accurate prediction by the model using PALS data.

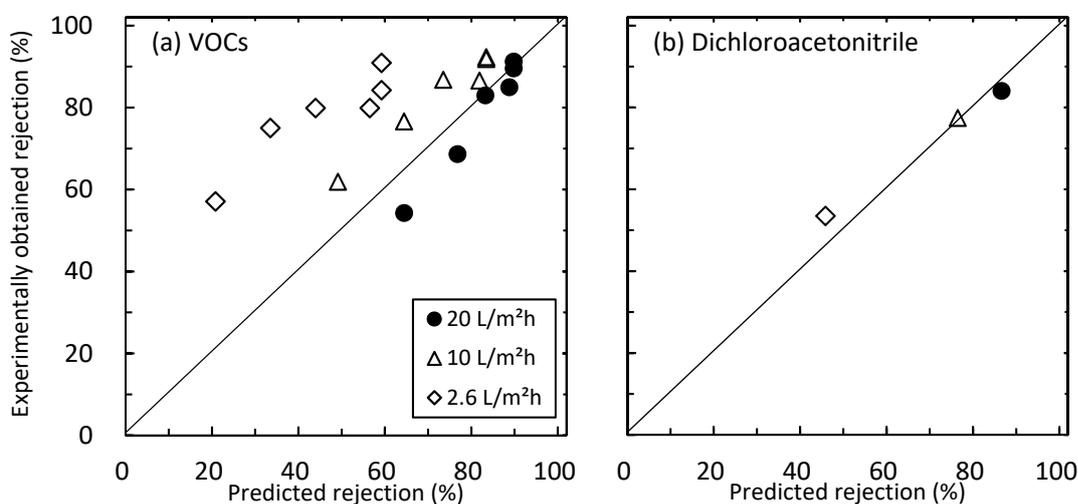


452
 453 **Fig. 5.** Correlation between predicted and experimentally obtained real rejections of eight *N*-
 454 nitrosamines. The rejections were predicted by incorporating (a) estimated free-volume hole-
 455 radius (0.348 nm) and (b) free-volume hole-radius measured by PALS (0.289 nm) in the model
 456 (feed solution temperature = 20 °C and permeate flux = 2.6–20 L/m²h).

457 4.5 Validation for VOCs

458 The model incorporated with the estimated free-volume hole-radius of 0.348 nm was also
 459 validated for VOCs. As a result, the model successfully predicted the rejection of VOCs at 20
 460 L/m²h permeate flux ($R^2 = 0.98$) (**Fig. 6a**). However, the predicted rejections of VOCs except
 461 dichloroacetonitrile (**Supplementary information Fig. S5b**) were lower than their
 462 experimentally obtained rejections at the permeate flux of ≤ 10 L/m²h (**Fig. 6a**). The high
 463 experimentally obtained rejections may be due to the excessive volatilization of VOCs from
 464 the RO permeate during the prolonged samplings. The selected VOCs other than
 465 dichloroacetonitrile have relatively high Henry's law constant ($>5.34 \times 10^{-4}$), thus, they are more
 466 volatile than dichloroacetonitrile and *N*-nitrosamines (**Table 1**). As the permeate flux was
 467 reduced from 20 to 2.6 L/m²h, the permeate flow decreased from 2 to 0.26 mL/min. Therefore,
 468 the sampling period increased from 20 min to 150 min to collect 40 mL of permeate samples
 469 for VOCs analysis. The prolonged sampling period at a low permeate flux causes more
 470 volatilization of VOCs from the RO permeate, leading to a lower VOC concentration in the RO

471 permeate. As a result, the lowered concentration in the RO permeate causes an overestimation
472 of VOC rejections in rejection calculation. The correlation between Henry's law constant and
473 the variance between the predicted and experimentally obtained real rejections of the VOCs
474 was presented in **Supplementary information Fig. S6**. On the other hand, the predicted
475 rejections of dichloroacetonitrile, which has a relatively low Henry's law constant, was in line
476 with the experimentally obtained rejections under the permeate flux of 2.6–20 L/m²h ($R^2 =$
477 0.95) (**Fig. 6b**). To allow for more accurate prediction of VOC rejection, sampling techniques
478 to avoid volatilization during filtration need to be reviewed in a future study.



479
480 **Fig. 6.** Correlation between predicted and experimentally obtained rejections of (a) six VOCs
481 and (b) dichloroacetonitrile (feed solution temperature = 20°C and permeate flux = 2.6–20
482 L/m²h). The rejections were predicted by incorporating the estimated free-volume hole-radius
483 (0.348 nm).

484 5 Conclusions

485 In this study, we proposed a new approach to apply the steric pore-flow model to predict the
486 rejection of eight *N*-nitrosamines and seven VOCs that are of great concern in potable water
487 reuse through an RO membrane. Using our approach, solute rejection is predicted by estimating
488 the free-volume hole-size with a single reference solute and membrane pure water permeability.

489 This approach can lead to a significant reduction in labour and its associated cost for the
 490 evaluation of TrOCs removal by RO membranes. The key geometric parameter of membrane
 491 in this model was free-volume hole-radius, which was obtained from the experimentally
 492 obtained rejection of a reference solute (NDMA). The estimated free-volume hole-radius
 493 (0.348 nm) was larger than the free-volume hole-radius determined previously by PALS
 494 analysis (0.289 nm). The model incorporated with the estimated free-volume hole-radius could
 495 accurately predict the rejection of *N*-nitrosamines under a range of permeate flux. The model
 496 could accurately predict the rejection of seven VOCs at 20 L/m²h permeate flux, but
 497 overestimated at ≤10 L/m²h permeate flux due possibly to the excessive volatilization of these
 498 VOCs during the prolonged sampling periods. Future investigation need to be focused on the
 499 minimization of their loss during filtration experiments including sampling collections. Among
 500 the VOCs, a less volatile compound – dichloroacetonitrile – was the only chemical whose
 501 rejection was well predicted under a range of permeate flux. The model was also validated
 502 using the membrane free-volume hole-radius value previously obtained from PALS analysis.
 503 Using PALS data resulted in some over-prediction. The results suggest that PALS analysis
 504 cannot allow for model prediction unless additional adjustment is provided to improve the
 505 prediction accuracy.

Nomenclature

List of symbols

<i>A</i>	membrane surface area (m ²)
<i>a</i>	cell width (m)
<i>b</i>	cell height (m)
<i>C</i>	solute concentration in a free-volume hole (mg/L)
<i>C_f</i>	feed concentration (mg/L)
<i>C_m</i>	solute concentration at a membrane surface (mg/L)
<i>C_p</i>	permeate feed concentration (mg/L)
<i>c_m</i>	solute concentration at inlet of a free-volume hole (mg/L)
<i>c_p</i>	solute concentration at outlet of a free-volume hole (mg/L)
<i>D_∞</i>	diffusion coefficient in bulk solution (m ² /s)

d_h	hydraulic diameter of a flow channel (m)
D_p	diffusion coefficient of a solute in a free-volume hole (m^2/s)
G	lag coefficient (–)
$J_{s,pore}$	solute flux in a free-volume hole ($\text{L}/\text{m}^2\text{h}$)
$J_{v,pore}$	water flux in a free-volume hole ($\text{L}/\text{m}^2\text{h}$)
J_v	water flux ($\text{L}/\text{m}^2\text{h}$)
K	Boltzmann constant (J/K)
k	mass transfer coefficient (m/s)
K^{-1}	enhanced drag coefficient (–)
K_c	solute hindrance factors for convection (–)
K_d	solute hindrance factors for diffusion (–)
L_m	length of membrane (m)
Pe	Peclet number (–)
ΔP	applied pressure (N/m)
Q	permeate flow (m^3/s)
Q_r	concentrate flow rate (m^3/s)
R_{cal}	calculated rejection (–)
Re	Reynolds number (–)
R_{obs}	observed rejection (–)
R_{real}	real rejection (–)
r_c	solute radius (m)
r_p	free-volume hole-radius (m)
r_s	Stokes radius (m)
S_h	Sherwood number (–)
S_c	Schmidt number (–)
T	temperature ($^{\circ}\text{C}$)
v	flow velocity (m/s)

Δx	length of a free-volume hole (m)
<i>Greek letters</i>	
Φ	steric partition coefficient (–)
ε	membrane porosity (–)
η	solvent viscosity in a free-volume hole (mPa·s)
η_0	solvent viscosity in bulk (mPa·s)
λ	ratio of solute radius to free-volume hole-radius (–)

506 6 Conflicts of interest

507 There are no conflicts to declare.

508 7 Acknowledgements

509 The authors acknowledge Hydranautics/Nitto for providing RO membrane elements.

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