



Heterogeneous catalyst ozonation of Direct Black 22 from aqueous solution in the presence of metal slags originating from industrial solid wastes

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ABSTRACT

This study developed a low cost catalyst, namely, zinc slag (Zn-S) for the ozonation process of Direct Black 22 (DB22) from aqueous solutions. Among five different kind of low cost metal slags including Fe-S, Cu-S, Cd-S, Pb-S and Zn-S, the Zn-S slag was selected as an efficient catalyst in this study. Zn-S contained mainly zinc (Zn) and calcium (Ca) discharged from zinc slag waste in Vietnam. It was found that Zn-S could effectively decolonize and mineralize DB22 through heterogeneous catalytic ozonation. The degradation kinetic of DB22 followed the pseudo-first order model. The best removal efficiency of DB22 (Zn-S/O₃/H₂O₂ (76%) > Zn-S/O₃ (69%) > O₃/H₂O₂ (66%) > O₃ (55% for COD) occurred at pH 11 for heterogeneous catalytic ozonation processes with Zn-S as the catalyst as well as ozone alone and perozone processes due to fast decomposition of O₃ in alkaline solution to generate powerful and non-selective OH radicals. An increase in decolonization and mineralization rate was observed when increasing the Zn-S dosage from 0.125 g/L to 0.75 g/L for Zn-S/O₃ and 0.125 g/L to 1.0 g/L for Zn-S/O₃/H₂O₂. The K values of the pseudo-first order model followed the same sequence as mineralization rates of DB22 in term of COD removal. Ca and Zn constituents in the Zn-S catalyst contributed to the increase in O₃ decomposition and improvement of reaction rate with H₂O₂. Subsequently, the degradation of DB22 by the ozonation process with Zn-S catalyst was enhanced through the enrichment mechanism of hydroxyl radicals (*OH) and surface adsorption. The degradation mechanism of DB22 by hydroxyl radicals was surely affirmed by tests with the decrease in degradation percentage of DB22 in case of the presence t-butanol, Cl⁻ and CO₃²⁻.

1. Introduction

Synthetic dyes are classified into different groups such as azo dyes, anthraquinone dyes, triarylmethine dyes, phtalocyanine dyes, etc. [1]. The most popular synthetic dyes discharged from textile wastewater are reactive azo dyes [2]. Besides, azo dyes are also widely used as an additive in other industries, for example plastic, leather, and paper industries [3]. Direct Black 22 (DB22) is one of popular anionic azo

dyes used in dyeing cellulosic fibers like cotton, wool, viscose, rayon and paper. The presence of a high concentration of residual DB22 in wastewater can damage the environment due to its carcinogenicity, toxicity, recalcitrance, organic content and strong color. Therefore, their toxicity and recalcitrance to degradation pose a huge challenge towards removal technologies [3]. In order to combat this menace of pollution problem, it is desirable to degrade the dye into harmless form before its discharge into aquatic environment. DB22 contains azo

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linkages -N=N- bond, linking phenyl and naphthyl radicals (amino (-NH₂), chloro (-Cl), hydroxyl (-OH), methyl (-CH₃), nitro (-NO₂) and sulfonic acid sodium salt (-SO₃Na), which make DB22 stable and difficult to remove [1]. Provided conventional wastewater treatment systems such as traditional physical, chemical, and biological treatment methods are not able to degrade and remove recalcitrant organic pollutants, which are usually present in dyeing wastewater at high concentration level.

Various approaches and techniques have been applied to decolorize and decompose dyes, such as coagulation [4], adsorption [5,6], biological treatment [7–10], filtration [11], electrochemical [12], Fenton oxidation process [13,14] and photocatalytic methods [15], etc. However, these methods pose their specifically disadvantages or limitations, including low mineralization efficiency, high energy consumption, difficulty in handling large amounts of chemicals, sludge disposal, unsuitability to toxic compounds, requirement of a large area and higher residence time [16].

Currently, scientific and research community have shown their great interest in the treatment of textile industry dyes with so-called advanced oxidation processes (AOPs) which are widely applied to remove organic compounds from wastewater [17]. AOPs offer an extremely reactive and non-selective oxidant specifically hydroxyl radicals, capable of destroying a wide range of organic pollutants in wastewater. AOPs can be operated at ambient temperature and pressure, and subsequently, it can completely and non-selectively decompose and mineralize organic dyes to carbon dioxide, water and inorganic acids [18]. Amongst the oxidants used so far, ozone is considered to be one of the most powerful and favorable oxidants in eliminating toxic organic compounds. This is due to the good ability of ozone in oxidizing unsaturated double bonds and aromatic structures [16]. However, one of the main drawbacks of ozone application is the rate of slow reaction of ozone with some non-biodegradable organic compounds such as inactivated aromatics. Thus, to overcome this problem, catalytic ozonation processes have introduced to enhance oxidation of non-biodegradable organic compounds through the generation of hydroxyl radicals (*OH) which have higher oxidation potential than that of ozone alone. Many metal catalysts including Fe(II), Fe(III), Mn(II), Zn(II), Co(II), Ni(II), Cu(II), Ag(II) and Ti(II), etc., were used as homogenous catalysts for ozonation of organic compounds from water and wastewater [4]. Apart from this, heterogeneous catalysts such as TiO₂/Al₂O₃ [19,20], MgO nanocrystals [21], Fe/MgO [22], Ni/AC (activated carbon) [23], etc., were also used for ozonation.

However, almost heterogeneous catalysts for the ozonation process are synthesized by chemical or physical methods which are generally very expensive. Therefore, production and application of low cost catalysts for the ozonation process is necessary to reduce the treatment cost and increase the feasible application of AOPs. Among low cost catalysts, metal slags are emerging as an excellent catalyst due to their availability and low cost. In particular, metal slag wastes are discharged from mining activities. Many studies have used the wastes-treat-wastes technology as catalytic ozonation for removal pollutants from wastewater such as activated petroleum waste sludge biochar [24] and activated spent FCC catalyst [25]. In Vietnam, a huge amount of metal slag wastes (about 250,000 ton/year) is being released into the environment from ferrous and non-ferrous metallurgy processes. Solid waste from the conventional ferrous and non-ferrous metallurgy processes, including iron, copper, cadmium, lead and zinc slags can be utilized as catalysts in heterogeneous ozonation of azo dye. The use of these slags as low cost catalysts for ozonation of azo dye can remarkably reduce the cost of wastewater treatment and improve the reuse of solid waste. Hitherto, the studies about utilization metal waste slags to produce adsorbents and catalysts applied in environmental treatment have been quite scarce. Thus, novelty of this study in utilization of solid waste to produce catalyst will contribute both removal of various persistent organic compounds from wastewater and reduce the cost of hazardous solid waste management, and bring the huge environmental and

economic significances.

The aim of the present work, thus, was to choose the most suitable low cost catalyst from metal slags discharged from ferrous and non-ferrous metallurgy processes in Vietnam for ozonation of DB22 from aqueous solution. To achieve this purpose, five kinds of metal slag, including iron slag (Fe-S), copper slag (Cu-S), cadmium (Cd-S), lead slag (Pb-S) and zinc slag (Zn-S) were collected and tested their characteristics as well as mineralization and decolorization capacity of DB22 as the potential catalysts. Based on the initial laboratory results, the zinc slag (Zn-S) was selected and evaluated in a detailed study for its performance in removal of DB22. Here, the pH value and COD concentrations of aqueous solution were varied to identify the best catalytic performance. The mechanism concerning the heterogeneous ozonation process for decolorization and mineralization of DB22 was also identified.

2. Materials and methods

2.1. Materials and chemicals

Direct Black 22 (DB22, C₄₄H₃₂N₁₃Na₃O₁₁S₃, molecular weight of 1083.97 g/mol) was provided by Ria Dyes & Chemicals Co. (commercial name Direct Fast Black VSF600) and was used without further purification. Dye solutions were made by dissolving a predetermined amount of DB22 in ultrapure water. Five metal slags (Cd-S; Fe-S; Pb-S; Cu-S and Zn-S) were collected from solid wastes discharged by Thai Nguyen Non Ferrous Metals Limited Company, Thai Nguyen province, Vietnam. All metal slags were dried at 105 °C for 48 h, crushed and sieved to a powder size of less than 0.25 mm before storage in sealed plastic containers. These powdered slags were then used as heterogeneous catalysts for ozonation of DB22 in all experiments.

2.2. Experimental set-up

The scheme of ozonation systems was presented in Fig. 1. The dye mineralization was performed in batch process. Ozone was generated by an ozone generator (NextOzone 20P, International Ozone Joint Stock Company, Vietnam). The maximum capacity and capacity of ozone inlet O₃ at a flow rate of 15 mL/min was 5.0 g/h and 3.038 g/h. The generator's oxygen source was a pure oxygen cylinder. The newly produced ozone was distributed into a 1.2 L tubular borosilicate glass reactor (h = 450 mm, φ_{in} = 60 mm) through a diffuser located at the bottom of the reactor. Each kind of metal slag was separately added into the reactor containing 500 mL DB22 with a desired concentration of 0.125–1.0 g/L and at various pH (3–11). The ozonation time was 5 min for each cycle which in total lasted 40 min. The excess ozone in the outlet gas was absorbed by 1500 mL of 2% KI solution packed in 2000 mL conical flasks. The perozone (O₃/H₂O₂) and catalase (O₃/

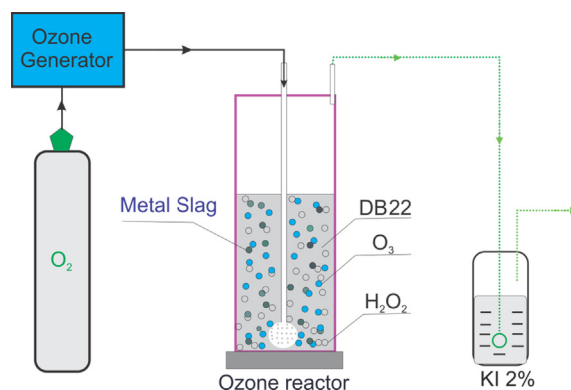


Fig. 1. General scheme of ozonation and perozone systems in DB22 mineralization.

H₂O₂/metal slags) reactions were carried out in duplicated systems. In the later reaction, H₂O₂ dosage of 100 mg/L was applied.

2.3. Analysis

The aqueous solution's color was measured by UV/Vis spectrophotometer (Shimadzu, model Z2000, Japan) at a wavelength of 481 nm while COD was determined according to standard method 5220 [26]. The solution pH was adjusted by using 0.1 M HCl and 0.1 M NaOH and was measured by a pH meter (HANNA, pH HI 2211-02, Romani). The ozone concentration in gas phase was measured using the iodometric wet – chemistry method [27]. The pH value of solution containing metal slags at the point of zero charge (pH_{PZC}) was determined by the Mular–Roberts titration technique [28].

The volume of pores and surface area of metal slags were determined by the Brunauer-Emmet-Teller method (BET) on SA 3000 (Coulter, USA). The surface morphologies of metal slags were observed by a scanning electron microscope (SEM) at 2.0 kV with different magnifications. The X-ray diffraction (XRD) pattern of metal slag particles was recorded using a Siemens D5005 X-ray diffract to meter with the CuKα radiation ($\lambda = 1.5417 \text{ \AA}$).

3. Results and discussion

3.1. Characteristics of metal slags

The physical properties of various metal slags are presented in Table 1.

The analysis results from Table 1 indicate that five kinds of metal slag can be categorized as a non-porous material because of low specific surface area (from 4.72 m²/g for Cu-S to 18.33 m²/g for Zn-S) and low pore volume (from 0.0346 cm³/g for Cd-S to 0.0838 for Zn-S). Meanwhile, the pH_{PZC} values were between 2.54 (for Fe-S) and 6.57 (for Zn-S). Of the five metal slags, Zn-S has the highest specific surface area (18.38 m²/g), total pore volume (0.0838 cm³/g) and pH_{PZC} (6.47).

The SEM images of iron, copper, cadmium, lead and zinc slags are shown in Fig. 2. It can be observed from Fig. 2 that all metal slags have a non-uniform particle size. Furthermore, it emerged that some particles had a quasi-cubic shape.

Fig. 3 presents the EDS analysis of five metal slags. Fe-S analytical data confirms the presence of O, S, Si, Fe and Zn elements and the results of fraction ratios are presented in Fig. 3 with fraction ratios of 61.47%, 6.39%, 6.12%, 22.95% and 2.04%, respectively. Pb-S consists of O, Al, Si and Pb elements with amounts of 63.36%, 5.85%, 8.37% and 22.41%, respectively. There are three elements of O (69.90%), Ca (16.18%) and Zn (13.91%) in the zinc slag (Zn-S). Cd-S also consists of four elements, these being O (68.73%), S (10.34%), Cd (16.41%) and Zn (4.52%). The Cu-S component includes O (46.03%), S (22.52%) and Cu (31.44%).

The X-ray diffraction patterns of metal slags used as the catalyst for ozonation of DB22 are given in Fig. 4. It is evident that FeO, Fe₃(SO₄)₂(OH)₆, ZnO and SiO₂ exist in the Fe-S component. The presence of Cd, CdCl₂(CH₃N₃S).(H₂O) and ZnO was found in Cd-S. Pb-S contains Pb(SO₄) and KAl₂(Si, Al)₄O₁₀(OH)₂. Cu, CuO and Cu₂S were present in the Cu-S. Zn-S consists of CaCO₃, CaSO₄·0.5H₂O, Zn(OH)₂, and CaSO₄·2H₂O. Most of the characteristic peaks were well indexed as

Table 1
Physical properties of metal slags.

Metal slag	S _{BET} (m ² /g)	Pore size (nm)	Pore volume (cm ³ /g)	pH _{PZC}
Fe-S	7.99	25.44	0.0397	2.54
Zn-S	18.38	18.49	0.0838	6.57
Cd-S	7.24	12.88	0.0346	5.93
Cu-S	4.72	31.34	0.0370	5.44
Pb-S	16.75	24.54	0.0685	2.61

amorphous with a highly graphite crystal structure in the XRD spectra of metal slags. This result was similar to the EDS data depicted in Fig. 3.

3.2. The DB22 removal efficiency of various metal slags

Initial experiments were carried out to compare the decolorization and mineralization of DB22 by heterogeneous catalytic ozonation with separately supplementation of Cd-S, Fe-S, Pb-S, Cu-S, Zn-S catalysts, ozone alone (O₃), and perozone (O₃/H₂O₂). The experiments were carried out using a metal slag dosage of 250 mg/L and solution pH values of 8.0 and the results are presented in Fig. 5. The ozone concentration was kept constant in the reactor by continuously adding ozone in bubble form. Results from Fig. 5 clearly indicate that the decolorization and mineralization efficiencies of DB22 differed when using heterogeneous catalysts produced from various metal slag wastes. In general, the treatment efficiency of DB22 by heterogeneous catalytic perozone (O₃/H₂O₂, Cd-S/O₃/H₂O₂, Fe-S/O₃/H₂O₂, Pb-S/O₃/H₂O₂, Cu-S/O₃/H₂O₂ and Zn-S/O₃/H₂O₂) was better than that of heterogeneous catalytic ozone (Cd-S/O₃, Fe-S/O₃, Pb-S/O₃, Cu-SO₃ and Zn-S/O₃) and O₃ alone. The results indicated that the presence of H₂O₂ in all ozonation systems enhanced decolorization and mineralization of DB22. This was due to the presence H₂O₂ in treatment systems reacted with O₃ as following reaction:



The appearance of *OH after happened reactions oxidized DB22 leading to an increase in DB22 removal efficiency. Many studies indicated that optimum ratio of H₂O₂ and O₃ was 0.5. However, this ratio also depends on presence of *OH scavengers (Cl⁻; HCO₃⁻). In this study, it is easy to find that all ozonation systems with H₂O₂ had higher efficiency of decolorization and mineralization of DB22 proving that dosage of used H₂O₂ was suitable and the enhancement reaction rate followed above mentioned mechanism.

In addition, the decolorization was higher than the COD removal rate in all ozonation systems. The color of DB22 virtually disappeared after a short oxidation time of 20 min with the support of heterogeneous catalytic ozonation. In the meantime, the COD removal rate reached its highest level after 25 and 30 min with the presence of heterogeneous catalytic ozone and heterogeneous catalytic perozone, respectively. Also, the COD removal rate when utilizing heterogeneous catalytic perozone was higher than that of heterogeneous catalytic ozone.

The removal of COD and decolorization of DB22 were highest in heterogeneous catalytic ozonation with Zn-S, and then decreased in the following order: Pb-S > Fe-S > Cu-S > Cd-S > O₃/H₂O₂ > O₃ alone. With an initial DB22 concentration of 100 mg/L, COD removal reached 82% after 25 min oxidation by Zn-S/O₃ while it was 91% after 30 min oxidation with Zn-S/O₃/H₂O₂. In contrast, only 52% and 55% of COD removal was observed in O₃ and O₃/H₂O₂ oxidation, respectively. The presence of metal slags as low-cost catalysts significantly improved DB22 mineralization in terms of COD reduction and decolorization. This trend agreed with the findings reported by Hassani et al. (2019), who employed a Ni-containing layered double hydroxide nano-catalyst to degrade an azo dye methyl orange by catalytic ozonation [29].

It can be seen from Fig. 3 (EDS analysis results) that the weight proportions of total metal elements in Fe-S (Fe and Zn), Pb-S (Al, Si and Pb), Zn-S (Zn and Ca), Cd-S (Cd and Zn) and Cu-S (Cu) were 31.15%, 36.58%, 30.09%, 20.93% and 31.44%, respectively. The weight proportion of all metal elements in Zn-S was lower than that of Pb-S, nearly equivalent to Fe-S and Cu-S and higher than that of Cd-S. However, the efficiency of Zn-S as the catalyst for ozonation (heterogeneous catalytic ozone and heterogeneous catalytic perozone) was the highest. This indicates that the weight proportion was not a key factor for determining efficiency of heterogeneous catalytic ozonation of DB22. The physical properties of metal slags noted in Table 1 demonstrate that Zn-S had the

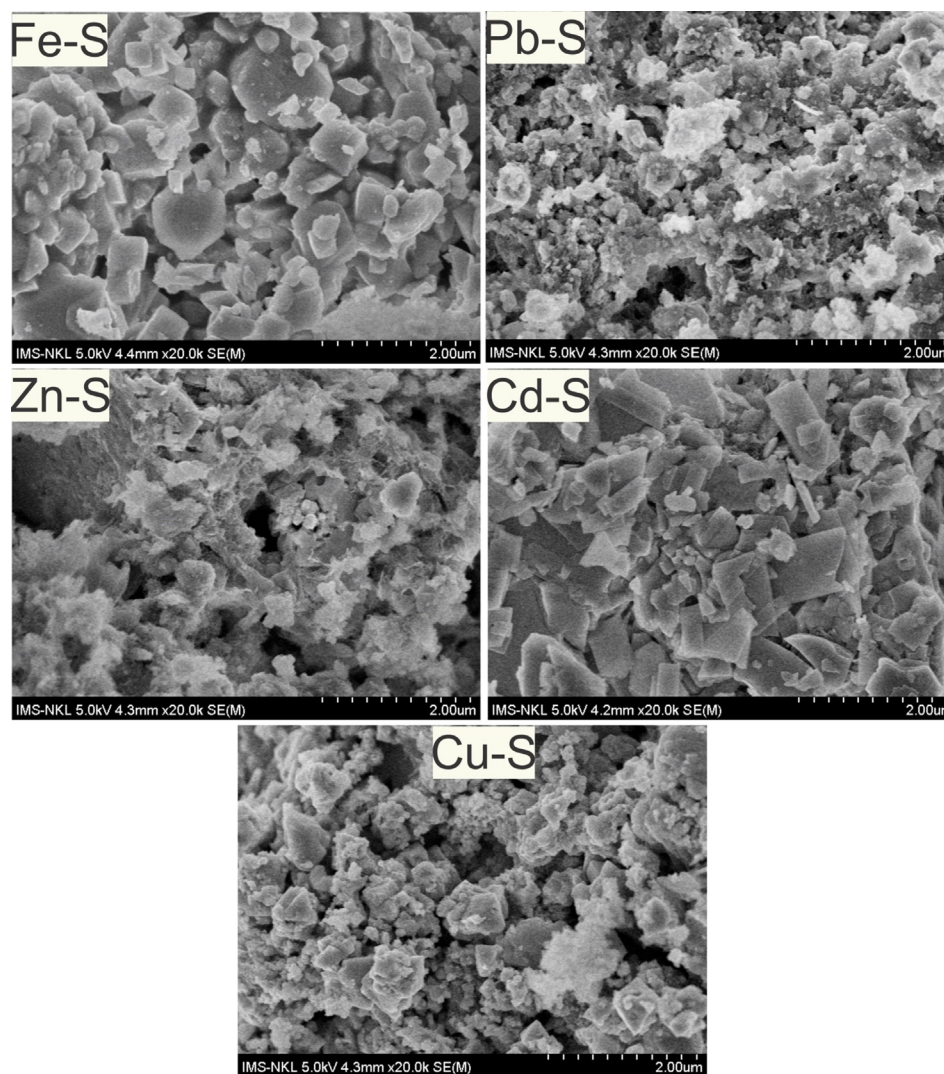


Fig. 2. SEM images of five kinds of metal slag (Cd-S, Fe-S, Pb-S, Cu-S, and Zn-S).

highest S_{BET} of 18.38 m^2/g , followed by Pb-S, Fe-S, Cd-S and Cu-S, respectively. Also the pore volume of Zn-S (0.0838 cm^3/g) was the highest. Therefore, it can be stated here that the pore volume and surface area were factors that strongly affected the decolorization and mineralization of DB22 in heterogeneous catalytic ozonation. The reason can be due to DB22 adsorbed onto Zn-S by pore filling mechanism.

The mineralization and decolorization increased when the catalyst surface and pore volume of each catalyst increased. This can be explained by the rising adsorption of O_3 , H_2O_2 and DB22 on the catalysts [30]. Meanwhile, the pH_{pzc} of Zn-S was 6.57, higher than that of the other metal slags (Table 1). It indicates that the neutral surface of Zn-S was more active than other metal slags in promoting the generation of $\cdot\text{OH}$ radicals [31]. This led to the highest efficiencies of decolorization and mineralization of DB22, caused by an increase in contact and reaction on the Zn-S surface, specifically between O_3 , H_2O_2 and metal elements of Zn-S (Ca and Zn). That increase enhanced the formation of hydroxyl radicals and subsequent oxidation of DB22 in both the solution and on the surface of Zn-S. The less developed oxidant types were generated by other ozonation systems when other metal slags were present. Consequently, the degradation rate of DB22 had the following order: Pb-S > Fe-S > Cu-S > Cd-S. These results also show that the heterogeneous catalytic ozonation system of DB22 was more efficient than O_3 alone.

Furthermore, these results agreed with several previous studies. In

the report by Yildirim et al. (2011), the decolorization and mineralization efficiencies of Reactive Black 19 by $\text{O}_3/\text{Fe(II)}$, $\text{O}_3/\text{Fe(II)}/\text{UVA}$, and $\text{O}_3/\text{TiO}_2/\text{UVA}$ were higher than O_3 alone. A similar trend was also reported in a recent study on degradation of dimethyl phthalate by ozone alone and heterogeneous ozonation with $\text{Cu}_x\text{O}-\text{Fe}_3\text{O}_4$ nanoparticles [32]. El Hassani et al. (2019) also indicated that catalytic ozonation exhibited a faster reaction rate in decolorization and higher COD removal than that of ozone alone. Therefore, the next experimental runs were conducted in the heterogeneous ozonation with only Zn-S as the catalyst, during which the highest degradation efficiency could be obtained.

3.3. The effect of pH on removal of DB22

The pH is an interesting parameter for the ozonation of water and wastewater. Heterogeneous catalytic ozonation of DB22 was studied at various initial pH levels of 3, 5, 7, 9 and 11. The results are shown in Figs. 6 and 7. The ozone concentration was also kept constant in the reactor. It can be seen that rates of decolorization and mineralization of DB22 at pH 11 were much faster than that at pH 9, 7, 5 and 3 in heterogeneous catalytic ozonation with Zn-S, ozone alone (O_3) and peroxide ($\text{O}_3/\text{H}_2\text{O}_2$). With 30–35 min of reaction time and pH ranging from 3 to 11, COD removal efficiency reached 36–55%, 42–66%, 43–69% and 64–76% for O_3 , $\text{O}_3/\text{H}_2\text{O}_2$, Zn-S/ O_3 and Zn-S/ $\text{O}_3/\text{H}_2\text{O}_2$, respectively. The DB22 mineralization rate reached its highest point at

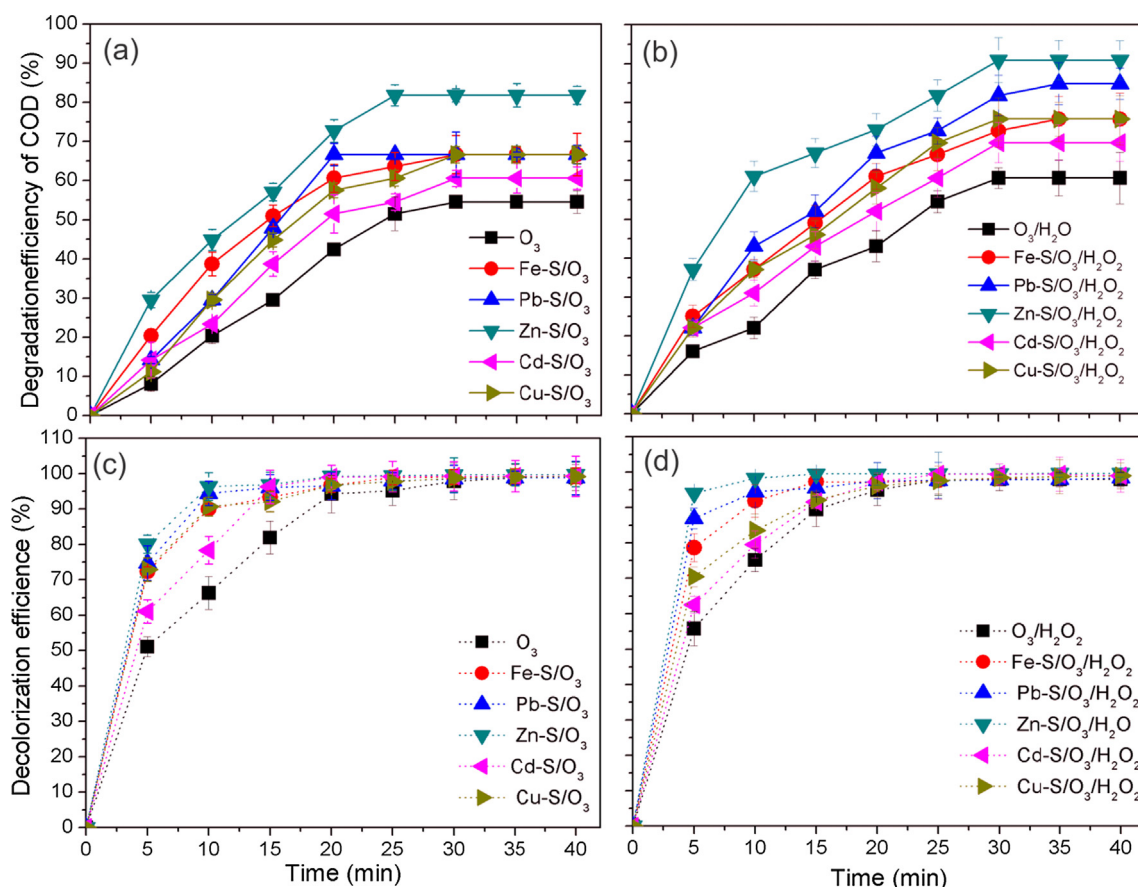


Fig. 5. Mineralization and decolorization of DB22 using various metal slags for (a and c) ozone alone and heterogeneous catalytic ozone and (b and d) heterogeneous catalytic perozone at 100 mg/L of COD; 3.038 g/h of inlet O_3 , 100 mg/L of H_2O_2 and 250 mg/L of catalyst dosage.

mineralization of DB22 by heterogeneous catalytic ozonation with Zn-S occurred at pH 11. Therefore, the next experiments were conducted at pH 11 in the heterogeneous ozonation with Zn-S as the catalyst.

3.4. The effects of metal slag (Zn-S) dosage

Fig. 8 present the effects of Zn-S dosage (0.125–1.0 g/L) on DB22 degradation through heterogeneous catalytic ozonation. The experiments were conducted at pH 11, the ozone generation rate of 3.038 g/h, initial H_2O_2 concentration of 100 mg/L, initial COD of DB22 of 100 mg/L for all treatment systems. It is observed that decolorization and mineralization rates increased when elevating the Zn-S dosage from 0.125 g/L to 0.75 g/L for Zn-S/ O_3 and from 0.125 g/L to 1.0 g/L for Zn-S/ O_3 / H_2O_2 . However, these above rates fell when the dosage of Zn-S continued to increase from 0.75 to 1.0 g/L in the Zn-S/ O_3 system. Thus, in terms of COD removal, the optimal Zn-S dosage was 0.75 g/L and 1.0 g/L in heterogeneous catalytic ozone (Zn-S/ O_3) and heterogeneous catalytic perozone (Zn-S/ O_3 / H_2O_2), respectively. For the optimal Zn-S dosage, maximum COD removal efficiency after 25 min of reaction time was 67% and 74% for Zn-S/ O_3 and Zn-S/ O_3 / H_2O_2 , respectively. The decolorization rate was almost 99% in a shorter reaction time (10–15 min) in all heterogeneous catalytic ozonation of DB22. This result agreed with Hu et al. (2015), who reported that decolorization did not require too much catalyst in the reaction of catalytic ozonation of textile dyeing wastewater using mesoporous carbon aerogel supported copper oxide catalyst.

It is also found that DB22 dye's mineralization rate in the heterogeneous catalytic ozonation was higher than that in ozone alone and non-catalyst perozone. This was due to the increase in contact surface area and availability of reactive sites of catalyst for O_3 , H_2O_2 and

pollutants from aqueous solution [44,45]. This increased the reaction of O_3 and H_2O_2 (in Zn-S/ O_3 / H_2O_2) with metal elements which subsequently produced more $\cdot OH$ radicals. However, when the catalyst dosage exceeded the optimum amount, radicals were consumed by excess catalyst leading to a decline in degradation [4,39]. Here, the Zn-S may act as the inhibitor when Zn-S dosages of more than 0.75 g/L and 1.0 g/L were used in the Zn-S/ O_3 and Zn-S/ O_3 / H_2O_2 system, respectively.

3.5. Kinetic and mechanism studies

The plot of $\ln(C/C_0)$ versus reaction time was described by the following equation:

$$\ln \frac{C}{C_0} = -Kt \quad (1)$$

where C_0 and C are the concentrations of DB22 in aqueous solution at the beginning of reaction and at t min of reaction, respectively. When $\ln(C/C_0)$ was plotted versus time, the data fitted a straight line and the K (apparent first-order rate constant) value corresponded to the slope of the straight line.

Figs. S1–S3 show the values of K and regression coefficient (R^2) for the COD removal of DB22 in various metal slag catalysts, solution pH and metal slag dosage, respectively. The pseudo-first order kinetic model fits well with the experimental data (high values of regression coefficient ($R^2 > 0.95$)) for almost all ozonation processes involving DB22 mineralization. These findings accord with the discussion of the above DB22 mineralization, in terms of COD removal by heterogeneous catalytic ozonation regarding the effects of various metal slags, solution pH and Zn-S dosages. The obtained regression coefficients for the different investigated conditions show that mineralization of DB22 by heterogeneous catalytic ozonation with Zn-S followed the pseudo-first

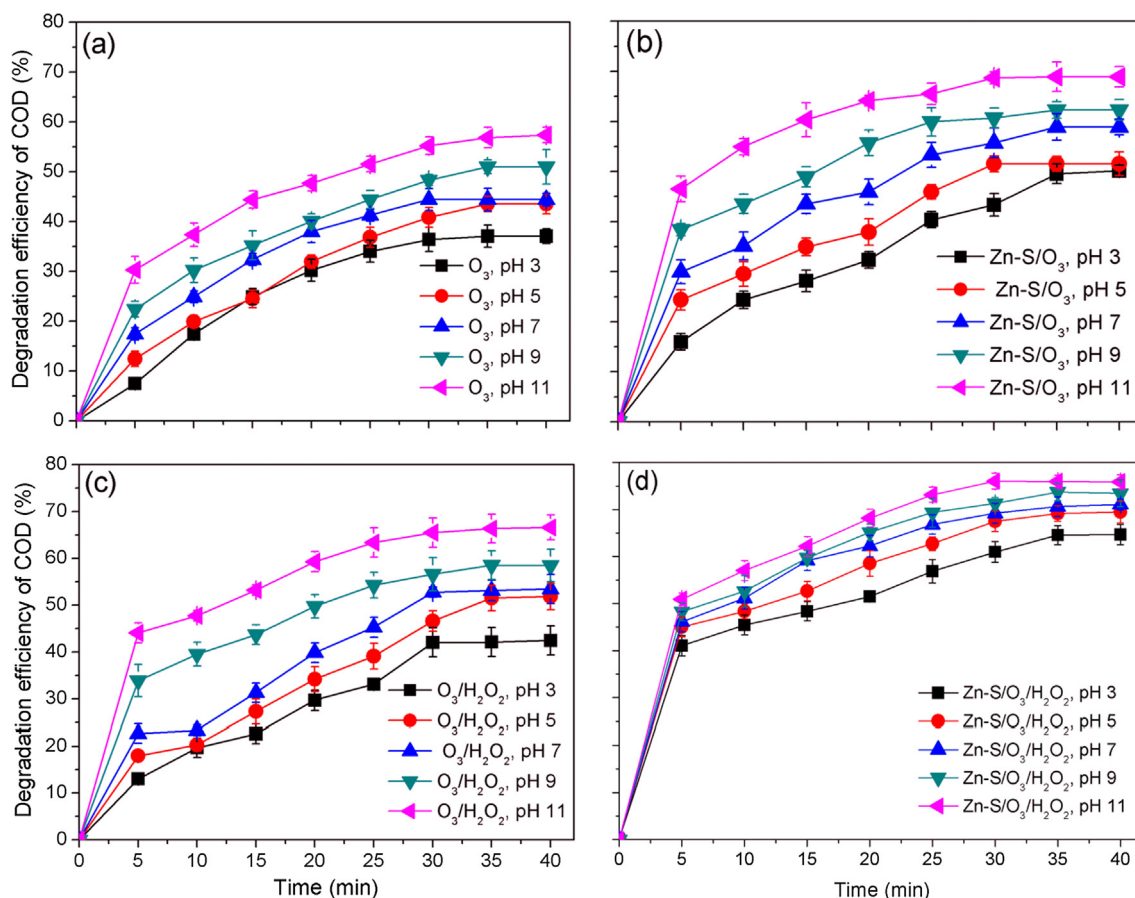


Fig. 6. Mineralization of DB22, in terms of COD removal, at various pH values for (a and b) heterogeneous catalytic ozone (O_3 and $Zn-S/O_3$); (c and d) heterogeneous catalytic perozone (O_3/H_2O_2 and $Zn-S/O_3/H_2O_2$) at 100 mg/L of COD; 3.038 g/h of inlet O_3 , 100 mg/L of H_2O and 250 mg/L of catalyst dosage.

order kinetic and the apparent first-order rate constants were calculated from the slope of the plot.

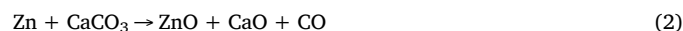
When comparing different metal slag catalysts for ozonation of DB22, the K (min^{-1}) values decreased in the following order: Zn-S, Pb-S, Fe-S, Cu-S and Cd-S in both heterogeneous catalytic ozone and heterogeneous catalytic perozone. The calculated K values of DB22 under alkaline pH were higher than those under the neutral and acidic conditions (Fig. S2). In terms of the effect of Zn-S dosage on the pseudo-first order rate constant, K values were higher when increasing Zn-S dosage from 0.125 g/L to 0.75 g/L for $Zn-S/O_3$ and 0.125 g/L to 1.0 g/L for $Zn-S/O_3/H_2O_2$. However, K values decreased with a further increase in Zn-S dosage. Moreover, the K values of $Zn-S/O_3/H_2O_2$ were higher than that of $Zn-S/O_3$ in most cases.

Previous studies demonstrated that the reaction mechanism of ozonation process will be characterized by homogeneous and heterogeneous reactions: ozone self-decomposition reactions, and ozone decomposition promoted by metallic sites on the material surfaces [43]. Reactions on heterogeneous catalysts might involve several steps, for instance, ozone adsorption, ozone surface decomposition reactions, ozone decomposition reactions at the solid-liquid interface, and propagation reactions in the solution bulk [43]. Ca and Zn elements in the Zn-S can promote the decomposition of O_3 and H_2O_2 to produce more *OH radicals on the surface of Zn-S in $Zn-S/O_3$ and $Zn-S/O_3/H_2O_2$ systems, especially in alkaline conditions which improves decolonization and mineralization of DB22. The degradation mechanism of DB22 by heterogeneous catalytic ozonation might involve direct ozone self-decomposition reactions, adsorption, and generation mechanism of free radicals in solution and on the catalyst's surface.

Due to the existing components of $CaCO_3$, $CaSO_4 \cdot 0.5H_2O$, $Zn(OH)_2$, $CaSO_4 \cdot 2H_2O$ (see XRD data in Fig. 4) in Zn-S can act as both an

adsorbent and heterogeneous catalyst. It can decompose O_3 in the $Zn-S/O_3$ system or react with H_2O_2 in the $Zn-S/O_3/H_2O_2$ system to improve the generation of *OH radicals. Through the electron transformation, some Zn and Ca elements in the Zn-S can be transformed to Zn^{2+} , Ca^{2+} . The latter can combine with ozone, leading to an improvement in the O_3 decomposition rate and production of hydroxyl radicals (*OH). There are three mechanisms: - H - atom abstraction, *OH addition to $C=C$, and *OH interaction with S, N atoms - that form *OH radicals in the heterogeneous catalytic ozonation of organic compounds [46,47]. Moreover, the removal mechanism of DB22 by Zn-S catalytic ozonation can be further clearly explained by the presence of Ca element in Zn-S constituent. DB22 is anionic dyes with sulfonate groups, which can form a complex with the calcium ions of $CaCO_3$ in Zn-S leading to a strong combination with the $CaCO_3$. Thus, $CaCO_3$ can adsorb DB22 efficiently and rapidly [48]. Additionally, the SEM image (Fig. 2) demonstrates that the morphology of the Zn-S with calcite materials is smooth cubic microcrystals. The adsorption of dyes by $CaCO_3$ materials could be attributed to the electrostatic interaction between Ca^{2+} and anionic organic dye molecules [49].

The next responsible mechanism for heterogeneous catalytic ozonation with the presence of Ca in catalyst's constituent was due to reaction between Zn with $CaCO_3$, $CaSO_4$ according to following reactions:



Formed CaO on the catalyst's surface played role as an adsorbent; Meanwhile, ozone and generated *OH from ozone deposition became an oxidation agent, chelate with DB22. Ca-containing catalyst can react with O_3 and adsorb DB22. O_3 will oxidize Ca^{2+} to form hydroxyl

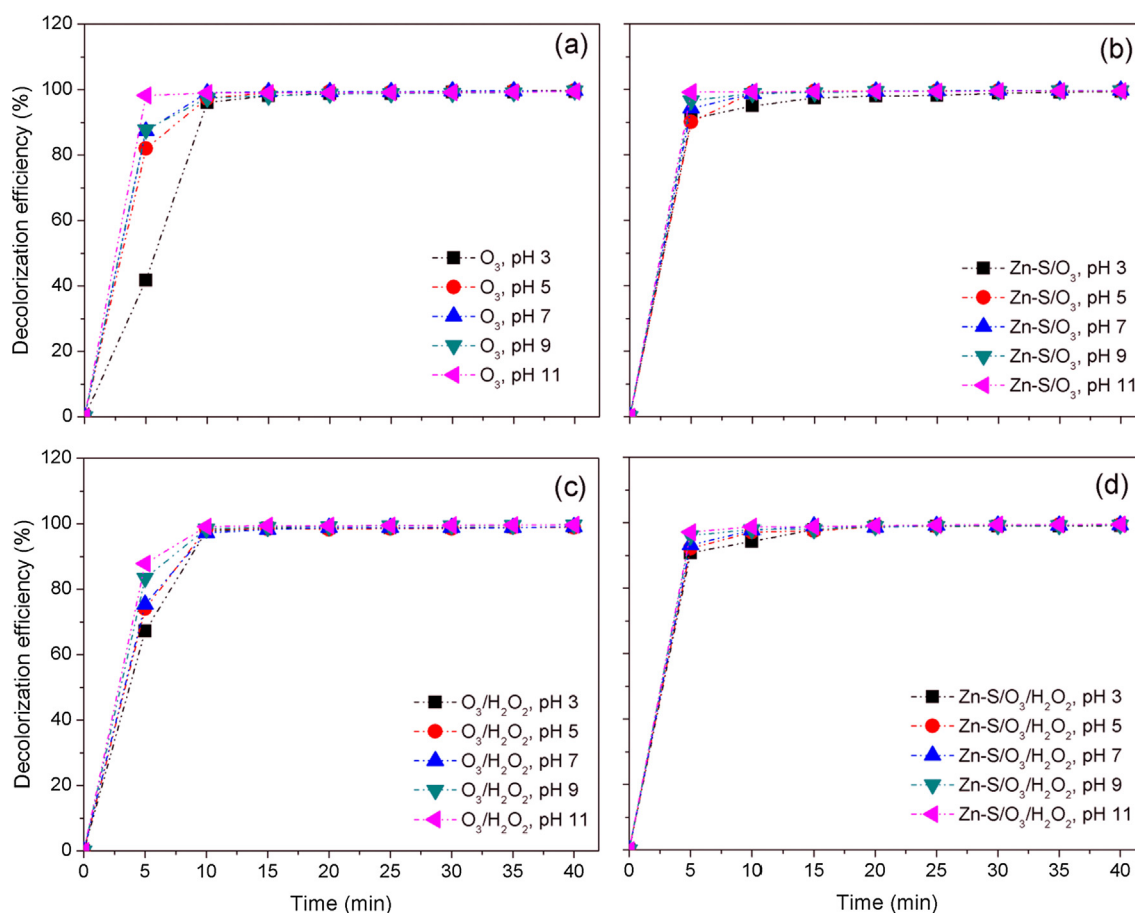
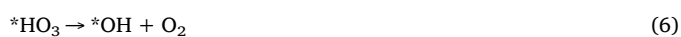
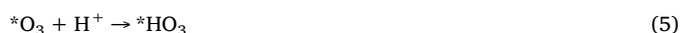


Fig. 7. Decolorization of DB22 at various pH values for (a and b) heterogeneous catalytic ozone (O_3 and Zn-S/ O_3); (c and d) heterogeneous catalytic perozone (O_3/H_2O_2 and Zn-S/ O_3/H_2O_2) at 100 mg/L of COD; 3.038 g/h of inlet O_3 , 100 mg/L of H_2O and 250 mg/L of catalyst dosage.

radicals according to following reactions:



DB22 was adsorbed on the oxidized metal catalyst and DB22 would be oxidized by the electronic transfer reaction, causing the catalyst to be reduced back to its original state and form the organic radicals adsorbed on the catalyst. The organic radicals were easily desorbed from catalyst and were continuously oxidized by *OH and O_3 in solution [50].

Thus, the presence of Zn and Ca elements in Zn-S played an important role in enhancing the generation of *OH radicals in Zn-S/ O_3 and Zn-S/ O_3/H_2O_2 for decolorization and mineralization of DB22.

The K values (apparent first-order rate constant) in heterogeneous Zn-S catalytic ozonation were higher than that of ozone alone and perozone. Also, the K values increased when increasing Zn-S dosages in heterogeneous catalytic ozonation of DB22. This may be attributed to the enhancement of generating hydroxyl radicals on the catalyst's surface, which initiated and promoted the degradation of azo dye [51]. These findings confirm the role of Zn-S in improving decolorization and mineralization of DB22 in ozonation systems.

In all above-mentioned treatment systems, the amount of *OH hydroxyl radicals increase with an increase in catalyst dosage. However, it is difficult to determine the concentration of hydroxyl radicals due to their short lifetime [46,52]. *t*-butanol, Cl^- and CO_3^{2-} have been used as popular and efficient hydroxyl radical scavengers to further verify degradation mechanism of DB22 by ozonation processes whether the

attribution of hydroxyl radicals were or not. To conduct these experiments, various concentration of *t*-butanol, Cl^- and CO_3^{2-} were supplemented into treatment systems before the supplementation of H_2O_2 and Zn-S. The obtained results are presented in Fig. 9.

The reaction rate constant of *OH with *t*-butanol is $6.2 \times 10^8 / M^{-1}S^{-1}$ [34]. From Fig. 9, there was a decrease in the COD removal efficiency of all treatment systems with supplementation of *t*-butanol, Cl^- and CO_3^{2-} . This can be explained that the presence hydroxyl radical scavengers, namely, *t*-butanol, Cl^- and CO_3^{2-} in the ozonation systems of DB22 reacted with *OH leading to a consumption of *OH for reaction between *OH with these scavengers. Specially, at alkaline medium, more radical scavengers, such as CO_3^{2-} , SO_4^{2-} and Cl^- react favorably with *OH leading to a strongly decrease of the radical concentration [33]. At $pH > 10$, carbonate ions start to dominate in water and wastewater [53]. From Fig. 9, it can be seen that the degradation efficiency of DB22 decreased from to 49.10% to 42.79%, 36.44% and 16.73% for Zn-S/ O_3 ; and from 57.49% to 51.54%, 48.32% and 22.27% for Zn-S/ O_3/H_2O_2 in 40 min of reaction time when adding 100 mg/L of CO_3^{2-} , Cl^- and *t*-butanol, respectively. These results also demonstrated that *t*-butanol was the most strong hydroxyl radicals scavenger, followed by Cl^- and CO_3^{2-} . The decreased degradation efficiency with supplementation of CO_3^{2-} , Cl^- and *t*-butanol proved that *OH played a vital role in the degradation of DB22 in all heterogeneous catalytic ozonation systems in the presence of Zn-S.

In summary, from the experimental results and from referring similar researches, it is clear that in Zn-S heterogeneous catalytic ozonation, the presence of metal elements and hydrogen peroxide was the main factor determining the catalytic activity. The catalytic activity occurred mainly due to contribution of two mechanisms, namely, enhancement of *OH generation, and adsorption by complexation with

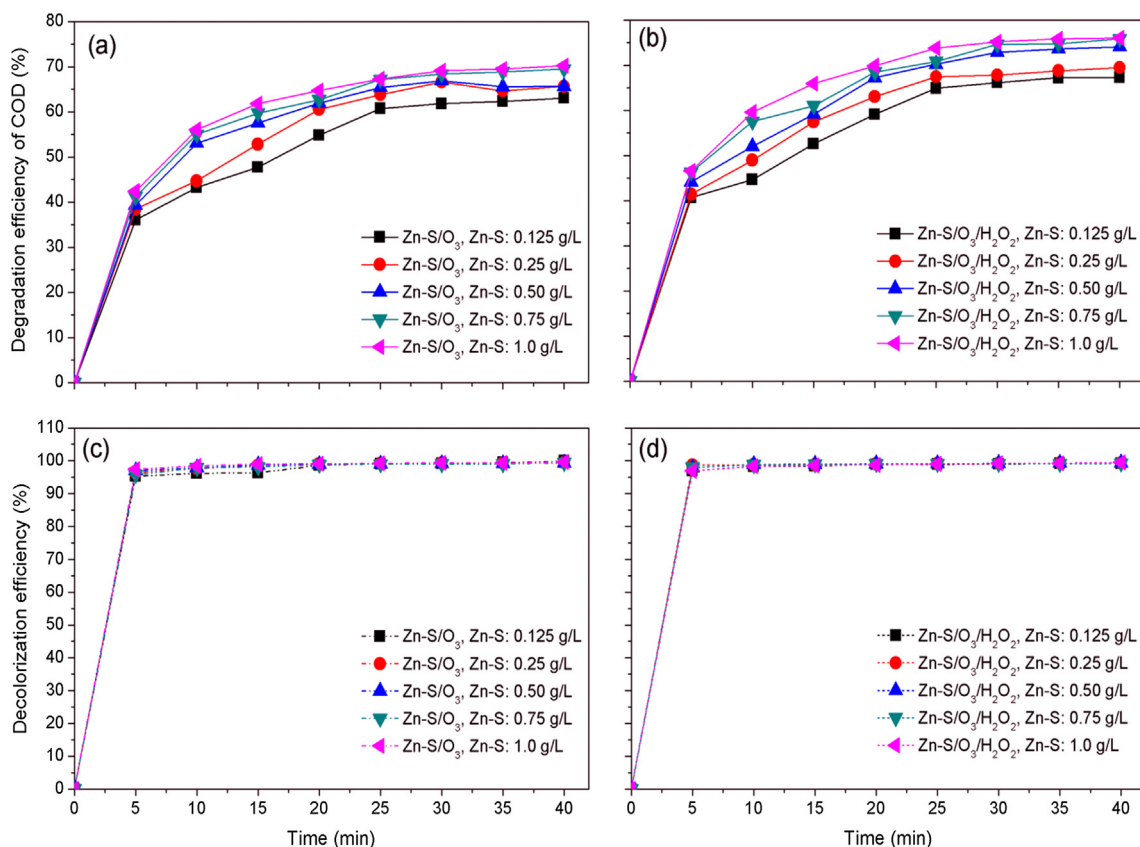


Fig. 8. Mineralization and decolorization of DB22 at various metal slag dosages for (a and c) heterogeneous catalytic ozone and (b and d) heterogeneous catalytic perozone at 100 mg/L of COD; 3.038 g/h of inlet O₃, 100 mg/L of H₂O and 250 mg/L of catalyst dosage.

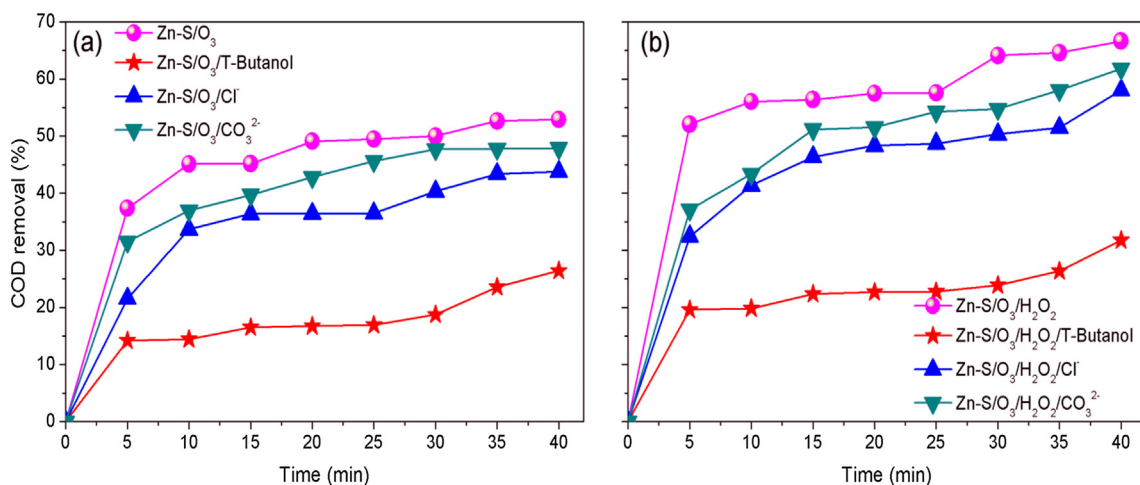


Fig. 9. Effect of t-butanol, chloride and carbonate on DB22 degradation, in term of COD removal by (a) Zn-S/O₃ and (b) Zn-S/O₃/H₂O₂ at 100 mg/L of COD, 3.038 g/h of inlet O₃, 100 mg/L of H₂O₂, 250 mg/L of Zn-S dosage, 100 mg/L of t-butanol, 100 mg/L of Cl⁻ and 100 mg/L of CO₃²⁻.

organic pollutant, and electrostatic attraction.

4. Conclusions

In this study, zinc slag (Zn-S) emerged as a potential catalyst for heterogeneous catalytic ozonation to decolonize and mineralize DB22. The effect of solution pH on the decolorization and mineralization of DB22 followed the order: pH 11 > pH 9 > pH 7 > pH 5 > pH 3 for heterogeneous catalytic ozonation processes (O₃, O₃/H₂O₂, Zn-S/O₃ and Zn-S/O₃/H₂O₂). The decolorization and mineralization rate of DB22 increased when the Zn-S dosage rose from 0.125 g/L to 0.75 g/L

for Zn-S/O₃ and 0.125 g/L to 1.0 g/L for Zn-S/O₃/H₂O₂. The decolorization rate of DB22 reached nearly 99% after 10 to 15 min reaction. However, the mineralization rate needed more time (25 min) to reach the maximum of 67% and 74% for Zn-S/O₃ and Zn-S/O₃/H₂O₂, respectively. The K values of the pseudo-first order model followed the same order as that concerning the mineralization rate (expressed in terms of COD removal) of DB22. The presence of Ca and Zn elements in Zn-S played an important role in decolorization and mineralization rate of DB22 when employing heterogeneous catalytic ozonation processes. Finally, the high decolorization and mineralization rate of azo dye may be attributed to the improvement in the generation of active radicals on

the Zn-S surface.

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Appendix A. Supplementary material

Supplementary data to this article can be found online at <https://doi.org/10.1016/j.seppur.2019.115961>.

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