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Copper removal from contaminated soil through electrokinetic process with reactive filter media

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Abstract

Electrokinetic (EK) has been used in the removal of metal ions from contaminated soil. This study focused on integrating the EK technique with different reactive filter media (RFM) of activated carbon (AC) and biochar (BC) for the first time without adding chemicals to facilitate the removal of copper ions from the contaminated kaolinite soil. Tests based on EK, EK coupled with AC (EK-AC), and EK combined with BC (EK-BC) were performed under an electric potential of 10 volts, and the overall removal efficiency of copper ions decreased 26 as $EK-BC > EK-AC > EK$. The results show that 27% of copper in the soil was captured by BC, compared with only 10% by AC. Additional EK-BC test performed under a constant current (20 mA) revealed that the acid front swept across the soil, resulting in 70.6-95.0% copper removal from soil sections 4 to 1 close to the anode region with more copper accumulation in section 5. Similar to the EK-BC test under a fixed voltage, 26% of copper in the soil was captured by BC during EK-BC treatment under a constant current although with a higher energy consumption. Moreover, RFM was regenerated by flushing with an acid solution, achieving 99.3% of copper recovery in BC and 78.4% in AC. Although the permeability of AC-RFM was higher than that of BC-RFM, copper contaminant was more easily leached out from the BC-RFM. The findings demonstrated the feasibility of contaminant entrapment in BC-RFM and recovery by acid leaching, with potential for sustainable soil remediation.

Keywords: Electrokinetic; Reactive filter media; Biochar; Activated carbon; Copper; Soil decontamination

1. Introduction

Soil provides essential resources to both humans and nature (Lima et al., 2017), and soil contamination is a globally significant concern, which may result from a variety of agricultural, industrial and other human activities (Bi et al., 2011; Gomes et al., 2012; Cameselle et al., 2013; Belhaj et al., 2016; Nguyen et al., 2019). Heavy metals are widely detected in soil, and are of great risk to the environment and public health due to their toxicity and persistence (Yuan et al., 2016; Nguyen et al., 2019). Great efforts have been made to overcome the problems associated with soil pollution, by developing different strategies and methods (Song et al., 2017). Electrokinetic (EK) remediation stands out as an alternative technique that overcomes the shortcomings in the other decontamination techniques, such as applicability for the low-cost and on-site treatment of low-permeability soils (Agnew et al., 2011). EK soil remediation has been tested under laboratory and field conditions for the potential applications in soil remediation and treatment (Zhao et al., 2016; Fu et al., 2017; Sivapullaiah et al., 2015; Hassan et al., 2015; Iannelli et al., 2015; Kim et al., 2011). Regarding the results of laboratory tests and field applications, the EK remediation technique has several barriers when applied as a single remediation process (Peng et al., 2011). When the direct current is imposed across the treated soil, an alkaline pH front is developed near the cathode region, resulting in contaminants precipitation and retarding further contaminants transport and removal. On the other hand, contaminants precipitation in the soil near the cathode requires further treatment to prevent contaminants rebound in soil.

Progress has been made to enhance the extraction efficiency of electrokinetic remediation in the last decades (Yeung and Gu, 2011; Lima et al., 2017; Zhao et al., 2016; Lim et al., 2004; Lohner et al., 2008; Yeung, 2011). The current efforts focus on improving the efficiency of the EK process, and facilitating its applicability by adding enhancement agent such as surfactants and chelating agents to enhance the contaminant mobility, or acids/bases solution to control the pH of the electrolyte, and application of a combined system such as EK-bioremediation, EK-phytoremediation and EK-permeable reactive barrier (PRB) (Yeung and Gu, 2011; Lim et al., 2004; Lohner et al., 2008; Li et al., 2020). However, the choice of an appropriate enhancement technique is significantly important in the EK system in terms of treatment duration, cost, and environmental impact. For example, the application of the enhancement agent may affect the soil matrix, then the electrolyte ought to be recouped at the end of the EK treatment (Lim et al., 2016; Yeung, 2011). The application of enhancement agents in the EK remediation system has not always been favoured since some laboratory tests were not successful (Tian et al., 2017). The capability of an EK remediation process utilizing blends of eco-friendly improving agents (e.g. rhamnolipids, saponin, citric acid) was evaluated for the first time by Tian et al. (2017) to simultaneously remove contaminants including Cd, Cr, Cu, Pb, Zn and PAH/PCB from harbor sediments. Their experimental results demonstrated that the mixture of the agents could only remove small quantities of metals (4.4–15.8%) and only a slightly better removal of PAH (29.2%) and PCB (38.2%). Among these enhancement techniques, PRB offers the enrichment or detoxification of the contaminants with a short treatment period and prevents the contamination of the catholyte solution (Zhao et al., 2016). A range of experimental studies have been recently conducted in integrating PRB application with EK in order to improve contaminants removal from soil during the EK remediation (Zhao et al., 2016; Yuan and Chiang, 2007; Ma et al., 2010; Ren et al., 2014; Cang et al., 2009; Yuan et al., 2009). When a PRB is combined with an electrochemical remediation, the transport of contaminants through the barrier is provided by the electroosmotic flow of soil pore fluid, electromigration of charged species, and electrophoresis of charged particulates. The reactive barrier becomes an adsorbent for the contaminants during the electroosmosis and electromigration process. One of the significances of the EK-PRB approach is the reduction of contamination concentration in the catholyte and anolyte solutions (Zhao et al., 2016), therefore eliminating the need for their recycling. The sorption and degradation reactions of many contaminants are pH dependent,

hence the pH gradient generated by the EK remediation process may affect the sorption and degradation mechanism in PRB (Yeung and Gu, 2011). When a PRB is applied in the EK remediation system to improve its remediation efficiencies of organic, inorganic, or mixed contaminants, consideration should be given to factors such as the type, cost, and particularly the lifetime of reactive media which would limit its applications. The treatment media in PRBs implemented with EK may include a different kind of adsorbent materials such as zero-valent iron (ZVI), activated carbon (AC), and activated bamboo charcoal (Zhao et al., 2016; Yuan and Chiang, 2007; Ma et al., 2010; Ren et al., 2014; Cang et al., 2009; Yuan et al., 2009). Among all PRBs, ZVI is the most popular reactive material due to its low cost (Cang et al., 2009). However, the lifetime of ZVI is short because of the contamination coating the surface of the ZVI particles, preventing flow through the barrier (Cang et al., 2009). Additionally, iron reactivity can be decreased if it is exposed to silica or natural organic matter (Ren et al., 2014; Cang et al., 2009). In an investigation into the application of ZVI as a PRB in EK remediation of Cr-contaminated soil, Cang et al. (2009) reported that the electrochemical remediation coupled with a ZVI-PRB could achieve 72% removal efficiency of Cr, and the amount of Cr in the anolyte and catholyte was smaller when EK was combined with ZVI.

The application of AC as RFM in the EK system was evaluated in the copper contaminated kaolinite soil. AC is widely used as an adsorbent material in both water and soil treatment as it has shown high performance of contaminants removal (Brändli et al., 2008; Ando et al., 2010; Bhatnagar et al., 2013; Ahmed et al., 2015). Due to its high surface area, AC removes metal contaminants from soil through surface adsorption (Üçer et al., 2006). Despite the advantages of AC, there are also concerns such as the high production costs and availabilities of sufficient amounts of suitable forms of AC (Alhashimi and Aktas, 2017; Ahmed et al., 2015). Accordingly, there is intensive research in using alternative carbon material especially biochar (BC) for contaminant removal (Beesley et al., 2010; Ahmed et al., 2015; Alhashimi and Aktas, 2017). Alhashimi and Aktas (2017) reported that BC has lower energy demand and global warming potential impact compared with AC. BC has been successfully applied in recent years to reduce the mobility of heavy metals in soil because of its affinity for heavy metals, low cost, and availability (Beesley et al., 2010; Khalid et al., 2017; Zeng et al., 2015; Alhashimi and Aktas, 2017). BC has some significant features such as higher porosity, high surface area, variable charge, and functional groups, and when added to the soil can change the soil properties (Beesley et al., 2010; Anawar et al., 2015). As a result, these features can enhance soil water-holding capacity, pH, surface sorption capacity, cation exchange capacity (CEC), and base saturation (Beesley et al., 2010; Anawar et al., 2015).

In the EK process, the extraction of heavy metal ions precipitated in the soil near the cathode region complicates the remediation process due to the low permeability of most contaminated soils. Studies on the impact of RFM on the performance of the EK process for metal removal from soil are scarce. This study investigated the performance of the EK process for copper removal using AC and BC as RFM. BC has a high affinity for heavy metal adsorption, and there is no study yet comparing the impact of the type of RFM on the efficiency of heavy metal removal in the EK process. The impact of AC and BC as RFM on the removal of heavy metals from soil and the energy requirements for the EK treatment were investigated and compared with the performance of the conventional EK process (without RFM). This study selected copper to be the heavy metal contaminant due to a large number of reports on soil contamination by copper ions (Boiteau et al., 2011; Hadri et al., 2012), which requires remediation. Furthermore, AC and BC RMFs have the potential of buffering alkaline pH near the cathode and hence the advancement of an alkaline front in the soil. RFM is loaded close to the cathode zone to trap copper ions precipitated in the soil near the cathode. The high permeability of AC and BC will facilitate the extraction of copper ions at the end of the EK process while AC and BC RFMs will be recycled and reused. Both AC and BC are cost-effective and permeable, and have good adsorption capacity for heavy metals; hence, they can provide long-term services as they can be regenerated by acid leaching. This study will provide valuable knowledge of the performance of RFM in the EK system while comparing their performance in terms of removal efficiency and regeneration potential.

2. Materials and methods

2.1. Materials and soil preparation

Commercial kaolinite in the form of a fine white powder obtained from the N-Essential Co. Ltd (Australia) was used as a model soil in this study, and its characteristics are summarised in **Table 1**. Briefly, 1000 g of the kaolinite soil was used in each EK test. Prior to testing, 2.52 g of copper sulphate (CuSO4, Aldrich, UK) was weighed and dissolved in 1 L of distilled water. The Cu solution was stirred on a magnetic stirrer for 20 min, then added to the soil and mixed thoroughly with a stainless spatula. The contaminated soil was stored for 72 h to allow for copper adsorption by the soil to occur and reach equilibrium (Altaee et al., 2008). The saturated soil was packed into the electrokinetic cell in layers and compacted uniformly using a hand compactor. The initial electric conductivity (EC) and pH of kaolinite soil were measured using a multi-metre (model HACH HQ40d), by making a soil suspension with a ratio of 1:5 (w/v) dry soil to distilled water and stirring on magnetic stirrer for at least 5 min. Soil sample was dried in an oven at 105 °C overnight. Copper concentration (**Table 1**) was measured by a Vanta handheld X-ray Fluorescence (XRF) analyzer (M series), from Olympus Corporation. AC and BC RFM were used in two separate electrokinetic remediation processes under the same experimental conditions to investigate the feasibility of copper removal from the kaolinite soil. In each experiment, a measured amount of RFM was placed in the soil compartment close to the cathode to trap the copper ions and buffer the advancement of alkaline front in soil. The chemical and physical properties of RFM used in this study are presented in **Table 2**. Briefly, 25 g of granular activated carbon (GAC), purchased from James Cummings and Sons Pty Ltd, Australia, was evaluated as an adsorbent for the copper removed by the electrokinetic process. At the end of the EK experiment, precipitated copper ions were leached out of AC RFM by flushing with an acid pH solution before reuse to reduce the treatment cost.

BC was obtained from Karr Group Co, USA (**Table 2)**. BC (25 g) was packed in the EK cell near the cathode to capture copper ions. Similar to the soil pH measurement procedure, the pH of AC and BC was determined to be slightly alkaline at 8.2 and 8.95 respectively, which is suitable for the precipitation of copper ions (**Table 2**). The permeability of the RFMs was measured by the constant head flow permeability test, which was recommended for the coarse-grained soils with regard to AC and BC particle sizes (Table 2). A scanning electron microscope (SEM) with energy dispersive spectrometer (EDS) (model Zeiss Evo-SEM) was used to determine the morphological and chemical composition of the RFMs. Fourier transform infrared spectroscopy (FTIR) (Miracle-10: Shimadzu) was used to determine surface functional groups. The spectra of RMFs were obtained by measuring the absorbance 184 from 400 to 4000 cm⁻¹ using a combined 40 scans. The zeta potential values of the AC and the BC were measured using a Nano-ZS Zeta-seizer (Model ZEN3600) from Malvern Panalytical, before and after the EK treatment.

2.2. EK reactor setup

A schematic diagram of the EK experimental apparatus and the EK cell used in this study is 190 shown in Fig. 1. The electrokinetic experiments were conducted in a 23 cm \times 8 cm \times 11 cm reactor, made of plexiglass material to facilitate visual observation. This reactor consisted of three compartments: two electrode compartments placed at each end of the sample compartment and the contaminated soil compartment. On both sides, two graphite rod 194 electrodes (15 cm \times 1 cm) were connected to a DC bench power supply (EA-PS 3016-10B, EA Electro-Automatik) to apply the electric current, which was recorded hourly using a current meter (Keithley 175 Autoranging multimeter). The graphite electrodes were purchased from Graphite Australia Pty Ltd. Two cellulose filter papers (pore size 5-13 µm, LLG Labware), supported by a perforated plexiglass plate, were placed between the soil and the electrode compartments to prevent soil particles penetrating into the electrolyte cells. RFM was loaded into the soil compartment near the cathode, and a filter paper was also placed between RFM and the soil to separate them at the end of experiment. Distilled water was used as the anolyte and catholyte solution, respectively. Distilled water was periodically added to the anolyte compartment to replenish water losses due to the electroosmotic flow and water electrolysis.

2.3. Test design

Four sets of EK experiments were conducted to investigate copper removal from the contaminated kaolinite soil (**Table 3**). In all tests, a constant voltage (10 V) was applied across the electrodes, except in Exp. 4, which was performed under a constant current of 20 mA. The experiments were stopped after seven days when the electric current across the soil specimen diminished, and the electroosmotic flow was decreased.

Exp. 1 was the conventional EK experiment on spiked kaolinite with 1000 mg kg⁻¹ copper 213 concentration. Exp. 2 and Exp. 3 were carried out to investigate the effect of RFM, AC and BC, respectively, on the electrokinetic removal of copper from the kaolinite soil. Exp. 4 was implemented to investigate the performance of EK-RFM under constant electrical current of 20 mA.

At the end of experiments, aqueous solutions from the anode and cathode compartments and the electrode assemblies were collected. Then, the soil specimen was divided into five equal sections, and each section was preserved in plastic bags. Each soil section was then homogenized, and samples were taken for pH, EC, and copper concentration measurements.

3. Results and discussion

3.1. Electrical current

During the electrokinetic treatment, electrical current through soil cell is strongly correlated with the content of free ions; hence, electrical current is an essential factor affecting the efficiency of contaminants transmission through soil (Zhou et al., 2017; Zhu et al., 2016). The change of electric current over time in Exp. 1 to Exp. 3 is shown in **Fig. 2a**. Generally, in the EK system, the electric current initially increased to a maximum value within a short time due to the solubilisation and movement of ions in the soil towards the cathode compartment (Ammami et al., 2015). Then, the electric current gradually reduced as a result of metal ions precipitation close to the cathode zone or in the high soil pH (Ammami et al., 2015; Bahemmat et al., 2016; Zhu et al., 2016). With increasing electric current, the higher copper removal was achieved by the EK test. The electrical current was low at the beginning of the EK experiments since it takes time for anolyte and catholyte to enter the contaminated soil and for contaminant ions to dissolve and desorb from the soil (Zhou et al., 2017). The electrical current in the EK and EK-BC experiments was higher than that in the EK-AC test. In the EK experiment, the electric current reached the peak (15 mA) after 24 h but started decreasing dramatically thereafter due to the depletion in the migration of copper ions in soil-239 pore fluid and the precipitation of $Cu(OH)_2$ at the cathode region. The electrical current reached 7.21 mA after 168 h at the end of the EK treatment. The electric current in the EK-BC reached a maximum amount of 14.9 mA after 48 h then dropped to 6.79 mA at the end of the EK process. However, in this experiment, the electric current remained higher for a longer period compared to that of the EK test. The reason may be attributed to the adsorption of hydroxide ions generated at the cathode reaction by BC, which promoted the transport of the acid front in the soil. This caused solubilisation and movement of copper ions in the soil and resulted in an increase in the electric current in the EK-BC test. The average electric current was similar between the EK-BC (11.33 mA) and EK (11.30 mA) processes. The electric current in the EK-AC test was relatively low, with the average and maximum electric current

- of 5.522 mA and 7.9 mA, respectively, which would adversely affect the removal of copper ions in the soil.
- *3.2. Soil pH*

Soil pH has a significant impact on the environmental behaviour of heavy metals in soil. Low pH environment can improve the dissolution of heavy metals and removal from the contaminated soil (Yuan et al., 2016). Chemical reactions during the EK process would cause a substantial change in soil pH and result in contaminant dissolution or precipitation (Cameselle at al., 2013). The distribution of pH across the soil from anode to cathode (sections 1 to 5) after the remediation experiments is shown in **Fig. 2b**. It is clear that the electrokinetic process changed the soil pH. In general, the soil pH after EK treatment was low in sections close to the anode side due to hydronium ions transport across the soil, but 260 gradually increased in the soil sections close the cathode as a result of hydroxide ions (OH) migration in the soil from the cathode to the anode (Yuan et al., 2016; Fu et al., 2017). The reduction in pH favoured the removal of the contaminants, because of the production of 263 H⁺ ions from water electrolysis at the surface of the anode $(2H_2O \rightarrow O_2 + 4H^+ + 4e)$ (Zhao et al., 2016; Masi et al., 2017). An increase in the soil pH in the sections near the cathode was 265 due to the advancement of OH⁻ generated through water electrolysis at the cathode $(2H₂O+$ $2e^- \rightarrow H_2 + 2OH$; and affected the pH distribution across the soil. As observed in **Fig. 2b**, the pH profile from section 1 to section 5 in the EK-BC test was lower than that of the EK and EK-AC experiments, especially in the soil sections close to the cathode region (sections 3 to 5), which would favour copper removal by EK-BC. It was probably caused by the interaction between BC and hydroxide ions in the soil near the cathode. EK-AC test generally showed higher soil pH in the sections 1 to 4 (except section 5), compared to those of the EK and EK-BC experiments. Higher pH across the soil sections confirmed that the application of AC in the EK system did not assist in the removal of copper ion from the soil sections close to the anode side. However, the soil pH in section 5 was lower in the EK-AC than that in the EK,

resulting in less copper precipitation in the soil close to the cathode (**Fig. 3**). It seems that both RFM could trap contaminants by lowering the soil pH close to the cathode. However, 277 AC RFM unfavourably served during the EK process for copper removal in most soil sections compared to the results in the EK and EK-BC (**Fig. 4a**). In **Fig. 2b**, it is clearly illustrated that the soil pH with the value above the initial pH of the soil (pH 5.44) would cause contaminant precipitation in the soil during the EK treatment, as observed in section 5 in all EK tests with or without RFM. EK treatment also affected the pH of RFMs, especially BC which dramatically increased from 8.95 to 11.07 while pH of AC changed from 8.2 to 9.34.

3.3. Electrical conductivity of soil

The soil EC of different sections after seven days of EK treatment presented a decreasing trend from the anode to the cathode (**Fig. 2c**). In general, the results of soil EC were consistent with those of soil pH, demonstrating that the content of free ions in the soil near the anode region was higher than that close to the cathode. The reason would be that the acid condition facilitated the dissolution of ions in the soil, as demonstrated in **Fig. 2c**. The soil conductivity of the EK-AC was the lowest because of copper precipitation in the soil at early stage of the EK process and hence reduced the soil EC. Additionally, acid and alkaline fronts met closer to the anode in the EK process when AC was applied as an RFM. EK-BC showed more electrical conductivity because of more copper solubilisation due to the migration of acid front closer to the anode and hence solubilizing more copper ions. The soil EC in the EK-BC test was higher than that of the EK and the EK-AC systems, because of the lower soil pH in the EK-BC, which caused higher dissolution of copper ions in the soil.

3.4. Removal of copper from soil

Fig. 3a shows the distribution of residual copper in soil after remediation. Copper distribution in the soil follows the profile of soil pH, which is very acidic close to the anode side and continuously increased towards the cathode where it is slightly alkaline (**Fig. 2b**). For the EK and EK-BC, copper concentrations were found to be lower than the initial concentration of copper in the soil, particularly in the sections close to the anode (sections 1 to 4) (**Fig. 3a**). Most of copper ions were accumulated in section 5, close to the cathode region through 305 precipitation as $Cu(OH)_2$ due to the high soil pH.

The residual concentrations of Cu in the soil sections, especially in sections 3 to 5 for the EK with BC RFM (Exp. 3) were significantly lower than those of the EK and EK-AC tests. Cu transport rate toward the cathode was enhanced in the EK-BC compared to the EK and the EK-AC. This is probably due to the lower soil pH (**Fig. 2**) in the EK-BC, which enhanced the efficiency of EK process and copper removal. In the case of the EK-BC experiment, the 311 concentration of Cu decreased rapidly from the initial concentration (1000 mg kg^{-1}) to about 100 mg kg^{-1} in section 1, gradually increased to about 500 mg kg^{-1} in section 4, and reached mg kg⁻¹ in section 5. For the EK-AC test, copper concentrations were lower than the 314 initial concentration in the sections 1 and 2, ranged between 230 mg kg⁻¹ and 650 mg kg⁻¹, and showed no significant changes in section 3 to section 4 compared with the initial Cu concentration. The results indicate that copper concentration in the soil was not affected when the soil pH was around the initial pH of the soil (**Fig. 2b**). Compared to the EK experiment, the integration of AC RFM in the EK system decreased Cu concentration mainly in section 5, which adversely affected Cu transport rate in the other soil sections toward the cathode. In the EK only process, the content of copper close to the anode was low ranging from about 100 321 mg kg⁻¹ to 220 mg kg⁻¹ in sections 1 to 2, which is similar to that in the EK-BC. Then it reached approximately 950 mg kg^{-1} in section 4 and drastically increased to around 3250 mg kg^{-1} in section 5 while getting close to the cathode, because of the high pH in the region. The removal efficiency can be calculated by Eq. (1):

Removal efficiency (
$$
\% = \frac{C_0 - C_f}{C_0} \times 100
$$
 (1)

325 where C_o (mg kg⁻¹) is the initial copper concentration in soil, and C_f (mg kg⁻¹) is the final copper concentration in soil after EK remediation. As shown in **Fig. 3b**, in sections 1 to 4, the copper removal ranges from 92% to 47% in the EK-BC system while it changes from 92% to 6.5% for the EK experiment. Hence, the application of BC in the EK system has not only affected the Cu removal in section 5, but considerably in sections 3 and 4. For the EK-AC test, Cu removal percentage was 78% in section 1, and then decreased to almost zero in sections 3 and 4. High pH in section 5 resulted in the negative removal of Cu there for the EK experiments. However, the negative removal in that section for the EK-AC test was less due to low Cu transport rate through the soil. Hence, less free Cu ions were transported across the soil from the anode to the cathode during the EK-AC treatment. **Table 4** shows the mass balance and overall Cu removal in the EK experiments. The overall copper removal in the EK-AC and the EK-BC was 10% and 27% respectively, higher than that in the EK test. The application of BC represented the highest removal in the EK system without adding chemicals. The soil pH was expected to be responsible for the different removal efficiencies of copper in the EK treatments. According to the mass balance, the best performance was obtained when BC was loaded in the EK cell near the cathode compartment (Exp. 3).

3.5. Characterisation of RFMs

The surface characteristics of RFMs, which were examined by SEM coupled with EDS (**Fig. 4**), clearly confirmed the presence of copper on BC and AC after the EK treatment. The percentage of copper in BC was higher than that in AC RFM. EDS results showed that the Cu content was 0.38% in BC and only 0.10% in AC, indicating that the removal of copper in the EK treatment with BC RFM was higher than that in using AC RFM. Also, the zeta potential measurements of the RFMs before and after EK experiments illustrated that the zeta potential of BC was more negative than AC before EK treatment (**Fig. 5**), suggesting more negative charges being available in BC than in AC. Therefore, BC can potentially adsorb larger amounts of the positively charged heavy metal cations than AC. FTIR spectra are widely used to provide valuable information on the functional properties of BC and AC (Lu et al., 2013; Ahmed et al., 2017). Both BC and AC before and after EK treatment presented approximately the same spectra. However, the stronger bands have been observed in BC, before and after EK treatment compared to those in AC-EK operation, which demonstrates the great potential of EK-BC for copper removal. The FTIR spectra from BC and AC after EK treatment (**Fig. 6**) showed a peak in the region 3600-3700, which is related to OH stretching. A strong band at 358 approximately 1002.5 cm^{-1} is presented in EK-BC spectra attributed to copper absorption.

3.6. Performance of EK-RFM under constant current

Since the EK treatment with BC RFM exhibited a higher copper removal efficiency in the contaminated kaolinite soil, further EK-BC experiments were carried out under constant current of 20 mA to explore for treatment improvement. Copper concentrations in sections 1 364 to 4 significantly reduced, ranging from 50 mg kg^{-1} to 294 mg kg^{-1} and the majority of copper was precipitated in section 5. Moreover, 26% of Cu was captured by BC. Approximately 70.6%-95.0% of copper removal was successfully achieved from sections 4 to 1 at an electric current of 20 mA. The reason is due to a high electric current, which promoted water electrolysis reaction at the anode and generated more hydronium ions that migrated across the soil and facilitated the removal of copper ions from the soil. **Fig. 7** shows that soil pH was acidic, except in section 5, which was higher than initial soil pH (5.44). This alkaline pH retarded copper ions dissolution and resulted in significant precipitation of copper in section 5 close to the cathode compartment. It is concluded that maintaining a constant electric current in the EK-BC operation could significantly enhance copper removal in the first four soil sections close to the anode but did not decrease copper accumulation in section 5.

 In relation, the energy consumption Eu (Wh m³), which is a major factor affecting the total cost of the EK remediation (Yuan et al., 2017; Masi et al., 2017), was calculated by Eq. (2) (Kim et al., 2012):

$$
E_{u} = \frac{1}{V_{s}} \int V I dt
$$
 (2)

378 where Vs represents the volume of soil (m^3) , V is the applied voltage (V), I the electric current (A) and t the treatment time (h).

The energy consumption per unit volume of soil in the EK experiments (**Fig. 8**) shows that the EK-AC approach was the least demanding and the EK-BC (constant current) was the most demanding. Low energy consumption observed in case of EK-AC would be due to less ion migration through the soil sections 1 to 4 which was compatible with the results shown in **Fig. 2**. The EK and EK-BC experiments carried out under a constant voltage required almost 385 the same value of power consumption, at 10.78 and 10.81 kWh m⁻³ respectively. Of all tests, the EK-BC under a constant electrical current consumed the highest amount of energy (43.5 kWh m⁻³). At a constant electric current, high concentrations of dissolved ions would be transferred through the system, particularly through the soil sections 1 to 4, which in turn increased the rate of electrolysis reactions at the electrodes by sustaining the electric current and thus producing the increased energy expenditure in this experiment. Such a high energy consumption may limit its practical application compared with fixed voltage tests, since there was not a significant difference between them in terms of overall Cu removal efficiency. However, using solar cell-based power supply for EK remediation treatments will reduce energy consumption when compared with traditional power supply (Jeon et al., 2015; Zhou et al., 2017).

3.7. Regeneration of RFM

In order to be practicable, the regeneration of RFM is essential. A plastic column packed with 399 used RFM was flushed using a concentrated acid $(HNO₃)$ solution with a pH of 1.5. The acid $\frac{1}{2}$ solution was circulated by a peristaltic pump for 5 h at 5 mL min⁻¹ flow rate to facilitate the recovery process. At the end of the leaching process, RFM was flushed with deionized water to neutralize the pH to normal conditions before reuse. After leaching, samples of RFM were tested for the copper concentration by XRF analyser. Moreover, the permeability of the RFMs was measured by performing a constant head permeability test, and the result (**Table 2**) demonstrated a high permeability of AC. However, XRF results suggested a higher copper recovery by BC at 99.3% than by AC at 78.4%. The findings therefore favour BC for the regeneration process and to be reused as RFM for future EK experiments.

4. Conclusions

This study investigated the remediation of Cu contaminated soil with integrated EK-RFM treatment. The removal efficiency of Cu increased with the application of RFM which trapped copper. The overall removal efficiency of the EK process decreased as EK-BC > EK-AC > EK. BC adsorption of copper facilitated Cu removal in all soil sections while the application of AC as RFM improved Cu removal only in soil section 5 near the cathode. Integration of AC with EK technique increased soil pH in most of soil sections, except section 5, as well as reducing the electric current through the soil. This reduced the rate of copper removal in the majority of soil sections in the EK-AC system. However, AC RFM adsorbed a considerable amount of Cu in soil section 5 due to interactions between AC and hydroxide ions near the cathode. SEM-EDS results confirmed the presence of copper on BC and AC after EK treatment, whereas the percentage of copper in BC was higher than that in AC. In addition, 421 the more negative charges available in BC than in AC could offer a higher copper removal from contaminated kaolinite soil in the EK-BC treatment. BC could be easily recovered by acid leaching after EK treatment; however, it has lower permeability compared to AC. The application of a fixed electric current in the EK-BC process significantly enhanced the removal rate of copper in soil, especially in the sections 1 to 4, by lowering the soil pH.

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Chemical and physical properties of kaolinite clay soil.

Journal

Chemical and physical properties of RFMs.

Summary of the experimental conditions applied.

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Mass balance and removal efficiency of copper in the EK experiments.

Joseph Prezenco

Fig. 1. (a) Schematic diagram of the EK apparatus; (b) front view of the EK apparatus. July 1

Fig. 2. (a) Change of electric current during the EK treatments (with a constant applied voltage); (b) pH of different soil sections (normalized distance from anode to cathode) after the EK operations; (c) EC of different soil sections (normalized distance from anode to cathode) after the EK operations.

Fig. 3. (a) Copper concentration through the soil sections (from anode to cathode) after EK operation; (b) Efficiency of copper removal through the soil sections.

Fig. 4. SEM images and EDS of (a, b) activated carbon and (c, d) biochar after EK treatment.

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Fig. 5. Zeta potential of BC and AC before and after EK experiments.

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Fig. 6. FTIR spectra of (a) BC before and after EK treatment (EK-BC); (b) AC before and after EK treatment (EK-AC).

Fig. 7. Residual copper concentration and pH of the soil through the soil sections from anode to cathode after EK-BC treatment under constant current operation.

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Fig. 8. Energy consumption per unit volume soil for different EK treatment.

Joseph **Algebra**

Highlights

- Reactive filter media improved electrokinetic removal of Cu in contaminated soil
- Both AC and BC were suitable reactive filter media
- Overall removal efficiency decreased as EK-BC > EK-AC > EK
- A constant electric current in EK-BC improved Cu removal
-

• Reactive filter media was regenerated and reused

Declaration of interests

 \boxtimes The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

☐The authors declare the following financial interests/personal relationships which may be considered as potential competing interests:

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