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1	Electrochemical activation of peroxides for treatment of contaminated					
2	water with landfill leachate: Efficacy, toxicity and biodegradability					
3	evaluation					
4	Farshid Ghanbari ^a *, Qilin Wang ^b , Aydin Hassani ^c *, Stanisław Wacławek ^d ,					
5	Jorge Rodríguez-Chueca ^e , Kun-Yi Andrew Lin ^f *					
6 7	a. Department of Environmental Health Engineering, Abadan Faculty of Medical Sciences, Abadan, Iran					
8 9	b. Centre for Technology in Water and Wastewater, School of Civil and Environmental Engineering, University of Technology Sydney, Ultimo, NSW, 2007, Australia					
10 11	c. Department of Materials Science and Nanotechnology Engineering, Faculty of Engineering, Near East University, 99138 Nicosia, TRNC, Mersin 10, Turkey					
12 13	d. Institute for Nanomaterials, Advanced Technologies and Innovation, Technical University of Liberec, Studentská 1402/2, 461 17 Liberec 1, Czech Republic					
14 15 16	e. Universidad Politécnica de Madrid (UPM), E.T.S. de Ingenieros Industriales, Departamento de Ingeniería Química Industrial y del Medio Ambiente, c/ de José Gutiérrez Abascal 2, Madrid, 28006, Spain					
17 18 19	f. Department of Environmental Engineering & Innovation and Development Center of Sustainable Agriculture & Research Center of Sustainable Energy and Nanotechnology, National Chung Hsing University, 250 Kuo-Kuang Road, Taichung, Taiwan					
20						
21 22	Corresponding authors: F. Ghanbari (<u>Ghanbari.env@gmail.com</u>), A. Hassani (<u>aydin.hassani@neu.edu.tr</u>), KYA. Lin (<u>linky@nchu.edu.tw</u>)					
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30 Abstract

Contaminated water with landfill leachate (CWLL) with high salinity and high organic 31 content (total organic carbon (TOC) = 649 mg/L and Chemical Oxygen Demand (COD) = 32 1175 mg/L) is a toxic and non-biodegradable effluent. The present research aimed to assess 33 the treatment effectiveness of CWLL by electrocoagulation (EC)/oxidant process. 34 The ferrous ions generated during the process were employed as coagulant and catalyst for the 35 activation of different oxidants such as peroxymonosulfate (PMS), peroxydisulfate (PDS), 36 hydrogen peroxide (HP), and percarbonate (PC) to decrease TOC in CWLL. Removal of 37 ammonia, color, phosphorous, and chemical oxygen demand (COD) from CWLL effluent 38 was explored at various processes. EC/HP had the best performance (~73%) in mineralization 39 40 of organic pollutants compared to others under the condition of pH 6.8, applied current of 41 200 mA, oxidant dosage of 6 mM, and time of 80 min. The oxidation priority was to follow this order: EC/HP > EC/PMS > EC/PDS > EC/PC. These processes enhanced the 42 biodegradability of CWLL based on the average oxidation state and biochemical oxygen 43 demand (BOD)/COD indices. SUVA₂₅₄ and E₂/E₃ indices were also investigated on obtained 44 45 effluents. The phytotoxicity evaluation was carried out based on the germination index, indicating that the electro-activated oxidant was an effective system to reduce the toxicity of 46 polluted solutions. EC/HP showed supremacy compared to others in terms of efficiency, cost, 47 48 and detoxification. Therefore, the electro-activated oxidant system is a good means for removing organic pollutants from real wastewater. 49

50 Keywords: Landfill leachate; Electrochemical oxidation; Persulfate; Percarbonate;
51 Hydrogen peroxide; Detoxification.

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- 54

55 1. Introduction

Consumption produces solid and liquid wastes, and when made at massive scales —like 56 in large cities— solid waste management constitutes a very problematic issue in terms of its 57 disposal and recycling (Scott et al., 2019). Landfilling is the most common method for solid 58 waste management in developing countries. In such countries, large volumes of solid wastes 59 are sometimes brought to dump with no separation or adopting any other processing 60 measures. There is no standard landfilling, and this can be the primary source of water and 61 soil pollution (Ghanbari et al., 2020a). Conversely, many developed countries nowadays are 62 63 using sanitary landfills as the standard yet lower-cost disposal mechanism for getting rid of the great bulk of rubbish (Antony et al., 2020). Penetration of rainfall or other water sources 64 into the landfill wastes makes the pollutants extract, mixed with water, and form a highly 65 66 contaminating effluent called leachate. Here a significant threat to the environment begins; as the leachate moves from the dumping site to the adjacent soils and water resources, when not 67 treated (Antony et al., 2020). The leachate so developed, due to its highly complicated 68 composition —numerous organic and inorganic compounds—constitutes a difficult challenge 69 70 in terms of management of leachate treatment and containing the threats it poses for the water-soil environment (Brennan et al., 2016; Ye et al., 2019). Landfill leachate can 71 72 contaminate groundwater and surface water. Contaminated water with landfill leachate 73 (CWLL) is a severe problem in developing countries where landfill leachate management is 74 ignored. CWLL should be treated since it poses the same characterizations as landfill leachate. As was said before, the selection of the leachate treatment process requires scrutiny 75 due to different criteria such as the goal of treatment, composition, cost, environmental 76 77 impact, effluent reuse, and so on. Traditionally, such high concentrated leachate, comprised of various organic materials including refractory compounds and numerous organic and 78 inorganic toxic substances, is treated using sequential steps of biological, chemical, and 79

physical processes (Renou et al., 2008). Slight biodegradability and toxic nature make the
researchers follow chemical procedures for the treatment of leachate. Accordingly, several
chemical processes are in use worldwide for the treatment of landfill leachate through
eliminating organic compounds and more excellent biodegradability (Li et al., 2019b;
Ghanbari et al., 2020a).

85 But the chemical approach of the treatment itself includes different processes, two

prominent of them being separation and oxidative processes. These two processes include 86 coagulation, flocculation, adsorption, filtration (Khataee et al., 2013), and degradation of 87 organic contaminants into tiny molecules or mineral compounds (Yekan Motlagh et al., 2019; 88 89 Ghanbari et al., 2020b). The physicochemical process in leachate treatment has its drawback—that is, it leads to contaminant phase transfer rather than leading to mineralization 90 (Cortez et al., 2010). Further, the traditional physicochemical or biological methods of 91 92 leachate treatment are unable to provide the purification level as covered by the high 93 discharge standards that are obtained by many developed countries. Hence, the necessity of thinking of novel replacement methods is obvious (Antony et al., 2020). One of the new 94 approaches to wastewater treatment is electrochemical processes (EPs), capable of attaining 95 96 higher efficiencies. The EPs are currently implemented based on separation and oxidation mechanisms-aimed at industrial effluent treatment (Garcia-Segura et al., 2018). As one sub-97 EP technology, the electrocoagulation (EC) method performs flexibly and effectively for 98 industrial wastewater treatment; here, the iron and aluminum electrodes lead to the 99 100 coagulation reactions, and coagulant agents are produced in the electrochemical reactor 101 (Mroczek et al., 2019; Ghanbari et al., 2020a). Advanced oxidation processes (AOPs) among the destructive processes rely on producing highly reactive oxygen species (ROS) like 102 hydroxyl ('OH) and sulfate $(SO^{-})_4$ radicals that are non-selective and very reactive, 103

104 destructing the vast part of organic molecules (Burgos-Castillo et al., 2018; Eghbali et al.,

2019; Khataee et al., 2019). To produce ROS, different chemical oxidants like hydrogen
peroxide (HP), peroxymonosulfate (PMS), peroxydisulfate (PDS) anions, and percarbonate
(PC) can be used as precursors (Li et al., 2018; Eslami et al., 2020; Hassani et al., 2020).
According to the literature, the PMS, PDS, PC, and HP are chemical oxidants potentially
promising for the treatment industry through their activity, induced by transition metals,

110 ultraviolet (UV), heat, carbon-catalysts, microwave radiation, etc. (Ma et al., 2018; Hassani et 111 al., 2020). To combine AOPs and EC, chemical oxidants could be added to the EC reactor 112 when the iron electrode is applied. Accordingly, ferrous ions released from the iron electrode 113 play both coagulant and activator roles. Hence, EC/oxidant benefits both coagulation and 114 oxidation mechanisms. As previously mentioned, PMS, PDS and HP can react with ferrous 115 ions, increasing the kinetic of a generation of free radicals ($SO_4^{\bullet-}$ and 'OH) (Liu et al., 2019;

Solís et al., 2020). Sulfate radicals are products of the activation of some oxidants like PMS (

117 HSO⁻₅) and PDS (SO²⁻₂₈) in the presence of ferrous ions as represented by the Eqs. (1-2)

while hydroxyl radicals are generated according to the Fenton reaction (**Eq. 3**). However, in PMS and PDS-based processes, hydroxyl radicals can be produced from the redox reaction between $OH^{-}/H_{2}O$ and sulfate radicals. At pH < 9, sulfate radicals are the dominant radicals while at pH > 9, hydroxyl radicals are dominated (Giannakis et al., 2021).

122
$$\operatorname{Fe}^{2+} + \operatorname{HSO}_{5}^{-} \to \operatorname{Fe}^{3+} + \operatorname{SO}_{4}^{\bullet-} + \operatorname{OH}^{-}$$
 (1)

123
$$\operatorname{Fe}^{2+} + \operatorname{S}_2 \operatorname{O}_8^{2-} \to \operatorname{Fe}^{3+} + \operatorname{SO}_4^{\bullet-} + \operatorname{SO}_4^{2-}$$
 (2)

124
$$Fe^{2+} + H_2O_2 \rightarrow Fe^{3+} + HO^{\bullet} + OH^{-}$$
 (3)

126

- Sodium percarbonate $(2Na_2CO_3.3H_2O_2)$ is an alternative oxidant to promote the
- 127 peroxide (Eq. 4), having identical characteristics of this, but with additional advantages, i.e.,

generation of reactive oxygen species. PC, which is a solid substance, acts like hydrogen

safer handling as its solid-state and more environmentally friendly processes (Rivas et al.,2010).

130
$$2Na_2CO_3.3H_2O_2 \rightarrow 2Na_2CO_3 + 3H_2O_2$$
 (4)

131 $\operatorname{CO}_{3}^{2-} + \operatorname{H}_{2}O \to \operatorname{HCO}_{3}^{-} + \operatorname{OH}^{-}$ (5)

- 132 $HCO_3^- \leftrightarrow CO_3^{2-} + H^+$ (6)
- 133

The recent decade has witnessed the development of PC as an oxidant to degrade the organic contaminants in the presence of transition metal like Fenton oxidation (Sablas et al., 2020; Yue et al., 2020). Although it has been reported that (bi)carbonate radicals may contribute to the degradation of organic compounds in PC activation (**Eqs. 7-9**), its reactivity is less than HO[•]. Moreover, it is known that bicarbonate anions can involve in reaction with HP to produce peroxymonocarbonate ions (HCO_4^-) as shown by **Eq. (10)** (Regino and

140 Richardson, 2007).

141
$$\operatorname{HCO}_{3}^{-} + {}^{\bullet}\operatorname{OH} \to \operatorname{HCO}_{3}^{\bullet} + \operatorname{OH}^{-}$$
 (7)

- 142 $HCO_3^{\bullet} \leftrightarrow H^+ + CO_3^{\bullet-}$ (8)
- 143 $\operatorname{CO}_3^{2-} + {}^{\bullet}\operatorname{OH} \to \operatorname{CO}_3^{\bullet-} + \operatorname{OH}^{-}$ (9)
- 144 $\operatorname{HCO}_{3}^{-} + \operatorname{H}_{2}\operatorname{O}_{2} \rightarrow \operatorname{HCO}_{4}^{-} + \operatorname{H}_{2}\operatorname{O}_{2}$ (10)

Although the EC technique has been often used for landfill leachate treatment, to the best of our knowledge, no comparative study has been carried out on the function of ferrous ions in the electro-activated oxidants for contaminated water with landfill leachate (CWLL) so far.

Herein, the objectives of this study were as follows: (1) to evaluate the EC/oxidant
performance for Total Organic Carbon (TOC) reduction from CWLL with a focus on
parameters of the reaction like the oxidant dosage, applied current, and the reaction time; (2)

to compare the function of various EC/oxidant processes in terms of ammonia, color, phosphorous and Chemical Oxygen Demand (COD) elimination from CWLL; (3) to assess biodegradability improvement through the application of biochemical oxygen demand (BOD)/COD ratio and Average Oxidation State (AOS); (4) to determine aromaticity and humification of CWLL with different EC/oxidant systems; (5) to evaluate the phytotoxicity with germination index (GI) for the final wastewater; (6) to evaluate the cost of all electrochemical processes.

158 2. Material and methods

159 2.1. Reagent and chemicals

Sodium persulfate (Na₂S₂O₈>99%), sodium percarbonate (Na₂CO₃.1.5H₂O₂), and Oxone salt (KHSO₅·0.5KHSO₄·0.5K₂SO₄) as PMS source were provided from Aldrich Inc. Silver sulfate (Ag₂SO₄ >99%) and mercury sulfate (HgSO₄ >99%) were supplied from Samchun Company. Potassium dichromate (K₂Cr₂O₇, >99%), sulfuric acid (H₂SO₄, >96%), ferrous ammonium sulfate (Fe(NH₄)₂(SO₄)₂.6H₂O, >99%) and sodium hydroxide (NaOH, >99%) were supplied from Alfa Aesar Company. **Table 1** represents some of the characteristics of the CWLL used in this study.

167

Table 1. Physico-chemical characterization of CWLL sample.

Parameter	Units	Value
ТОС	mg/L	649
COD	mg/L	1175
TDS	mg/L	1590
BOD	mg/L	140
pН	-	6.8
Color	ADMI	3480
Ammonia	mg/L	256
Phosphorus	mg/L	4.86

169 2.2. Experimental setup

170 CWLL was collected from Abadan municipal landfill site (Abadan, Iran, latitude:

171 30°26'2.83" and longitude 48°21'41.73") in which surface water was severely contaminated by landfill leachate. After transferring the sample to the laboratory, it was kept in closed 172 polyethylene containers at a temperature of 4 °C. Electrochemical oxidation and 173 electrocoagulation processes were conducted in the same reactor (Fig. S1). The reactor was a 174 Plexiglas cylinder with a 3.5 cm radius and 18 cm height. 600 mL of the sample was 175 introduced into the reactor (electrochemical cell). One pair of iron electrodes $(3 \times 15 \times 0.1 \text{ cm})$ 176 was used as anode and cathode. Electrodes were washed with ethanol and water before each 177 178 experiment. The distance of the anode and cathode was 3 cm, while the effective surface area of the anode was ~ 54 cm^2 . The solution was mixed by a magnetic stirrer while the solution 179 temperature was in the range of 25-28 °C. Electrochemical reactions were started by turning 180 on a DC power (0-2 A, 0-30 V) to supply a known electrical current. EC and EC/oxidant 181 processes were operated at the natural pH of CWLL (~6.8). EC/oxidant process was 182 conducted by adding a known concentration of the oxidant (PMS, PDS, HP, and PC (based 183 on H₂O₂)) before applying an electrical current. EC and EC/oxidant were started by turning 184 on DC power. 2 mL of the sample was undertaken and quenched by sodium nitrite to prepare 185 for TOC analysis. The impact of applied current was evaluated in the range of 100-300 mA, 186 while oxidant dosage was studied between 1 to 10 mM. The weighting of the iron electrode 187 determined the amount of iron consumption before and after electrolysis time. 188

189 2.3. Analytical methods

190 The concentrations of COD and BOD were determined according to the standard methods 191 (APHA, 2017). COD values were determined using the colorimetric method by a 192 spectrophotometer (Hach, DR 5000). ADMI (American Dye Manufacturers Institute) method 193 was employed to determine the color value in the initial and final samples. Ammonia was measured based on the Nessler method using Hach reagents. The TOC analyzer (Shimadzu,
Japan) was used to determine the TOC of the samples. Ferrous ions were measured by the
1,10-phenanthroline method using a spectrophotometer (Perkin Elmer, LB25). Total
phosphorous was determined by the colorimetric method (Stannous Chloride Method)
(APHA, 2017).

199 2.4. Phytotoxicity test

The germination index is used to evaluate the phytotoxicity of untreated and treated samples in different ratios. Thirty seeds of *Raphanus sativus* (Radish) and *Solanum Lycopersicum* (Tomato) were regularly put in a Petri dish which was contained a paper filter. 10 mL of each effluent of the remediation process was introduced into the Petri dish. All Petri dishes were incubated for 72 h at 25 °C. Distilled water was used for control tests. The GI was determined based on **Eq. (11)**.

206
$$GI(\%) = \frac{G_s \times L_s}{G_c \times L_c} \times 100$$
(11)

where, G_s and G_c are the number of germinated seeds in effluent and control conditions, respectively. L_s is the length of radicle in effluent, and L_c is the length of radicle in the control condition.

3. Results and discussion

211 3.1. Comparison of EC/Oxidant processes for TOC reduction

The process efficiency of the EC and electro-activated oxidants, including EC/PMS,

EC/PDS, EC/HP, and EC/PC, were tested and compared for the TOC reduction efficiency in

214 CWLL samples. To do that, CWLL samples were subjected to 5 mM of oxidant, 200 mA of

applied current, and working at natural pH (6.8). Accordingly, it was first investigated the

sole application of the EC system. It was observed from Fig. 1; the individual EC process

supplied moderate TOC removal (40.4%) due to the insufficient generation of reactive 217 species. As can be seen, when the EC system was combined with oxidants, the efficiency of 218 CWLL removal was enhanced. The highest TOC removal efficiency was obtained using 219 EC/HP process with a yield of 69.6%. A synergistic impact was achieved in integrating 220 electro-activated oxidants and EC (Ghanbari et al., 2020b). TOC removal efficiency after 80 221 min reaction time follows the order EC/HP > EC/PMS > EC/PDS > EC/PC > EC process. 222 This result showed that in electro-activated systems, iron consumption is responsible for high 223 catalytic activity and activation of oxidants to generate 'OH and $SO_4^{\bullet-}$ radicals (Li et al., 224 2019a). The removal of TOC during the treatment time indicates an approximate steadiness 225 when the reaction time reaches 80 min. Thus, 80 min of reaction time was selected for 226 227 subsequent experiments.



228

Fig. 1. TOC removal from CWLL sample by different processes. (oxidant = 5 mM, pH = 6.8, and applied current = 200 mA).

231

3.2. Effect of applied current and oxidant dosage on TOC removal of EC/oxidant

systems (EC/PDS, EC/PMS, EC/HP, and EC/PC)

The applied current as a significant parameter may affect the electrochemical processes' 234 performance (Brillas, 2020). The sacrificial anodes' corrosion rate and the hydrogen gas 235 generation adjacent to the cathode are related directly to the applied current. In this study, the 236 effects of applied current and PDS dosage on the TOC removal are examined to evaluate the 237 electro-activated PDS efficiency. For this study, the range 100 to 300 mA under the 238 conditions of pH = 6.8, PDS = 5.0 mM, and 80 min electrolysis time was applied to evaluate 239 the applied current effect on the TOC elimination performance via EC/PDS process, with the 240 results shown in the Fig. (2a). With the applied current of the electrochemical cell set at the 241 lowest value of 100 mA, a 45% TOC elimination efficiency was achieved. By the increase of 242 applied current from 100 mA to 250 mA, this efficiency heightened from 48.9% to 65.4%. 243 Such higher efficiencies can be attributed to the increased iron electrode corrosion rate based 244 on Faraday's law, resulting in the increased sulfate radical production through the activation 245 246 of PDS by ferrous ions. With the further increase of the applied current to 300 mA, however, the opposite trend of elimination efficiency (60%) was recorded. This can be associated with 247 the $SO_4^{\bullet-}$ radicals scavenging by the excess Fe^{2+} (Eq. 12) gathered in the reactor, as was 248 mentioned before (Wang and Chu, 2011). Fig. S2 shows Fe²⁺ concentration in the solution 249 under different applied currents. As shown in this figure, with an increase of applied current, 250 ferrous ions increased. Hence, higher Fe²⁺ suppressed EC/PDS performance. This 251 252 phenomenon has been reported in different EC/oxidant processes. In this way, it should be noted that although the coagulation mechanism needs a higher coagulant dosage (higher 253 applied current), excess ferrous ions may scavenge sulfate radicals. 254

255
$$\operatorname{Fe}^{2+} + \operatorname{SO}_{4}^{\bullet-} \to \operatorname{Fe}^{3+} + \operatorname{SO}_{4}^{2-}$$
 (12)

The added oxidant amount determines the number of free oxidizing radicals produced throughout the treatment process. Regulating the process at the optimum dosage of PDS will

prevent the excess utilization of chemicals, resulting in reduced operating costs. Hence the 258 PDS dosage effect on the overall process is examined (Fig. 2b). The mentioned figure shows 259 that the TOC elimination performance of CWLL has been increased when the PDS dosage is 260 increased from 1 mM to 6 mM. On the contrary, the excess PDS dosage over >7mM will 261 decrease the TOC elimination performance. This presumably could be attributed to the $SO_4^{\bullet-}$ 262 radicals' reaction with each other in replacement of reacting with the organic contaminants 263 (Eq. 13). Whereas the PDS overdose possesses a scavenging capacity for the $SO_4^{\bullet-}$ radical 264 (Eq. 14), it possibly negatively affects the TOC elimination performance. Consequently, the 265 PDS amount of 6 mM was the optimum condition with 73.1% TOC removal efficiency. 266

- 267 $SO_4^{\bullet-} + SO_4^{\bullet-} \rightarrow S_2Q^{2-}$ (13)
- 268 $SO_4^{\bullet-} + S_2O_8^{2-} \rightarrow S_2O_8^{\bullet-} + SO_4^{2-}$ (14)
- 269



271

Fig. 2. (a) The effect of applied current on TOC removal (PDS = 5 mM) and (b) the effect of
PDS dosage on TOC removal in EC/PDS process (applied current = 250 mA, pH = 6.8, and
reaction time = 80 min).

The impact of applied current on the TOC removal of CWLL was investigated in the range of 100-300 mA under the conditions of pH = 6.8, PMS = 5.0 mM, and 80 min electrolysis time. The obtained results are given in **Fig. 3a**, where an increase in removal rate was achieved when the applied current boosted from 100 to 200 mA. Nonetheless, further increasing the applied current of over 200 mA, led to diminishing the TOC removal rate.

At lower applied currents, the initial rate enhancement is likely related to the increased 281 amount of ferrous ion (Fe^{2+}) concentration nearby the anode as the applied current increases. 282 Faster production of Fe^{2+} ion leads to the more rapid generation of $SO_4^{\bullet-}$ radicals, thereby the 283 faster TOC removal of CWLL (Wang and Chu, 2011). However, according to Eq. (12), the 284 excess Fe^{2+} ions may act as $SO_4^{\bullet-}$ radical scavengers when the Fe^{2+} ions accumulated up to a 285 certain amount in the solution (Rastogi et al., 2009). According to Fig. S2, Fe²⁺ concentration 286 increased with an increase of applied current in which Fe^{2+} concentration enhanced from 40.2 287 to 44.3 mg/L when applied current increased from 250 to 300 mA. Thus, the TOC removal of 288 CWLL is postponed because it competes with the radicals' reaction with excessive Fe²⁺ ions 289 at a higher applied current. 290

To verify the performance of electro-activated PMS, the impact of PMS dosage was 291 assessed on TOC removal. Fig. 3b depicts PMS dosage's effect on TOC removal during 292 80 min electrolysis time, pH of 6.8, and 200 mA applied current. As can be seen, TOC 293 removal was enhanced with increasing PMS dosage from 1mM (45.4%) to 6 mM (74.8%). 294 An enhancement in PMS concentration as the main factor of generating $SO_4^{\bullet-}$ radicals could 295 increase the removal of the organic compounds in CWLL (Wang and Chu, 2012). If the 296 297 excessive PMS concentrations (> 6 mM) were adopted, the TOC removal process would be shortened, obviously. This decrease has corresponded to PMS overdosing in which PMS 298 played the scavenging role for $SO_4^{\bullet-}$ and 'OH radicals. To be specific, excess PMS reacted 299 with $SO_{4}^{\bullet-}$ and OH radicals and generated sulfurpentaoxide radical ($SO_{5}^{\bullet-}$) (Eqs. 15 and 16), 300 which is a weaker oxidant comparing to $SO_4^{\bullet-}$ radical (Ling et al., 2010). 301

302
$$HSO_5^- + SO_4^{\bullet-} \to SO_4^{2-} + SO_5^{\bullet-} + H^+$$
 (15)

$$HSO_5^- + OH \to SO_5^- + HQ$$
(16)

In comparison with PDS, PMS exhibits a slight superiority in TOC removal from CWLL. PMS has an asymmetric structure which is relatively easier to be activated with transition metals. Besides, the reaction rate constant of PMS+Fe²⁺ (30000 M⁻¹ s⁻¹) is significantly higher than that of PDS+Fe²⁺ (12 M⁻¹ s⁻¹) for the generation of sulfate radicals (Zhou et al., 2021).



309

Fig. 3. (a) The effect of applied current on TOC removal (PMS = 5 mM) and (b) the effect of PMS dosage on TOC removal in EC/PMS process (applied current = 200 mA, pH = 6.8, and reaction time = 80 min).

313

Several experiments were conducted at applied current ranging from 100 mA to 300
mA to determine the appropriately applied current to achieve optimum TOC elimination in

the electro-activated HP (EC/HP) system. The applied current effect on the TOC elimination 316 performance in the CWLL effluent is represented in Fig. (4a). The TOC elimination 317 performance obtained was 48.3%, 60%, 69.6%, 67.8%, and 58% for the applied currents of 318 100, 150, 200, 250, and 300 mA, respectively, among which the highest performance was 319 obtained at 200 mA. As per the applied current lower than 200 mA, the TOC removal 320 performance was improved by the gradual increase of the applied current due to the 321 enlargement of the ferrous ions production rate, which consequently increased of 'OH 322 radicals' concentration (Özcan et al., 2008; Wang et al., 2010). 323

Of the reasons possibly explaining the reduction of TOC elimination efficiency could be the generation of excess Fe^{2+} ion at higher applied current that in turn could scavenge 'OH radical (**Eq.** (17). In conclusion, the applied current is a determinant for generating the optimal amount of Fe^{2+} ion required for HP activation.

328
$$\operatorname{Fe}^{2+} + {}^{\bullet}\operatorname{OH} \to \operatorname{Fe}^{3+} + \operatorname{OH}^{-}$$
 (17)

It is known that HP as an oxidant is the primary agent for 'OH radical generation in 329 electrochemical systems. The impact of HP concentration in the range of 1-10 mM was 330 evaluated on TOC removal of CWLL under the condition of pH = 6.8, 200 mA applied 331 current, and 80 min reaction time (Fig. 4b). As depicted, an increase in HP concentration 332 333 causes more 'OH radicals production and further removes organic pollutants in CWLL. This trend was achieved when HP concentration was boosted from 1 mM to 7 mM that led to TOC 334 removal efficiency enhancement, so that TOC removal efficiencies at the end of reaction time 335 were 43% and 77.9% for 1 mM, and 7 mM, respectively. In HP concentration higher than 7 336 337 mM, TOC removal would retard and during 80 min reaction time reached 75.8% for 10 mM HP dosage (Fig. 4b). This trend happens when excessive HP reacts with 'OH radical, 338 producing hydroperoxyl radical ('OOH), that its oxidation ability is weaker than that of 'OH 339

340 (Eq. 18). Furthermore, hydroperoxyl radicals ('OOH) could react with 'OH radicals (Eq. 19)
and decrease the oxidation ability of the electrochemical system (Ling et al., 2010; Hassani et
al., 2018). For other reasons, it might be due to the recombination of 'OH radicals caused by
excess HP (Wang and Wang, 2017).

344
$$\operatorname{H}_{2}^{O} \xrightarrow{+^{\bullet}} OH \rightarrow HO^{\bullet} \xrightarrow{+} HO_{2}^{O}$$
 (18)

345
$$\operatorname{HO}_{2}^{\bullet} + {}^{\bullet}\operatorname{OH} \to \operatorname{O}_{2} + \operatorname{HO}_{2}$$
 (19)



Fig. 4. (a) The effect of applied current on TOC removal (HP = 5 mM) and (b) the effect of
HP dosage on TOC removal in EC/HP process (applied current = 200 mA, pH = 6.8 and
reaction time = 80 min).

352

Similarly, the impact of applied current on the TOC removal of CWLL in the EC/PC 353 system was evaluated in the range of 100-300 mA. According to Fig. 5a, the TOC removal 354 355 rate seemed to be substantially boosting with enhancing applied current. Followed by 80 min 356 reaction period, TOC removals were 44.3, 45.3, 55.5, 60.5, and 61% for the applied current of 100, 150, 200, 250, and 300 mA, respectively. Higher applied current permits more 357 dissolution of electrode material with a higher generation rate of iron hydroxides resulting in 358 359 higher destruction of organic pollutants in CWLL (Chen et al., 2018; Ghanbari et al., 2020b). Therefore, the applied current of 250 mA was ample to achieve more than 60% TOC removal 360 efficiency. 361

362 The impact of the PC dosage on the EC/PC process is investigated, and the results are presented in Fig. 5b. For this, PC dosage was varied in the range of 1-10 mM. It was 363 observed that an increase in PC amount improved the TOC removal efficiency when PC 364 amount was enhanced from 1 mM to 8 mM. Therefore, the higher the PC amount, the higher 365 the process efficiency due to the increased generation rate of 'OH radicals. However, the 366 removal rate leveled off (at around 8 mM) as the PC dosage further increased over 8 mM. 367 This trend could be attributed to the scavenging of 'OH radicals through higher amounts of 368 oxidants which has been extensively described in the literature (Nazari et al., 2019; Hassani 369 et al., 2020). Indeed, a higher dosage of oxidant (HP or PC) may scavenge 'OH radicals to 370 generate hydroperoxyl radicals (HO_2^{\bullet}) with slight reactivity for the elimination of recalcitrant 371 372 pollutants in CWLL (see Eq. 20) (Eslami et al., 2020). Besides, free radicals' recombination could also be a postulate for decreased removal performance based on Eq. (21) (Bremner et 373 al., 2009; Eslami et al., 2020). Compared to EC/HP, EC/PC exhibited lower efficiency while 374

- PC is solid HP. The presence of carbonate ions in the structure of PC may be the main reason for this reduction in which carbonate ions have high reactivity for the reaction with hydroxyl radicals ($k = 3.2-4.2 \times 10^8 \text{ M}^{-1} \text{ s}^{-1}$) (**Eq. 9**)(Giannakis et al., 2021). Besides, carbonate radical ($CO_3^{\bullet-}$, $E^{\circ} = 1.59 \text{ V}$) has a low reactivity for the oxidation of organic pollutants compared to hydroxyl radical.
- $380 \quad \operatorname{HO}_{2}^{\bullet} + \operatorname{HO}_{2}^{\bullet} \xrightarrow{} \operatorname{HO}_{2} \xrightarrow{} _{2}^{\bullet} \operatorname{O}_{2}$ (20)
- $381 \quad {}^{\bullet}\mathrm{OH} + {}^{\bullet}\mathrm{OH} \to \mathrm{H}_{2}\mathrm{Q} \tag{21}$

382



Fig. 5. (a) The effect of applied current on TOC removal (PC = 5 mM) and (b) the effect of
PC dosage on TOC removal in EC/PC process (applied current = 200 mA, pH = 6.8, and
reaction time = 80 min).

387

388 3.3. Comparison of treatment systems on ammonia, color, phosphorous, and 389 COD removal

390 The ammonia, color, phosphorous, and COD elimination from the CWLL were evaluated in various processes, including without oxidant and electro-activated oxidants at the 391 electrolysis time of 80 min, pH 6.8, and oxidant dosage of 6 mM (Fig. 6). This research 392 proved that the electro-activated process is rather superior to the sole EC in the destruction of 393 organic pollutants from CWLL. They produced both 'OH and $SO_4^{\bullet-}$ radicals, and they reached 394 395 the effluent disposal regulations. However, EC/HP system is more efficient compared with the other electro-activated systems. Followed by 80 min reaction time, 83.6%, 80.3%, 79.1%, 396 397 70.3%, and 43.9% of COD elimination was obtained by EC/HP, EC/PMS, EC/PDS, EC/PC, and EC systems, respectively. Similarly, EC/HP, EC/PMS, EC/PDS, EC/PC, and EC systems 398 attained 79%, 75.9%, 73.4%, 69.3%, and 58.9% of color removal, respectively. For 399 ammonia, removal efficiency manifested that EC/HP, EC/PC, EC/PMS, EC/PDS, and EC 400 401 systems accomplished 64.3%, 60.3%, 59.8%, 58.8%, and 24.3% respectively. In a comparative study, the removal rate in terms of COD and color in various elimination 402 processes offers the following order: EC/HP > EC/PMS > EC/PDS > EC/PC > EC. In 403 contrast, for ammonia removal they show the following order: EC/HP > EC/PC > EC/PMS >404 405 EC/PDS > EC. This finding demonstrated that hydroxyl radical-based AOPs are more 406 effective than sulfate radical-based AOPs in ammonia oxidation. The degradation mechanism of ammonia by hydroxyl and sulfate radicals has been rarely considered. In this way, 407 hydroxyl and sulfate radicals can oxidize NH₃ to NH₂[•] through hydrogen-abstraction 408 reactions according to Eqs. (22 and 23). The recombination of NH₂[•] results in the formation 409 of hydrazine (N_2H_4) (Eq. 24). The reaction of hydrazine with hydroxyl radicals is kinetically 410 favorable to generate N₂ and water (Eq. 25) (Yan and Liu, 2020). 411

412
$$HO^{\bullet} + NH_3 \rightarrow NH_2^{\bullet} + H_2O$$
 (22)
413 $SO_4^{\bullet-} + NH_3 \rightarrow NH_2^{\bullet} + HSO_4^{-}$ (23)
414 $NH_2^{\bullet} + NH_2^{\bullet} \rightarrow N_2H_4$ (24)

415
$$N_2H_4 + 4H0^{\bullet} \rightarrow N_2 + 4H_2O$$
 (25)

On the other hand, a high concentration of hydroxyl radicals may directly oxidize ammonia
into N₂ based on Eq. (26) (Amanollahi et al., 2021).

418
$$6HO^{\bullet} + 2NH_3 \rightarrow N_2 + 3H_2O$$
 (26)

For degradation of ammonia by sulfate radicals, some reactions can be considered similar tothe hydroxyl radicals mechanism. Howbeit, Eqs. (27 and 28) should be further investigated.

421
$$N_2H_4 + 4SO^{--}_4 \rightarrow N_2 + 4HSO^{-}_4$$
 (27)

422
$$6SO^{\bullet-}_{4} + 2NH_3 \rightarrow N_2 + 6HSO^{-}_{4}$$
 (28)

Phosphorous removal was also evaluated in five processes. As can be seen, around 82% of 423 phosphorous was eliminated from CWLL by all methods. Since EC performance was 424 competitive with others, it can be concluded that the mechanism of phosphorous removal is 425 426 the coagulation of phosphorous. Generally, phosphate ion has a strong affinity for iron. Iron oxides in water have surface OH groups. Phosphate ion in the solution undergoes ligand 427 PO_4^{3-} on surfaces of iron oxide results in exchange with the hydroxyl ions. Adsorption of 428 inner surface complexation. This complex $[Fe(OH)_{3-x}, (PO_4)_x]$ either adsorb onto positively 429 430 charged Fe(III) hydrolysis species or act as the core of precipitation for Fe(III) hydrolysis 431 products (Omwene et al., 2018). Moreover, direct precipitation of FePO₄ and Fe₃(PO₄)₂ may occur in the EC process according to Eqs. (29 and 30). These precipitants are stable with low 432 solubility and are rapidly settled. 433

434
$$Fe^{2+} + PO_4^{3-} \rightarrow Fe_3(PO_4)_2$$
 (29)

435
$$Fe^{3+} + PO_4^{3-} \to FePO_4$$
 (30)

As a result, the enhanced TOC removal efficiency in the combined systems (EC/oxidant) was related to the combination of coagulation and oxidation mechanisms in which separation and oxidation processes simultaneously occurred. To compare EC/oxidant process, Specific Oxidant Efficiency (SOE) was determined based on **Eq. (31)** (Li et al., 2020).

440 SOE =
$$\frac{\Delta TOC}{\Delta oxidant}$$
 (31)

where ΔTOC and Δoxidant are TOC decay and oxidant consumed during electrolysis time
(mM). This index indicates that the higher SOE represents higher efficiency of oxidant
consumption. The results of SOE are presented in Fig. S3. As can be seen, EC/HP shows a
high value (9.14) compared to other processes (~7.0) confirming the high performance of
EC/HP in terms of oxidant efficiency and TOC removal.

The discharge standard of the effluent into municipal sewage for COD index is 250 mg/L. According to the results obtained, EC/PDS, EC/PMS, and EC/HP reduced COD values to 245, 230, and 190 mg/L, respectively to meet this standard. However, discharging of toxic wastewater into municipal sewage should be conducted warily.



450

451 Fig. 6. Ammonia, color, COD and phosphorus removal from CWLL by different processes
452 (oxidant = 6 mM, applied current = 200 mA, and reaction time = 80 min).

453

454 **3.4. Biodegradability assessment**

The biodegradability of the water sample has been measured by various indices. In this research, the average oxidation state (AOS) and BOD₅/COD ratio, have been considered for biodegradability ascertainment of CWLL sample after treatment, and the results are given in **Fig. 7**. AOS has been evaluated using the following relation (**Eq. 32**) (Lu et al., 2011):

$$459 \qquad AOS = 4 - 1.5 \frac{COD}{TOC} \tag{32}$$

where TOC and COD refer to total organic carbon and the chemical oxygen demand of
the solution after the treatment system, respectively. In Fig. 7a, AOS values increased from
1.28 to 1.44, 1.89, 2.01, 2.36, and 1.67 respectively, for EC, EC/PMS, EC/PDS, EC/HP, and
EC/PC processes. These results indicated the formation of oxidized organic matter after
treatment by EC and electro-activated oxidants systems. These oxidized organic matters
display that both EC and electro-activated oxidants systems can improve the biodegradability

of CWLL (Garg and Mishra, 2010). For untreated leachate, the BOD₅/COD of 0.12 was 466 obtained, which indicates low biodegradability. For electrocoagulation, this ratio was almost 467 the same as raw leachate. However, this ratio was increased to 0.26, 0.24, 0.36, and 0.17 for 468 EC/PMS, EC/PDS, EC/HP, and EC/PC (Fig. 7b), respectively; that indicates an integration 469 of EC and oxidants could improve the biodegradability of treatment. EC/HP showed a high 470 value for BOD/COD ratio (0.36), indicating its effluent is relatively biodegradable. In 471 conclusion, the increase in BOD₅/COD, and AOS values illustrates that the integration of EC 472 with oxidants could be the best pre-treatment for biological systems. 473



475 Fig. 7. (a) AOS value, and (b) BOD/COD value for CWLL before and after treatment by
476 different processes.

3.5. Evaluation of E_2/E_3 and SUVA₂₅₄ indices after electrochemical treatments

Aromaticity and molecular mass of the effluents after each electrochemical treatment were 479 evaluated by specific ultraviolet absorbance 254 (SUVA₂₅₄) and E₂/E₃ indices. SUVA₂₅₄ is 480 obtained by UV₂₅₄ absorbance divided by TOC concentration (SUVA₂₅₄=A₂₅₄/TOC×100) 481 while E_2/E_3 is calculated by A_{250} divided by A_{365} , indicating humification and molecule mass 482 (Xu-jing et al., 2011). Fig. 8 shows SUVA₂₅₄ and E₂/E₃ indices in CWLL and after 483 electrochemical treatment. As can be seen, SUVA₂₅₄ and E₂/E₃ did not change after the EC 484 process, indicating that the EC process is not destructive. Electrochemical oxidation 485 processes significantly reduced both indices. SUVA₂₅₄ was reduced from 0.43 to 0.115, 0.12, 486 0.088 and 0.128 after the treatment by EC/PMS, EC/PDS, EC/HP and EC/PC respectively. 487 These demonstrated that refractory organics with high aromaticity were considerably 488 degraded by EC/oxidant processes. Moreover, the E_2/E_3 index was increased by all 489 electrochemical processes. The E_2/E_3 index raised from 4.66 to 9.6, 10.17, 11.06, and 9.05 490 491 after applying EC/PMS, EC/PDS, EC/HP, and EC/PC, respectively. This increase in the E_2/E_3 is attributed to the degradation of large molecules (such as fulvic and humic acids) and 492 the production of intermediates with low molecule weight (Jiang et al., 2019). According to 493 494 these results, EC/HP had slight supremacy than other systems with lower SUVA₂₅₄ and higher E_2/E_3 . 495





497

Fig. 8. SUVA₂₅₄ and E_2/E_3 indices after electrochemical treatment.

498 3.6. Phytotoxicity evaluation

499 Table 2 contains the germination index (GI (%)) results, simultaneously comprising the solution effect on growth and germination. McLauchlan et al. (2004) believed that the above 500 70% germination index was non-phytotoxic and lower than that figure could be deemed 501 phytotoxic. The obtained GI percentage figures in raw CWLL were of no significance, 502 503 denoting that the CWLL itself was considerably phytotoxic. After the EC treatment, the 504 phytotoxicity decreased, which is evidence of the increased GI values. As for the EC/PMS and EC/HP systems, making dilutions to 25% and 50% caused the removal of toxicity effect, 505 whereas, for the EC/PC and EC/PDS systems, only a dilution of 25% removed the toxicity 506 (>70%). Generally, EC/HP with a dilution of 25% has the highest GI value (93.5%). These 507 results showed that after treatment by EC/HP, diluted effluent could be used for water reuse 508 in the agriculture sector (McLauchlan et al., 2004). The detoxification of the effluent for 509 510 irrigation is not just a criterion for this section; several issues should be considered before application. In summary, it can be concluded that the electro-activated oxidants can remove 511

512 or at least weaken the CWLL toxicity. Besides, the tomato has greater sensitivity to toxic-

513 containing effluents than radish in terms of germination and growth.

Effluent	GI (%) for Radish	GI (%) for Tomato
CWLL	<4.5±2	0
CWLL (50%)	12.8±3.5	6.3±3.3
CWLL (25%)	18.9±6.2	18.9 ± 8.2
EC	7.6 ± 2.7	8.5±3.4
EC (50%)	20.2±4.5	12.6±4.4
EC (25%)	56.5±8.3	29.3±7.6
EC/PMS	31.1±9.5	22.2±6.7
EC/PMS (50%)	70.7±7.5	52.1±6.4
EC/PMS (25%)	90.4±6.4	75.6±8.7
EC/PDS	28.8±8.2	23±4.9
EC/PDS (50%)	62.2 ± 8.8	40.3±5.1
EC/PDS (25%)	84.3±9.6	68.8 ± 8.1
EC/HP	40.8±7.9	33.9±9.2
EC/HP (50%)	74±6.9	50.2±9.8
EC/HP (25%)	93.5±5.1	79.9 ± 8.7
EC/PC	25.3±8.5	24.7±7.9
EC/PC (50%)	40.3±7.2	42.3±6.0
EC/PC (25%)	73.4±11.5	69.8±12.1

Table 2. Germination Index for differently treated effluents with their dilutions.

515

514

516 **3.7. Electrical Energy Consumption and Cost evaluation**

517 The most important economic factor of electrochemical processes is electrical energy 518 consumption (EEC). EEC can be calculated based on both the treated volume and TOC 519 removed according to **Eqs. (33 and 34)** (Martínez-Huitle and Brillas, 2009).

520
$$EEC = \frac{VIt}{V_s}$$
 (33)

$$_{521} \quad \text{EEC}_{_{\text{TOC}}} = \frac{\text{VIt}}{V_{\text{s}} \times \Delta \text{TOC}} \quad (34)$$

where V is an average of voltage (V), I is applied current (A), t is electrolysis time (h), V_s is the volume of the CWLL (L), Δ TOC is the removal of TOC at t time (g/L), EEC (kWh/m³) is electrical energy consumption per cubic meter of CWLL treated and EEC_{TOC} (kWh/kg TOC) is electrical energy consumption per kg TOC removed.

An economic evaluation was investigated by considering the electrode materials' costs,
chemical oxidants, and the consumed electricity. This evaluation was based on Eq. (35)
(Mena et al., 2019).

529 Operation Cost =
$$a(C_e) + b(C_0) + c(EEC)$$
 (35)

where C_e is kg iron lost, and C_o is kg oxidant consumed. The parameters of a, b, c are the costs of USD/kg iron, USD/kg oxidant, and USD/kWh, respectively.

Table 3 shows the EEC, EEC_{TOC} , and operation costs of different processes. Regarding all EC/oxidant processes with approximately the same efficacy, their EEC and EEC_{TOC} values were close together. However, EC/PMS exhibited a lower EEC_{TOC} value compared to others. In operation cost, except for the EC process, EC/PMS had the maximum operation cost after EC/PDS, EC/PC, and EC/HP. These results are attributed to the high price of PMS compared to other oxidants (Wacławek et al., 2017).

Regarding the results, EC/HP showed supremacy compared to other processes. Indeed, HP had not only acceptable results for TOC, color, ammonia, and COD removals from CWLL, but it also exhibited a cost-effective oxidant for the EC process. According to the literature, EC/ozone for textile wastewater treatment (Bilińska et al., 2019) showed high electrical energy consumption (115.13 kWh/m³) and cost (11.86 USD/m³). In another study, the total cost of coagulation followed by the PDS/microwave process was calculated to be 46.2

544 USD/m³ for landfill leachate treatment (Tripathy and Kumar, 2019). Application of EC 545 process for landfill leachate had a total cost of 1.40 USD/kg COD (Tanyol et al., 2017). In 546 comparison with other studies, EC/oxidant can be considered as an economical process for 547 the treatment of wastewater with low cost.

Although recent other alternative oxidants (PMS, PDS, and PC) have some advantages, 548 including safe storage, non-radical pathway, the longer half-life of sulfate radicals, and the 549 simultaneous use of sulfate radicals and hydroxyl radicals in media (in the case of PMS and 550 551 PDS), some limitations such as residual sulfate ions in the effluent, an increase of sodium or potassium in effluent and higher cost cause that HP still keeps its position among water and 552 wastewater treatments (Giannakis et al., 2021). However, the selection of an oxidant for 553 554 AOPs needs a comprehensive investigation of efficiency, environmental impacts, availability, 555 cost, oxidant residual, safe storage, etc.

556

557

Table 3. EEC, EEC_{TOC}, and operation cost of different processes.

Processes	EEC	EEC _{TOC}	Operation Cost	
	kWh/m ³	kWh/kg TOC	(USD/m^3)	
EC	5.32	20.30	0.57	
EC/PDS	5.00	10.35	1.62	
EC/PMS	4.96	10.70	8.69	
EC/HP	5.43	11.52	0.88	
EC/PC	5.08	12.0	1.03	

558

559 **3.8.** Comparison with other AOPs

EC/HP as the best process among other EC processes was compared to AOPs in literature.
Table 4 shows different studies for the treatment of leachate-based effluents. As can be seen,

all the AOPs involved eliminated organic compounds from the leachate, with COD removal 562 ranging from 57% to 88%. Fenton and EC processes have the problem of sludge production 563 similar to current work while they are usually efficient for COD removal (Mahtab et al., 564 2020; Ding et al., 2021). The use of UV and ultrasound (US) is an effective method for 565 peroxide activation, but with highly electrical energy consumption (Moradian et al., 2020). 566 567 Persulfate anions (PMS and PDS) generate sulfate ions as the main by-products of oxidizing organic pollutants. Hence, sulfate radical processes suffer from this imperfection (Abu Amr 568 et al., 2013; Zhang et al., 2014). Ozonation and catalytic ozonation are effective processes for 569 wastewater treatment, but the cost of ozone generation is one of the most important 570 571 disadvantages. Moreover, generating aldehydes as by-products are a critical issue in treated effluents (Abu Amr et al., 2013; Abu Amr et al., 2017). EC/HP exhibited high efficiency and 572 low energy consumption compared to others, while sludge production is still the main 573 574 challenging for scale-up.

Process	Condition	Yield	Disadvantages	Advantages	Ref.
Electro/PDS/Fe ²⁺	pH = 3, PDS = 62.5 mM, $Fe^{2+} = 15.6$ mM, Current density = 13.89 mA/cm ² , and Time = 60 min	Initial COD = 1900 mg/L Yield = 62.2%	High dosage PDS and iron, Residual iron and sulfate ions	Low energy consumption	(Zhang et al., 2014)
Fenton Process	pH = 3.1, HP = 75 mM, Fe^{2+} = 40 mM, and Time = 36 min	Initial COD = 8900 mg/L Yield = 61%	Sludge production, need to acidic condition, high dosage of HP	Efficient and low reaction time	(Mahtab et al., 2020)
EC/electro-Fenton like (dual anodes)	pH = 7, current density = 30 mA/cm ² , and electrical charge = 9 Ah/L	Initial COD = 1300-1600 mg/L Yield = 57%	Sludge production, Low efficiency	In situ electrogeneration of oxidant, relatively low energy consumption	(Ding et al., 2021)
Ozone/ZrCl ₄	$pH = 6, O_3 27g/m^3,$ ZrCl ₄ /COD = 1:2, and Time = 90 min	Initial COD = 3750 mg/L Yield = 88%	Residual zirconium, cost of ozone production and ZrCl ₄	Efficient, simple operation	(Abu Amr et al., 2017)
PMS/UV/US	pH = 3, PMS = 4	Initial COD =	High energy	Low oxidant dosage	(Moradia

Table 4. Comparison of the performance of different AOPs for treatment of landfill leachate.

	mM, and Time = 150	2450 mg/L	consumption,		n et al.,
	min	Yield = 59%	reduction of		2020)
			biodegradability,		
			residual sulfate		
			ions		
			High		
	$pH = 10, O_3 = 80$		consumption of		(Abu
01f-+-	g/m^3 , COD/PDS =	Initial COD =PDS, longSimple operation3750 mg/Lreaction time,simple operationYield = 72%residual sulfate	PDS, long		(Abu
Ozone/persuitate	1:7, and Time = 210		Simple operation	Amr et $(1, 2012)$	
	min		residual sulfate		al., 2015)
			ions		
			High energy		
	$pH = 5.7$, $CuFe_2O_4 = 0.15$	Initial COD =	consumption,	Efficient measurelle	(Ghanbar
CuFe ₂ O ₄ /PMS/UV	0.15 g/L, PMS = 15	1700 mg/L	High oxidant	Efficient, recoverable	i et al.,
	mixi, and $11\text{me} = 120$	Yield = 77.9%	dosage, Residual	catalyst	2020a)
	min		sulfate ions		
	HP = 6 mM, applied	Initial COD =	Sludge	Efficient low energy	Cumant
EC/HP	current = 200 mA ,	1175 mg/L Sindle Enrichent, low energy	Efficient, low energy	Current	
	and Time = 80 min	Yield = 83.6%	production	consumption	WOLK

576

577 **4.** Conclusion

The combined EC with oxidants (i.e., electro-activated system) was performed to TOC 578 579 removal of CWLL. The obtained results illustrated that the oxidants were successfully activated by the produced ferrous ions in the EC process. The individual EC process supplied 580 581 moderate TOC removal (40.4%) due to the inadequate contributes to generating reactive species. However, the combined processes (EC/oxidant), with a synergistic impact, improved 582 583 the TOC removal efficiency of CWLL. The concurrent utilization of EC and oxidant enhanced removal performance as the order of TOC removals was EC/HP > EC/PMS > 584 EC/PDS > EC/PC> EC. The impacts of operating factors, including applied current, oxidant 585 dosage, and electrolysis time, were assessed on various processes of EC/PMS, EC/PDS, 586 587 EC/HP, and EC/PC in terms of the TOC removal. The highest ammonia, color, and COD removal efficiencies of 64.3%, 79%, and 83.6%, respectively, were obtained for the EC/HP 588 system under optimum conditions of the applied current of 200 mA, HP dosage of 6 mM, pH 589 6.8, and reaction time of 80 min. The integration of EC and oxidants improved the 590

biodegradability of the treated sample. The germination index was enhanced after EC and 591 electro-activated oxidant processes. Economic valuation exhibited that EC/HP is the best 592 option for the treatment of CWLL. Based on the results of this research, it was reasonable to 593 infer that the electro-activated oxidant process could be a promising way to the treatment of 594 different kinds of pollutants due to its high mineralization efficiency. In summary, the 595 596 electro-activated oxidant system was proven to be a convenient operation, affordable, and suitable system for the TOC elimination of CWLL, thus providing a novel strategy for 597 oxidants activation aimed at the removal of organic pollutants from water and wastewater. 598

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