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19 **Highlights**

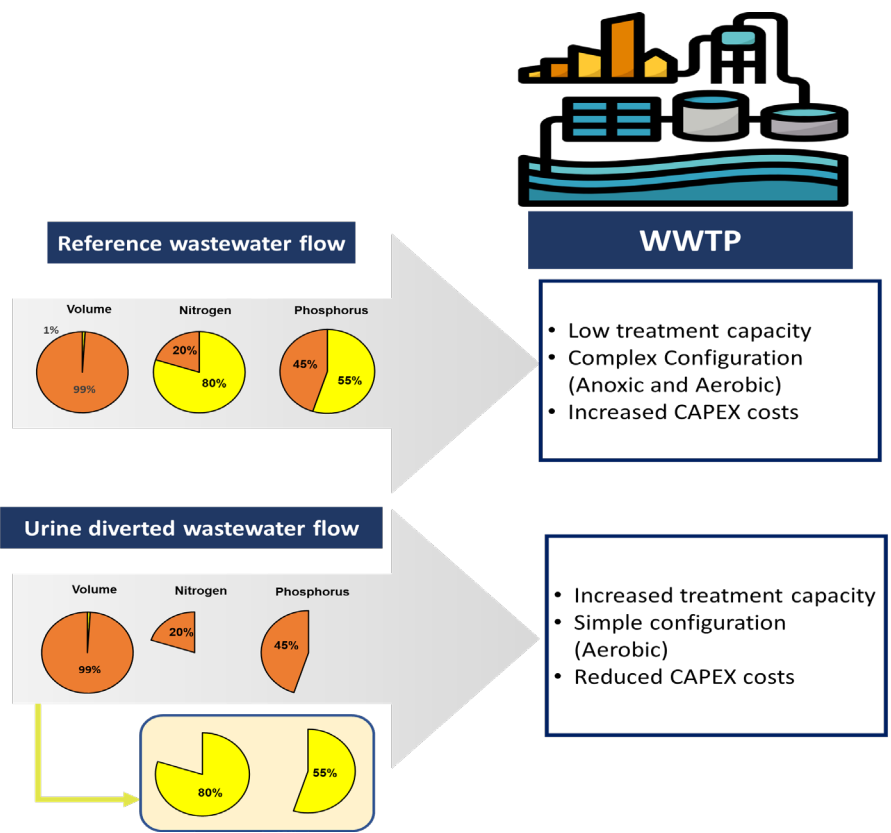
20

- 21 • The effects of urine diversion on treatment capacity, process and capitals costs modeled
- 22 with BioWin
- 23 • BioWin modeling revealed that with 75% urine diversion, treatment capacity can be
- 24 almost doubled
- 25 • With 75% or more urine diversion the current complex treatment process can be
- 26 replaced with a simple aerobic membrane bioreactor (MBR)
- 27 • 24% of the current capital costs can be reduced with urine diversion.

28

29 **Graphical Abstract**

30



31

32

33

34 **Abstract**

35 In this study, the impact of urine diversion on treatment capacity, treatment process, and capital costs
36 of a decentralized wastewater treatment plant (WWTP) was investigated using BioWin software for
37 simulations. The simulations showed that with 75% urine diversion, the treatment capacity of the
38 WWTP can be almost doubled compared to 0% urine diversion although increase was not very
39 significant for urine diversion above 40%. With 75% or more urine diversion, it was found that the
40 current complex treatment process can be replaced with a simple aerobic membrane bioreactor (MBR)
41 to produce the same effluent quality, with significant reduction in the plant footprint. Anaerobic
42 membrane bioreactor followed by adsorption process can also be an alternative process, although
43 further investigations are needed to understand the feasibility of this approach. Replacing the treatment
44 process with a simple aerobic membrane bioreactor can save up to 24% capital costs mostly by reducing
45 the space requirement. Sensitivity analysis revealed that by operating the bioreactor at higher MLSS
46 concentrations (9 g/L instead of 5 g/L) could help increase the WWTP treatment capacity by about 3.5
47 times at 75% urine diversion. Hence, urine diversion (until nitrogen limiting conditions occur) can
48 increase the treatment capacity of an existing wastewater treatment plant and reduce the capital
49 expenses on space requirement of the treatment plant.

50

51 **Abbreviations**

52 WWTP, wastewater treatment plant ; MLSS, Mixed liquor suspended solids ; MBR , Membrane
53 Bioreactor ; UV, Ultra Violet ; RO , Reverse Osmosis

54

55 **Keywords**

56 Treatment Capacity, Source separation of urine, Wastewater treatment plant, Denitrification

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59

60 **1. Introduction**

61

62 Water is an essential natural resource, which is crucial to life, work, food security, and sustainable
63 economic advancements (Barnett & Morse, 2013; Dorji et al., 2022). However, this resource has come
64 under stress due to growing human population, urbanization and climate change. This demands
65 improved management to safeguard water security and to protect receiving water bodies from
66 environmental pollution (Metcalf et al., 1979). Water security serves different purposes, including
67 protection of environmental flows and consequent support of associated ecosystems, provision of water
68 for drinking and irrigation, and uptake of wastes through abiotic/biotic cycling (Carey & Migliaccio,
69 2009). Appraisals demonstrate that 60% of the world will live in urban areas by 2030 (Division, 2008).
70 With a growing population size, there is a more prominent freshwater demand, and consequently,
71 increasing volumes of wastewater are produced, particularly in urban areas (Sherbinin et al., 2007). The
72 sustainability of basic water resources, especially in urban areas, relies on efficient wastewater
73 management.

74 Sydney has been experiencing a rapid population growth rate. The Metro Strategy (2005) anticipates
75 that Sydney's population will continue to grow at an average annual change of 1.85%. The population
76 is about 5.3 million in 2020 and is predicted to reach 7.7 million by 2050. This is expected to increase
77 the volumes of wastewater proportionally. Hence, in the future, it is expected that higher volumes of
78 wastewater will need to be treated by the wastewater treatment plants (Carey & Migliaccio, 2009;
79 Teklehaimanot et al., 2015). Commissioning additional wastewater treatment plants would increase
80 space and volume requirement per unit treatment of wastewater. Availability of space especially in
81 urban areas is limited, and land is expensive and would substantially contribute to capital expenditure
82 (Gurran et al., 2020; James, 2016; Nabarro & Smart, 1978). Hence, alternative ways to treat wastewater
83 that can increase the capacity of the existing wastewater treatment plants without the need of additional
84 land or space are essential.

85 In a biological wastewater treatment processes, nitrification is often the rate-limiting step that
86 determines the space necessities due to its slow rate and sensitivity to inhibitory factors like temperature,

87 pH and toxic compounds (Henze et al., 2002; Zhou et al., 2020). Inefficient nitrification causes process
88 failure in activated sludge processes by producing higher effluent ammonia and total nitrogen
89 concentration due to the slow growth rates of nitrifiers (Zhou et al., 2020). Besides, low carbon
90 availability in domestic wastewater demands the addition of organic chemicals, and thus increases the
91 operating expenses to enable complete nitrogen removal from wastewater (Sun et al., 2010). Moreover,
92 nitrogen removal requires high energy inputs in the form of aeration (for nitrification) and high
93 recirculation ratios (to enable denitrification). Denitrification step also increases the space and volume
94 requirement of the treatment process. In summary, improving nitrogen removal to levels that are
95 adequate to decrease eutrophication is challenging because of limited land availability, and high capital
96 and operational expenditure. Alternative approaches for nitrogen removal like anammox and ion-
97 exchange to remove nitrogen from side streams have been developed (Ma et al., 2016; Wang et al.,
98 2017). Nitrogen removal by Anammox process is at present applied in more than a hundred full-scale
99 installations for treatment of anaerobic digestion reject water (Lackner et al., 2014; Lotti et al., 2015;
100 Van Hulle et al., 2010). However, mainstream applications of the anammox process face obstacles due
101 to slow growth rate and high sensitivity to low temperature conditions and necessity of a certain influent
102 $\text{NO}_2^- \text{-N}/\text{NH}_4^+ \text{-N}$ ratio (Morales et al., 2015; Tomaszewski et al., 2017). Ion exchange processes to
103 remove nitrogen from wastewater are technically and economically unfeasible (Zhou et al., 2020).
104 Hence, there is a convincing need to develop new technologies for stable and effective nitrogen removal
105 that require less space than the current removal processes.

106 It has been reported widely that urine contributes approximately 70-80% of the nitrogen, 45-50% of the
107 phosphorus in domestic wastewater, although it makes up only 1% of the overall wastewater volume
108 (Badeti et al., 2021; Maurer et al., 2006; Randall & Naidoo, 2018; Wilsenach & Van Loosdrecht, 2004).
109 Various source separation methodologies (like waterless urinals or no-mix toilets) have been tested
110 which offer a new and simple technique for collecting urine within office blocks and other commercial
111 buildings (Gundlach et al., 2021). Also, reusing of nutrients at the source offers a more economical and
112 natural strategy for fertiliser production since minimal energy is required and waste streams are
113 converted to valuable products (Flanagan & Randall, 2018). Hence, several approaches have been

114 proposed over the years to efficiently recover nutrients from source separated urine (Freguia et al., 2019;
115 Maurer et al., 2006; Udert & Wächter, 2012; Volpin et al., 2020a; Volpin et al., 2020b). In addition,
116 waterless urinals offer an excellent way to save substantial amount of water which is generally
117 consumed for flushing. Simultaneously, the nutrient loads to wastewater treatment plants are
118 significantly reduced by implementing source separation of urine (Almuntashiri et al., 2021;
119 Kvarnström et al., 2006; Vinnerås & Jönsson, 2013). Therefore, urine diversion and its treatment have
120 gained popularity in the past few years and are seen as a possible option towards efficient nutrient
121 recovery and sustainable wastewater management. Previous studies taken by Wilsenach and Van
122 Loosdrecht (2004), Wilsenach and van Loosdrecht (2006), Chipako and Randall (2020), Badeti et al.
123 (2021) and Hilton et al. (2020) to mention few, have shown that urine diversion from wastewater can
124 unlock treatment capacity, reduce effluent nitrogen concentration, and reduce the energy consumption
125 of centralised wastewater treatment plants. In our previous work (Badeti et al., 2021), we have
126 investigated the effect of urine diversion on effluent nitrogen, energy consumption, and greenhouse gas
127 emissions of Sydney Central Park WWTP (a decentralised wastewater treatment plant that involves
128 membrane treatment processes for water reuse). Our findings in the previous work (Badeti et al., 2021)
129 have revealed that 33% of the aeration energy and 25% of the total greenhouse gas emissions could be
130 reduced by diverting about 90% of the urine.

131

132 In this work, we have extended our investigations to study the effect of urine diversion on the treatment
133 capacity, treatment process and capital costs of an existing wastewater treatment plant using BioWin
134 modelling software. Recent efforts to change existing wastewater treatment plants to be energy neutral
135 or positive has resulted in the development of anaerobic MBR (usually known as AnMBR). Since
136 aeration is not required, AnMBR consumes less energy than aerobic processes (Liu et al., 2020).
137 Additionally biogas is produced which can be converted to electricity. However, poor nitrogen removal
138 is one of the disadvantages of this process which can add complexities to the post treatment (Dvořák et
139 al., 2016). However, with urine diversion a major portion of nitrogen is diverted at source which avoids
140 the need for nitrogen removal (Badeti et al., 2021). The feasibility of incorporating aerobic MBR and
141 AnMBR processes with urine diversion has been investigated in this study. Most of the treatment plants

142 employ secondary clarifiers or membrane processes to remove MLSS from the biological treatment
143 processes (Henze et al., 2002; Metcalf et al., 1979). MLSS concentration in the bioreactor directly
144 determine the solids loading rate to the secondary clarifier (James et al., 2015) or the membrane fouling
145 propensity in the case of a membrane bioreactor (MBR) (Kawasaki et al., 2011; Schwarz et al., 2006).
146 Hence, operating at a constant MLSS concentration is generally a standard practice for wastewater
147 treatment plants to keep the clarifier in safe operation or reducing MBR membrane fouling propensity.
148 However, another study (Wilsenach & Van Loosdrecht, 2004) showed that operating at a constant
149 MLSS concentrations limits the potential to increase the capacity of a wastewater treatment plant when
150 the urine diversion is increased beyond 40% due to insufficient growth of nitrifying bacteria. MLSS
151 concentration cannot be increased too much to provide sufficient bacterial growth in the bioreactor
152 when clarifiers are used to separate suspended solids. However, in the case of MBR processes, the
153 treatment capacity of the bioreactor can be enhanced by increasing the total membrane area to operate
154 at lower hydraulic retention time (HRT) and increase MLSS concentrations but maintaining similar
155 membrane flux or even at lower flux so that membrane fouling is controlled. Hence, a sensitivity
156 analysis was performed to investigate the treatment capacity when operated at higher MLSS
157 concentrations.

158

159 **2. Methodology**

160 **2.1 Description of the wastewater treatment plant**

161 The WWTP investigated in this study is located in the basement of the Sydney Central Park located at
162 Ultimo, in front of the University of Technology Sydney Ultimo campus. The plant receives mixture of
163 domestic wastewater (from apartments and public toilets) and trade waste from commercial centres
164 (shops and offices). Wastewater produced is treated through biological and membrane treatment
165 processes (including MBR, UV, and RO). A complete description of the treatment processes at Central
166 Park WWTP has been described in our previous submission (Badeti et al., 2021). In our previous study,
167 we have configured these processes (excluding UV and RO) on BioWin modelling platform, calibrated

168 and validated with real data (effluent water quality and energy consumption) of Central Park WWTP.
169 The same model has been used to extend our investigation on the following parameters in this study.

170

171 **2.2. Treatment Capacity**

172 The potential increases in the treatment capacity of the existing decentralised WWTP (i.e, increased
173 number of people connected from the current capacity of 1.0 MLD) with urine diversion were
174 investigated. The target effluent concentrations include ammonium nitrogen $\text{NH}_4\text{-N} = 1 \text{ mgN/L}$ and
175 total nitrogen $\text{TN} = 7.8 \text{ mgN/L}$ from their influent concentrations of $\text{NH}_4\text{-N} = 72 \text{ mgN/L}$ and total
176 nitrogen $\text{TN} = 90 \text{ mgN/L}$ (Badeti et al., 2021). The increase in flow rate was determined through
177 iteration. Mixed liquor suspended solids (MLSS) in the reactor was kept constant, and the reference
178 effluent concentration was not exceeded. With increasing influent flows, the SRT was decreased to
179 maintain constant MLSS concentration in the bioreactor. The increase in treatment capacity was
180 compared to the capacity of the reference scenario. The number of people connected was calculated
181 based on the inflow rate ($0.15 \text{ m}^3/\text{d}$ per EP).

182

183 **2.3. Treatment Processes**

184 Two different treatment processes are proposed in this study with a lesser footprint compared to the
185 reference scenario. These treatment configurations were modelled on BioWin to determine the effluent
186 nitrogen concentrations produced under different urine diversion. The inflow rate (0.434 MLD) and
187 temperature (20°C) were the same for all three scenarios. The brief description and total volume of the
188 treatment process are described in Table 1. The MLSS were maintained at 5000 mg/L in configurations
189 A and B. Since, configuration C was an anaerobic system, the total suspended solids were increased to
190 $10,000 \text{ mg/L}$ for configuration C. The fate of nitrogen and effluent nitrogen concentration in both
191 configurations were monitored for various percentages of urine separation. Finally, a comparative
192 economic assessment was conducted for these three different configurations.

193

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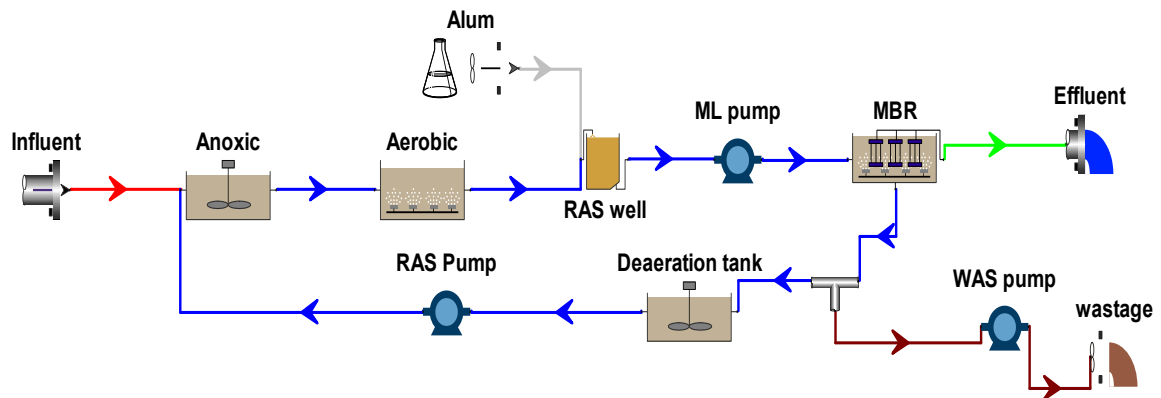
Table 1- Different treatment processes compared

Configuration	Description	Total Volume (m ³)
A	Anoxic - Aerobic - Alum - Membrane tank (See Fig 2a)	660
B	Alum - Membrane bioreactor(See Fig 2b)	500
C	Alum - Anaerobic Membrane bioreactor (See Fig 2c)	500

195

196 *The effect of urine diversion on configuration A has been investigated in our previous study (Badeti et al.,
 197 2021). In this study we have investigated configuration B and C.

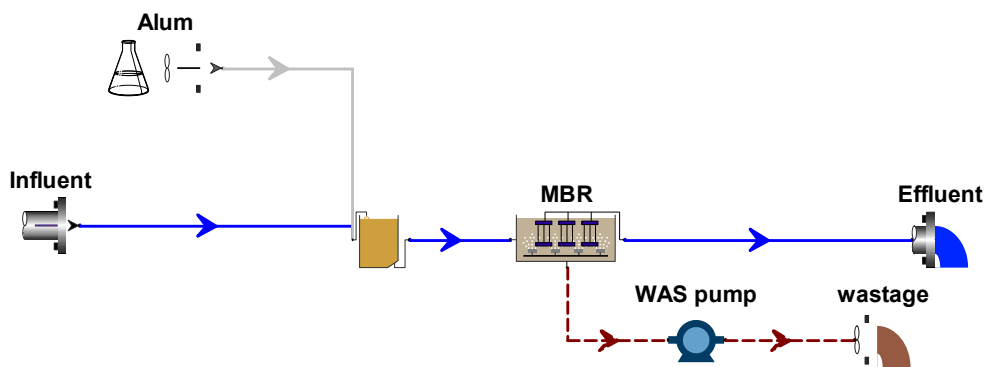
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Fig 2(a)



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Fig 2(b)

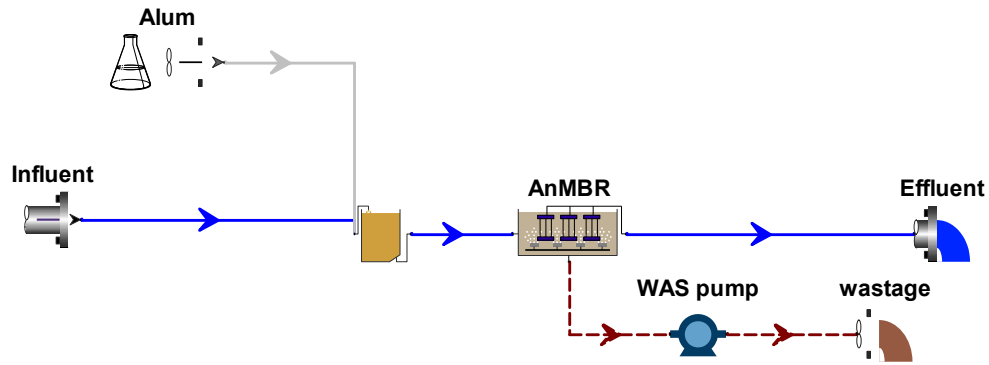


Fig 2(c)

Fig 2 – (a) Schematic of current treatment process at Central Park (b) Schematic diagram of Alum-MBR (c) Alum-AnMBR proposed in this study. These processes are generated by BioWin.

2.4. CAPEX estimations

The CAPEX estimation includes the cost of space and civil works. The cost of commercial space in Central Park was assumed at AU\$1000/m²/year as provided by the Central Park’s asset management office and this value has been used for space cost. The cost of civil work are based on values reported in (East, 2018; Fernández-Álvarez et al., 2014) and it includes costs of process units such as reactors, pumps and membranes. Other components such as the cost of the membrane module, valves, and pipeline have not been included in this study. More details on the cost analysis has been provided in supplementary information. The annualized CAPEX cost (A\$/yr, CAPEX_a) was determined at an interest rate of 6% and plant availability of 0.95 for a 20-year plant lifetime (i.e. n). The CAPEX_a cost in A\$/yr is therefore calculated based on the following equation:

$$\text{CAPEX}_a = ((\text{Total CAPEX cost}) * i * (i + 1)^n) / ((1 + i)^n - 1) \quad (1)$$

2.5. Sensitivity Analysis

The potential variations in the treatment capacity of the existing decentralised WWTP (i.e, increased number of people connected) with urine diversion, when operated at various MLSS concentrations were

226 investigated. These effluent concentrations were taken as target values ($\text{NH}_4 = 1\text{mgN/L}$ and $\text{TN} = 7.8$
227 mgN/L). The increase in flow rate was determined through iteration. Total suspended solids in the
228 reactor were maintained at 7.5 g/L and 9 g/L , and the reference effluent concentration was not exceeded.
229 With increasing influent flows, the SRT was decreased to maintain constant MLSS. The increase in
230 treatment capacity was compared to the capacity of the reference scenario.

231

232 **3. Results and Discussions**

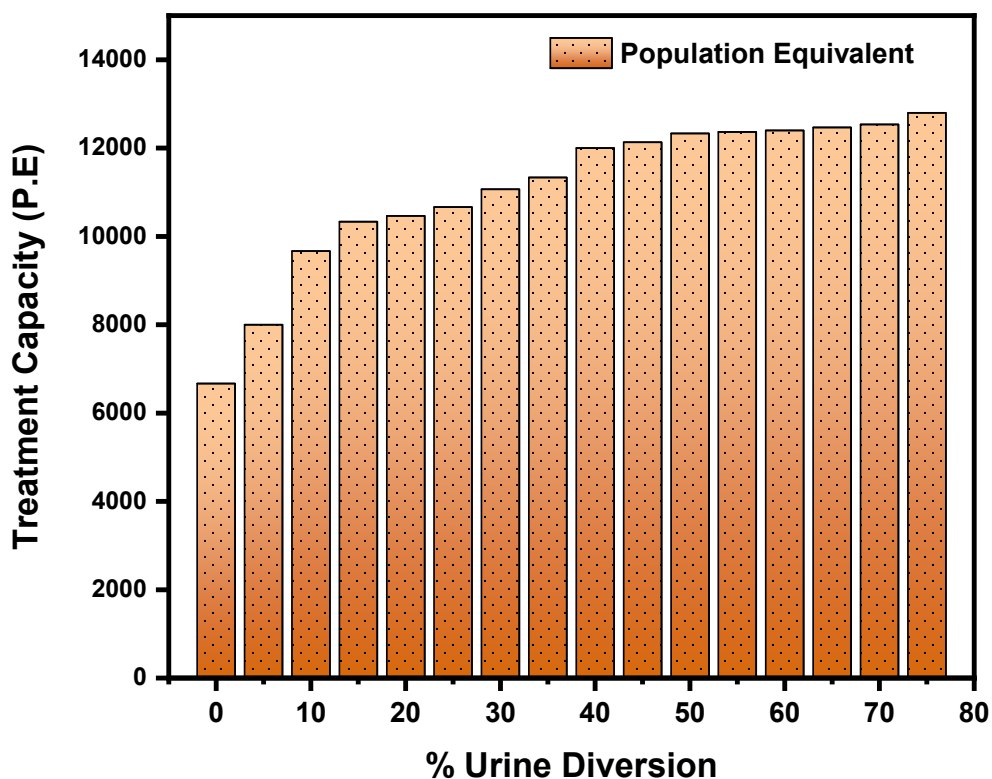
233 In this section, the effect of increasing urine diversion rates on the following parameters has been
234 discussed in detail.

235 **3.1. Treatment capacity**

236 Fig. 2 shows the potential increase in treatment capacity with increasing urine diversion at source up to
237 75%. The treatment capacity for the reference scenario at 20°C was 1MLD (i.e. 6666 population
238 equivalent). For 10% urine diversion the aerobic zone was increased by 100 m^3 (with urine diversion
239 the required anoxic tank volume was reduced and aerobic tank was increased respectively so that total
240 volume (anoxic + aerobic) remained constant), which made a capacity increase of 40% possible. For
241 45% urine separation and higher, the complete anoxic zone became an aerobic zone. The maximum
242 increase in influent capacity relative to the reference flow rate, with urine separation and increasing the
243 aerobic zone at the expense of the anoxic zone, was 92%. At higher urine separation percentages, the
244 rate of capacity increase with urine separation was relatively small. From 0 to 15% urine separation the
245 treatment capacity was limited by effluent nitrogen concentration. For more than 15% urine separation
246 effluent ammonia was the limiting factor. The decrease in nitrifiers made the maximum allowable
247 ammonium concentration limiting, although the total nitrogen effluent concentration still decreased.

248 Previously, Wilsenach and Van Loosdrecht (2004) evaluated the effect of urine separation on the
249 treatment capacity of a centralised BCFS (Biological–chemical phosphorus and nitrogen removal)
250 treatment process operated under Dutch climate and working conditions. The authors observed a similar
251 effect on treatment capacity with urine separation. However, the authors observed no further increase

252 in the treatment capacity for urine diversion above 40% due to insufficient growth of nitrifiers which
253 led to higher effluent ammonia concentrations.



254

255 Fig 2. Effect of urine diversion on treatment capacity of Central Park WWTP (~6666 EP). MLSS =
256 5000 mg/L, effluent total nitrogen and ammonia targets of 7.8 mgN/L and 1mgN/L respectively.

257

258

259

260 3.2. Process Configuration

261 In this section, the possibility of modifying the reference or existing configuration of the Central Park

262 WWTP to a simpler process has been evaluated. The effect of urine diversion on effluent nitrogen

263 concentration in process A has been reported in our previous study (Badeti et al., 2021) while processes

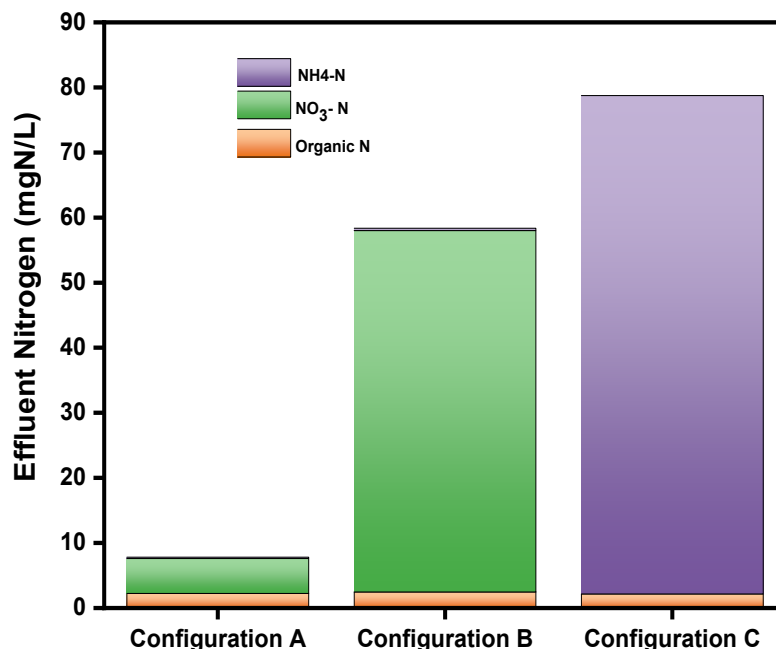
264 options B and C have been investigated in this study. Fig 3 shows the effluent nitrogen concentrations

265 when no urine is diverted from the wastewater streams. The effluent nitrogen loads are significantly

266 low (< 7.8 mgN/L) in configuration A since most of the nitrogen is removed via denitrification. But in

267 configuration B and C the concentrations of effluent nitrogen are 58 mgN/L and 78 mgN/L respectively
268 which are much higher than the permissible limit of 7.8 mgN/L without any urine diversion.

269



270

271 Fig 3. Comparison of the effluent nitrogen concentration in the effluent in the three different processes without
272 any urine diversion. The influent concentration of the raw wastewater assumed are NH₄ = 72 mgN/L, NO₃ < 0.1

273 mgN/L, organic-N = 18 mgN/L

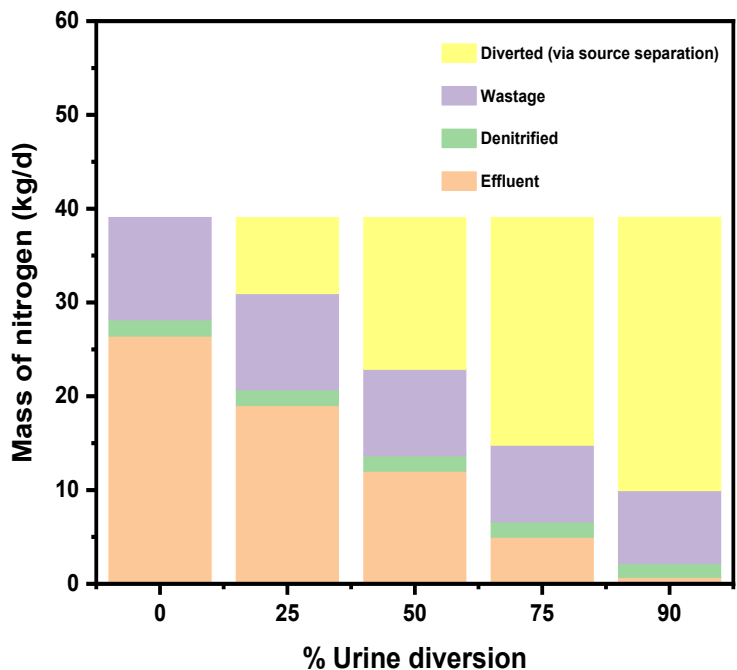
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275

276 a) Process Configuration B

277 Fig 4 and Fig 5 show the effluent nitrogen concentration and mass balance of nitrogen (diverted,
278 denitrified, removed as sludge wastage, effluent) in Configuration B. As shown in Fig 3 and 4, at 0%
279 urine separation, about 70% of the influent nitrogen is found as nitrate in the effluent and this is due to
280 the absence of an anoxic tank in configuration B unlike in A where most of the nitrogen is denitrified
281 in Configuration A. By increasing urine diversion, the influent nitrogen load is reduced. The influent
282 wastewater COD/N ratio however increases with urine diversion reaching a point where most of the

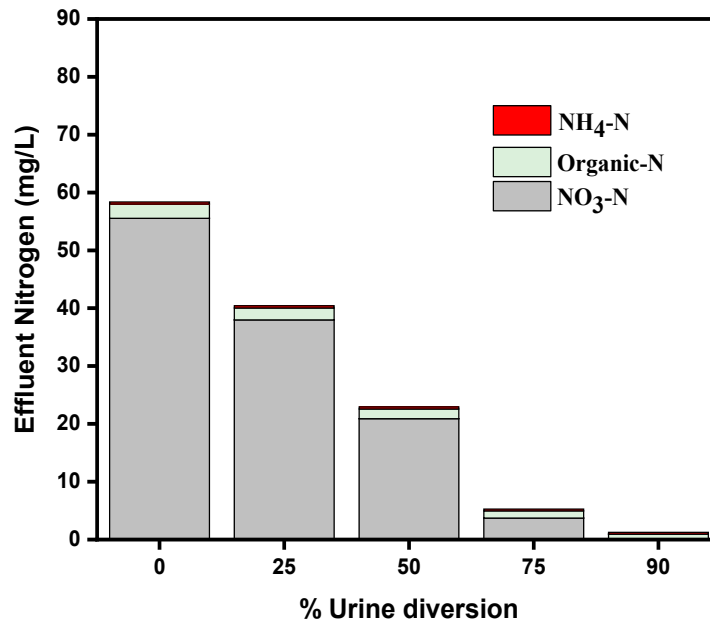
283 low influent nitrogen is mostly removed as sludge biomass and hence the necessity of an anoxic tank
284 to perform denitrification process is not needed because nitrogen concentration below 7.8 mg/L can be
285 easily achieved. Previously, various studies have observed similar results treating wastewater with a
286 high COD/N ratio (Holakoo et al., 2007; Khan et al., 2011; Rezakazemi et al., 2018). Hence, for more
287 than 75% urine diversion, process B was sufficient to meet the effluent nitrogen concentration targets.



288

289 Fig.4 - Fate of nitrogen in Scenario B with urine diversion. WWTP capacity of 1 MLD or 6666 PE.
290 The influent concentration of the raw wastewater assumed are $\text{NH}_4 = 72 \text{ mgN/L}$, $\text{NO}_3^- < 0.1 \text{ mgN/L}$, organic-N
291 $= 18 \text{ mgN/L}$

292



293

294 Fig.5 - Effluent nitrogen concentration in Scenario B with urine diversion. The influent
 295 concentration of the raw wastewater assumed are $\text{NH}_4 = 72 \text{ mgN/L}$, $\text{NO}_3^- < 0.1 \text{ mgN/L}$,
 296 organic-N = 18 mgN/L

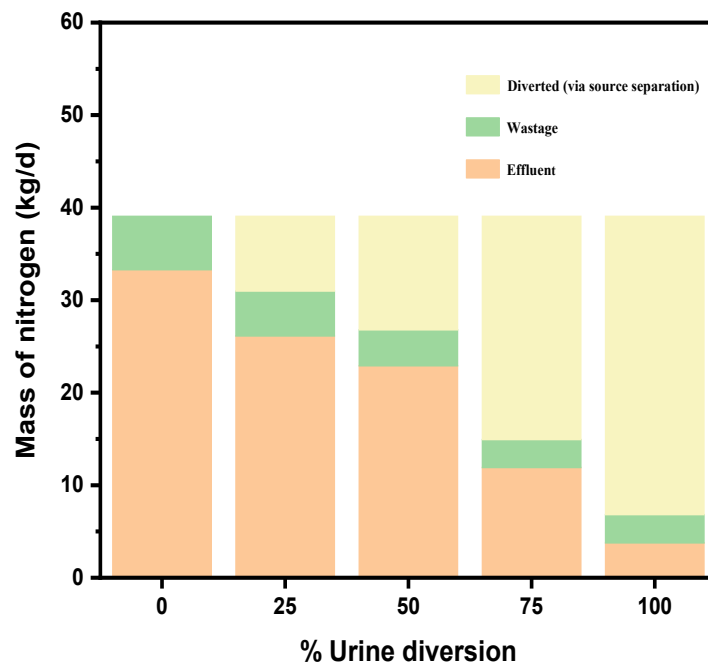
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298 **b) Process Configuration C**

299 Fig. 6 and Fig. 7 show the effluent quality and mass balance of nitrogen (recovered, sludge wastage,
 300 effluent) with urine diversion in Configuration C. As shown in Fig 6 and 7 at 0% urine separation, about
 301 more than 80% of the influent nitrogen was released in the effluent as mostly ammonium. Only a minute
 302 fraction of the influent nitrogen is removed through biomass synthesis. It has been reported in the
 303 literature that while treating wastewater, the minimum proportion of COD:N:P in the wastewater to be
 304 treated should be around 250:5:1 for anaerobic treatment (Ammary, 2004). For anaerobic treatment, the
 305 necessary nitrogen and phosphorous concentrations are lower than the case for aerobic treatment
 306 because the anaerobic treatment produces less sludge biomass generally compared to the aerobic
 307 treatment process (Chan et al., 2009). Hence, only a minute fraction of influent nitrogen is removed as
 308 sludge wastage in an anaerobic system. Most of the influent nitrogen is therefore stays in the effluent.

309 Although with urine diversion, the influent nitrogen loads and hence the effluent nitrogen
 310 concentrations can be significantly reduced in configuration C. However, only at 100% urine the total
 311 nitrogen is within the acceptable limit of 7.8 mg/L although this is mostly in the form of $\text{NH}_4\text{-N}$. The
 312 disadvantage of this configuration is that it produces higher effluent ammonium and COD

313 concentrations compared to the reference scenario which can be an issue for the reverse osmosis
314 membrane process for advanced water treatment for water reuse. Higher COD and nutrient
315 concentration make the effluent very high fouling potential for RO operation. A zeolite adsorbent to
316 remove excess ammonia and organics could be added to the reference scenario as an alternative option.
317 Previous studies have reported that adsorption treatment of AnMBR effluent by zeolite can produce
318 similar effluent quality to that of aerobic treatment (Gu et al., 2019; Li et al., 2020). However, these
319 processes require significant use of adsorbents including process complexities in the reuse of adsorbed
320 ammonia. In our case however, the dependence on adsorption is reduced by diverting urine at source
321 and makes the nutrient recovery process simpler. The proposed configuration C is one potential option
322 that can be considered and explored. However, further research is needed to understand the feasibility
323 of these novel integrated processes.



324

325

Fig.6 - Fate of nitrogen in Scenario C with urine diversion

326

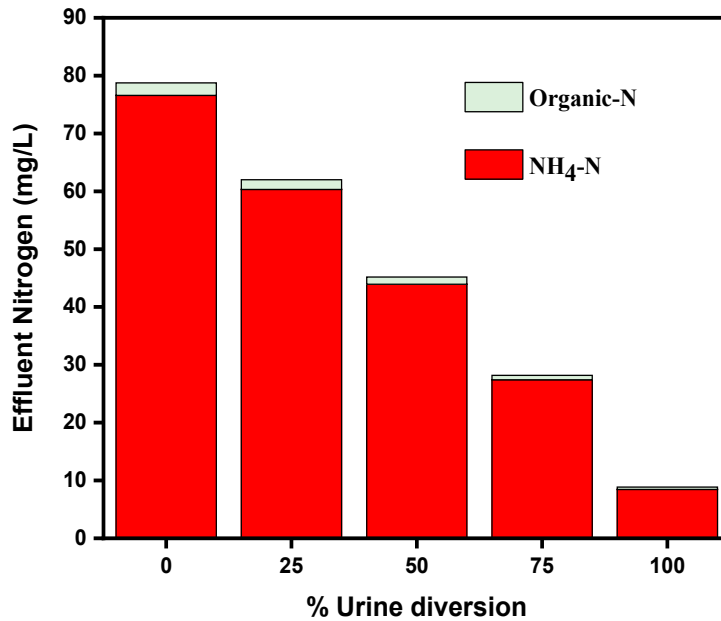


Fig.7 - Effluent nitrogen concentration in Scenario C with urine diversion

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329

330

331 3.3. Capital Costs

332 In the previous section it was observed that the proposed configuration B was able to produce effluent

333 nitrogen (< 7.8 mgN/L) and ammonia (< 1mg/L) concentrations within permissible limits after 75%

334 urine diversion without the need of anoxic tank. In this section, we compared the CAPEX costs of

335 process A and B. Fig 8 shows the capital expenditure per unit treatment on space requirement and civil

336 work for process A and B. Reference scenario (Process A) had a capital cost of 0.78 \$/m³. Results reveal

337 that 24% of the capital expenditure on space required and civil work could be saved in process B. As

338 expected, the major factors responsible for the CAPEX of the plant are space utilisation cost. In process

339 B, the anoxic tank and recirculation of nitrified mixed liquor are not required as most of the nitrogen is

340 recovered with urine diversion which reduces the associated space and civil work requirements. In this

341 particular case study, we find that most of the capital costs are with space occupancy and the

342 contribution of civil work costs are comparatively less. However, this may not be true in the case of

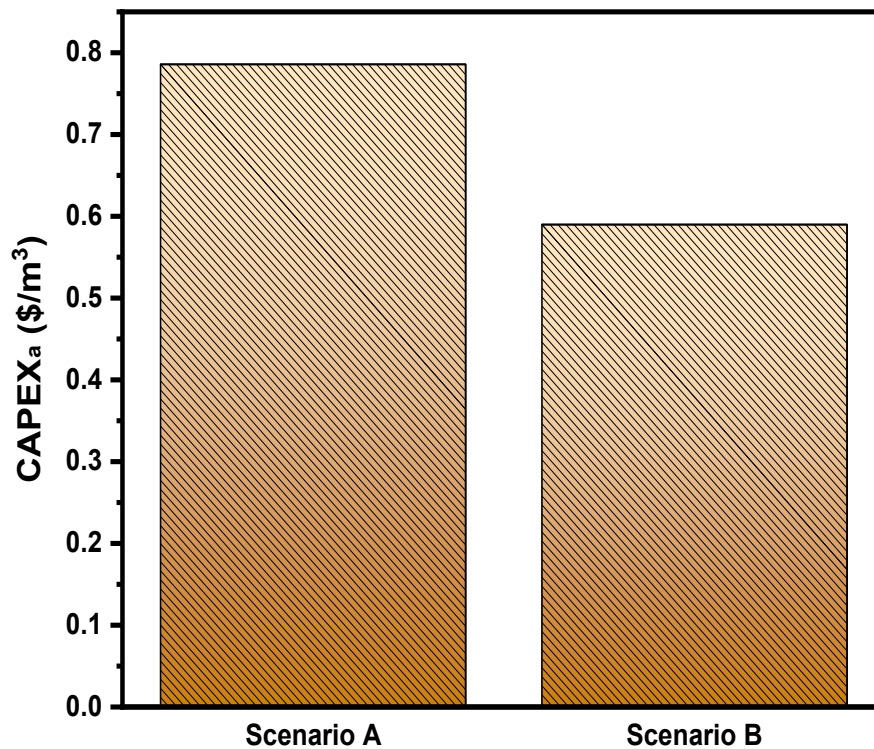
343 wastewater treatment plants which are located in areas with low land occupancy rates. Hence, these

344 findings may not be applicable to the general wastewater community as space in the heart of Sydney

345 are not representative of most locations.

346

347



348

349 Fig.8 - Capital expenditure of Configuration A and Configuration B (With urine diversion
350 Configuration A can be replaced by configuration B which reduces the capital costs of the treatment
351 process.)

352

353

354 3.4. Sensitivity analysis

355 Effect of sludge age on treatment capacity

356 The influence of MLSS concentrations on the capacity of the treatment plant has been investigated in
357 this section under different urine diversion scenario. Earlier in Fig 2, it was shown that the plant capacity
358 does not increase significantly for urine diversion beyond 40%. Fig 9 shows the simulated maximum
359 treatment capacity of the plant for various percentages of urine diversion. These results show that the
360 treatment capacity of the WWTP at higher urine diversion can be significantly enhanced by operating
361 the aerobic bioreactor at a higher MLSS concentrations (simulated for 5, 7.5 and 9 mg/L MLSS
362 concentrations). For urine diversion over 20%, there is a significant increase in the treatment capacity
363 when the bioreactor is operated at 7.5 g/L and 9 g/L increased from 5 g/L as simulated earlier in Fig 2.

364 Operating at higher MLSS concentration increases the SRT and provides sufficient time for the nitrifiers
365 to oxidise ammonia and produce effluent ammonia < 1 mg/L (Henze et al., 2002; Kos, 1998; Wilsenach
366 & Van Loosdrecht, 2004). For example, at 5 g/L MLSS concentration, the WWTP capacity increases
367 only by 85% when urine diversion is increased from 0% to 50%. However, if the bioreactor is operated
368 at a higher MLSS concentrations of 7.5 and 9.0 g/L, the treatment capacity increases by 168% and
369 220%, respectively when urine diversion is increased from 0 to 50%. This treatment capacity further
370 increases by 180% and 250% when the urine diversion is further increased from 0% to 75%, which is
371 a very significant increase. The sensitivity analysis therefore indicates that by operating the bioreactor
372 at higher MLSS concentration of 9.0 g/L (instead of 5 g/L) and at 75% urine diversion, the treatment
373 capacity of the WWTP can be increased by about 3.5 times compared to the reference scenario (no urine
374 diversion).

375 However, MLSS concentration did not significantly impact the treatment capacity for urine diversion
376 below 20% and this is likely because effluent nitrogen was the limiting parameter for treatment capacity
377 below 20%. However, it has been well reported that increasing the MLSS concentrations would
378 decrease the critical permeate flux and lower oxygen transfer rate (Schwarz et al., 2006). It is expected
379 that the membrane surface area and scouring air flow would be increased to obtain critical flux when
380 operated at higher MLSS concentrations. This may increase the capital and operational expenditure of
381 the plant. Further investigations are needed to understand the effect of operating at higher MLSS
382 concentrations on the capital and operational expenditure of the treatment plant.

383

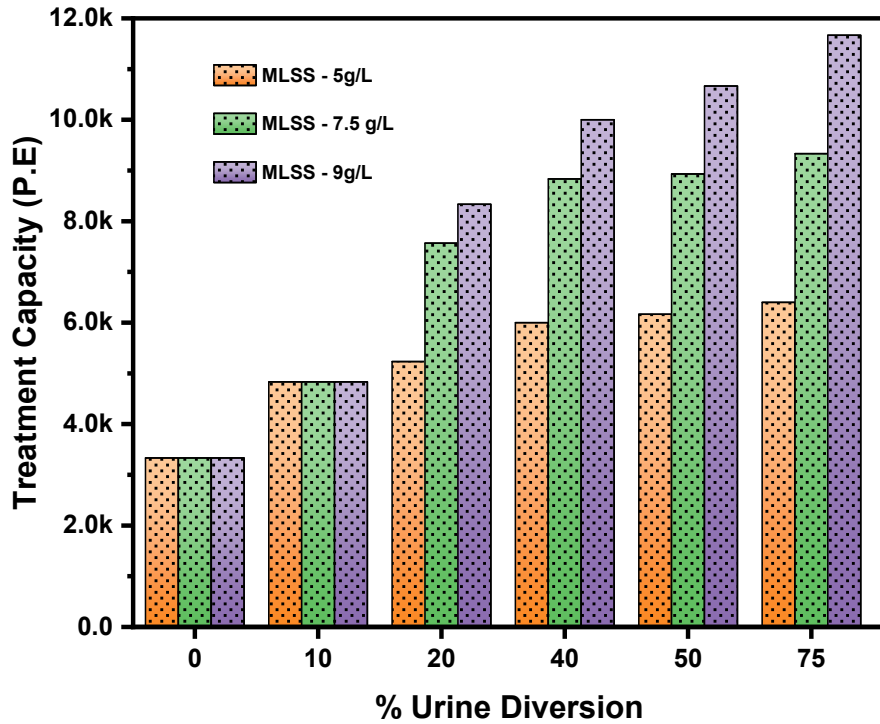


Fig.9 - Effect of operating MLSS concentration on treatment capacity of Central Park WWTP

4. Conclusions

This simulation study demonstrated that urine diversion allows for higher COD loading to the existing WWTP without the need for further process modification but still meets the required effluent nutrient concentrations. Diverting urine up to 75% can help double the treatment capacity of the WWTP, although the rate of enhanced capacity becomes less significant beyond 40% urine diversion. However, the sensitivity analysis indicated that, operating the bioreactor at higher MLSS concentration can significantly help increase treatment capacity even at higher urine diversion rates. At a higher urine diversion, above 75%, it was found that the current complex treatment configuration can be replaced with a simple aerobic membrane bioreactor to produce the same effluent quality significantly reducing plant footprint. Replacing the current process with a simple membrane bioreactor would reduce about 25% of the capital costs mostly due to a reduction in space requirements. The findings of this particular study may not be applicable to the general wastewater community as space in the heart of Sydney are not representative of most locations and hence specific case studies are needed.

401 **CRedit authorship contribution statement**

402 **Umakant Badeti:** Methodology, manuscript structure, data curation, modelling and analysis,
403 –preparation of original draft manuscript. **Jade Jiang:** Methodology, data curation, manuscript
404 review and editing. **Niren Kumar Pathak:** Data curation, methodology, manuscript review &
405 editing. **Ugyen Dorji:** Review & editing. **Federico Volpin:** Data curation, review & editing.
406 **Stefano Freguia:** Data analysis and visualization, manuscript review & editing. **Ang Wei Lun:**
407 Review & editing. **Sherub Phuntsho:** Methodology, manuscript structure, supervision, project
408 administration, funding and resources, validation of data, interpretation and visualization,
409 manuscript review & editing. **Ho Kyong Shon:** Methodology, manuscript structure,
410 supervision, project administration, funding and resources, validation of data, interpretation
411 and visualization, manuscript review & editing.

412

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419

420 **Declaration of Competing Interest**

421 The authors declare that they have no known competing financial interests or personal
422 relationships that could have appeared to influence the work reported in this paper.

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