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## 36 **Abstract**

37 The term “circular bioeconomy-based clean technologies” has attracted global attention in  
38 recent years, and it now plays an important role in solving issues of increasing biowaste generation,  
39 resource scarcity and climate change. This is in line with creating a sustainable environment.  
40 Regarding circular bioeconomy-based technologies, wastewaters and solid biowastes are treated as  
41 potential and renewable feedstocks for producing value-added resources and bioenergy.  
42 Bioelectrochemical systems (BESs) are promising technologies for the treatment of wastewater  
43 and conversion of wastes to bioenergy and resources by microbial fuel cells (MFCs) and microbial  
44 electrolysis cells (MECs). Biowastes from various sectors, including organic fraction of municipal  
45 solid waste, agricultural residues, animal manure, food wastes and sewage sludge, can be converted  
46 to biochar, biofuel and other valuable products via thermochemical technologies. This research  
47 explains some representative circular bioeconomy based technologies for the treatment of  
48 wastewater and biowastes while focusing on the impact of these technologies and products on  
49 environmental sustainability.

50 **Keywords:** Circular bioeconomy; Bioelectrochemical systems; Thermochemical technologies;  
51 Nutrient recovery; Biochar; Bioenergy

52

## 53 **1. Introduction**

54 Economic development and the world’s growing population are accelerating demand for  
55 energy, but all this is doing is accelerating the exhaustion and scarcity of non-renewable natural  
56 resources (i.e., fossil fuels, minerals), producing enormous amounts of waste, and adding to climate  
57 change. This scenario in turn produces serious ecological and socioeconomic challenges [1]. It has  
58 been reported that global resources consumption has increased by 17.4% from 2010, reaching 85.9  
59 billion metric tons in 2017 [2]. Global food waste in cities will increase to 138 million tons by 2025

60 [3]. Total amounts of global municipal solid waste are predicted to be 3.4 billion tons in 2050 [4].  
61 In 2020, the global average temperature was 1.2 °C above the pre-Industrial Revolution baseline  
62 due to rising global greenhouse gas (GHG) emissions. This has led to 91.3 mm of global mean sea  
63 level above the value in 1993 [2, 3]. For this reason, it is imperative to introduce sustainable  
64 development (consumption and production), in order to use resources, energy and infrastructure in  
65 more efficient and viable ways [5]. Circular bioeconomy is now a promising method of sustainable  
66 development to generate value-added products such as clean water, nutrient, biofuel, biomethane,  
67 biochar from renewable biological resources (i.e. wastewater, biowastes) and conserve the long-  
68 term value of resources through effective conversion biotechnologies. This can achieve zero waste  
69 generation, curtail GHG emissions, reduce dependence on fossil fuels, and save environmental and  
70 economic costs [6, 7].

71 Bioelectrochemical systems (BES) have increasingly attracted much more attention as a  
72 sustainable waste-to-energy technology and in parts of the circular bioeconomy, wastewater can  
73 be treated to produce high quality water and employed as feedstock for bioelectricity and bioenergy  
74 generation [8]. Microbial fuel cells (MFCs) are mainly used for electricity production by oxidizing  
75 organic matter (i.e. acetate) by electrogenic bacteria on the anode (biotic anode) and reducing  
76 oxygen at the cathode at neutral pH. They are operated without external potential due to the  
77 occurrence of spontaneous bioelectricity production by the anodic biofilm. Microbial electrolysis  
78 cells (MECs) derived from modification of MFC requiring an external power source is generally  
79 adopted for storing electrical energy as a biofuel (i.e., H<sub>2</sub>, CH<sub>4</sub>) [9, 10]. In addition to nutrient  
80 removal/recovery, BES has been widely applied in the treatment of wastewater containing different  
81 types of emerging pollutants, i.e. dye compounds, aromatic hydrocarbons, petroleum  
82 hydrocarbons, trichloroethene, etc., which simultaneously generate electricity [11].

83 Biowastes (including sewage sludge, agricultural residues, municipal solid waste, food wastes  
84 and animal manure) contain heating values or energy content (higher heating value (HHV)), i.e.  
85 15-20 MJ/kg for dry sludge, 10.87 MJ/kg for cattle manure, 19.72 MJ/kg for palm kernel shell,  
86 17.0 MJ/kg for mixture of discarded vegetables and fruits [12-15]. Moreover, sewage sludge  
87 obtained from primary and secondary treatment stages in wastewater treatment plants (WWTPs) is  
88 rich in nitrogen and phosphorus. Hence, biowastes can be considered as potential source of energy  
89 and a good option to replace conventional fossil fuels to accomplish waste-to-energy and nutrient  
90 recovery approaches [12]. Thermochemical conversion, including pyrolysis, hydrothermal  
91 carbonization, torrefaction, hydrothermal liquefaction and gasification, converts biowastes into  
92 high-value added products (solid fuel, liquid fuel, biochar/hydrochar, etc.) and greater volume  
93 reduction of biowastes. Solid and liquid fuel can be used as surrogate fuel [16-19]. Biochar or  
94 hydrochar can be applied in soil amendment, organic waste composting, and removals of emerging  
95 pollutants, air pollutants and heavy metal [17, 20-22].

96 In recent years, some review papers focused on the developments and applications of BES for  
97 removing pollutants from wastewater [1, 9], BES for resource recovery and limitations for wide  
98 applications [23], positive effects of BES on performance of anaerobic digestion [24]. BES-based  
99 hybrid systems have been also reviewed in these years, such as BES integrated with  
100 aerobic/anaerobic treatment systems, specifically anaerobic digestion, aerobic tanks, etc., for  
101 sustainable wastewater treatment [25], methane upgrade [26], and modified BES (i.e., osmotic  
102 microbial fuel cell (OsMFC), MFC coupled with osmotic MBR (MFC-OMBR), etc.) for resource  
103 recovery [27]. Nevertheless, the applications of BES for wastewater treatment and energy recovery  
104 are still the focus of many current studies. Conversely, thermochemical conversion of biowastes  
105 was reviewed with respect to different approaches, techno-economic and bibliometric analysis  
106 [16], thermochemical conversion of sewage sludge [19, 28, 29, 30], and engineered activated

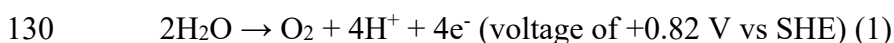
107 biochar from microwave pyrolysis process and its applications [18]. However, we lack review  
108 papers about thermochemical conversion of different types of biowastes and effects of products on  
109 environmental sustainability. It is imperative to provide a review on current research progress. This  
110 review article aims to update studies on development and applications of BES for wastewater  
111 treatment and resource recovery, and conversion of biowastes to high value-added products by  
112 thermochemical technologies using the circular bioeconomy concept.

113

## 114 **2. Bioelectrochemical systems (BES) for wastewater treatment and resource recovery**

### 115 **2.1. Biogas upgrading from wastewater**

116 Currently, BES have been used for reducing CO<sub>2</sub> mainly captured into or dissolved in  
117 wastewater and biogas upgrading. This is done by converting CO<sub>2</sub> to biomethane using electrons  
118 enriched with methanogens and/or employing electro-active microbes as biocatalysts. Microbial  
119 electromethanogenesis (EMG) could occur with a biocathode containing methanogens for methane  
120 generation, in which direct EMG used the cathode for direct reduction of power source and indirect  
121 EMG employed H<sub>2</sub> as electrochemical mediator. Compared to indirect EMG, direct EMG was  
122 more energy-efficient [31]. Thus, a membrane-less medium-scale EMG-BES prototype was  
123 developed for simultaneous wastewater treatment in the anodic chamber and reduction of CO<sub>2</sub> to  
124 CH<sub>4</sub> in the cathodic chamber at pH = 7 [10]. When using acetate as medium, generation of electrons  
125 took place in abiotic anode (Eq. (1)) and/or biotic anode (Eq. (2)), along with acetoclastic  
126 methanogenesis (Eq. (3)). In the cathodic chamber, direct EMG dominated the cathode to generate  
127 CH<sub>4</sub> (Eq. (4)) when the applied voltage was less (0.1-0.2 V). After increasing voltage (0.6 V <  
128 voltage < 1 V), indirect EMG would occur for CH<sub>4</sub> generation (Eq. (5)) (SHE = standard hydrogen  
129 electrode):



131  $\text{CH}_3\text{COO}^- + 4\text{H}_2\text{O} \rightarrow 2\text{HCO}_3^- + 9\text{H}^+ + 8\text{e}^-$  (biotic acetate oxidation; voltage -0.28 V vs SHE)

132 (2)

133  $\text{CH}_3\text{COO}^- + \text{H}^+ \rightarrow \text{CO}_2 + \text{CH}_4$  (acetoclastic methanogenesis) (3)

134  $\text{CO}_2$  (dissolved) +  $8\text{H}^+ + 8\text{e}^- \rightarrow \text{CH}_4 + 2\text{H}_2\text{O}$  (direct EMG; potential -0.244 V vs SHE) (4)

135  $2\text{H}^+ + 2\text{e}^- \rightarrow \text{H}_2$  (5)

136  $\text{CO}_2 + 4\text{H}_2 \rightarrow \text{CH}_4 + 2\text{H}_2\text{O}$  (hydrogenotrophic methanogenesis; indirect EMG; potential -0.41

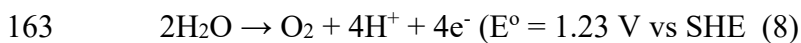
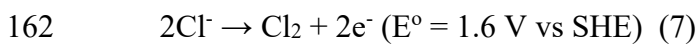
137 V vs SHE) (6)

138 The applied voltages could enhance activities and growth rates of exoelectrogenic bacteria at  
139 the anode and hydrogenotrophic methanogens at the cathode over the acetoclastic methanogens. It  
140 should be noted that the applied voltage must be optimized. Relatively high voltage stimulates  
141 biofilm formation and enhances microbial activity. However, the extremely high voltages will  
142 suppress the electrochemically active bacteria [10, 32]. At the applied voltage of 0.7 V and 32 °C,  
143  $\text{CH}_4$  production rate and organic matter removals reached 4.4 L/m<sup>2</sup>·d and around 70% with current  
144 density of 0.5 A/m<sup>2</sup>, respectively. Moreover, the high  $\text{CH}_4$  content in biogas (around 87%) was  
145 close to biomethane standards. Even when decreasing temperature to 25 °C,  $\text{CH}_4$  content in biogas  
146 was high around 90% with higher electro-active bacteria growth than acetoclastic methanogens,  
147 despite that  $\text{CH}_4$  production declined by 33%.

148 Overall, the EMG-BES could ensure the stable biological process (reduction of acid regression  
149 by acetate oxidation at the anode), generation of high-quality biogas (> 87% of  $\text{CH}_4$  content, close  
150 to biomethane standards) and possibility of low-temperature operation [10]. To reduce  $\text{CO}_2$   
151 emissions from anaerobic digestion of sewage sludge, membrane contactors was used for  $\text{CO}_2$   
152 capture into wastewater, which was coupled with EMG-BES reactors for bioconversion of the  
153 dissolved  $\text{CO}_2$  to  $\text{CH}_4$ . NaOH solution was employed in membrane contractors to increase the  
154 alkalinity of wastewater, thus accelerating chemical adsorption process. During the process, around

155 0.3-3.7% of the injected CO<sub>2</sub> in wastewater was converted to CH<sub>4</sub> and CH<sub>4</sub> production was as high  
156 as 4.6 L/m<sup>2</sup>·d at higher applied voltage of 4.0 V [32].

157 Batlle-Vilanova [33] also found that the BES containing biocathode enriched with some  
158 methanogens (i.e. *Methanobacterium* sp.) had potential in transforming CO<sub>2</sub> from wastewater  
159 (effluent from a water scrubbing-based biogas upgrading process (ABAD Bioenergy™ an  
160 European Patent) in WWTPs) into CH<sub>4</sub> (Eq. (4)). Additionally, chlorine could be generated in the  
161 anode when using brine as anolyte:



164 The application of this technology in wastewater treatment by WWTPs in a real case scenario  
165 increased biomethane generation in biogas by 17.5%, reduced CO<sub>2</sub> emissions by 42.8% and  
166 produced more than 60 ppm of chlorine for disinfection of all the treated wastewater.

167

## 168 **2.2. Nutrient removal and recovery**

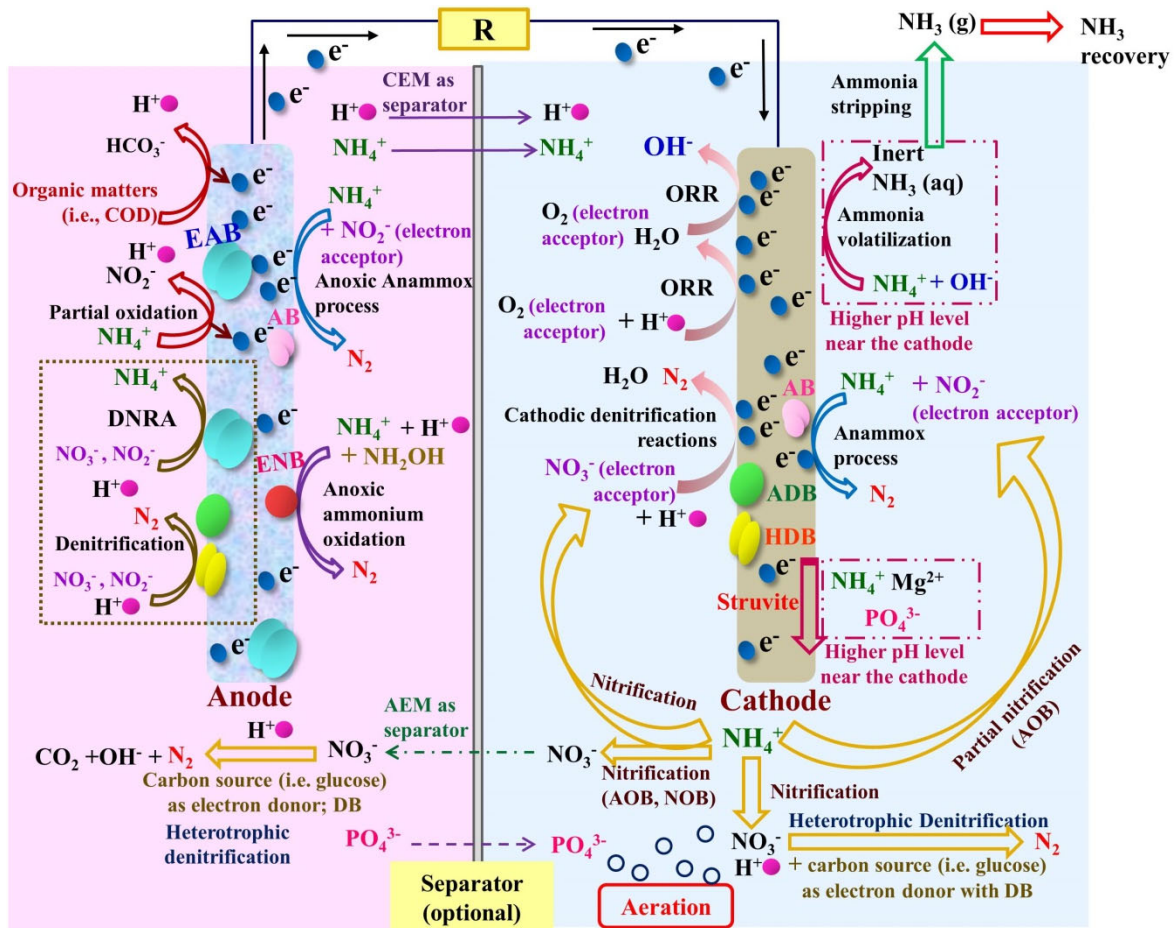
169 In BES, organic matters (i.e., acetate, glucose) as electron donor are oxidized by anaerobic  
170 bacteria or electrochemically active bacteria (EAB) on the anode acting as electron acceptor, which  
171 generates electrons and protons. Partial oxidation of NH<sub>4</sub><sup>+</sup>-N at the anode also releases the  
172 electrons. The electrons are moved to the anode via extracellular electron transport mechanisms  
173 and subsequently transferred to the cathode through the external electric circuit. Besides,  
174 dissimilatory nitrate reduction to ammonia (DNRA) could also occur on the anode in MFC when  
175 C/N ratio in the range of 8.0-0.5 and low external resistance of 10 or 100 Ω, or in MEC at relatively  
176 high C/N ratio of 8.0 and low applied voltage of 0.5 V [34]. Ammonia in gas phase obtained after  
177 stripping employing aeration in cathodic chamber of MFC or nitrogen gas generated in cathodic



178 chamber of MEC can be recovered as ammonium sulfate ( $\text{NH}_3\text{SO}_4$ ) by diluted sulfuric acid, liquid  
179 ammonia, or ammonium biocarbonate ( $\text{NH}_4\text{HCO}_3$ ) by  $\text{CO}_2$  [35].

180 Generally, nitrogen (including ammonium ( $\text{NH}_4^+\text{-N}$ ), nitrite ( $\text{NO}_2^-\text{-N}$ ), nitrate ( $\text{NO}_3^-\text{-N}$ ))  
181 removal occurs via anoxic anammox process or anoxic ammonium oxidation on the bioanode and  
182 via cathodic denitrification process on the cathode/biocathode in MFC (Fig. 1). Cationic exchange  
183 membrane (CEM) as separator in MFC inhibited direct transfer of anions and promoted the direct  
184 transfer of protons ( $\text{H}^+$ ) and cations ( $\text{NH}_4^+$ ). This favored the increase in pH in the cathodic  
185 chamber. The aeration in the cathodic chamber also increased pH in cathodic chamber (8.0-10) due  
186 to hydroxide ions generated through oxygen reduction reaction (ORR). Consequently, nutrient  
187 recovery could be realized by chemical precipitation ( $\text{NH}_4^+$  and  $\text{PO}_4^{3-}$  precipitating with  $\text{Mg}^{2+}$   
188 and/or  $\text{Ca}^+$  ions). When directly feeding the cathodic chamber by the effluent from anodic chamber,  
189 both  $\text{NH}_4^+\text{-N}$  and  $\text{PO}_4^{3-}\text{-P}$  could transfer to the cathodic chamber. As a result, more than 90% of  
190 nitrogen and phosphorus recovery was obtained in MFC [36].

191



192  
 193 **Fig. 1.** Possible nutrient removal and recovery pathways in MFC based on information from Wan  
 194 et al. [34], Nancharaiah et al. [35], Ye et al. [36], Elmaadawy et al. [37], Guo et al. [38] and Lu et  
 195 al. [39] (Separator is optional (CEM or AEM); Cathodic denitrification reactions include abiotic  
 196 cathodic reaction ( $\text{NO}_3^-$  as electron acceptor) and/or biotic cathodic reaction (autotrophic  
 197 denitrification with biocathode as electron donor autotrophic and heterotrophic denitrification  
 198 employing organic matters as electron donors)) Note: ADB, Autotrophic denitrifying bacteria;  
 199 AEM, anion exchange membrane; DB, denitrifying bacteria; DNRA, dissimilatory nitrate  
 200 reduction to ammonia; EAB, electrochemically active bacteria; ENB, Electroactive nitrifying  
 201 bacteria; HDB, Heterotrophic denitrifying bacteria; R, Resistor

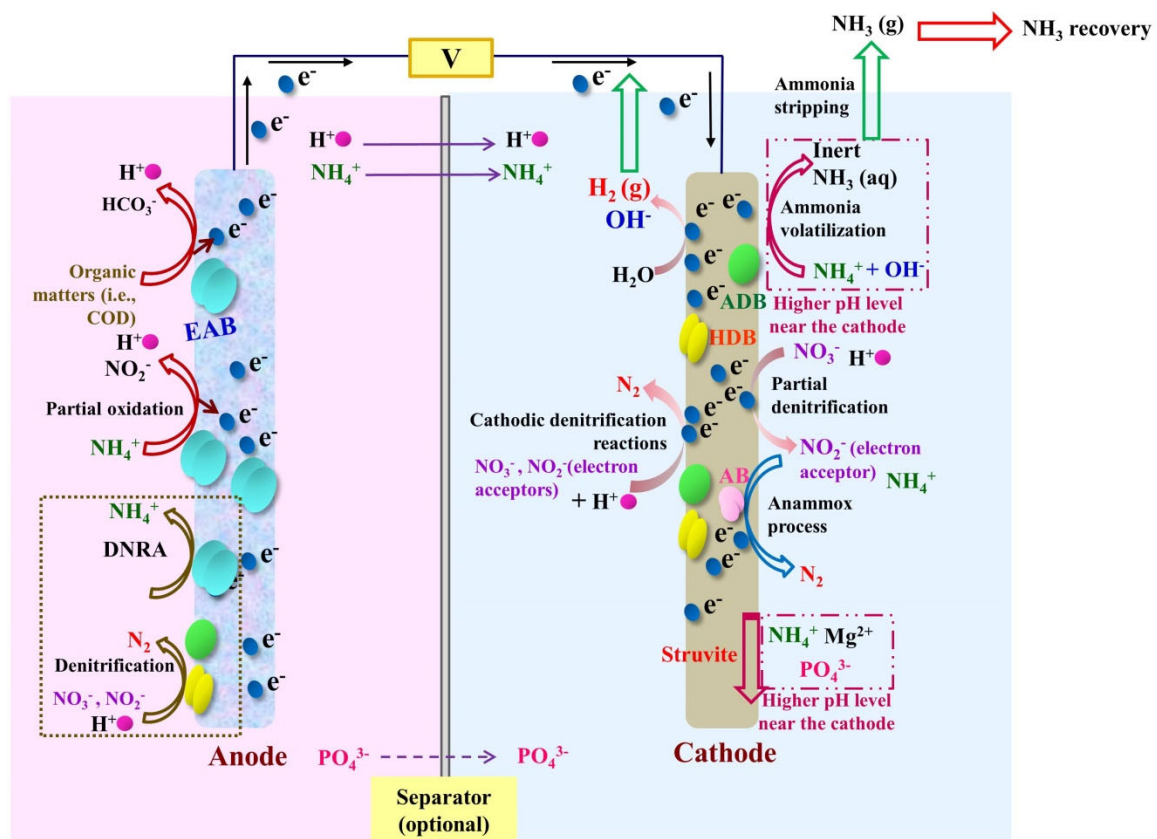
202

203 In MFC,  $\text{NH}_4^+\text{-N}$  removal on the bioanode is significantly affected by COD and  $\text{NH}_4^+\text{-N}$   
204 concentrations and COD/ $\text{NH}_4^+$  ratio in the feedwater. Microbial population and activity on  
205 bioanode increased at higher COD concentrations (i.e. 500-10,000 mg/L, corresponding to COD/  
206  $\text{NH}_4^+\text{-N}$  ratios of 3.3-66.6), which led to more  $\text{NH}_4^+\text{-N}$  degradation. When increasing  $\text{NH}_4^+\text{-N}$   
207 concentration from 200 to 650 mg/L at fixed COD level (10,000 mg/L), more  $\text{NH}_4^+\text{-N}$  was  
208 adsorbed by microbes, but the subsequent biodegradation of  $\text{NH}_4^+\text{-N}$  declined owing to the  
209 decreased COD/ $\text{NH}_4^+$  ratios from 50 to 15. On the other hand, the higher  $\text{NH}_4^+\text{-N}$  level increased  
210 current density and power generation through improving bacterial activity in bioanode at low  
211 COD/ $\text{NH}_4^+\text{-N}$  ratio (i.e. 15) and transfer of  $\text{NH}_4^+\text{-N}$  through CEM to the cathodic chamber. At high  
212 COD/ $\text{NH}_4^+\text{-N}$  ratio (i.e. 66.6 at COD concentration of 10,000 mg/L, 50 at  $\text{NH}_4^+\text{-N}$  concentration  
213 of 200 mg/L),  $\text{NH}_4^+\text{-N}$  removal reached maximum level (91-92%) via biodegradation [40]. In  
214 cathodic chamber, a moderate aeration rate favors ammonia recovery and energy saving. When  
215 compared to extremely lower and higher aeration rates, the relatively low aeration rate not only  
216 maximized ammonia recovery rate (average 7.1 kgN/m<sup>2</sup>·d at 100 mL/min vs 1.2-7.1 kgN/m<sup>2</sup>·d at  
217 30, 50 and 300 mL/min), but also minimized the energy consumption (average 4.3 kWh/gN at 100  
218 mL/min vs 4.1-6.9 kWh/gN at 30, 50 and 300 mL/min required for removal; average 4.9 kWh/gN  
219 at 100 mL/min vs 5.7-26.2 kWh/gN at 30, 50 and 300 mL/min for recovery). Higher ammonia  
220 recovery (recovery rate, 7.1 gN/m<sup>2</sup>·d) and lower energy consumption (5.7 kWh/kgN) could also be  
221 obtained at lower external resistance of 1  $\Omega$  due to higher current generation compared with higher  
222 external resistance (recovery rate of 3.2-5.0 gN/m<sup>2</sup>·d and energy consumption of 6.6-7.2 kWh/kgN  
223 at 10 and 100  $\Omega$ ) [41].

224 In MEC, cathodic denitrification, partial denitrification, anammox processes and hydrogen gas  
225 ( $\text{H}_2$ ) generation occur in the cathodic chamber, which increases cathodic pH and further phosphorus  
226 recovery via precipitation. The generation of  $\text{H}_2$  in cathodic chamber encourages ammonia

227 removal, which prompts higher  $\text{NH}_4^+$ -N removal (Fig. 2). In single-chamber membrane-free MEC,  
 228 the applied voltage (0.2 V) could enhance activity of microbes on electrodes and denitrification via  
 229 electric stimulation. Moreover, anammox process and autotrophic denitrification were also  
 230 improved by the current stimulation (69.4% higher nitrogen removal rate than that in the open  
 231 circuit). This reduced the requirement of carbon source in the feedwater [43]. Compared to MFC,  
 232 the increased current densities induced by the electric field in MEC enhanced  $\text{NH}_4^+$  transfer and its  
 233 removal [45].

234



235  
 236 **Fig. 2.** Possible nutrient removal and recovery pathways in MEC based on information from Wan  
 237 et al. [34], Nancharaiah et al. [35], Almatouq and Babatunde [42], Xu et al. [43] and Zeppilli et al.  
 238 [44] (Separator is optional (CEM, AEM or PEM); Cathodic denitrification reactions include  
 239 abiotic cathodic reaction ( $\text{NO}_3^-$  as electron acceptor) and/or biotic cathodic reaction (autotrophic

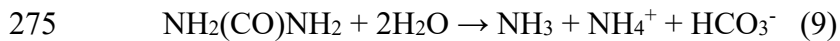
240 denitrification with biocathode as electron donor autotrophic and heterotrophic denitrification  
241 employing organic matters as electron donors)) Note: ADB, Autotrophic denitrifying bacteria;  
242 AEM, anion exchange membrane; DB, denitrifying bacteria; EAB, electrochemically active  
243 bacteria; ENB, Electroactive nitrifying bacteria; HDB, Heterotrophic denitrifying bacteria; PEM,  
244 proton exchange membrane; V, External power (voltage)

245  
246 COD/N and applied voltage values should be taken into account when operating MEC. The  
247 elevated COD/N ( $\text{NO}_3^-$ -N,  $\text{NO}_2^-$ -N,  $\text{NH}_4^+$ -N) ratio accelerated growth of heterotrophic denitrifying  
248 microorganisms, thereby increasing total nitrogen removal rate ( $695.6 \text{ gN/m}^3\text{d}$  at COD/N of 2 vs  
249  $514.5 \text{ gN/m}^3\text{d}$  at C/N of 1) [43]. pH value in cathodic chamber increased from 8 to 9.1 when  
250 increasing applied voltage (0.4-0.8 V). However, much higher voltage (1.2 V) inhibited bacterial  
251 activity, extended cycle duration, decreased pH and phosphorus precipitation rate. Overall, the  
252 maximum precipitation rate was obtained (95%) at moderate applied voltage of 1.1 V [42].  
253 Moreover, the low external voltage could reduce energy consumption due to higher current  
254 generation compared with higher external voltage (i.e. energy consumption for ammonia recovery,  
255  $4.5 \text{ kWh/kg N}$  recovery at 0.5 V vs  $6.4 \text{ kWh/kg N}$  recovery at 0.8 V) [41].

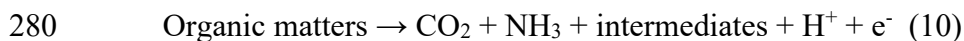
256 Currently, a three-chamber MEC was constructed to recover nitrogen (i.e.  $\text{NH}_4^+$ -N) and  
257 remove  $\text{CO}_2$  from syngas by transfer and separation of different cationic and ionic species driven  
258 by the electric field [44]. The MEC consisted of a middle anodic chamber between two cathodic  
259 chambers with an anionic exchange membrane (AEM) and CEM as separators (AEM-cathode and  
260 CEM-cathode, respectively). During the operational process, influent containing COD and  $\text{NH}_4^+$ -  
261 N fed the anodic chamber. Meanwhile, gas mixture ( $\text{N}_2/\text{CO}_2$  (70/30 v/v)) flushed through the two  
262 cathodic chambers with separators of CEM and AEM in sequence. The overflow of liquid phase  
263 from the cathodic chamber with CEM was recirculated between two cathodic chambers every day.

264 The daily overflow helped to remove  $\text{NH}_4^+\text{-N}$ , leading to nitrogen removal rates of 96 mgN/d  
265 (removal of 65%) at anodic potential of + 0.2 V vs SHE and 43 mgN/d (removal of 30%) at anodic  
266 potential of -0.1 V vs SHE.  $\text{CO}_2$  was mainly removed through sorption as  $\text{HCO}_3^-$  in the cathodic  
267 chamber by the daily overflow (removal of 63% during +0.2 V vs SHE) or transfer of  $\text{HCO}_3^-$  from  
268 cathodic chamber with AEM to the anodic chamber (removal of 49% during -0.1 V vs SHE).  
269 Reduction of  $\text{CO}_2$  to methane in the cathodic chambers only contributed to 16-20% of  $\text{CO}_2$   
270 removal. Moreover, the biogas obtained would not be contaminated by ammonia since AEM  
271 reduced the  $\text{NH}_4^+\text{-N}$  concentration in the cathodic chamber.

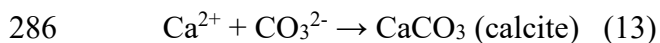
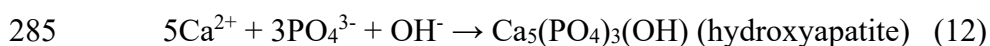
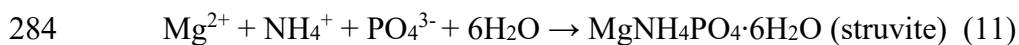
272 Human urine contains different types of components, such as urea, inorganic salts (i.e.  
273 chloride, potassium, sodium), ammonia, creatinine, phosphate, sulfur, etc. Thus, it can also be used  
274 for nutrient recovery by BES. Urea is hydrolyzed in the anodic chamber [38, 45]:



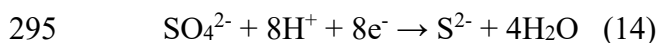
276 Then the dissolved ammonia ( $\text{NH}_3$ ) and  $\text{NH}_4^+\text{-N}$  are oxidized into  $\text{NO}_2^-\text{-N}$  and  $\text{NO}_3^-\text{-N}$  and/or  
277 anaerobically oxidized to  $\text{N}_2$  via anammox reaction, along with release of electrons. Additionally,  
278 biodegradation of organic matters in the wastewater (sodium acetate, creatinine and histidine) also  
279 generates  $\text{NH}_3$  and electrons [38, 45]:



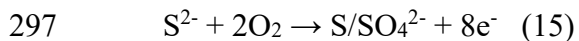
281 Nitrogen removal can be realized in the cathodic chamber as shown in Figs. 4 and 5. The high  
282 pH in the cathodic chamber could induce formation of precipitates in different forms, including  
283 struvite, hydroxyapatite or calcite [45]:



287 Single-chamber air-cathode MFC could remove up to 84% of total nitrogen from urea at high  
288 total ammonia nitrogen (TAN) concentration (2630 mg/L) via direct ammonia oxidation near the  
289 cathode and anammox process on the anode in series [46]. To simultaneously recover nutrient,  
290 sulfur and salts from urine-containing wastewater, a three-chamber resource recovery MFC  
291 (RRMFC) was set up, which contained an anodic chamber, a middle chamber and a cathodic  
292 chamber with a CEM and an AEM as separators between two consecutive chambers, respectively  
293 [38]. The effluent from anodic chamber directly fed cathodic chamber. Sulfur compounds were  
294 reduced in anodic chamber:



296 Reoxidization of  $\text{S}^{2-}$  occurred in the cathodic chamber:



298 After nutrient removal and recovery process (Fig. 1), the self-generated electric field  
299 stimulated transfer of cation ions from anodic chamber (i.e.  $\text{H}^+$ ,  $\text{NH}_4^+$ ,  $\text{K}^+$ ,  $\text{Na}^+$ ,  $\text{Ca}^{2+}$ ,  $\text{Mg}^{2+}$ ) and  
300 anions from cathodic chamber ( $\text{OH}^-$ ,  $\text{SO}_4^{2-}$ ,  $\text{PO}_4^{3-}$ ,  $\text{NO}_3^-$ ,  $\text{NO}_2^-$ ,  $\text{Cl}^-$ ) to the middle chamber. As a  
301 result,  $\text{NH}_4^+$ -N could be recovered in the middle chamber rather than employing ammonia stripping  
302 and acid adsorption processes, thereby reducing energy demand and saving operational cost.  $\text{PO}_4^{3-}$   
303 -P recovery also took place in the middle chamber with recovery efficiency of 37%.  $\text{PO}_4^{3-}$ -P as  
304 substrate for microbial growth was also removed in the anodic chamber, while no precipitation was  
305 detected in the cathodic chamber due to the migration of  $\text{NH}_4^+$ . Finally, this system showed  
306 excellent performance in removing 97-99% of urea, COD,  $\text{SO}_4^{2-}$  and  $\text{PO}_4^{3-}$ , and recovering 37-60%  
307 of total nitrogen,  $\text{PO}_4^{3-}$ ,  $\text{SO}_4^{2-}$  and total salts.

308

### 309 **2.3. Removal of emerging pollutants**

310 The increasing consumption and usage of different types of emerging pollutants (i.e.  
311 antibiotics, pesticides, etc.) leads to residues of the pollutants presenting in aqueous environment  
312 (i.e., wastewater, rivers, groundwater), which deteriorates ecological balance and human health.  
313 Therefore, emerging pollutants need to be eliminated from wastewater before discharging into  
314 ecosystem. In MFC with bioanode, some emerging pollutants could act as electron donors in the  
315 presence of other carbon sources (i.e., glucose, acetate), which donate electrons to exoelectrogenic  
316 bacteria. The exoelectrogenic bacteria and some functional microbes for degradation of pollutants  
317 in anodic biofilm could oxidize emerging pollutants and generate electricity. The applied voltage  
318 in MEC with biocathode could enhance the electron transfer from anode to the biocathode, which  
319 accelerates degradation of pollutants by functional microorganisms on the biocathode.

320

### 321 **2.3.1. Antibiotics removal**

322 Generally, there are two pathways for antibiotics removal in BESs, including anodic-anaerobic  
323 biodegradation (AAB) and cathodic-electrochemical reduction (CER). Antibiotics are removed in  
324 the anodic chamber via AAB in BESs containing a biotic anode and an abiotic cathode. Microbes  
325 in the anodic chamber (antibiotic-degrading bacteria and other microorganisms (i.e. anaerobic  
326 microbes)) involve degradation and metabolization of antibiotics through reducing antibiotics'  
327 potential resistance to enable biodegradation and metabolization process, degrading metabolites as  
328 well as secreting degradation enzymes. External electrical current in BES could induce the direct  
329 or indirect transformation of electrons to the microbial cells, which stimulates microbial  
330 metabolism and enhances antibiotics degradation and mineralization. Antibiotics removal in MEC  
331 occurred in the cathodic chamber can be explained by the CER method, one is direct  
332 electrochemical reduction, by which emerging pollutants accepting electrons from the cathode can  
333 be directly eliminated, and another one is the associated overpotential reduction by the microbes

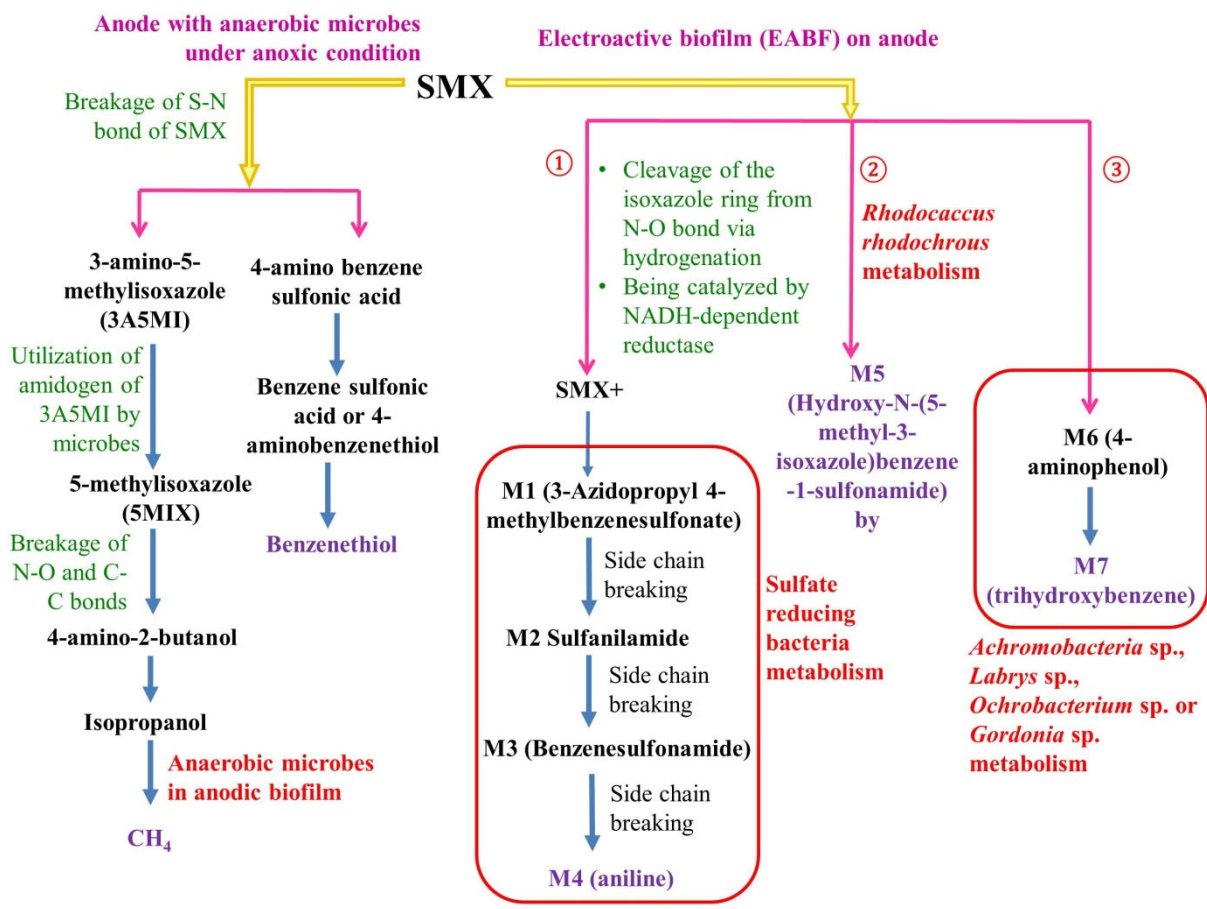


334 on the cathode as biocatalysts for biodegradation of antibiotics [9, 47-49]. This also significantly  
335 reduces antibiotic resistance genes (ARGs) production.

336 Sulfamethoxazole (SMX) degradation in MFC mainly occurred on anode. There are several  
337 different pathways for SMX degradation when an anode comprises anaerobic microorganisms or  
338 electroactive biofilm (EABF) consisting of electrochemically active microorganisms (Fig. 3). It  
339 was discovered that the MFC with added SMX (initial concentration of 20 mg/L) could remove  
340 more than 98% of SMX in the anode within 48 h of reaction [48, 50]. In the dual chamber MFC  
341 with anodic EABF, SMX affected energy metabolism and microbial activity through three  
342 mechanisms. The first was increasing the abundance of electrogenes (*Rhodopseudomonas*,  
343 *Geobacter*, and *Aquamicrobium*) responsible for energy generation, but eliminating some  
344 competitive species (*Alcaligenes* and *Nitrosomonas*) which utilize organic carbon or nitrogen for  
345 their growth or reproduction. For the second, it means stimulating generation of more EPS, i.e.  
346 redox proteins as electron shuttles or electroactive enzymes, to resist the toxicity of SMX and  
347 enhance reduction and oxidation reaction by altering redox system with anodic EABFs for power  
348 generation. It should be noted that SMX as an inhibitor limits bacterial reproduction, leading to  
349 less energy required for microbial growth and release of electrons for energy output.

350 Consequently, the MFC with anodic EABFs enhanced energy output by up to 15 times  
351 (reaching 1398.6 mW/m<sup>2</sup>) and theoretically harvested 417 MW·h electricity for a plant treating  
352 100,000 m<sup>3</sup> wastewater per day [50]. Norfloxacin (NFX) could be removed by MFC (65.5-48.4%  
353 at an initial concentration of 4-128 mg/L) using a high degree of acclimatization and high tolerance  
354 of anodic electrogenic microbes to high NFX concentration. Maximum power density reached up  
355 to 800 mW/m<sup>2</sup>. Moreover, ARG generated was also reduced (10<sup>5</sup> copies/mL) compared to  
356 conventional wastewater treatment plants (generally 10<sup>6</sup>-10<sup>8</sup> copies/mL). Nevertheless, it should  
357 pay attention to the adverse effects of higher NFX concentration (> 128 mg/L) on membrane

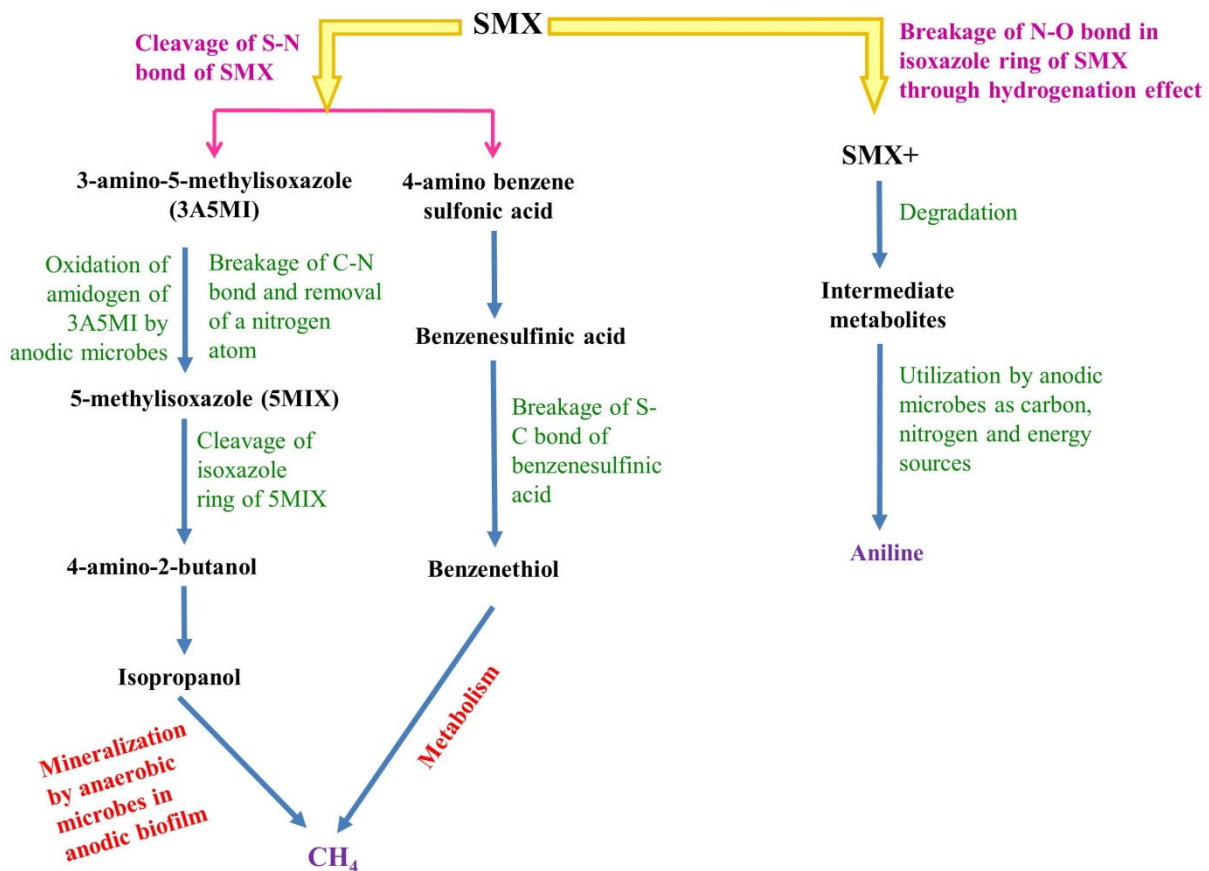
358 permeability of some exoelectrogenic bacteria. It not only inhibits the direct electron transfer  
 359 through cell membranes from microorganisms to anode, but also increases internal resistance of  
 360 MFCs [51].



361  
 362 **Fig. 3.** Sulfamethoxazole (SMX) degradation pathways in dual chamber MFC based on  
 363 information from Wang et al. [48] and Wu et al. [50]

364  
 365 In MEC, SMX degradation was not as high as that in MFC via different removal pathways (Fig.  
 366 4). At the applied voltage of 0.6 V, the increased SMX concentration and consistent electrical  
 367 stimulation accelerated bioelectrochemical reactions. This led to better SMX degradation at higher  
 368 initial SMX concentrations (removal of 77.6% at initial concentration of 10 mg /L vs 92.53% at 30  
 369 mg/L) when some SMX-resistant microorganisms (*Pseudomonas*, *Comamonas*, *Acinetobacter* and

370 *Arthrobacter*) were present on anode for SMX degradation. The removal of SMX could inhibit the  
 371 production of ARGs (abundance of *intI1*,  $1.23 \times 10^2$ -  $9.27 \times 10^3$  copies/g in MEC biofilms,  $1.6 \times$   
 372  $10^1$ - $9.02 \times 10^2$  copies/mL in MEC effluents) compared to conventional wastewater treatment  
 373 processes ( $> 1.75 \times 10^9$  copies/g for anaerobic digestion,  $10^9$ - $10^{11}$  copies/mL for WWTPs) [52].  
 374 Erythromycin (ERY) could be removed by 99% within 48 h in MEC. This was ascribed to the  
 375 dominance of *Geobacter* (exoelectrogenic bacteria) in anodic biofilm (relative abundance of 77%)  
 376 for generating electricity, and highly abundant *Acetoanaerobium* in biocathode (relative abundance  
 377 of 11%) as exoelectrogen bacteria. This employs acetate as electron donor and carbon source for  
 378 degrading pollutants [53].  
 379



380

381 **Fig. 4.** SMX degradation in single chamber MEC based on information from Hua et al. [53]

382

383 **2.3.2. Removing other emerging pollutants**

384 Triclosan could be effectively removed in MFC (removal of 94% at initial concentration of 10

385 mg/L) via adsorption onto the anode with high surface area and porosity or biodegradation under

386 anoxic conditions by some species (i.e. *Geothrix*, *Corynebacterium*, *Sulfobacillus*, *GOUTA19*,

387 *Geobacter*, *Acidithiobacillus* and *Acinetobacter*). This contributes to the degradation of benzene-

388 related chemicals and dechlorination of chlorine-containing chemicals during TCS degradation

389 process [54, 55]. 17 $\beta$ -estradiol (E2) was removed in MEC by about 99.2% in 60 h due to the

390 dominant species *Bacillus*, *Lysinibacillus*, and *Aeromonas* contributing to E2 degradation. The

391 removal pathways included oxidization of E2 to hydroxylation products, ring opening oxidization

392 of the products by electrochemical reaction and microbial oxidase reaction to generate oxidative

393 products. There was also oxidation of oxidative products to macromolecules and organic

394 carboxylic acids with low molecular weight, and mineralization of organic carboxylic acids to CO<sub>2</sub>

395 and H<sub>2</sub>O [56]. MFC also removed a large amount of fipronil (94% at initial fipronil concentration

396 of 74 mg/L) in the presence of acetate as co-substrate in anodic chamber mainly via microbial

397 degradation in anode (metabolism of acetate) for generation of electrons and electricity by

398 electrogenic bacteria. It was followed by enhanced co-metabolic reaction efficiency of fipronil

399 degradation-related bacteria (*Azospirillum*, *Azoarcus*, *Chryseobacterium*) via accepting electrons.

400 Removals of various organic compounds were also high in the anodic chamber of MFC via

401 similar microbial catabolic pathways, i.e. 93% for 4-chloronitrobenzene (raw material or synthetic

402 intermediate in many industries), 84% for sulfanilamide (antibiotic and pharmaceutical

403 intermediate), 74% for fluoroglycofen (herbicide), and 65% for azoxystrobin (fungicide) [57].

404 MFC showed around 70% of sodium dodecyl sulphate (SDS) removal even at a high SDS

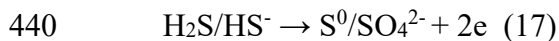
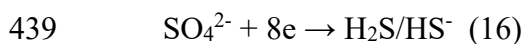
405 concentration of 40 mg/L by anodic biofilm containing some species (*Acinetobacter*,

406 *Pseudomonas*, *Citrobacter*, *Treponema*, etc.) able to degrade complex and refractory organics  
407 through desulphurization, dehydrogenation, biotransformation and degradation. However, SDS did  
408 endanger the formation of exoelectrogenic biofilm on the anode, which compromised power  
409 performance of MFC by 66% and reduced maximum power density (12.7 W/m<sup>2</sup>, 2.65-fold lower)  
410 compared to the control MFC without SDS [58].

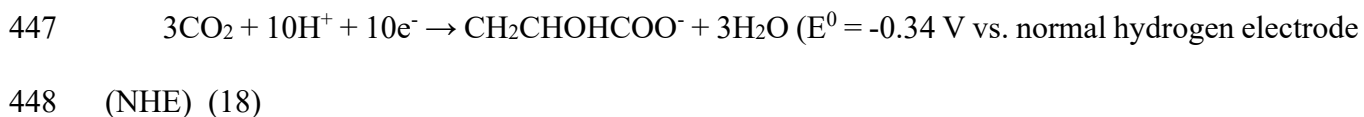
411 When treating azo dye wastewater (Sunset Yellow (SSY)), the mixed consortia in MFC after  
412 acclimation could enhance their dye tolerance and increase decolorization ability (93% removal of  
413 Sunset Yellow FCF, 96.6% removal of Allura Red, 91.41% removal of Tartrazine at initial  
414 concentration of 100 mg/L). The presence of dye decoloring and exoelectrogenic bacteria  
415 (*Klebsiella*, *Citrobacter*, *Enterococcus faecalis*, *Lactococcus garvieae*, *Proteus mirabilis*,  
416 *Lactobacillus lactis*, and *Escherichia Shigella*) proved to be favorable for degrading intermediates  
417 after breakage of azo bonds in azo dyes [59]. When using membrane-free electrolysis cell (MFEC)  
418 with biocathode for azo dye treatment, the cathode fed with glucose as co-substrate generated  
419 electrons via microbial respiration. The charge transfer resistance significantly reduced due to no  
420 membrane being present. Thus, electrons were directly used for azo bond cleavage (breaking of  
421 the chromophoric groups) to decolorize the Congo red dye (around 90% within 24 h at voltages of  
422 0.3-0.9 V). MFEC also enabled CH<sub>4</sub> production by: firstly, directly utilizing electrons provided by  
423 the cathode; and secondly, hydrogenophilic methanogenesis employing H<sub>2</sub> generated from the  
424 cathode [60].

425 As sulfate reducing bacteria (SRB) can function as a biocatalyst involving microbial  
426 extracellular electron transfer between microbes and electrodes, the enrichment of SRB on  
427 electrodes (bioanode in MFC, biocathode in MEC) prompts the removal of some pollutants (i.e.,  
428 chlorophenols, nitrobenzene, azo dye as electron acceptor) in the presence of sulfate. Additionally,  
429 the presence of sulfur-oxidizing bacteria (SOB) on electrode (bioanode in MFC, biocathode in

430 MEC) for oxidation of sulfide releases electrons, which can be used to degrade pollutants (Fig. 5).  
431 At initial 4-CP concentration of 100 mg/L, MFC removed up to 40% of 4-chlorophenol (4-CP)  
432 with maximum power generation of 253.5 mW/m<sup>2</sup> (current density, 712.0 mA/m<sup>2</sup>) after inoculating  
433 the anode with anaerobic sludge (containing sodium lactate and sodium sulfate) enriched with SRB  
434 [61]. Initially, acetate and propionate (electron donors) obtained by fermentation of lactase were  
435 oxidized to CO<sub>2</sub> in anodic biofilm where electrons transferred to the anode using SRB. Then sulfate  
436 (electron acceptor) was reduced to sulfide (electron donor) at the top of anodic biofilm (Eq. (16)),  
437 which maintained SRB growth. Sulfide was oxidized to sulfur via abiotic oxidation on the anode  
438 to generate electrons (Eq. (17)).



441 After that, reduction of 4-CP (electron acceptor) to phenol occurred by accepting electrons  
442 from anode, followed by reduction to acetate and again oxidation of acetate to CO<sub>2</sub> in the anodic  
443 chamber. In MEC, the increased external voltage applied heightened 4-CP removal compared to  
444 the MFC. At an applied cell voltage of 0.4 V versus Ag/AgCl, around 43% of 4-CP was removed  
445 in the anodic chamber. H<sub>2</sub>O<sub>2</sub> was also produced in MEC (13.3 g/L·m<sup>2</sup> after 6 h operation) via two-  
446 electron ORR at the cathode at pH 7:

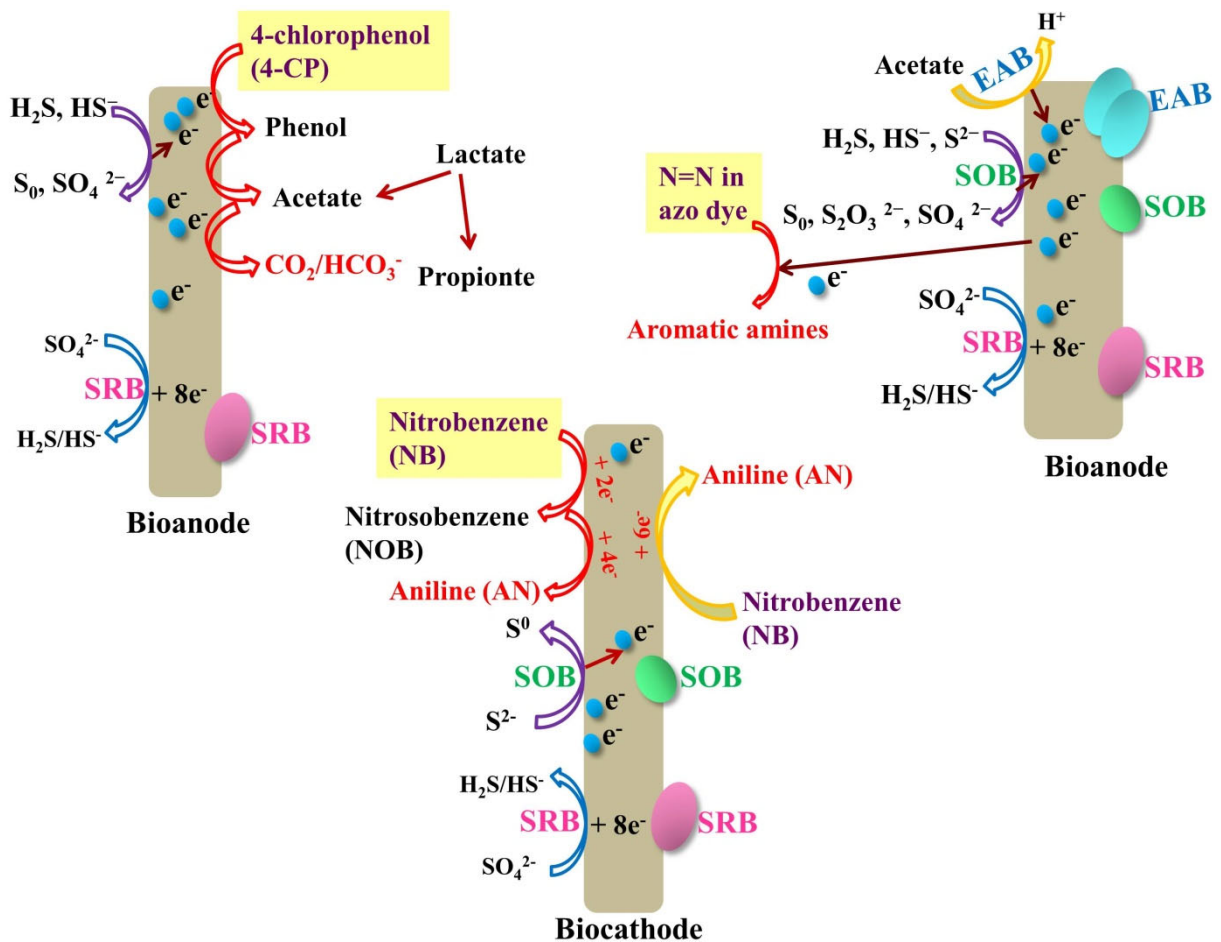


450 This was made possible by higher cathode potential (around 260 mV vs. NHE) than anode potential  
451 (around -340 mV vs. NHE). Nevertheless, H<sub>2</sub>O<sub>2</sub> may reduce to water when applying higher added  
452 voltage, competing with the two-electron ORR [61]:



454  $\text{H}_2\text{O}_2 \rightarrow \text{H}_2\text{O} + 1/2\text{O}_2$  (21)

455



456

457

458 **Fig. 5.** Removal pathways for selected emerging pollutants in MFC with bioanode and MEC with  
459 biocathode based on information from Miran et al. [61], Luo et al. [62] and Dai et al. [63] Note:  
460 EAB, electrochemically active bacteria; SOB, sulfur-oxidizing bacteria; SRB, sulfate reducing  
461 bacteria

462

463 When treating wastewater containing nitrobenzene (NB, 50 mg/L) and sulfate (200 mg/L) by  
464 MEC with autotrophic SRB biocathode, NB removal efficiency reached 98%. Initially, NB was  
465 reduced to nitrosobenzene (NOB) using electricity. NOB was reduced to aniline (AN) using  
466 electrons from the cathode with *Wolinella* sp. present, which released nitrite reductase and this

467 involved the reduction of nitrite to ammonia. SRB (*Desulfovibrio* sp.) participated in the reduction  
468 of sulfate to sulfide. During the process, electrons were provided by oxidation from sulfide to sulfur  
469 by SOB (*Thioclava* sp. and *Halothiobacillus* sp.) [62]. During treatment of sulfide-containing azo  
470 dye wastewater, the removal of Congo red dye (initial concentration of 200 mg/L) could reach  
471 more than 88% by MFC with maximum power density of 24 W/m<sup>2</sup>. This was accomplished in  
472 three ways. Firstly, electrons were released through conversion of sulfide (HS<sup>-</sup>, S<sup>2-</sup>) to sulfur (S<sub>0</sub>),  
473 sulfate (SO<sub>4</sub><sup>2-</sup>) and S<sub>2</sub>O<sub>3</sub><sup>2-</sup> by SOB, which led to high sulfate concentration and deposition of  
474 element sulfur on the electrode surface. Secondly, electrons and protons were generated by acetate  
475 (co-substrate) due to the presence of electrochemically active bacteria (EAB), and thirdly, azo  
476 bonds were cleaved in azo dye by accepting electrons to generate colorless products (i.e., aromatic  
477 amines). Extracellular electron transport from microorganisms to electron acceptors (i.e. azo dyes,  
478 anode) could be enhanced by cell lysis through biogenic sulfide reduction by SRB (genus  
479 *Desulfovibrio*), which improved degradation of azo dyes [63].

480 MEC with EAB can also be a promising option for the treatment of dye wastewater treatment  
481 through interaction between EAB and azo dye decolorization. EAB growth was selectively  
482 enhanced by azo dye and extracellular decolorization of alizarin yellow R (AYR) realized by  
483 extracellular electron transfer with EAB under electricity stimulation. This increased the removal  
484 rate and limited toxicity of azo dye on EAB [64, 65]. Hou et al. [65] found that high decolorization  
485 efficiency (around 90%) was obtained in a single-chamber MEC constructed with MoS<sub>2</sub>-GO nickel  
486 foam (NF) cathode at initial AYR concentration of 100 mg/L with co-substrate of NaAc and  
487 glucose. Meanwhile, the electrons released by EAB in anode which were transferred to the cathode  
488 stimulated H<sub>2</sub> generation.

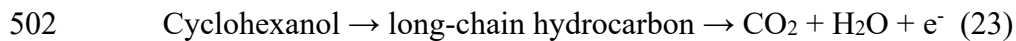
489 Dual chamber MFC with electroactive biofilm carbon felt anodes could effectively remove 2-  
490 chlorophenol (MFC-2-CP, initial concentration of 10 mg/L) and 2,4-dichlorophenol (MFC-2,4-



491 DCP, initial concentration of 10 mg/L) [66]. The anodic biofilm contained high biomass protein  
492 level and many functional species consisted of exoelectrogens (i.e. *Geobacter*, *Pseudomonas*),  
493 degrading bacteria (i.e. *Comamonas*, *Metagenome*, *Shinella*, *Dechlorosoma*) and multifunctional  
494 electrogenic-degradative bacteria (i.e. *Acinetobacter*, *Azospirillum*). The first way of the removal  
495 was biodegradation (95-97% for 2-CP, 84.5-88.7% for 2,4-CP) via dichlorination, hydroxylation,  
496 and hydrogenation of 2-CP and 2-4-DCP into cyclohexanol with low toxicity, which encouraged  
497 electricity generation by multifunctional microbial community in anodic biofilm:



499 The second was mineralization (74.7-80.5% for 2-CP, 58.8-78.4% for 2,4-CP) via the  
500 production of long-chain hydrocarbons by ring opening reactions, followed by mineralization  
501 hydrocarbons into CO<sub>2</sub> and H<sub>2</sub>O:



503 Moreover, this process realized maximum power densities of 474.5 and 472.3 W/m<sup>2</sup> for 2-CP  
504 and 2,4-CP, respectively [66].

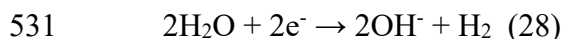
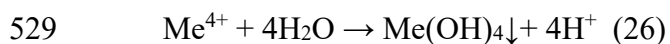
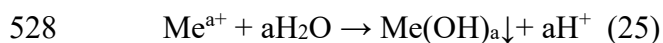
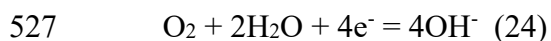
505 As groundwater with low ion strength limited the removal of nitrate and perchlorate in BESs,  
506 cathodic potential regulation was adopted using an electrochemical workstation with a three-  
507 electrode system to limit the overpotential and enhance electron transfer in BESs to enhance  
508 removals of nitrate and perchlorate. The application of negative potential shortened suppression  
509 duration for perchlorate induced by nitrate (i.e. 55.6% of total reaction time at cathode potential of  
510 -800 mV (vs SHE) vs 64.3% of total reaction time without potential regulation) and ameliorated  
511 the inhibition effect of nitrate on perchlorate removal. At cathodic potential of -200 mV vs SHE,  
512 the reduction rates of nitrate and perchlorate increased by 53.74% and 38.04%, respectively,  
513 compared to MFC without potential control. Removals of nitrate and perchlorate were attributed  
514 to both the cathode as electron donor and autotrophic bacteria, i.e. phyla *Proteobacteria*,

515 *Chloroflex*, *Ignavibacteriae*, classes *Betaproteobacteria* and *Alphaproteobacteria*) accepting  
516 electrons for denitrifying and reducing the pollutants [67].

517

#### 518 **2.4. Heavy metal removal**

519 Heavy metal in wastewater poses threats to the ecosystem and has adverse impacts (i.e., cancer  
520 disease, liver and kidney damage, etc.) on different organisms. Hence, it needs to remove heavy  
521 metal from wastewater to obtain clean water. This can be achieved by BES in three mechanisms.  
522 The first is direct redox reaction (DRO) which is achieved by reducing metals to elemental deposits  
523 or lower oxidation states through accepting electrons from cathode and/or cathodic biofilm (Table  
524 1). The second is indirect byproduct precipitation (IBP) through precipitating metals with  
525 byproducts of cathodic reduction reaction, i.e.  $\text{OH}^-$ ,  $\text{H}_2\text{O}_2$ . Involved here is a single chamber MFC  
526 with air cathode (Eqs. (24)-(27)) and cathodic hydrogen generation in MEC (Eqs. (28) and (29)):

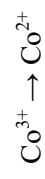
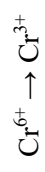


533 The third is biological removal through intracellular/extracellular microbial respiration,  
534 biological reduction, bioaccumulation and biosorption by anodic or cathodic biofilm. It should be  
535 noted that precipitates in IBP may deposit on electrodes, ion exchange membrane, or other areas  
536 of the cathode chamber. Removing metals through DRO and IBP requires further recovery  
537 approaches, in other words manual scarping or acid dissolution after metal removal via DRO,  
538 settling by gravity and collecting following metal removal via IBP. It has been reported that

539 excellent removal efficiencies above 95% were reported in more than 60% of studies. Meanwhile  
540 other studies confirmed the removals of greater than 50% when metal concentrations ranging from  
541 0.01-0.1 g/L as reported by above 50% in some research [38, 69-71].

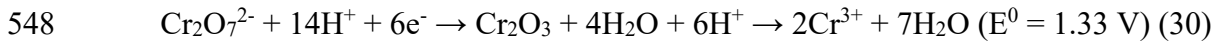
**Table 1.** Heavy metal removal mainly via direct redox reaction (DRO) and biological removal\*

| Systems                   | Metal removal with abiotic cathode in MEC with external power supply (recovery)  | Metal removal with biotic cathode in MEC with power supply (recovery)  | Metal removal in MFC biocathode in MEC (conversion)   | Metal removal with biotic cathode in MEC with power supply (conversion)   |
|---------------------------|--|--|---|---|
| <b>Conditions</b>         | Reduction potential of heavy metals at the cathode > metals at the cathode < oxidation potential of anode at the anode   | Reduction potential of heavy metals at the cathode < metals at the cathode > oxidation potential of anode at the anode   | Reduction potential of heavy metals at the cathode > metals at the cathode < oxidation potential of anode at the anode  | Reduction potential of heavy metals at the cathode < metals at the cathode > oxidation potential of anode at the anode  |
| <b>Mechanisms</b>         | <ul style="list-style-type: none"> <li>Electrons generated through oxidation of organic substances at the anode</li> <li>Direct reduction on the cathode surface, which is a spontaneous process (DRO)</li> <li>Generation of net positive cell voltage</li> </ul> | <ul style="list-style-type: none"> <li>Electrons generated through oxidation of organic substances at the anode</li> <li>Electrons flowing from the anode to cathode driven by the external power supply and partial energy generated by BES</li> <li>Direct reduction on the cathode surface (DRO)</li> </ul> | <ul style="list-style-type: none"> <li>Electrons generated through oxidation of organic substances at the anode</li> <li>Metals adsorbed into biofilm of the cathode from catholyte, which are reducing by specialized microorganisms via microbial respiration (DRO and biological removal)</li> </ul> | <ul style="list-style-type: none"> <li>Electrons generated through oxidation of organic substances at the anode</li> <li>Electrons flowing into the cathode driven by external power supply</li> <li>Metal ions adsorbed onto the cathode and the biofilm on the cathode for reduction by microbes in biofilm (DRO and biological removal)</li> </ul> |
| <b>Examples of metals</b> | $Ag^+ \rightarrow Ag^0$<br>$Fe^{3+} \rightarrow Fe^{2+}$<br>$Cu^{2+} \rightarrow Cu^0$<br>$Se^{4+} \rightarrow Se^0$<br>$Hg^{2+} \rightarrow Hg^0$<br>$V^{5+} \rightarrow V^{4+}$  | $Ni^{2+} \rightarrow Ni^0$<br>$Pb^{2+} \rightarrow Pb^0$<br>$Cd^{2+} \rightarrow Cd^0$<br>$U^{6+} \rightarrow U^{4+}$<br>$Co^{3+} \rightarrow Co^0$<br>$Zn^{2+} \rightarrow Zn^0$  | $Cu^{2+} \rightarrow Cu^0$<br>$Se^{4+} \rightarrow Se^0$<br>$Hg^{2+} \rightarrow Hg^0$<br>$V^{5+} \rightarrow V^{4+}$<br>$Au^{3+} \rightarrow Au^0$<br>$Cr^{6+} \rightarrow Cr^{3+}$  | $Cr^{6+} \rightarrow Cr^{3+}$<br>$U^{6+} \rightarrow U^{4+}$<br>$Ni^{2+} \rightarrow Ni^0$<br>$Cd^{2+} \rightarrow Cd^0$<br>$Co^{3+} \rightarrow Co^0$<br>$Zn^{2+} \rightarrow Zn^0$  |

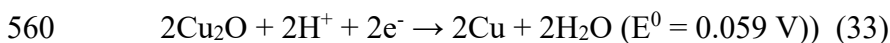
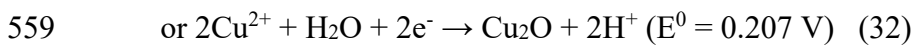
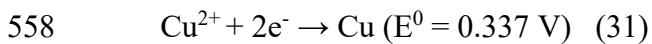


543 \*References: Guo et al. [38]; Kuma et al. [68]; Wang and He [69]

544 Removal of Cr(VI) in membrane-less dual chamber BESs was realized through initial  
545 bioelectrochemical Cr(VI) reduction by exoelectrogens on the cathode (Eq. (30)), and subsequent  
546 Cr(III) precipitation with phosphorus, which generate Cr-phosphorus precipitates and/or  
547 complexes on the cathode at neutral pH:



549 These were further removed from bulk sludge in BESs. Apart from this, MEC performed  
550 better in removing Cr(VI) and first-order Cr(VI) reduction rate constant (66.2% and 0.103/d,  
551 respectively) due to the external power supply compared to MFC (56.7% and less than 0.072/d,  
552 respectively) [72]. Moreover, Cu(II) was used as electron-shuttle mediators to enhance the removal  
553 of Cr(VI). The overpotential of cathode waned and the active energy barrier declined owing to the  
554 presence of Cu(II) in MFC, resulting in higher charge transport. Thus, Cu(II) improved the electron  
555 transfer from anode to cathode, which accelerated the indirect utilization of electrons generated by  
556 the anode for Cr(VI) reduction in the cathodic chamber as shown in Eqs. (30)-(33) and Cr(VI)  
557 reduction rate:

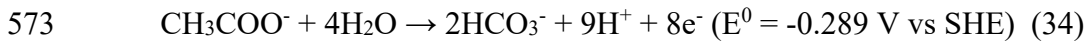


561 As a result, Cr(OH)<sub>3</sub> and a little Cu were deposited on the cathode. At high levels of Cu(II)  
562 (50 mg/L), power density of 1235.53 mW/m<sup>2</sup> and Cr(VI) reduction rate of 1.191 g/m<sup>3</sup>·h were  
563 significantly higher (1.4 times and 1.17 times, respectively) than that without Cu(II) [73].

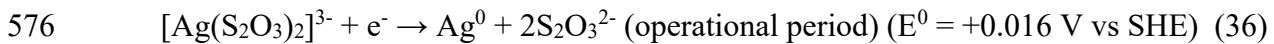
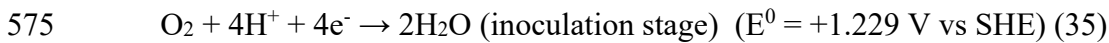
564 Electrochemical reduction in dual chamber BESs could successfully recovery silver (above  
565 80% during 48 h of operation) from the silver(I) dithiosulfate [Ag(S<sub>2</sub>O<sub>3</sub>)<sub>2</sub>]<sup>3-</sup> complex which was  
566 frequently detected in waster fixer solution from photographic processing waste. During the

567 operational stage, catholyte pH increased over time caused by: 1) cathodic reduction which  
568 decreased concentration of  $[\text{Ag}(\text{S}_2\text{O}_3)_2]^{3-}$  but increased  $[\text{S}_2\text{O}_3]^{2-}$ ; and 2) limited transportation of  
569  $\text{H}^+$  from anodic chamber to the cathodic chamber by other competitive cations (i.e.  $\text{Na}^+$ ,  $\text{K}^+$ ). This  
570 led to dominance of spontaneously electrochemical reaction converting  $[\text{Ag}(\text{S}_2\text{O}_3)_2]^{3-}$  (electron  
571 acceptor) to metallic  $\text{Ag}^0$  on the cathode surface [74]:

572 Anodic chamber:



574 Cathodic chamber:



577 To overcome the problems induced by pH imbalance in two-chamber MFC (excess caustic in  
578 the catholyte and acidification in the anolyte), a loop of catholyte effluent feeding to bioanode in  
579 MFC with air cathode was developed by Song et al. [75]. This system could *in-situ* use caustic in  
580 the cathodes and neutralized acid generated in the anodes to recover metals. When feeding  
581 synthetic wastewater simulating printed circuit boards (PrCBs) processing wastewater at low  
582 organic loading of 200 mg/L, the cathodic chamber eliminated around 91% of  $\text{S}_u$ ,  $\text{Fe}$  and  $\text{Cu}$ , along  
583 with 68% of total COD removal. In the meantime approximately 8% of these metals were removed  
584 by the bioanodic chamber. Subsequently, more metals were deposited on the cathode ( $\text{Sn(IV)}$ ,  
585  $\text{Fe(III)}$ ,  $\text{Cu(0)}$ , and  $\text{Cu(II)}$ ) than those on the anode. This reduced the adverse effects of the loop  
586 feeding design on the exoelectrogens on the anode. Besides, microorganisms in anodic biofilm  
587 were well acclimatized to the catholyte effluent containing metals, as demonstrated by the  
588 increased abundance of *Rhodopseudomonas* and *Geobacter* and the emergence of *Pseudomonas*,  
589 *Comamonas*, *Aeromonas* and *Azospira* in the microbial community on the anodes.

590 Electrodes enriched with SRB or EAB also act as biocatalyst and can enhance metal removal  
591 in BESs. MEC with sulfate-reducer enriched biocathode was developed using two efficient SRB  
592 strains (*Enterococcus avium* (BY7) and *Citrobacter freundii* (SR10)), which simultaneously  
593 reduced sulfate and antimony (Sb) via sulfide metal precipitation and catalyzed hydrogen  
594 generation. Although the metabolic activity of SRB strains abated under sudden adverse conditions  
595 (Sb addition), a specified adaptation period helped to stabilize their activity. This improved sulfate  
596 reduction and conversion of Sb(V) to Sb(III) as precipitation of Sb<sub>2</sub>S<sub>3</sub> (conversion efficiency, up  
597 to 70.1% with BY7 and up to 89.2% with SR10). The maximum total removal efficiencies of Sb  
598 were 88.2% with BY7 and 96.3% with SR10 at sulfate reduction rates of 92.3 and 98.4 g/m<sup>3</sup>·d,  
599 respectively. However, hydrogen production rate declined after adding Sb (average 1.25-1.36  
600 m<sup>3</sup>H<sub>2</sub>/(m<sup>3</sup>·d) vs 0.89-0.98 m<sup>3</sup>H<sub>2</sub>/(m<sup>3</sup>·d)). This was ascribed to the adaptation to adverse conditions  
601 and bioprecipitation of Sb reducing the electron transfer rate [76].

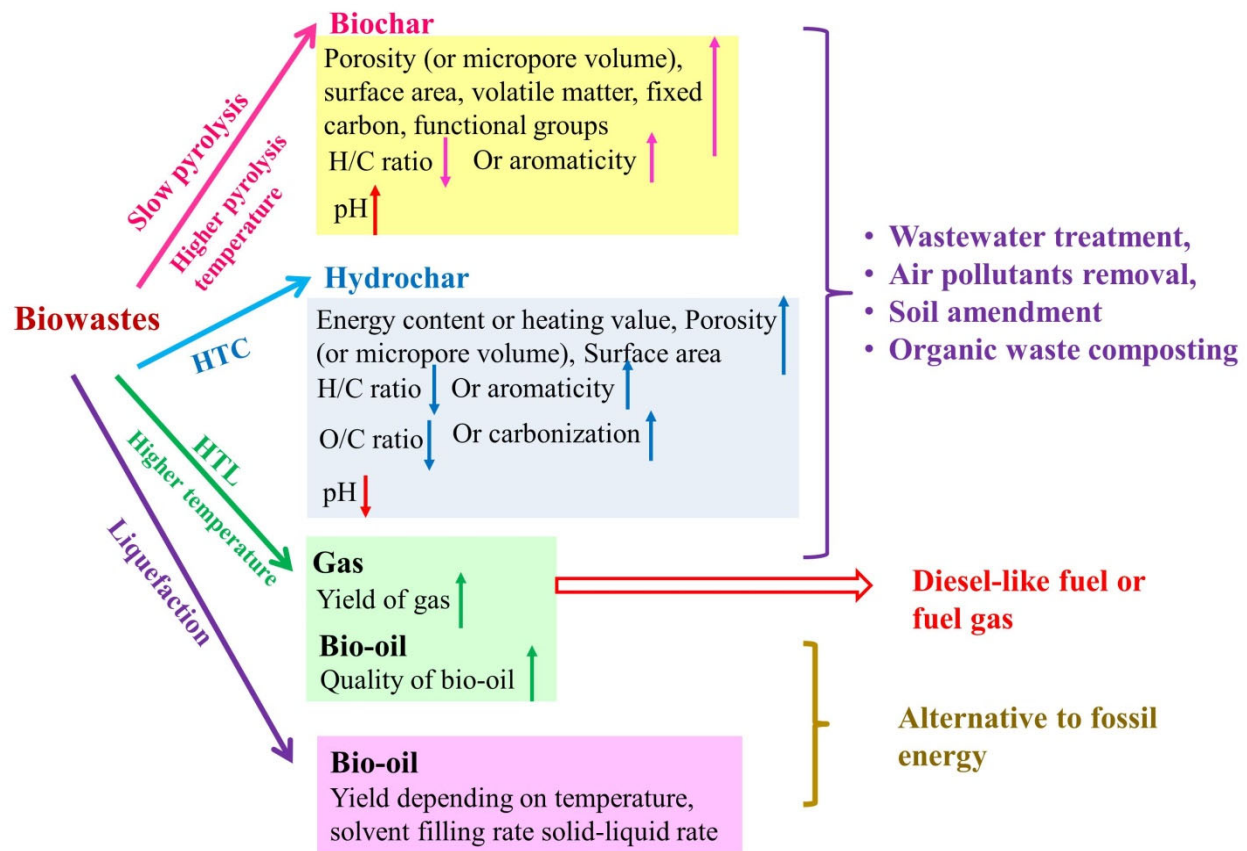
602 In single-chamber MECs with four EAB (*Citrobacter* sp. JY3, *Pseudomonas* sp. X3,  
603 *Pseudomonas delhiensis* X5, *Ochrobactrum anthropic* X7) which can use HCO<sub>3</sub><sup>-</sup> as carbon source  
604 in BESs, various amounts of EPS with different compositions were released by these EAB to  
605 strategically adapt to stressful conditions induced by the changes in initial Cd(II) and circuit  
606 current. Compared to the bioanode, the biocathode was more favorable for Cd(II) recovery due to  
607 the creation of anaerobic conditions which enhanced EAB activities and limited the consumption  
608 of electrons by O<sub>2</sub>. The high initial acetate level (5.0 g/L) changed the cathodic potential so that it  
609 was more negative, which moderated the Cd(II) inhibition and enabled the removal of Cd(II) at a  
610 wider range of initial Cd(II) concentration. Consequently, various Cd(II) removals (2.57–7.35  
611 mg/L/h) and H<sub>2</sub> production (0–0.0011 m<sup>3</sup>/m<sup>3</sup>·h) were obtained at initial Cd(II) concentration of  
612 20-150 mg/L and initial acetate concentration of 1.0-5.0 g/L due to the robustness of EAB [77].



613

### 614 **3. Thermochemical conversion of biowastes and applications of the products**

615 Biowastes are the wastes from animal, plants and human beings, for instance municipal solid  
616 waste, forestry and agricultural wastes, animal manures, food wastes, sewage sludge, etc. They  
617 contain certain amounts of energy, i.e. 10.73 MJ/kg for mustard stalk, 15.77 MJ/kg for olive refuse,  
618 16.2 MJ/kg for peach bagasse, 17.97 MJ/kg for tobacco leaf, 22.00 MJ/kg for olive pits, etc.  
619 Consequently, they are ideal for generating biofuels/bio-energy through thermochemical  
620 conversion, in order to reduce dependence on conventional fossil fuel and greenhouse gas (GHG)  
621 emissions. Fig. 6 summarizes thermochemical technologies for biowastes conversion and  
622 application of value-added products. Biowastes can be converted to various types of valuable  
623 products through pyrolysis: i) biochar (20-50%) as the main product, bio-oil (20-40%), syngas  
624 (10-25%) and some liquids (acetone, methanol, acetic acid) via slow pyrolysis (400-900 °C,  
625 residence time of minutes to days); ii) bio-oil as major products (60-75%) via fast pyrolysis (450-  
626 850 °C, residence time of 5-30 s); and iii) bio-oil (25-75%) and syngas (50-60%) as dominant  
627 products via flash pyrolysis (>1000 °C, residence time < 1-2 s) [16-18]. Biochar obtained by  
628 pyrolysis can be applied to wastewater treatment for removing heavy metals via surface  
629 complexation, ion exchange, cation- $\pi$  electron, precipitation, etc., or used as adsorbent to remove  
630 organic micropollutants like 2, 4-Dichlorophenol, 2, 3, 4-Trichlorophenol, Bisphenol A,  
631 Carbamazepine, Androsterone, Estrone, 17 $\alpha$ -Ethinylestradiol via pore-filling, hydrophobic  
632 interaction and electrostatic attraction [18, 22]. Bio-oil can be catalytically upgraded into  
633 petroleum-like biodiesel (surrogate fuel) or used as fuel to generate electricity in anion exchange  
634 membrane fuel cells. Besides, the syngas (especially CO and H<sub>2</sub> as dominant components) can be  
635 upgraded into diesel-like fuel or burned as fuel gas [18].



637

638 **Fig. 6.** Thermochemical technologies for biowastes conversion and application of value-added  
 639 products

640

641 It was found that slow pyrolysis temperature and types of biowastes affected biochar  
 642 properties and their effects on soil amendment. For example, five different feedstocks (pine saw  
 643 dust (SD), rice husk (RH), food waste (FW), poultry litter (PL) and paper sludge (PS)) were used  
 644 for biochar preparation at four different pyrolysis temperatures (350, 450, 550 and 650 °C) [78].  
 645 Some important findings were specified as follows:

- 646 1) When pyrolysis temperature increased the pH of biochar also rose, i.e. increase in pH of both  
 647 PL and PS from 6.2 to 10.3 in biochar. Thus, PS and PL biochars obtained at 550 and 650 °C  
 648 could be used for acid neutralization in soil due to their pH buffer capacity.

649 2) The cation exchange value declined at higher pyrolysis temperature owing to loss of the  
650 organic functional group on biochar surface, aromatic C oxidation and formation of carboxyl  
651 groups. Hence, SD, PL and PS biochars at lower temperature (350 °C) were better for retention  
652 of soil nutrient.

653 3) The number of pores and pore size also increased at higher temperature, especially for SD and  
654 RS biochars. Moreover, BET surface area of all biochars increased, especially SD and RH  
655 biochars with higher surface area (431.91-443.79 m<sup>2</sup>/g and 248.99-280.97 m<sup>2</sup>/g). Thus, SD  
656 and RH biochar prepared at 550 and 650 °C favored water retention in the soil and the  
657 adsorption of pollutants.

658 4) The highest fixed carbon values were detected in SD (average 55.31%), RH (average 48.47%)  
659 and FW biochar (average 58.85%). The higher pyrolysis temperature increased the degree of  
660 aromaticity (decline in atomic ratio of hydrogen-oxygen (H/C)) but reduced polarity (decline  
661 in atomic ratio of oxygen-carbon (O/C)). Hence, RH and SD biochars obtained at higher  
662 pyrolysis temperature 550 and 650 °C (low O/C ratios, 0.1-0.26) were the most stable (half-  
663 life > 1000 years) among all biochars and could be applied for carbon sequestration into soil.

664

665 Gasification process at temperatures of 700-900 °C transforms biowastes to liquid and gaseous  
666 fuels as the dominant products used for transportation, and syngas employed in gas turbine.  
667 Torrefaction at low temperature of 200-300 °C under oxygen-free condition (mild pyrolysis)  
668 generates high-grade solid fuel from biowastes for power plant or boiler application. Hydrothermal  
669 liquefaction (temperature of 280-370 °C, pressure of 10-25 MPa) as high-pressure hydrolysis  
670 converts biowastes to high-quality bio-oil [16-18].

671

### 672 3.1. Sewage sludge

673 Sewage sludge can be converted into bio-oil, biochar and gas ( $H_2$ , CO and other light gases)  
674 via pyrolysis which is a favored sludge management approach. Slow pyrolysis is divided into  
675 carbonization and torrefaction. Carbonization mainly generates biochar, while torrefaction  
676 increase heating value and C/H ratio of sewage sludge and eliminate  $NO_x$ ,  $SO_x$  and other  
677 pollutants. The porosity and surface morphology of biochar were increased by slow pyrolysis. pH  
678 of biochar was higher than the raw sludge through the release of alkali salts, dehydration of sludge  
679 feedstock and damage of organic acids and carbonates [79]. Fast pyrolysis can transform sewage  
680 sludge to bio-oil consisting of hydrocarbons (aromatic and aliphatic ones), organic acids, and  
681 carbonyl compounds with high molecular weight, aromatic and aliphatic compounds, nitrogenous  
682 compounds, sulfur compounds and other compounds (i.e., phenols, ketones, etc.). The high initial  
683 water content in sewage sludge (high humidity  $> 95\%$  of water) and decomposition of volatile  
684 matter during fast pyrolysis reduce heating value and induce the presence of oxygenated  
685 compounds in the bio-oil. Thus, compared to petroleum derived heavy fuel oil (average 40 MJ/kg),  
686 the bio-oil obtained via fast pyrolysis of sewage sludge possesses higher moisture content and  
687 lower HHV (average 30 MJ/kg) [28].

688 There are two alternative options to enhance both the quality and quantity of products during  
689 pyrolysis; one is co-pyrolysis and another is catalytic pyrolysis. Co-pyrolysis of sewage sludge  
690 with other biowastes (i.e. saw dust, rice straw, etc.) not only can enhance deoxygenation and  
691 increase heating value of bio-oil and improve quality of bio-oil, but also increase heating value  
692 and specific surface area of biochar. Catalytic pyrolysis with additives or catalysts (i.e.  $Al_2O_3$ ,  
693 CaO,  $Fe_2O_3$ ,  $TiO_2$ , ZnO) can upgrade bio-oil with stable storage value by increasing carbon and

694 hydrogen yield, reducing oxygen and water content, increasing HHV of bio-oil, decreasing  
695 viscosity and minimizing pollutants [28].

696 Hydrothermal carbonization (HTC) and hydrothermal liquefaction (HTL) have also been  
697 employed to prepare valuable products (i.e., hydrochar, bio-oil) from sewage sludge. HTC process  
698 improves energy content of hydrochar by transforming low energy density chemical bonds (i.e., –  
699 C-O and –C-H) into high energy chemical bonds (-Aryl). As the amount of aromatic carbon  
700 increases after HTC treatment, the aromaticity of carbon in hydrochar increases [30]. HTC  
701 increased the porosity and surface area of hydrochar produced compared to the sludge feedstock,  
702 while decreasing H/C and O/C ratios that enhanced aromaticity and carbonization. However, pH  
703 of hydrochar decreased compared to sludge feedstock as acidic functional groups generated via  
704 hydrolysis reaction. The heavy metals enriched in hydrochar that are in bioavailable fraction could  
705 be converted into stable fraction. Thus, these metals presented minimal or no environmental risk  
706 for field application [79]. Since the aromatic carbon content increases in the hydrochar after the  
707 HTC process, hydrochar possesses high soil carbon sequestration potential. Moreover, the  
708 hydrochar can also be used as land fertilizer due to the residual N (ammonia obtained by  
709 deamination) and P (extractable phosphate) [30]. Although recent works tried to improve  
710 hydrochar yield by adding some chemical catalysts during HTC process, the hydrochar could not  
711 be used as cleaner fuel with better heating value (HV). This was ascribed to that hydrochar  
712 obtained after adding NaCl or employing ammonia-treated Fenton sewage sludge as feedstock  
713 demonstrated declined carbon composition, HV and H/C ratio [80].

714 HTL treatment can generate bio-oil having HHV of 30-40 MJ/kg from sewage sludge. Higher  
715 temperature improves the quality of bio-oil and yield of gas. Solvents (i.e. methanol, ethanol)  
716 during HTL process stimulate the generation of esters, and improve the yield and quality of bio-

717 oil. Sludge pretreatment (i.e., subcritical water, fatty alcohol polyoxyethyleneether, ultrasonic,  
718 etc.) can improve hydrocarbons, HHV, energy recovery, aromaticity and/or polarity of bio-oil  
719 obtained after HTL. Through regulating products from HTL by catalysts (i.e. CuSO<sub>4</sub>, NiMo/Al<sub>2</sub>O<sub>3</sub>,  
720 Cu(NO<sub>3</sub>)<sub>2</sub>), bio-oil (i.e. esters, amides)) and gas generation can be enhanced, while limiting coke  
721 formation [30].

722 It needs to pay more attention to polycyclic aromatic hydrocarbons (PAH) as PAH in sewage  
723 sludge is the toxic and recalcitrant organic pollutants. The increased reaction temperature (220-  
724 360 °C) and diminished solid-liquid ratio (sewage sludge-pure water ratio, 0.05-0.20) reduced the  
725 total content of PAHs in biochar. The total content of PAHs was the lowest at relatively lower  
726 reaction temperature of 300 °C, solid-liquid ratio of 0.1 g/mL and shorter reaction time of 30 min  
727 in the range of 0-60 min. When reaction temperature or time increased, more PAHs transferred  
728 into bio-oil (89% of PAH in bio-oil). Any further treatment or utilization of bio-oil was inhibited  
729 by high toxic equivalent quantity (TEQ) values (6.1–8.6 mg/kg) and total content of PAHs in bio-  
730 oil (55.0–106.6 mg/kg). Thus the HTL process needs to be improved to reduce the formation of  
731 PAHs [81].

732

### 733 **3.2. Agricultural wastes, food waste and municipal solid waste (MSW)**

734 The biochars generated from different feedstocks are used for wastewater treatment (i.e., COD  
735 and polyphenol from cork wastewater, fluoxetine (FLX), common dyes (i.e. methylene blue,  
736 methyl violet and rhodamine B), herbicide from agricultural surface water, nutrient from human  
737 urine, as well as air pollutants removal (i.e., naphthalene (C<sub>10</sub>H<sub>8</sub>), benzene) (Table 2). Agricultural  
738 wastes can be transformed to syngas via gasification and biochar via carbonization or pyrolysis.  
739 Syngas is mainly used to generate heat and power in the combined heat and power (CHP) plants

740 or via co-firing of the gas produced from large-scale power plants, or generation of electricity by  
741 energy conversion device (gas reciprocating engines, gas turbines).

**Table 2.** Conversion of biowastes to value-added products through thermochemical technologies and applications of the products

| Types of biowastes <sup>a</sup> | Thermochemical technologies                 | Products and properties <sup>b</sup>  | Applications <sup>c</sup>  | References |
|---------------------------------|---|---|--|------------|
| Agricultural residues           | CCS   | <ul style="list-style-type: none"> <li>High conversion of CCS to syngas (composition, 19.53% H<sub>2</sub>, 16.32% CO and 3.42% CH<sub>4</sub>)</li> <li>Being highly capable in generating bioenergy</li> <li>High energy efficiency (32.8%) caused by the high calorific value of synthesis gas and low energy requirement of gasification process</li> </ul> | <ul style="list-style-type: none"> <li>Syngas used for electricity generation in a gas engine as fuel</li> <li>H<sub>2</sub> as a valuable and clean alternative to fossil fuel that feeds low-temperature fuel cells and allows electric energy conversion</li> </ul>   | [75, 82]   |
| CPH                             | Gasification in commercial biomass gasifier | <ul style="list-style-type: none"> <li>Generation of syngas (20.3–23.8% of CO, 12.5–16.2% of H<sub>2</sub>, 2.3–3.2% of CH<sub>4</sub>)</li> <li>Maximum calorific value of 6.13 MJ/Nm<sup>3</sup>, CCE of 82% and cold gas efficiency of 68% obtained at the optimum equivalence ratio and moisture content (0.25 and 5%, respectively)</li> </ul>             | N.A.   | [83]       |
| Coconut powder                  | N.A.  | Commercial biochar (CPAC) <ul style="list-style-type: none"> <li>Porosity structure with the High BET surface area (1952 m<sup>2</sup>/g),</li> <li>Micropore volume (1.76 cm<sup>3</sup>/g)</li> <li>Mesopores volume (1.57 cm<sup>3</sup>/g)</li> </ul>   | <ul style="list-style-type: none"> <li>High removal of COD (up to 98%) and polyphenol (100%) during cork wastewater treatment via adsorption after flocculation (flocculant, FeSO<sub>4</sub>·7H<sub>2</sub>O)</li> <li>Maintaining textural properties and adsorption capability of the biochar by MW-assisted regeneration process for five</li> </ul> | [84]       |



|                   |   |  |   |
|-------------------|---|--|---|
|                   |   |  | cycles of regeneration and adsorption   |
| OPMF              | Carbonization at 600 °C for 30 min and subsequent activation with steam for 30 min                                      | Biochar  | <ul style="list-style-type: none"> <li>➤ COD reduced from 395 to 122 mg/L after six consecutive cycles when treating biologically treated palm oil mill final discharge, which met the river water limit of 50-150 mg/L of COD [85]</li> </ul>  |
| Palm kernel shell | Microwave pyrolysis and steam activation at a fast heating rate of 20 °C/min for 65 min                                 | Biochar  | <ul style="list-style-type: none"> <li>➤ Adsorption of herbicide from agricultural surface water (2,4-D) at 11 mg 2,4-D/g biochar [86]</li> </ul>   |
| Rice bran         | Pyrolysis at 500 °C for 2 h (heating rate of less than 5 °C/min) with nitrogen flow at 3 L/min autoclave post-treatment | Biochar  | <ul style="list-style-type: none"> <li>➤ Removal of FLX from aqueous media (92.6% at initial FLX concentration of 50 mg/L) [87]</li> <li>➤ The adsorption process fitted well with the pseudo-2<sup>nd</sup> order kinetic and Freundlich isotherm, implying the electrostatic attractions dominated the adsorption of FLX onto the biochar surface [87]</li> </ul> |
| Waste wood        | Pyrolysis at 500 °C   | <ul style="list-style-type: none"> <li>• Waste wood-based biochar</li> <li>• Surface area, 412.25 nm<sup>2</sup></li> <li>• Porous and amorphous structure</li> <li>• Being made of graphite and amorphous carbon</li> <li>• uneven mixing or agglomeration</li> </ul> | <ul style="list-style-type: none"> <li>➤ Reduce VOCs (naphthalene (C<sub>10</sub>H<sub>8</sub>), dichloroethane (C<sub>2</sub>H<sub>4</sub>C<sub>2</sub>) and normal octane (C<sub>8</sub>H<sub>18</sub>)) emissions from asphalt when heating at a high temperature (&gt; 100 °C) by 50% [88]</li> </ul>   |
| Soft wood pellet  | Pyrolysis at 700 °C   | <ul style="list-style-type: none"> <li>• High surface area of 162 m<sup>2</sup>/g</li> </ul>   | <ul style="list-style-type: none"> <li>➤ Adsorption of benzene (2.9 mg/g) via partition and physisorption process, which was related to surface area of biochar [89]</li> </ul>   |
| Rice husk         | Pyrolysis at 550 °C   | <ul style="list-style-type: none"> <li>• N.A.</li> </ul>   | <ul style="list-style-type: none"> <li>➤ Adsorption of MEK (43 mg/g) associated with favorable nature [89]</li> </ul>   |

of feedstock, surface properties and composition of biochar

|          |   |   |                                      |
|----------|---|---|--------------------------------------|
| PKS, EFB | slow pyrolysis (50 mL/min N <sub>2</sub> at 500 °C) | <ul style="list-style-type: none"> <li>• High biofuel quality and high HHV of PKS-derived biochar and EFB-derived biochar (26.18–27.50 MJ/kg)</li> <li>• Relatively high biochar yield of 35.14–37.07%</li> <li>• Low average (the apparent activation energy) E<sub>a</sub> of 169.36–205.70 kJ/mol</li> <li>• Low moisture content of 1.03–2.26%</li> </ul> | <p>➤ High biofuel potential [90]</p> |
|----------|---|---|--------------------------------------|

Removal of nutrient from human urine

|                       |  |  |   |
|-----------------------|--|--|---|
| Mixture of wood waste | Being treated by MgCl <sub>2</sub> solution followed by pyrolysis at 600 °C under a N <sub>2</sub> gas environment | <p>Mg-biochar</p> <ul style="list-style-type: none"> <li>• Irregular morphology of crystals on the surface</li> <li>• Mg crystals on the surface including periclase (MgO) and magnesium hydroxide (Mg(OH)<sub>2</sub>)</li> </ul> | <p>➤ Maximum capacity for nutrient removal of 47.5 mgN/g and 116.4 mgP/g</p> <p>➤ 70% removal of phosphate by precipitation on Mg-biochar (Mg<sub>3</sub>(PO<sub>4</sub>)<sub>2</sub>, MgHPO<sub>4</sub>, Mg(H<sub>2</sub>PO<sub>4</sub>)<sub>2</sub>) as Mg<sup>2+</sup> released from MgO on the biochar reacted with phosphate</p> <p>➤ 30% removal of phosphate by adsorption through chemical bonding and electrostatic interaction between ≡Mg-OH and PO<sub>4</sub><sup>3-</sup> as well as between biochar surface with positive charge and phosphate anions (HPO<sub>4</sub><sup>2-</sup> and H<sub>2</sub>PO<sub>4</sub><sup>-</sup> in the pretreated urine at pH range of 8.4–8.9) [91]</p> |
|-----------------------|--|--|---|

|  |   |   |
|--|---|---|
|  |   | <ul style="list-style-type: none"> <li>➤ Nutrient removal from wastewater containing low ratio of ammonium to phosphate (i.e. swine wastewater) and anaerobic digestion supernatant of activated sludge</li> </ul>  |
| <b>Food wastes</b>                         |   |   |
|  | <ul style="list-style-type: none"> <li>• The prepared Co-biochar catalyst contained metallic Co and surface wrinkled carbon layers.</li> <li>• Syngas including H<sub>2</sub> (~ 1.6 mol% in non-isothermal pyrolysis for 50 min) and CO (~ 4.7 mol% in isothermal pyrolysis for 60 min) was generated during thermochemical process of COSCG</li> </ul>  | <ul style="list-style-type: none"> <li>➤ Co-biochar showed catalytic capability in removing PNP (reaction kinetic in the range of 0.04-0.12/s) [92]</li> </ul>  |
| COSCG                                      | <p>Pyrolysis under optimal pyrolytic conditions (CO<sub>2</sub> as atmospheric gas, 110-min pyrolytic time)</p>   |   |
| Mixture of discarded vegetables and fruits | <p>Slow pyrolysis at high temperature of 600 °C (heating rate of 5 °C/min)</p>  | <p>Applications of bio-oil [15]</p> <ul style="list-style-type: none"> <li>➤ Hexadecanoic acid and octadecanoic acid for generation of soaps, detergents and cosmetic products</li> <li>➤ Phenols for production of plastics, cosmetics and disinfectants</li> <li>➤ Ricinoleic acid for pigment and textile finishing</li> </ul> |
|  | <p>Biochar</p> <ul style="list-style-type: none"> <li>• Higher carbon content (60.7 wt% vs 51.7% at 300 °C),</li> <li>• Higher HHV (23 MJ/kg vs 20.6 MJ/kg at 300 °C),</li> <li>• higher surface area (4.9 m<sup>2</sup>/g vs 0.85 m<sup>2</sup>/g at 300 °C),</li> <li>• Higher aromatic-vinyl content (66.3% vs 50.1% at 300 °C),</li> <li>• Higher alkaline pH (11.2 vs 7.9 at 300 °C),</li> <li>• Higher electrical conductivity (8.7 mS/s vs 4.3 mS/s at 300 °C)</li> </ul> <p>Bio-oil</p> <ul style="list-style-type: none"> <li>• Higher HHV 32.4 MJ/kg vs 23.5 MJ/kg at 300 °C</li> </ul> | <p>Applications of biochar</p> <ul style="list-style-type: none"> <li>➤ Adsorbent,</li> <li>➤ Catalyst,</li> <li>➤ Support,</li> <li>➤ Soil amendment agent or precursor for activated carbon</li> </ul>  |

- Main components, acids, alcohols and phenols

#### Gases

- Higher HHV (8.4 MJ/Nm<sup>3</sup> vs 1.1 MJ/kg at 300 °C) due to higher concentrations of H<sub>2</sub> and CH<sub>4</sub>

Slow pyrolysis at 600 °C for 60 min (heating rate of 5 °C/min), followed by KOH activation at 800 °C and 90 min (activation time) with nitrogen flow rate of 150 mL/min

#### FW-AC-KOH

- BET surface area, 1760 m<sup>2</sup>/g
- Total pore volume, 0.94 cm<sup>3</sup>/g
- Average pore size, 3.7 nm
- Biochar yield, 48.8%

- Complete removal of methylene blue, methyl violet from aqueous solution during 1-2 h of contact time
- 91% removal of rhodamine B

#### Food waste

#### Adsorption of phosphate

- Phosphate adsorption capacity (63.5 mg P/g biochar) by Langmuir model
- Maximum phosphate adsorption of 56 mg P/g biochar via electrostatic adsorption

Thermal treatment of Mg<sup>2+</sup> loaded GCW in a pyrolyzer (heating rate of 10 °C/min) using N<sub>2</sub> gas as carrier gas (200 mL/min) from room temperature to 500 °C

#### Mg-biochar

- Higher surface area (36.4 m<sup>2</sup>/g vs 0.2 m<sup>2</sup>/g for the control biochar)
- Higher pore volume (0.11 vs 1.38 × 10<sup>-4</sup> cm<sup>3</sup>/g for the control biochar)
- Higher average pore size (116.5 Å vs 27.8 Å for the control biochar)

#### GCW

#### Fertilizer

- Production of magnesium phosphate crystal, Mg<sub>3</sub>(PO<sub>4</sub>)<sub>2</sub> through forming covalent bonds between phosphates and Mg<sup>2+</sup> of the Mg-biochar in aqueous solution (≡ MgO + H<sub>2</sub>O → ≡ MgOH<sup>+</sup> + OH)

## Mixed biowastes

|  |  |   |   |             |
|--|--|---|---|-------------|
| <p>LW containing animal sawdust, manure, etc.</p>  | <p>CO<sub>2</sub>-assisted one-stage pyrolysis (650 °C for 1 h) with flow rate of CO<sub>2</sub> at 200 mL/min</p>   | <p><b>Biochar</b></p> <ul style="list-style-type: none"> <li>• High alkaline contents Ca (10.51 wt%), Mg (2.30 wt%), K (1.98 wt%), and Al (0.60 wt%)</li> <li>• Surface area: 16.356 m<sup>2</sup>/g,</li> <li>• Total pore Volume: 0.037 cm<sup>3</sup>/g,</li> <li>• Mean pore diameter: 9.13 nm</li> </ul> | <p>➤ Enhanced syngas generation by the biochar as a catalyst during pyrolysis of LW</p> <p>➤ Proportional relationship between the catalytic capability of biochar and the amount of catalyst loading</p> | <p>[95]</p> |
| <p>CM + agricultural waste (CS, GM)</p> <p>Integrated thermochemical conversion process</p> <p>CM hydrochar (HC 2hr CM) prepared by mild hydrothermal carbonization (220 °C for 2 h);</p> <p>Mixing HC 2hr CM with CS (CS + HC 2hr CM) or GM (GM + HC 2hr CM), followed by pyrolysis at 600 °C for 1 h</p> | <p>CM hydrochar (HC 2hr CM) prepared by mild hydrothermal carbonization (220 °C for 2 h);</p> <p>Mixing HC 2hr CM with CS (CS + HC 2hr CM) or GM (GM + HC 2hr CM), followed by pyrolysis at 600 °C for 1 h</p> | <ul style="list-style-type: none"> <li>• Heterogeneous biochar (CM + GM or CM + CS) with enriched bioavailable nutrients (P, K, and Mg) compared to manure hydrochar and agricultural wastes</li> <li>• Bio-oil mainly consisting of ketones, phenols, alkanes, alkenes</li> </ul>                            | <p>➤ Soil amendment</p> <p>➤ Surrogate petroleum fuel after upgrading the biofuel generated</p>   | <p>[96]</p> |
| <p>Mixture of urea and wood residue</p>  | <p>Preparing mixture at urea: wood residue ratio of 100:1, followed by calcining at a ramping</p>  | <p><b>N-doped biochar</b></p> <ul style="list-style-type: none"> <li>• Highest graphitic N (N<sup>0%</sup> w/w) formation compared to low ratios as more N was doped onto carbon structure of biochar at higher initial urea concentration (12.1%N (w/w))</li> </ul>  | <p>➤ PMS activator with considerably high catalytic activity for organic pollutants removal via nonradical pathway (i.e. complete removal of AO7)</p>   | <p>[97]</p> |

rate of 10 °C/min to at ratio of 100:1 vs 8.0-8.2%N (w/w) at ratios of 25:1 and 50:1)

- Highest specific surface area compared to other ratios (588 m<sup>2</sup>/g at ratio of 100:1 vs 407 and 502 m<sup>2</sup>/g at ratios of 25:1 and 50:1)
- Rough external surface with wrinkles and creases (defective sites) and smooth internal surface
- Formation of phenolic groups at defective sites and declined lactonic groups at reactive sites for N attachment

744

<sup>a</sup> CCS, coffee cut-stems; CM, cow manure; COSCG, cobalt (Co)-loaded lignin-rich spent coffee grounds; CPH, cocoa pod husk; CS, corn stover; EFB, empty fruit bunch; GCW, ground coffee waste; GM, grape marc; LW, livestock waste; OPMF, oil palm mesocarp fiber; PKS, palm kernel shell; CCE, carbon conversion efficiency which represents the percentage of total moles of carbon-bearing components in produced gas (PG (CO, CO<sub>2</sub> and CH<sub>4</sub>)) to the carbon composition present in CPH

745

<sup>b</sup> CPAC, coconut powder activated carbon; FW-AC-KOH, potassium hydroxide (KOH) activation of food waste biochar; HHV, higher heating value

746

<sup>c</sup> AO7, acid orange 7; FLX, fluoxetine; MEK, methyl ethyl ketone; PMS, peroxymonosulfate; PNP, p-nitrophenol; VOC, volatile organic compounds; 2,4-D, 2,4-dichlorophenoxyacetic

747

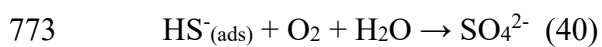
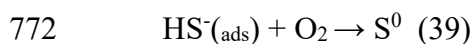
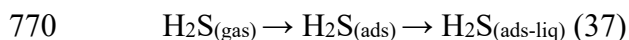
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749

750

751 After thermochemical conversion at temperature of 300 °C for 2 h, polar groups (i.e. alcohol,  
 752 esters, ketones, aldehydes, carboxylic, ether and phenols) appeared in both orange (*Citrus sinensis*)  
 753 peels (OP) and albedo (OA) derived biochar. Compared to OP biochar, OA biochar possessed  
 754 more carbon, inorganic elements, slightly higher surface area (352.5 m<sup>2</sup>/g for OP biochar and 356.3  
 755 m<sup>2</sup>/g for OA biochar) and smaller porous surface (micropore volume, 0.148 (OP) and 0.145 m<sup>3</sup>/g  
 756 (OA); total pore volume, 0.217 (OP) and 0.215 m<sup>3</sup>/g (OA); pore diameter, 2.132 (OP) and 2.138  
 757 nm (OA)). In contrast, OP derived biochar had a smooth surface. Therefore, OP derived biochar  
 758 could be used for adsorbing pollutants from water and soil. OA derived biochar was adopted for  
 759 enhancing soil nutritional value, fertilizer production and GHG emissions and carbon sequestration  
 760 in soils [98].

761 Compared to biochar properties at lower pyrolysis temperatures (200 and 300 °C), the biochar  
 762 obtained after pyrolysis of leaf waste at 400 °C had higher volatile matter and fixed carbon, lower  
 763 H/C ratio and higher pH of biochar (10.23) due to the formation of alkaline species, higher BET  
 764 surface area, pore volume and micropore volume [99]. Biochar can be used for the removal of H<sub>2</sub>S  
 765 (84.2%) from gas generated during anaerobic digestion process by: firstly, formation of a water  
 766 film on biochar surface owing to its lower hydrophilicity resulting from lower H/C ratio; secondly,  
 767 adsorption of H<sub>2</sub>S on biochar surface, forming dissolution with water film (Eq. (37)); and thirdly,  
 768 dissociating the adsorbed H<sub>2</sub>S molecule in water film (Eq. (38)) and reacting with adsorbed trace  
 769 oxygen, which generated elemental sulfur inside pores (Eqs. (39) and (40)):



774

775        Tea waste biochar (TB) prepared by pyrolysis at 500 °C (heating rate of 7 °C/min for time  
776 duration of 2 h) possessed high porosity and high surface area (312.43 m<sup>2</sup>/g), and indicated high  
777 metal immobilization ability. When treating sediment with 10% TB, Cd was reduced by 67.7% in  
778 the exchangeable fraction. During the meso-microcosm study, it was discovered that the uptake of  
779 Cd in mollusk tissue, and root and shoot of water hyacinth declined by 75-87%. This might be  
780 attributed to excellent properties of TB favorable for Cd sorption, including large amounts of  
781 micro-meso, meso- and macro-pores as well as high surface area on TB surface, aromatic structure  
782 on TB surface, and more oxygen functional groups on TB which offered surface ligand binding  
783 site. Additionally, negative surface charge of TB (electron-rich surface) also prompts adsorption  
784 of Cd ions at low pH (< 8.5) through  $\pi^+$ - $\pi$  electron donor-acceptor interactions. Moreover, ion  
785 exchange between Cd ions and cations on TB surfaces (Ca<sup>2+</sup>, Mg<sup>2+</sup>) also contributed to Cd removal  
786 [100]. Engineered tea-waste biochar (high surface area 576 m<sup>2</sup>/g) prepared by pyrolysis at 700 °C  
787 using steam activation (TWBC-SA) reached maximum caffeine adsorption capacity of 15.4 mg/g  
788 at pH 3.5. Caffeine could be adsorbed onto TWBC-SA via: i) chemisorption as the dominant  
789 removal mechanism involving nucleophilic reaction between nitrogen atoms of the five-membered  
790 ring of caffeine molecule and the carbonyl groups on the biochar surface under acidic condition;  
791 ii) formation of covalent bonds and electrostatic attraction; and iii) physisorption on the biochar  
792 surface via  $\pi$ - $\pi$  and hydrogen bonding between hydroxyl groups of biochar surface and  
793 heterocyclic group of caffeine molecule [101].

794        The biochar-bentonite composite was obtained by mixing bentonite suspension with MSW  
795 (1:5 ratio (w/w)) and subsequent pyrolysis. The maximum adsorption capacity of the composite  
796 was higher (190 mg/g, 40% higher) than that of the pristine biochar. It was ascribed to the



797 generation of more active sites, diffusion of ciprofloxacin (CPX) molecules into the interlayer  
798 space of the clay mineral via hydrogen bonding between oxygen-containing functional group of  
799 CPX and free hydroxyl groups on the composite. Also responsible was enhanced electrostatic  
800 interactions between the functional groups of the composite and CPX molecules after modification  
801 [102]. It was found that relatively higher pyrolysis temperature favored the generation of biochar  
802 with better characteristics prepared from MSW containing wood-based products (i.e. molded wood  
803 pallets, sawmill cut ends, plywood, particle boards, etc.). Compared to pyrolysis temperature of  
804 400 °C (74.3-85.3%, 0.10-0.14 cm<sup>3</sup>/g and 215.0-359.84 m<sup>2</sup>/g), biochar produced after pyrolysis at  
805 higher temperature of 600 °C possessed more fixed carbon (81.4-94.0%), higher micropore volume  
806 (0.15-0.21 cm<sup>3</sup>/g) and surface area (298.4-509.3 m<sup>2</sup>/g) without soluble PAH. Although some  
807 biochars contained high levels of trace metals (i.e., mercury (Hg) from painted wood derived  
808 biochar, arsenic (As) from treated wood derived biochar), most trace metals could be effectively  
809 eliminated by acid washing, especially acetic acid favorable for dissolving minerals. It also  
810 required more attention being paid to the management of some potential pollutants (chlorine,  
811 nitrogen and sulfur) in the biochar [103].

812

### 813 **3.3. Animal manure**

814 Thermochemical liquefaction of pig or cattle manure generally uses ethanol as a solvent since  
815 ethanol provides active hydrogen to decompose biomass, improve the stability of liquefaction  
816 intermediates and limit the formation of hardly decomposed compounds. Operation conditions and  
817 types of manure feedstocks affected the generation of bio-oil. During thermochemical liquefaction  
818 of pig manure, the relatively lower liquefaction temperature of 220 °C prompted maximum yield  
819 of bio-oil (31.4% of liquefied products) than those at higher liquefaction temperatures of 260 and

820 300 °C. This was due to the crude protein and lipid in pig manure raw material. However, during  
821 liquefaction of cattle manure, fragmentation of polymers into liquid oil-rich phase was enhanced  
822 at higher temperature (300 °C) with maximum bio-oil (OCM) relative yield of around 32% and  
823 absolute yield of 23 kg/kg compared to that at lower temperature (180, 220 and 260 °C).  
824 Furthermore the yield of bio-oil was affected by solid-liquid rate (determined by the quantity of  
825 the manure sample and the volume of the liquid solvent) and solvent filling rate (the rate of the  
826 volume of the liquid solvent divided by the fixed volume of the reactor). When using pig manure  
827 as feedstock, the yield of bio-oil declined at higher solid-liquid rate (proportions in liquefied  
828 products, 35.56% at 5% vs 22.04% at 15%) due to the weak interaction between solvent molecules  
829 and biomass molecules. On the other hand, the production rate of bio-oil rapidly increased at higher  
830 solvent filling rate (10-15%). The obtained bio-oil had similar components from pig and cattle  
831 manures, including esters, long-chain hydrocarbons, ethanol and nitrogen compounds. The heating  
832 values of bio-oil derived from animal manure after thermochemical liquefaction were significantly  
833 higher than the manure feedstocks. The heating value of pig manure liquefied bio-oil (37.03  
834 MJ/kg) was close to the heating value of gasoline (46 MJ/kg). Meanwhile the higher and lower  
835 heating values of cattle manure liquefied bio-oil (25.63-33.41 MJ/kg and 23.85-31.39 MJ/kg,  
836 respectively, vs 10.87 MJ/kg and 9.74 MJ/kg for cattle manure feedstock, respectively) strongly  
837 suggested their potential as alternative commercial fuels to fossil fuel energy [104, 105].

838 Zhou et al. [106] pointed out that compared to slow pyrolysis (400-600 °C), HTC was a more  
839 effective way to convert animal manure to hydrochar since the HTC process narrowed the weight  
840 loss temperature range for the animal manure. When employing the HTC process, the hydrochar  
841 properties were affected by the types and nature of feedstocks. The HHVs of different livestock  
842 and poultry manure increased after HTC, i.e. 15.18 MJ/kg of swine manure (SM) vs 16.14 MJ/kg

843 of SM hydrochar, 15.26 MJ/kg of dairy cattle manure (DCM) vs 18.43 MJ/kg of DCM hydrochar,  
844 13.72 MJ/kg of beef cattle manure (BM) vs 15.77 MJ/kg of BM hydrochar, 12.77 MJ/kg of broiler  
845 litter (BL) vs 16.22 M/kg of BL hydrochar, and 14.27 MJ/kg of layer chicken litter (LL) to 18.05  
846 MJ/kg of hydrochar. At 210 °C, energy yields were the highest for biochars of SM, BL and LL  
847 (65.5%, 56.9% and 64.4%, respectively). Animal manure derived biochar can be employed for  
848 generating syngas. The biocrude obtained from pyrolysis of DCM under CO<sub>2</sub> condition contained  
849 high levels of hetero-hydrocarbons and aromatic compounds, which were not suitable for liquid  
850 fuels in combustion engines. Hence, DCM derived biochar was employed to transform biocrude  
851 to syngas during DCM pyrolysis with CO<sub>2</sub> serving as a gaseous medium at ≤ 600 °C. CO formation  
852 was enhanced by gas phase homogeneous reactions between CO<sub>2</sub> and gas phase volatile  
853 compounds originating from DCM pyrolysis. The gas phase reactions and chemical bond damage  
854 of biocrude induced by alkaline metal(oxide)s (i.e., CaCO<sub>3</sub>) in biochar as catalyst (3 g/L)  
855 significantly enhanced H<sub>2</sub> and CO formation (> 5-fold) compared to non-catalyst pyrolysis [107].

856

### 857 **3.4. Other applications of biochars**

858 During organic waste (i.e., pig manure, sawdust, beer vinasse, etc.) composting process,  
859 biochar addition can increase pile porosity and improve oxygen permeability (O<sub>2</sub> supply), which  
860 avoid anaerobic fermentation. It can also improve organic matter degradation, extend duration of  
861 thermophilic phase and increase composting temperature, which enhance composting efficiency  
862 and humidification process. Biochar addition encourages N mineralization and N retention, which  
863 minimize the formation of large clumps. It is possible to mitigate N<sub>2</sub>O emissions as the large  
864 amounts of aromatic compounds (C-O bond, C-H bond) in biochar contacted with NO<sub>3</sub><sup>-</sup>-N, which  
865 encourage the formation of  $\pi$ - $\pi$  electron donor or acceptor interactions and further inhibit

866 denitrification. Adding biochar can reduce CH<sub>4</sub> emissions due to the formation of aerobic reaction,  
867 survival and proliferation of methanotrophs caused by high pore volume and good pore structure  
868 of biochar. Biochar also can reduce odor emissions since NH<sub>4</sub><sup>+</sup>-N and NH<sub>3</sub> are adsorbed by pores  
869 and surface acid groups of biochar, and furthermore enhance enzymatic activities and degradation  
870 rate. Heavy metals are stabilized by surface and inner-sphere precipitation and complexation as  
871 well as physical adsorption. Furthermore freely dissolved PAHs are reduced [20].

872 Biochar can be also used for adsorption of air pollutants (volatile organic compounds (VOCs))  
873 via physical adsorption to carbonized fraction (Van der Waals interactions,  $\pi$ - $\pi$  electron donor–  
874 acceptor interactions, and pore-filling processes) and partitioning process involving partitioning  
875 into organic phase or to noncarbonized organic matter fraction [89, 108, 109]. Biochar can also be  
876 used for GHG emissions (CO<sub>2</sub>, NO<sub>2</sub>, CH<sub>4</sub>) and other gases (i.e. SO<sub>2</sub>, H<sub>2</sub>, H<sub>2</sub>S, etc.). When adopting  
877 constructed wetlands for wastewater treatment, biochar might improve nitrous oxide reductase  
878 activity, adsorb NH<sub>4</sub><sup>+</sup>-N and NO<sub>3</sub><sup>-</sup>-N to reduce N<sub>2</sub>O emissions from nitrification or denitrification,  
879 and inhibit the activity of microorganisms responsible for nitrification and mineralization, thereby  
880 reducing N<sub>2</sub>O emissions. The reduction of CO<sub>2</sub> emissions after adding biochar might be induced  
881 by precipitating CO<sub>2</sub> as carbonate (biochar has high surface pH and high levels of alkaline metals),  
882 adsorbing organic matter, reducing some abundant carbohydrate-mineralizing enzymes (i.e.  
883 glucosidase, cellobiosidase), and increasing plant growth for greater net exchange of CO<sub>2</sub> between  
884 environment and CWs [21].

885 Biochar exerts positive effects on arid soils by: 1) enhancing water retention capacity since  
886 biochar can retain water; 2) improving nutrient holding potential given that biochar can keep N-  
887 nutrients/ fertilizers; 3) removing cations (heavy metals) from soil through carbon sorption; 4)  
888 eliminating organics (i.e. hydrocarbons, pharmaceuticals) through adsorption due to its high

889 porosity, large surface area and surface functional groups; 5) increasing crop yields through  
890 improving irrigation conditions and soil quality (increased N, P, K contents and solid organic  
891 carbon) because biochar possesses some nutrients (N, P, K, Ca); and 6) stabilizing heavy metals.  
892 This favors the increase in crop yield. It is worth noting that soil microorganisms are positively  
893 affected by biochar addition through increasing water availability, improving aeration condition,  
894 removing toxic compounds by sorption, neutralizing soil pH value, retaining nutrient in soil, and  
895 offering shelters, nutrients and electron donors [17, 20].

896 As biochar possesses porous structure and large surface area, it can provide electroactive sites  
897 to accumulate charges (Faradaic reaction), which in turn realizes high capacitance, i.e. capacitance  
898 of 344 F/g and power density of 850 W/kg for argy warm wood-derived biochar, 346.1 F/g and  
899 160 W/kg for *Cotonier strobili* Fibers-derived biochar, 168 F/g and 1500 W/kg for Fructose corn  
900 syrup-derived biochar. For these reasons biochar can be used as electrode materials in  
901 supercapacitors, which are energy storage materials and employed in electronic devices,  
902 automobiles, air-craft or locomotive systems [18].

903

### 904 **3.5. Nutrient recovery**

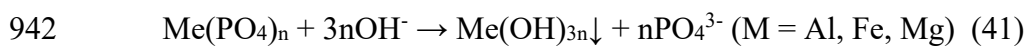
905 Sewage sludge is enriched with phosphorus (total phosphorus, 13-122.09 g/kg) in three  
906 different forms, including inorganic phosphorus, poly-phosphate and organic phosphorus. After  
907 thermochemical treatment, phosphorus also exists in ash (aluminum calcium phosphate  
908 ( $\text{Ca}_9\text{Al}(\text{PO}_4)_7$ ), aluminum phosphate ( $\text{AlPO}_4$ ), iron phosphate ( $\text{FePO}_4$ )), aqueous phase  
909 (orthophosphate), and biochar/hydrochar (hydroxyapatite ( $\text{Ca}_5(\text{PO}_4)_3\text{OH}$ ), octacalcium phosphate  
910 ( $\text{Ca}_8\text{H}_2(\text{PO}_4)_65\text{H}_2\text{O}$ ,  $\text{FePO}_4$ ,  $\text{MgPO}_4$ ,  $\text{Mg}_2(\text{PO}_4)_3$ ,  $\text{AlPO}_4$ ) [110]. Besides, animal manure and food  
911 waste also contain high levels of phosphorus (total phosphorus up to 34.10 and 52.00 g/kg,

912 respectively) [111]. Thus, phosphorus recovery from sewage sludge, animal manure or food waste  
913 by thermochemical technologies is a promising way to deal with finite sources of natural  
914 phosphorus.

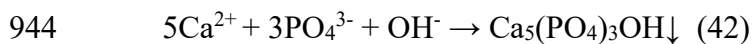
915 After HTC process, phosphorus is transformed into orthophosphate in liquid fraction,  
916 insoluble precipitates in the hydrochar due to the reaction between metal elements (i.e. Ca, K, Mg)  
917 in the feedstock (recovery > 90%) and phosphorus, as well as adsorption via affinity of Fe and Al  
918 hydroxides with phosphorus [111]. Subsequently, phosphorus recovery can be conducted via wet-  
919 chemical extraction process from ash and hydrochar. For example, inorganic acids (e.g.  
920 hydrochloric acid (HCl), sulfuric acid (H<sub>2</sub>SO<sub>4</sub>), nitric acid (HNO<sub>3</sub>), phosphoric acid (H<sub>3</sub>PO<sub>4</sub>))  
921 dissolve alkali-metal oxides and induce phosphorus release. On the other hand, metals or  
922 metalloids and metal-bound P are released in the presence of organic acids (e.g. oxalic acid  
923 (C<sub>2</sub>H<sub>2</sub>O<sub>4</sub>), citric acid (C<sub>6</sub>H<sub>8</sub>O<sub>7</sub>), gluconic acid (C<sub>6</sub>H<sub>12</sub>O<sub>7</sub>), formic acid (CH<sub>2</sub>O<sub>2</sub>), acetic acid  
924 (C<sub>2</sub>H<sub>4</sub>O<sub>2</sub>)) through chelating effects. Alkaline extraction (i.e. NaOH) can extract phosphorus from  
925 ash and hydrochar as well as inhibit the dissolution of heavy metals. After coupling the wet-  
926 extraction method and precipitation process with addition of precipitants (i.e. CaCl<sub>2</sub>, MgCl<sub>2</sub>·6H<sub>2</sub>O  
927 and/or NH<sub>4</sub><sup>+</sup>-rich wastewater or thermochemical process water, etc.), phosphorus can be  
928 significantly recovered (close to 100% of phosphorus precipitation efficiency) as AlPO<sub>4</sub>,  
929 Ca<sub>3</sub>(PO<sub>4</sub>)<sub>2</sub>, FePO<sub>4</sub>, struvite, hydroxyapatite and other products (i.e. calcium phosphate,  
930 chlorophosphate, etc.) [112].

931 Chemical reagents (i.e. CaO, acids, etc.) can be also directly added during thermochemical  
932 conversion process to enhance nutrient recovery. The direct addition of CaO during hydrothermal  
933 treatment process can induce the formation of hydroxyapatite (being abundant in nature P ores)  
934 which is highly stable, easily productive and biocompatible and has high potential in enhancing

935 growth of plants [113, 114]. During the HTC process, the alkaline environment (pH up to 8.58)  
936 induced by high HTC temperature ( $> 200\text{ }^{\circ}\text{C}$ ) prompted the conversion of organic phosphorus  
937 (OP, polyphosphate) to inorganic phosphorus (IP, orthophosphate), and favored the enrichment of  
938 apatite phosphorus (AP) in the hydrochars. Orthophosphate ( $\text{PO}_4^{3-}$ ) reacted with  $\text{Al}^{3+}$ ,  $\text{Fe}^{2+}$  and  
939  $\text{Mg}^{2+}$  from sludge feedstock to form  $\text{FePO}_4$ ,  $\text{AlPO}_4$  and  $\text{Mg}(\text{PO}_4)_2$ . After adding sufficient  $\text{CaO}$   
940 (loading ratio of 4%), some  $\text{Ca}(\text{OH})_2$  was formed, leading to an alkaline solution. Then  $\text{PO}_4^{3-}$  was  
941 released from  $\text{FePO}_4$ ,  $\text{AlPO}_4$  and  $\text{Mg}(\text{PO}_4)_2$ :



943 Some of the released  $\text{PO}_4^{3-}$  was used to form hydroxyapatite ( $\text{Ca}_5(\text{PO}_4)_3\text{OH}$ ):



945 Some organic phosphorus (pyrophosphate) was converted to  $\text{Ca}_2\text{P}_2\text{O}_7 \cdot 2\text{H}_2\text{O}$ . Thus, non-  
946 apatite inorganic phosphorus (NAIP) was almost completely transformed into AP as  
947 hydroxyapatite ( $\text{Ca}_5(\text{PO}_4)_3\text{OH}$ ) and  $\text{Ca}_2\text{P}_2\text{O}_7 \cdot 2\text{H}_2\text{O}$ . This significantly increased apatite  
948 phosphorus by 252% in hydrochars and P-availability by 233% compared with that in hydrochar  
949 obtained via HTC without  $\text{CaO}$  addition [113]. Table 3 summarizes some typical thermochemical-  
950 based nutrient recovery processes.

**Table 3.** Nutrient recovery through different thermochemical-based recovery processes

| Feedstocks                           | Recovery processes <sup>a</sup>  | Key findings <sup>b</sup>  | Nitrogen and/or phosphorus recovery <sup>c</sup>  | References |
|--------------------------------------|--|--|---|------------|
| Anaerobically digested sewage sludge | <p>Acidification of sludge slurry with nitric acid, followed by HTC at 180 °C for 2 h, phosphate leaching using citric acid, and finally forced struvite precipitation* at pH of 9.0 with NaOH</p> | <ul style="list-style-type: none"> <li>Removal of phosphate from hydrochar by acid leaching process</li> <li>Rapid formation of struvite using ammonia-rich liquid from HTC (107-291 mmol/L NH<sub>4</sub>), pH adjustment and magnesium source</li> </ul>   | <p>➤ Up to 82.5% of phosphate recovery [115]</p>  |            |
| Anaerobically digested sewage sludge | <p>HTC at 200 °C for 30 min, followed by addition of MgCl<sub>2</sub> in hydrolysate obtained, and pH adjustment</p>   | <ul style="list-style-type: none"> <li>Optimum nutrient recovery obtained at pH of 9 and Mg/P molar ratio of 1</li> </ul>  | <p>➤ Up to 91.60% of PO<sub>4</sub>-P recovery and 54.88% of NH<sub>4</sub><sup>+</sup>-N recovery from the hydrolysate with MAP purity of 84.24% [116]</p> |            |
| Sewage sludge                        | <p>Hydrothermal treatment at 200 °C, 220 °C or 240 °C for 0.5 h with addition of CaO, which combined with steam gasification at 900 °C and steam/hydrochar (or sludge) mass ratio of 2.4: 1</p>    | <ul style="list-style-type: none"> <li>More than 14 mg/g of phosphorus enriched in hydrochar after hydrothermal treatment</li> <li>Significant removal of organic phosphorus from hydrochar by destruction and recovery of most inorganic phosphorus after hydrothermal treatment</li> <li>Conversion of some of organic phosphorus to inorganic phosphorus during hydrothermal treatment at temperatures of 220-240 °C</li> </ul> | <p>➤ Up to 85% of total phosphorus recovery when hydrothermal treatment was operated 200 °C [114]</p>   |            |



|               |  |   |  |
|---------------|--|---|--|
|               | <ul style="list-style-type: none"> <li>Enhanced transformation of NAIP to AP at higher pH with CaO addition</li> <li>Complete removal of OP and almost complete recovery of IP during gasification steam process</li> <li>pH- and temperature-dependent phosphorus extraction and better phosphorus extraction under acidic conditions</li> <li>Temperature-dependent nitrogen extraction</li> <li>Enhanced phosphorus extraction in the presence of acid (<math>H_2SO_4</math>) compared to solutions of other organic acids (<math>CH_3COOH</math> or <math>HCOOH</math>) and NaOH solution</li> <li>Maximum nitrogen (organic N plus <math>NH_4^+</math>-N) extraction obtained with <math>H_2SO_4</math> after TH at 170 °C</li> </ul> | <p>TH at 120 or 170 °C for 1 h with addition of <math>H_2SO_4</math> (0.1 M);</p> <p>HTC at 200 or 250 °C for 1 h with addition of <math>H_2SO_4</math> (0.1 M)</p> | <p>The highest phosphorus extraction (94%) and only 6% of phosphorus in hydrochar with <math>H_2SO_4</math> after TH at 170 °C [117]</p> |
| Swine manure  | <ul style="list-style-type: none"> <li>Two periods for phosphorus solubilization and transformation during TH process, including initial increase in conversion of phosphorus to <math>PO_4^{3-}</math>-P in the processing water and subsequent decline in conversion over time</li> <li>Enhanced nitrogen solubilization and transformation into <math>NH_4^+</math>-N at higher temperature and longer reaction time</li> <li>High conversion of phosphorus and nitrogen obtained at relatively high temperature of 140 °C and short residence time of 30 min</li> </ul>  | <p>Mixing with HCl + <math>H_2O_2</math> and being treated by TH at 90-150 °C for 10-80 min</p>   | <p>Almost 100% struvite crystallization efficiency from the supernatant at <math>Mg^{2+}/PO_4^{3-}</math> and pH of 9.11 [118]</p>       |
| Cattle manure | <ul style="list-style-type: none"> <li>More than 90% of phosphorus that was extracted in the form of <math>PO_4</math>-P in HCl solution</li> </ul>  | <p>Acid-supported HTC at 190 °C for 12 h with 2% HCl</p>  | <p>Being close to 100% and 64% of phosphorus and [119]</p>   |

|   |   |
|---|---|
| <ul style="list-style-type: none"> <li>• Existence of critical pH for release of TN and <math>\text{NH}_4^+\text{-N}</math></li> <li>• More extracted nitrogen at higher acid concentration</li> </ul>  | <p style="text-align: center;">nitrogen extraction, respectively</p>  |
| <p>Spent grounds</p> <p>HTC at 200 °C for 5 h, which generated HTC process water, followed by nanofiltration and finally chemical precipitation by adjusting pH to 9 with NaOH</p> <ul style="list-style-type: none"> <li>• Converting around 83% of total phosphorus in feedstock into dissolved ortho-P after HTC</li> <li>• Concentrating inorganic nutrient (<math>\text{PO}_4\text{-P}</math>, <math>\text{Mg}^{2+}</math>) by nanofiltration, resulting in a high mass concentration factor 3.9 times</li> <li>• The molar ratios of Mg, <math>\text{NH}_4^+\text{-N}</math> and <math>\text{PO}_4\text{-P}</math> after nanofiltration rejection favorable for struvite precipitation</li> </ul> | <ul style="list-style-type: none"> <li>➤ High recovery of aqueous phosphorus at around 93% after simple pH adjustment</li> <li>➤ About 75% of total phosphorus recovery from feedstock as pure struvite (<math>\text{MgNH}_4\text{PO}_4\cdot 6\text{H}_2\text{O}</math>) [120]</li> </ul> |

953 \*Forced struvite precipitation, phosphate-rich hydrochar leachate was initially mixed with liquid from ammonia rich process (HTC process) to reach molar ratio  
954 of  $\text{NH}_4$ :  $\text{PO}_4$  close to 1, and then mixed with  $\text{MgCl}_2$  to have a stoichiometric relation of Mg:  $\text{PO}_4$  to 1.3

955 <sup>a</sup> HTC, hydrothermal carbonization; TH, thermal hydrolysis

956 <sup>b</sup> AP, apatite phosphorus; IP, inorganic phosphorus; NAIP, non-apatite inorganic phosphorus; OP, organic phosphorus; TN, total nitrogen

957 <sup>c</sup> MAP,  $\text{MgNH}_4\text{PO}_3\cdot 6\text{H}_2\text{O}$

958

#### 959 **4. Future perspectives**

960 Current studies have extended the applications of BES from nutrient removal/recovery to  
961 biogas upgrade, removing emerging pollutants and heavy metals from wastewater. BES-EMG can  
962 convert CO<sub>2</sub> captured by or dissolved into wastewater to CH<sub>4</sub>. Emerging pollutants are effectively  
963 removed either by bioanode in MFC or biocathode in MEC due to the electrode enriched with  
964 special functional microbes which contribute to degradation of pollutants and enhanced electron  
965 transfer and generation. The addition of some metals (i.e., Cu(II)) can enhance the electron transfer  
966 as electron-shuttle mediators to enhance removal of the target metals (i.e., Cr(IV)). BES containing  
967 electrode rich in EAB or SRB also enhances heavy metal removal. Biowastes are converted to  
968 value-added products (including biochar/hydrochar, gas and bio-oil) through thermochemical  
969 processes. Furthermore, these products' properties are better than the feedstocks (i.e., enhanced  
970 porosity, surface area and heating value of biochar/hydrochar, increased bio-oil yield, etc.).  
971 Subsequently, products can be widely employed for environmental sustainability, such as  
972 wastewater treatment, soil amendment, surrogate fuel and fossil energy. However, more studies  
973 are required to enhance the functioning of these technologies and properties of products as follows:  
974 1) In-depth studies should concentrate on more possible pathways for conversion of CO<sub>2</sub>, H<sub>2</sub> and  
975 other gases to CH<sub>4</sub> by BES;  
976 2) Removal of a wider range of emerging pollutants in BES are needed to be investigated deeply  
977 comprehensively;  
978 3) More types of special functional microorganisms on electrodes should be explored and  
979 mechanisms about removing pollutants in the presence of these microbes must be clarified;  
980 4) More advanced thermochemical technologies can be devised to simplify the operational process  
981 and enhance the properties of products;

- 982 5) Wider range of biowastes should be employed for making high value-added products;  
983 6) More studies need to explore applications of products obtained from thermochemical  
984 technologies.

985

## 986 **5. Conclusions**

987 This review updated the studies published on the development and applications of BESs in the  
988 treatment of wastewater containing nutrient, emerging pollutants and heavy metals. Nitrogen is  
989 removed and recovered on anode and cathode, while phosphorus recovery is mainly accomplished  
990 via chemical precipitation on the cathode. The bioanode in MFC or biocathode in MEC enriched  
991 with EAB and/or SRB accelerates electron transfer and generation and further degradation of  
992 pollutants. Thermochemical technologies transform biowastes to value-added products (including  
993 biochar/hydrochar, gas and bio-oil) with better characteristics than feedstocks. Moreover, the  
994 products can be widely applied in wastewater treatment and soil amendment, as surrogate fuel and  
995 fossil energy for environmental sustainability. Some types of biowastes are also potential  
996 feedstocks for phosphorus recovery by thermochemical treatment. Future studies should  
997 concentrate on more types of special functional microbes on electrodes as well as preparation and  
998 applications of products obtained from thermochemical conversion of biowastes.

999

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