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The definitive publisher version is available online at <https://doi.org/10.1016/j.jwpe.2022.103185>

Magnetic spent coffee biochar (Fe-BC) activated peroxymonosulfate system for humic acid removal from water and membrane fouling mitigation

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1 Abstract

2 Applying membrane technology to water purification has been done for several decades
3 now and is widespread. However, membrane fouling is a serious problem and continues
4 to limit the success of membrane processes. In this study, magnetic biochar (Fe-BC) was
5 prepared using easily available spent coffee grounds to activate peroxymonosulfate (PMS)
6 as a UF membrane pretreatment strategy. Results showed that the average removal rates
7 of humic acid (HA, 10 mg/L) were 55.23% and 73.55%, at the Fe-BC dosage of 300 mg/L
8 and PMS dosage of 300 mg/L and 900 mg/L, respectively. The Fe-BC/PMS pretreatment
9 significantly reduced the total (44%) and reversible (61%) UF membrane fouling after
10 five filtration cycles at a relatively high flux of 200 L/m²·h, and the Fe-BC and PMS
11 dosage of 100 mg/L. Modeling fit results indicated that pretreatment shifted complete
12 blocking to standard blocking. Therefore, stopping HA-induced membrane fouling could
13 be possible if the load is reduced and complete blocking alleviated.

14 **Keywords:** Magnetic biochar; Peroxymonosulfate; Humic acid; Membrane fouling.

15 1. Introduction

16 The ultrafiltration (UF) process is recognized as a safe drinking water treatment
17 technology because of its excellent retention performance, simple operation and low
18 working pressure. It has been gradually applied at home and abroad in the past few
19 decades [1,2]. Due to the complex composition such as chemicals and substances within
20 surface water, serious membrane fouling caused by natural organic matter (NOM) during
21 actual operation has become a major issue, limiting the widespread application of UF
22 membranes [3,4]. Humic acid (HA), commonly present in surface water, has become the
23 main organic material causing membrane fouling in the water treatment process [5,6]. As
24 well, the large amount of HA not only affects the chromaticity of water, increases the
25 solubility of micro-pollutants in water, but also compounds with micronutrients in water
26 or forms complexes with residual pesticides and metal ions. Consequently, it raises the
27 difficulty of water treatment and accelerates the rate of UF membrane fouling [7,8]. For
28 these reasons, removing HA from water is necessary for producing high water quality and
29 stopping membrane fouling.

30 In recent years, researchers have conducted numerous studies (e.g., low flux
31 operation, pretreatment, membrane modification, chemical cleaning, intermittent
32 pumping) in order to alleviate UF membrane fouling caused by NOM in the membrane

33 water treatment process, and improve the quality of residential water [9]. The membrane
34 pretreatment process is of great concern. The pretreatment process can change the
35 physical, chemical and biological characteristics of surface water, enhance the removal
36 of some pollutants in water, reduce the membrane treatment load, and alleviate membrane
37 pollution [10]. The relatively mature pretreatment processes include coagulation [11],
38 adsorption [12], ion exchange [13], and oxidation pretreatment [14,15]. However,
39 conventional pretreatment processes have certain limitations, such as coagulation and
40 adsorption pretreatment can easily cause secondary pollution, and do not prevent
41 irreversible pollution [16]. Ion exchange pretreatment does not mitigate membrane
42 fouling very well and the pH range in applications is small [17,18]. Oxidation
43 pretreatment creates unfavorable intermediate by-products and poor efficiency [19].

44 In addition, advanced oxidation processes (AOPs) were proposed as pretreatment
45 coupling with membrane filtration technology for water purification. AOPs can directly
46 mineralize certain organic pollutants in water by *in situ* generation of highly reactive
47 oxygen species such as hydroxyl ($\cdot\text{OH}$) or sulfate ($\text{SO}_4^{\cdot-}$) radicals, and have been rapidly
48 devised for practical applications. AOPs are based on the generation of $\cdot\text{OH}$ or superoxide
49 radicals ($\text{O}_2^{\cdot-}$) Fenton, Fenton-like oxidation [20], ozone oxidation [21], ultrasonic
50 oxidation [22], and photocatalytic oxidation [23,24]. Of these, the sulfate radical-
51 advanced oxidation processes (SR-AOPs) based on producing $\text{SO}_4^{\cdot-}$ has been widely used
52 in water treatment and groundwater remediation. Compared with $\cdot\text{OH}$ (1.80~2.70 V;
53 $t_{1/2} < 1 \mu\text{s}$), $\text{SO}_4^{\cdot-}$ (2.60~3.10 V; $t_{1/2} = 30\sim 40 \mu\text{s}$) has the advantages of high standard redox
54 potential, long half-life, high selectivity for pollutants, fast reaction rate, and wide pH
55 applicability. Furthermore peroxymonosulfate (PMS) retains higher stability and is less
56 expensive than H_2O_2 [25]. So using SR-AOPs as pretreatment for UF is an ideal way to
57 remove organic pollutants and mitigate membrane fouling. PMS itself is relatively stable
58 in nature and does not easily generate radicals spontaneously. Nevertheless, they can be
59 generated by external energy (UV, ultrasound, microwave, heat, etc.), carbonaceous
60 materials, transition metals and their oxides activation [26]. Biochar has the advantages
61 of being economical and easy availability of raw materials, high specific surface area,
62 rich oxygen-containing functional groups and stable properties. Using biochar as a
63 catalyst for PMS can remove HA and slow down membrane fouling by the dual action of
64 oxidation and adsorption [27]. Furthermore, magnetic biochar not only improves the
65 reusability and recyclability of biochar, but also accelerates the activation rate of PMS by
66 incorporating iron [28]. In this way, magnetic biochar activating PMS as pretreatment

67 coupling with UF membrane technology can effectively alleviate membrane fouling and
68 guarantee the effluent quality.

69 In this work, magnetic biochar (Fe-BC) was prepared by the co-precipitation method
70 using spent coffee grounds for activating PMS before UF. The effectiveness of Fe-BC
71 /PMS pretreatment was evaluated in mitigating UF membrane fouling caused by HA. The
72 objectives were to: (1) prepare and characterize the magnetic biochar derived from spent
73 coffee grounds; (2) investigate the HA removal performance of Fe-BC/PMS pretreatment;
74 (3) evaluate the performance of catalytic systems in mitigating membrane fouling; and (4)
75 explore the mechanism of membrane fouling mitigation.

76 **2. Materials and methods**

77 *2.1. Reagents and materials*

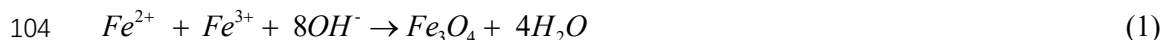
78 Spent coffee grounds were collected from a cafe in Tianjin, China. Humic acid (HA)
79 was purchased from Aladdin, China. Potassium peroxomonosulfate
80 ($2\text{KHSO}_5 \cdot \text{KHSO}_4 \cdot \text{K}_2\text{SO}_4$ PMS, 99%) was obtained from Shanghai Macklin Biochemical
81 Share Co., Ltd. (Shanghai, China). Sulfuric acid (H_2SO_4), sodium hydroxide (NaOH),
82 tert-butanol (TBA), methanol (MeOH) and ethanol absolute were sourced from Tianjin
83 Jindongtianzheng Precision Chemical Reagent Factory (Tianjin, China). Ferrous sulfate
84 heptahydrate ($\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$) and Ferric trichloride hexahydrate ($\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$) were
85 bought from Tianjin Damao Chemical Reagent Factory (Tianjin, China). All reagents or
86 chemicals were of analytical grade. Polyvinylidene fluoride ultrafiltration membrane
87 (PVDF) was obtained from a company in Beijing and the substance had a molecular
88 weight cut-off (MWCO) of 100 KDa, pure water permeance of $142.80 \text{ L}/(\text{m}^2 \cdot \text{h} \cdot \text{bar})$ and
89 water contact angle of 68.59° (see Fig. S1). In effect it was a hydrophilic membrane.

90 *2.2. Experimental procedures*

91 *2.2.1. Preparation of magnetic coffee grounds biochar*

92 The magnetic biochar was prepared by co-precipitation with some modifications [29].
93 Key steps were given as follows (see Fig. 1). First, the dried coffee grounds were sieved
94 through a 100 mesh screen. Next 5.00 g of sieved coffee grounds were added to 250 ml
95 of mixed iron salts (8.34 g $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$ and 16.21 g $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$) and stirred
96 magnetically for 30 min. Then pH was adjusted to 10~11 with 5 M NaOH and continually

107 stirred for 30 min. The mixture was left for 18 h. During this time, the reaction in Eq. (1)
108 occurred. The pH of the supernatant was neutral after washing. Afterwards the sediments
109 were dried at 65 °C. Under limited oxygen conditions, the dried sediments were pyrolyzed
110 in a muffle furnace at 600 °C (5 °C/min) for 2 h. After cooling, they were washed again
111 and dried to constant weight at 105 °C. Finally, the magnetic biochar was obtained and
112 named Fe-BC. The same operation described above was done without adding iron salts,
113 and the biochar obtained was named BC.



115 2.2.2. Experimental set up

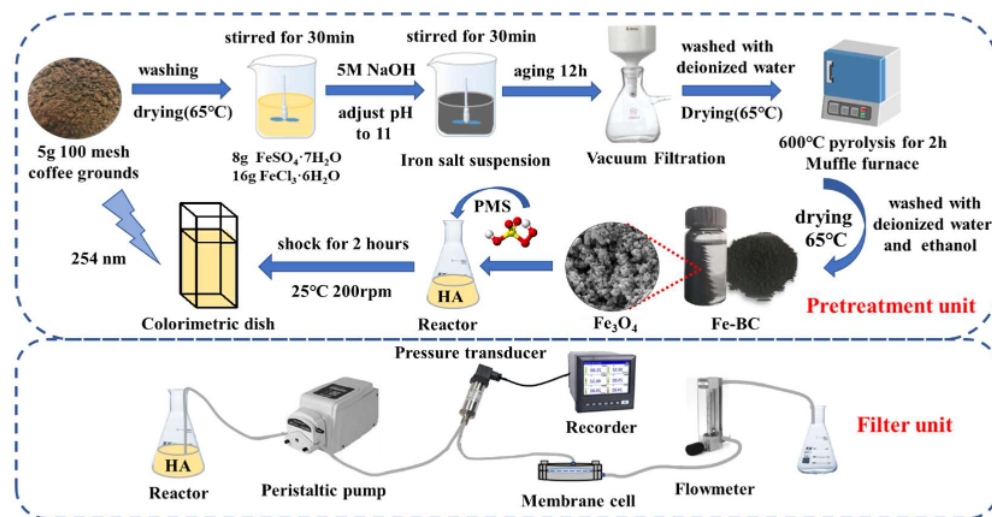
116 To explore the effect of the catalytic oxidation system on HA removal under different
117 conditions, batch experiments were conducted in conical flasks. The dosage of catalyst
118 and oxidant dosing (10, 30, 50, 100, 200, 300, 400, 500 mg/L) was optimized in priority
119 under the following operations. First, a 10 mg/L HA simulant was prepared by mixing the
120 HA stock solution with deionized water and the pH adjusted to 6 (0.1 M H₂SO₄ or NaOH).
121 Next BC or Fe-BC and PMS were added sequentially to a conical flask containing 100
122 ml of HA simulant. The reaction was shaken in a constant temperature shaker (25 °C, 200
123 rpm) for 2 h and stopped immediately after adding 1ml of methanol. Then the HA solution
124 was filtered through a 0.45 µm filter membrane. Finally, the HA concentration was
125 measured by UV spectrophotometer at 254 nm. The following beaker experiments were
126 subsequently performed by changing the corresponding conditions.

127 The effects of initial pH (5, 6, 7, 8 and 9), reaction time (within 8 h) and coexisting
128 ions (Cl⁻, HCO₃⁻, CO₃²⁻, NO₃⁻ and H₂PO₄⁻) on the reaction system were investigated.
129 The contribution of ·OH and SO₄⁻ to the degradation of HA was investigated utilizing
quenching experiments. MeOH (scavenging SO₄⁻ and ·OH) and TBA (scavenging ·OH)
served as quenching agents with a molar ratio of quencher to oxidant of 1500 [30].
Meanwhile, newly prepared Fe-BC was kept in a sealed storage for 20, 40 and 70 days
and then used to test its stability. Reused and regenerated catalysts tested its reusability
and regeneration. Here the reused catalyst was obtained from used Fe-BC after ultrasonic
(5 min), washing and drying. The regenerated catalyst was obtained by re-pyrolysis in a
muffle furnace.

127 The schematic of the ultrafiltration experimental set up is illustrated in Fig. 1. The
128 process was run with dead-end filtration and a peristaltic pump maintained a constant flux
129 (200 L/(m²·h)). Before the experiment, UF membranes were pre-soaked with ultrapure

130 water for 2 h and filtered for 10~15 min to keep the trans-membrane pressure (TMP)
 131 stable. The TMP was recorded automatically using a pressure recorder. The effective
 132 filtration diameter of membrane cell was 3.1 cm. Single cycle filtration time was 2 h,
 133 multi-cycle filtration experiment included five filtration cycles and each cycle consisted
 134 of filtration for 1 h and backwash for 3 min with a double flux. To investigate the effect
 135 of HA removal rate on membrane fouling during Fe-BC/PMS pretreatment, single-cycle
 136 filtration experiments were conducted after 2 min, 0.5 h, 1 h, 2 h and 8 h of reaction,
 137 respectively.

138



139

140

Fig. 1. Schematic diagram of the experimental procedure.

141 2.3. Fouling resistance analysis

142 The structure and distribution of membrane fouling were quantified by the
 143 resistance-in-series model, while individual fouling component was calculated from the
 144 TMP using Darcy's Law [31], as shown in Eq. (2)~(4):

$$145 R_t = TMP / \mu J \quad (2)$$

$$146 R_t = R_m + R_r + R_{ir} \quad (3)$$

$$147 R_f = R_r + R_{ir} \quad (4)$$

148 Where: TMP is the trans-membrane pressure (Pa); J denotes the permeate flux (L/m²·h);
 149 μ is the dynamic viscosity of the water samples (Pa·s); R_t (m⁻¹) stands for the total
 150 hydraulic resistance. R_m , R_r , and R_{ir} are the intrinsic membrane resistance (m⁻¹),
 151 hydraulic reversible resistance (m⁻¹) and irreversible resistance (m⁻¹), respectively. In this

152 study, R_m was determined by the filtration test of ultrapure water and the trans-membrane
153 pressure was recorded as TMP_0 , and calculated as Eq. (5). After filtering the water sample
154 for 1 h, the trans-membrane pressure was recorded as TMP_1 . Following double flux
155 backwashing, the trans-membrane pressure in forward filtration of ultrapure water was
156 recorded as TMP_2 . Then R_r and R_{ir} can be calculated by Eqs. (6) and (7):

157
$$R_m = TMP_0 / \mu J \quad (5)$$

158
$$R_r = (TMP_1 - TMP_2) / \mu J \quad (6)$$

159
$$R_{ir} = (TMP_1 - TMP_2 - TMP_0) / \mu J \quad (7)$$

160
$$P' = 1 + FI \times V_{sp}, P' = TMP / TMP_0 \quad (8)$$

161 Added to this, the membrane fouling index (FI, m^{-1}) could be calculated from Eq.
162 (8) to document the extent of membrane fouling [32,33]. Here, P' is the normalized
163 trans-membrane pressure and V_{sp} (m^3/m^2) is the filtration volume per unit membrane
164 area.

165 2.4. Fouling models analysis

166 In the actual ultrafiltration process, membrane fouling may be caused by several
167 fouling behaviors simultaneously. It is difficult to explain the mechanism of membrane
168 fouling with typical membrane fouling models [19]. Hence, five combined fouling
169 models (Table S1) were introduced including cake-complete, cake-intermediate,
170 complete-standard, intermediate-standard, cake-standard blocking models [34]. In this
171 study, the curve changes in the TMP were fitted by the combined models, and the degree
172 of model fit was evaluated based on the correlation coefficient R^2 .

173 2.5. Analysis Methods

174 The morphology of catalysts was analyzed by Scanning electron microscope (SEM,
175 Hitachi Regulus 8100, Japan). The elemental composition of biochar before and after
176 modification was measured by X-ray photoelectron spectrometry (XPS, K-alpha, USA).
177 The chemical composition and surface functional groups of biochar before and after
178 modification were determined using Fourier transform infrared spectroscopy (FTIR, Is10,
179 USA). The concentration of HA was analyzed by UV-Vis spectrophotometer (Shimadzu,
180 UV-2600) at 254 nm, while the contact angle of UF membrane surface was measured by
181 water contact angle tester (CA, JC2000DF, China). The DOC was analyzed by a total

182 organic carbon analyzer (TOC-VWP, Japan).

183 The HA removal efficiency (R_{HA} , %) was calculated using Eq. (9), where C_0 is the
184 initial HA concentration and C_t is the post-reaction concentration. Specific ultraviolet
185 absorbance (SUVA, L/mg·cm) was employed to indirectly respond to the change in
186 hydrophobicity of the HA solution before and after pretreatment [35]. Calculated as in Eq.
187 (10), where λ is the absorbance (cm^{-1}) and DOC is dissolved organic carbon (mg/L):

$$188 \quad R_{HA} = (C_0 - C_t) / C_0 \times 100\% \quad (9)$$

$$189 \quad SUVA = \lambda / DOC \times 100 \quad (10)$$

190 **3. Results and Discussion**

191 *3.1. Characterizations of the catalysts*

192 The surface morphology of BC and Fe-BC were analyzed by SEM. As depicted in
193 Fig. 2a~c, the particle size of BC varied and had a broken, irregular structure in
194 appearance, which was due to the aromatization and carbonization of cellulose and other
195 tissues during the pyrolysis of coffee grounds. In addition, the surface exhibited obvious
196 irregular pores, which was caused by the collapse of the pores' structure at relatively high
197 temperatures [36]. It could be seen from Fig. 2d~f that a large number of microspheres
198 were loaded onto the Fe-BC surface forming a rough surface, which resulted from the
199 morphological transformation of iron ions during the co-precipitation process. In addition,
200 compared with BC, the particle size of Fe-BC was more heterogeneous, while the surface
201 was smoother and more regular. On one hand, this was due to the acidic environment
202 caused by iron salt hydrolysis. It led to acidification corrosion of the cellulose and other
203 structures in coffee grounds. On the other hand, it was because the formed magnetic
204 microspheres were closely loaded on the surface of biochar and covered the original pores.
205 According to the SEM analysis, iron was successfully loaded on the surface of biochar
206 by the co-precipitation method.

207

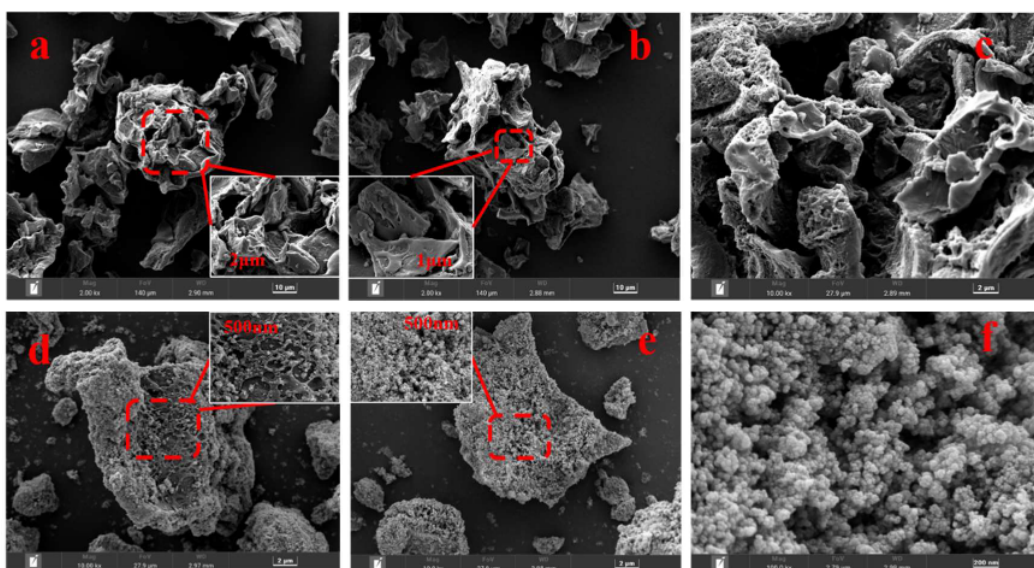


Fig. 2. SEM images of BC (a-c) and Fe-BC (d-f).

208
209

210 The FTIR spectra of BC and Fe-BC (see Fig. S2) showed similar positions and
 211 intensities of the characteristic peaks. For example, a broad peak existed at a wavenumber
 212 of 3430 cm^{-1} , which was caused by O-H bond tensile vibrations in the hydroxyl or
 213 interlayer crystal water [37]. The peak at 1080 cm^{-1} was due to the tensile vibrations of
 214 the C-O-H bond in the carboxyl group and phenol. The peaks near 2922 cm^{-1} , 1384 cm^{-1}
 215 and 879 cm^{-1} were attributed, respectively, to the tensile vibrations of C-H bonds in
 216 aliphatic functional groups and alkyl, lignin, carbohydrates, and aromatic groups. The
 217 peak near 1629 cm^{-1} resulted from C=O and C=C bond tensile vibrations in the carbonyl
 218 or aromatic group [26]. Compared to BC, the spectra of Fe-BC exhibited a clear
 219 characteristic peak formed by Fe-O bonding near 570 cm^{-1} , which confirmed the
 220 formation of iron oxides and the successful loading on biochar [38]. Apart from this, the
 221 intensity of the C-O-H characteristic peak of Fe-BC waned and C=C was enhanced due
 222 to the formation of a Fe-O bond [6]. The above results demonstrated that the surface of
 223 BC and Fe-BC was rich in oxygen-containing functional groups such as -OH, -C=O- and
 224 -COOH, which would be important active sites for activation of persulfate [39]. It could
 225 also be inferred that the oxygen-containing functional groups on the biochar surface are
 226 involved in the activation of PMS.

227 The full-spectrum and single element spectra (Fe2p, C1s and O1s) of Fe-BC and BC
 228 were analyzed by XPS, and the results are depicted in Fig. S3. The elemental contents of
 229 C, O, N, and Fe in BC were 66.79%, 6.98%, 18.48%, and 0.18%, respectively. The
 230 corresponding elemental contents in Fe-BC were 34.61%, 37.73%, 8.33%, and 19.33%,
 231 respectively. Compared to BC, Fe-BC had a lower C/O ratio and a higher Fe content. This

232 was because Fe replaced some of the C and combined with oxygen elements to form Fe-
233 O bonds during the modification process [38]. This was consistent with the conclusions
234 drawn from the analysis of FTIR (see Fig. S2). In Fig. S3d, as seen in the Fe2p spectra of
235 Fe-BC, the peaks at binding energies of 709.08 eV and 723.64 eV were caused by Fe 2p_{3/2},
236 the peaks at 711.90 eV, 713.41 eV and 726.35eV resulted from Fe 2p_{1/2}. The peaks at
237 718.20 eV and 732.48 eV were the satellite peaks of Fe 2p_{3/2} and Fe 2p_{1/2}, respectively
238 [40]. In general, Fe(III) and Fe(II) correspond to the peak produced by Fe 2p_{1/2} and Fe
239 2p_{3/2}, respectively. Therefore, the peak area ratio of Fe(II) to Fe(III) could be obtained
240 from the Fe2p spectrum as approximately 1: 2. It meant that the presence of Fe in Fe-BC
241 was mainly Fe₃O₄. Fig. S3b and c also present the generation of Fe-O bonds and the
242 existence of abundant oxygen-containing functional groups, which revealed the potential
243 of Fe-BC to activate PMS.

244 3.2. Performance of catalytic oxidation systems

245 3.2.1. Effect of Fe-BC and PMS dosage on HA removal

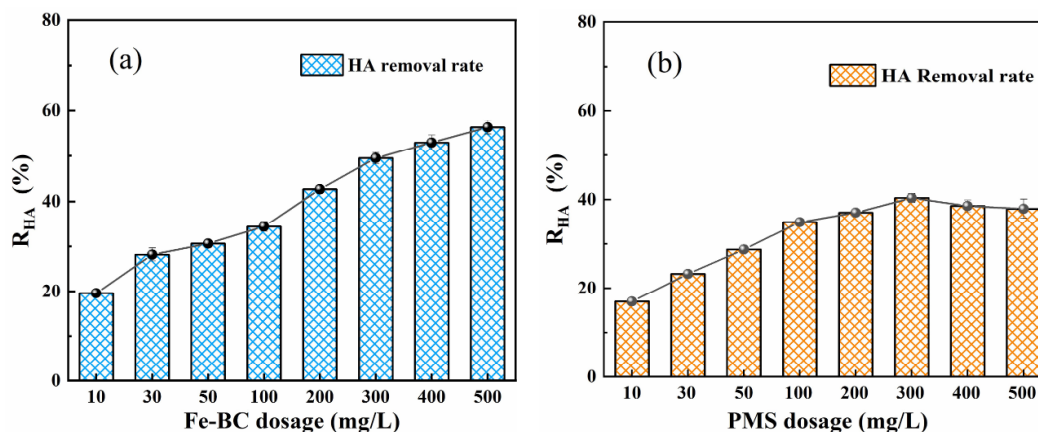
246 The appropriate dosage of activator and catalyst are key factors in the actual
247 persulfate-coupled UF process. Therefore, the effects of Fe-BC and PMS dosage on HA
248 removal were investigated. As shown in Fig. 3a, when the PMS dosage was 100 mg/L,
249 the HA removal rate rose gradually with the increase of Fe-BC dosage (10~500 mg/L).
250 The removal rate of HA can reach up to 56.34% at the Fe-BC dosage of 500 mg/L. This
251 was due to the addition of Fe-BC providing more active sites and iron oxide, hence they
252 facilitated the activation of PMS to generate more radicals for the degradation of HA [41].
253 The increase of Fe-BC provided wider adsorption area and facilitated the physical
254 removal of HA. The effect of PMS dosage on HA removal under the scenario of Fe-BC
255 dosage of 100 mg/L is shown in Fig. 3b. With the increase of PMS dosage (10~500 mg/L),
256 the removal rate of HA by the system showed an upward trend first and then diminished.
257 When the dosage of PMS was 300 mg/L, the removal rate of HA was highest (40.38%).
258 This was because higher oxidant dosage generated more radicals, which contributed to
259 the degradation of organic matter. However, excess PMS generated a large amount of
260 SO₄⁻ in a short period of time and occurred in radical quenching reaction (see Eq. (11))
261 [42], which reduced the radical concentration and degradation efficiency. From Fig. 3, it
262 could be seen that the best concentration ratio of Fe-BC to PMS was 1: 3. However,
263 considering the problems such as secondary pollution caused by sulfate in actual

264 operation, the concentration ratio of Fe-BC to PMS was chosen as 1: 1 in this study:



266 Additionally, in order to investigate the maximum removal capacity of the Fe-
267 BC/PMS system for HA, the experiments were conducted at concentration ratios of 1: 1
268 and 1: 3, respectively. As shown in Fig. S4, the removal rates of HA in both systems
269 tended to increase when the catalyst and oxidant dosage increased. The removal rate of
270 HA was 60.76% when both Fe-BC and PMS were dosed at 400 mg/L. It reached up to
271 73.55% as Fe-BC and PMS were dosed at 300 mg/L and 900 mg/L, respectively. This
272 showed that the system had a strong HA removal capacity. As UF pretreatment, the Fe-
273 BC and PMS dosage were both selected to be 100 mg/L, in view of the cost of the agent
274 and the rate of HA removal increase. If not specified, this concentration was applied in
275 all subsequent experiments. At the same time, four systems of PMS alone, Fe₃O₄/PMS,
276 BC/PMS, and Fe-BC/PMS were conducted to verify the superiority of coupling biochar
277 and iron salts in activating PMS for removing HA (see Fig. S5). The results showed that
278 the Fe-BC/PMS system functioned well in HA removal under both dosing conditions,
279 confirming the superior performance of magnetic biochar in activating PMS.

280



281

282

Fig. 3. Effect of Fe-BC dosage (a) and PMS dosage (b) on HA removal.

283 3.2.2. Effect of reaction conditions on HA removal

284 The initial pH of the solution usually affects the degradation system by influencing
285 the surface characteristics of the catalyst, the oxidant stability, the morphology of the
286 compound and the radical species [29,43]. In this study, the effect of Fe-BC/PMS system
287 on HA removal under different initial pH (5~9) conditions was investigated. As shown in
288 Fig. 4a, the initial pH had no significant effect on HA removal. This was due to the fact
289 that weak acids such as carbonic acid were produced by PMS during the degradation

reaction [44], resulting in lower pH and gradual stabilization in the systems, and subsequently the systems eventually achieved similar degradation effects. The above outcomes indicated that the pretreatment system can be applied in a wide range of pH, and had great potential in actual water treatment. The ability of the Fe-BC/PMS system to degrade organic matter would be greatly reduced under strong acid or strong alkali conditions. On one hand, because the corrosion of iron oxide would be accelerated under extremely acidic conditions, and Fe^{2+} combined with water to become hydrate or coupled with proton to form Fe^{3+} (Eq. (12)~(14)), as a result losing the ability to activate PMS [45]. On the other hand, due to the hydrolysis of iron salts in the strong alkali conditions, the catalyst surface can be attached by a layer of iron oxides or hydroxyl oxide complexes. This prevented further corrosion of Fe-BC, and thus limited the degradation of organic matter [46]:



The efficiency in degrading organic matter is another important indicator whether AOPs can be used in practice. Thus the effect of reaction time on the HA removal by Fe-BC/PMS system was investigated, and the result is shown in Fig. 4b. Under different catalyst and oxidant dosages conditions, the removal of HA in three reaction systems occurred mainly in the first 1 h, and could reach more than 50% of the total removal rate within 15 min. As the reaction proceeded, the concentration of HA gradually stabilized. The removal rates of HA for the three systems were 40%, 60%, and 78% at the end of 8 h, respectively. This indicated that the Fe-BC/PMS system presented the characteristics of rapid reaction and high efficiencies in generating radicals to degrade organic matter.

In the advanced oxidation process, the anions in surface water can affect the removal efficiency of organic matter to different degrees by combining with radicals [47]. In order to better apply the Fe-BC/PMS pretreatment system to practical engineering, the effects of Cl^- , HCO_3^- , CO_3^{2-} , NO_3^- and $H_2PO_4^-$ as interfering ions were investigated. As can be seen from Fig. 4c, five ions all displayed the same trend in the influences on the reaction system at concentrations of 5 mM and 10 mM, respectively. It had been reported that Cl^- could react with $SO_4^{\cdot-}$ and $\cdot OH$ through a series of reversible chain reactions (see Table S2) to form low oxidation activity chlorine-containing radicals in the AOPs, which inhibited the degradation of organic pollutants [48]. However, in the lower Cl^-

323 concentration range the opposite result appeared [49], which was consistent with this
 324 study. This was because Cl^- increased the ionic strength in the reaction system, which
 325 would facilitate the electron transfer between Fe-BC surface and PMS to generate more
 326 radicals, thus improving the degradation efficiency of organic matter [50].

327 Different from the catalytic system containing Cl^- , the results showed that HCO_3^- ,
 328 CO_3^{2-} , NO_3^- and H_2PO_4^- inhibited HA degradation to varying degrees. In fact, HCO_3^-
 329 and CO_3^{2-} had the most inhibitory effect because they generated species with low or no
 330 oxidation capacity due to irreversible reaction with radicals (see Table S2) [51]. In
 331 addition, HCO_3^- and H_2PO_4^- as buffer ions can increase the pH of the Fe-BC/PMS reaction
 332 system. This led to inhibiting the production of iron ions on the surface of biochar or
 333 reduction of the oxidation potential of radical species [52]. Moreover, H_2PO_4^- complexed
 334 with iron species or occupied the active center of the catalyst [53]. All mentioned above
 335 behaviors had adverse effects on HA degradation.

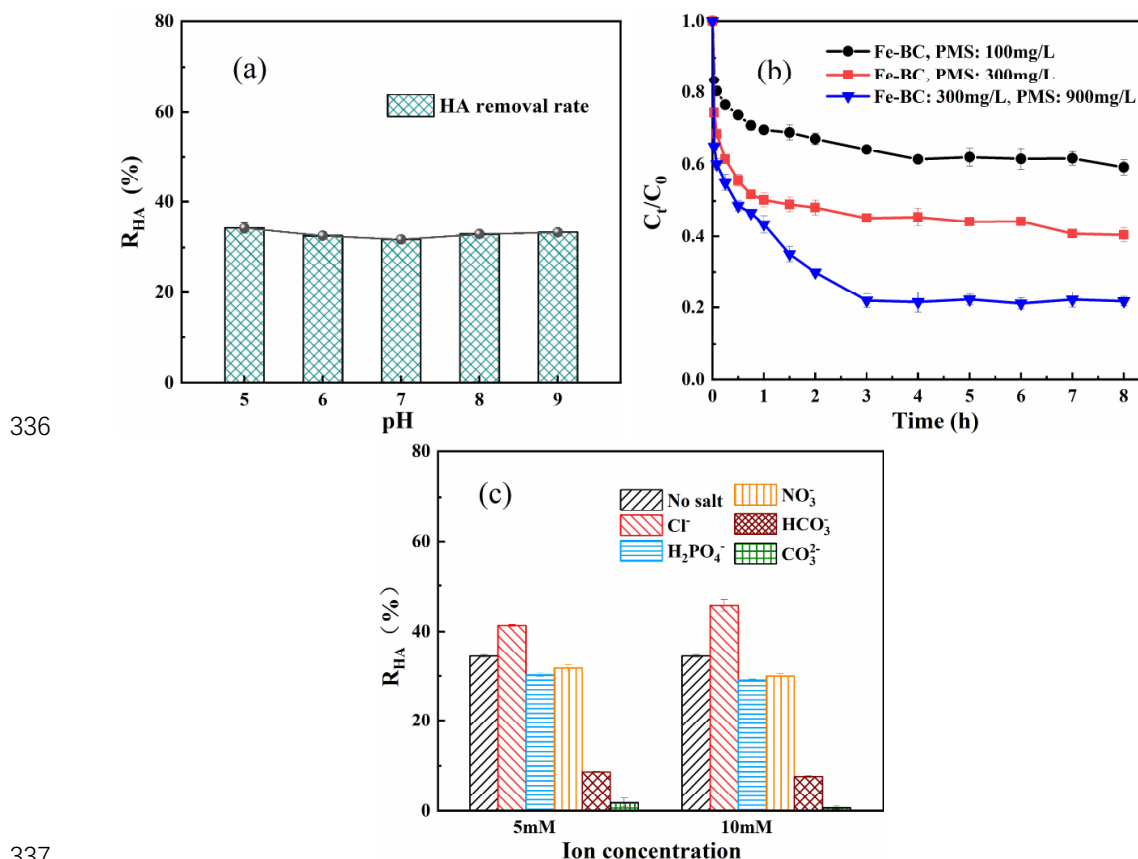


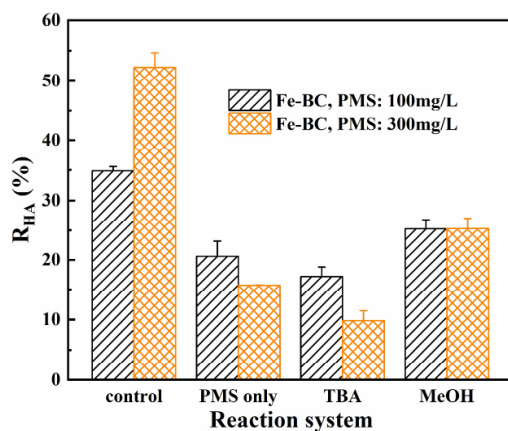
Fig. 4. Effect of initial pH (a), reaction time (b), and coexisting ions (c) on HA removal.

3.2.3. HA removal mechanism

341 In the Fe-BC/PMS system, the removal of HA is the result of a combination of
 342 modalities. One of the ways was the degradation by active species such as $\cdot\text{OH}$ and $\text{SO}_4^{\cdot-}$

[54]. On one hand, the radicals were generated owing to the activation of PMS by persistent free radicals, defective sites and oxygen-containing functional groups in the biochar. On the other hand, they were mainly produced by heterogeneous activation of PMS by the loaded magnetic iron oxide via the reactions in Eqs. (15) and (16). To identify the possible reactive species in the system, quenching experiments were conducted in Fig. 5. With only PMS, the removals of HA were 15.70% and 20.62% under the two experimental conditions, respectively, which meant that it could degrade HA directly through the nonradical pathway. So this became a dominant mode when the dosage was small. After the addition of TBA, the HA removal rate in two Fe-BC/PMS systems was significantly inhibited, which declined by 42.44% and 17.62%, respectively. This proved that the reaction in Eq. (15) occurred and that $\cdot\text{OH}$ played a major role in the oxidative degradation of HA. The addition of MeOH reduced the HA removal by 27.02% and 9.60%, respectively. This was an opposite phenomenon because MeOH could scavenge both $\cdot\text{OH}$ and $\text{SO}_4^{\cdot-}$; it was a more effective radical quencher compared to TBA. This is explained by the low adsorption capacity of biochar for MeOH [6,55]. The radicals generated on the Fe-BC surface, which reduced the likelihood of MeOH contacting the radicals. Finally, the contribution of radicals was calculated at high concentration conditions [42], and the degradation of HA was dominated by the radical pathway with the contribution of $\cdot\text{OH}$ (26.74%) and $\text{SO}_4^{\cdot-}$ (about 9.85%).

In addition, Fe-BC/PMS pretreatment reduced the electronegativity of HA from -30.6 mV to -26.0 mV, which enabled the electrostatic adsorption of negatively charged HA and Fe-BC, and enhanced the coagulation effect between the *in situ* generated Fe(III) (see Eq. (16)) and organic matter [10]:



368

Fig. 5. Effect of MeOH and TBA on HA removal

3.2.4. Stability, reusability and regeneration of Fe-BC

The stability, reusability, and regeneration performance of Fe-BC were investigated under three agent concentration conditions. As shown in Fig. 6a, the storage time had virtually no effect on the catalytic performance of Fe-BC, which indicated that the catalysts retained good stability. The effects of new-born, reuse and regeneration catalyst on HA removal are shown in Fig. 6b. The reused catalysts diminished the HA removal rate by about 7%, possibly attributed to changes in the chemical structure of the surface, depletion of active sites, and coverage of the surface by reaction intermediates [56]. The performance of regenerated catalyst did improve to a certain extent compared with the reused catalyst. This might be attributed to the elimination of organic intermediates covering the catalyst surface. However, the desorption of iron oxides, and decomposition of oxygen-containing functional groups caused by repeated high temperatures did cause irreversible damage to Fe-BC [6]. Based on the above results, Fe-BC has good reusability and regeneration.

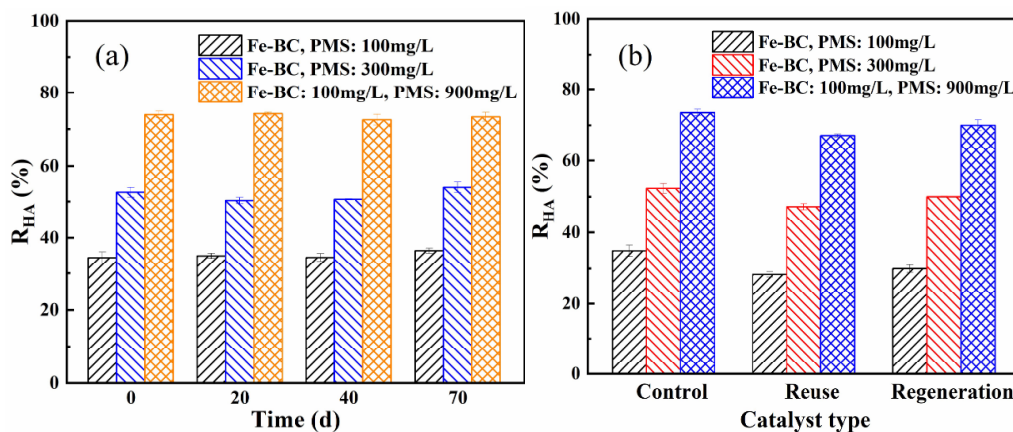


Fig. 6. Stability (a), reusability and regeneration (b) of Fe-BC.

3.3. Effects of Fe-BC/PMS pretreatment on membrane fouling

3.3.1. Trans-membrane pressure

The effectiveness of the Fe-BC/PMS/UF coupling system in mitigating membrane fouling was investigated by filtration experiments. As shown in Fig. 7a, the raw water showed a near-exponential increase in TMP curve during the filtration cycle. The TMP increased from an initial 16.3 Kpa to 52.2 Kpa within the first hour. As filtration proceeded, the TMP growth rate accelerated to a final TMP of 140.8 Kpa at the end of

394 filtration, which was 8.6 times the initial membrane pressure. It was noteworthy that HA
395 solution pretreated by PMS alone and BC/PMS caused more severe membrane fouling,
396 with final TMPs of 168.5 and 156.5 Kpa at the end of filtration, 10.6 and 9.4 times higher
397 than the initial one, respectively. This might be due to the incomplete degradation of HA
398 via the reaction system, where large-MW humic-like substances were partially broken
399 down to medium-MW organic matter, leading to more serious cake layer fouling and
400 standard blocking. However, Fe-BC/PMS pretreatment significantly alleviated the
401 growth rate of TMP with the final TMP of 90.9 Kpa after 2 h, which was 50.0 Kpa lower
402 compared to that of the UF system with no pretreatments.

403 In addition, multi-cycle filtration experiments were conducted to more realistically
404 reflect the effectiveness of the pretreatment coupled with UF in mitigate membrane
405 fouling. As shown in Fig. 7b, the untreated HA showed a relatively slow TMP growth of
406 68.1 Kpa during the first two cycles. The TMP recovered to 90% of the initial value after
407 backwashing. However, as filtration proceeded, the TMP curve increased in a nearly
408 linearly and reached the pressure limit of 150.0 Kpa after 4.75 h. This was due to the rapid
409 accumulation of large-MW substances on UF membrane surface, which caused severe
410 cake layer fouling and membrane pore blockage. For the PMS alone and BC/PMS
411 pretreatment systems, although no mitigation appeared during the first two filtration
412 cycles, a significant reduction in the TMP could be subsequently seen, with TMPs of
413 135.0 and 120.0 Kpa after 5 h, respectively. So both systems effectively mitigated the rate
414 of membrane fouling. The Fe-BC/PMS pretreatment system had the flattest TMP curve
415 growth and showed significantly attenuated membrane fouling in all cycles. The TMP at
416 the end of filtration was 79.8 Kpa, reducing to about 70.0 Kpa compared to that of the UF
417 system with no pretreatments.

418 3.3.2. Fouling reversibility analysis

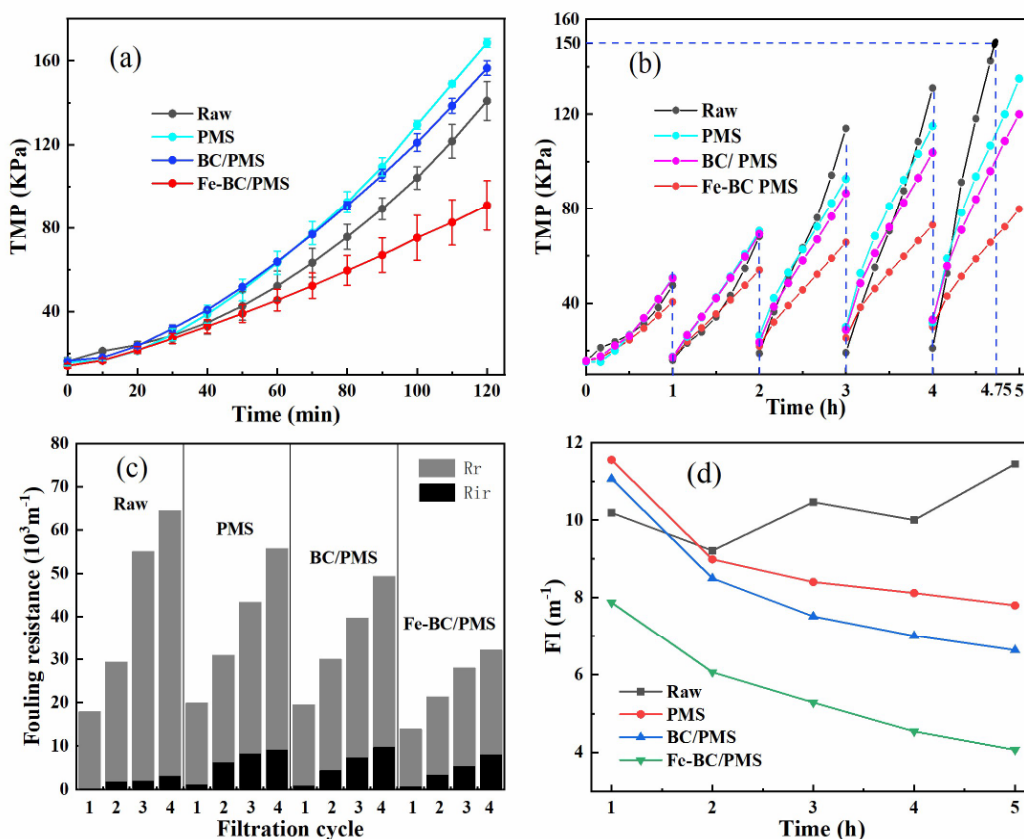
419 The fouling reversibility distribution is shown in Fig. 7c. The membrane fouling
420 resistance of raw water in each filtration cycle was almost always composed of reversible
421 fouling. This was because the unpretreated HA contains more organic matters with
422 molecular weight greater than 100 KDa, which was easily intercepted by membrane pores
423 and accumulated on the membrane surface, forming a dense cake layer, resulting in
424 serious reversible fouling rather than irreversible [10]. It reached $6.15 \times 10^4 \text{ m}^{-1}$ at the end
425 of the fourth cycle. As exhibited in Fig. 7c, the three pretreatment systems significantly
426 reduced reversible membrane fouling after four cycles, especially Fe-BC/PMS
427 pretreatment. Its total and reversible membrane fouling resistance was $4.08 \times 10^4 \text{ m}^{-1}$ and

428 $2.40 \times 10^4 \text{ m}^{-1}$, respectively, revealing a reduction of 44% and 61%. At the same time,
 429 pretreatments slightly increased irreversible membrane fouling. Because the dense cake
 430 layer had a certain retention capacity, cake layer fouling was overcome after pretreatment,
 431 while the resulting small molecule organics entered the membrane pores causing standard
 432 blocking [57]. Despite this, Fe-BC/PMS pretreatment was an effective measure to reduce
 433 membrane resistance and prolong the filtration time of the UF membrane (see Fig. 7b).

434 3.3.3. Membrane fouling index analysis

435 Finally, the membrane fouling index (FI) was used as an indicator to visually
 436 represent the degree of membrane fouling during cyclic filtration (see Fig. 7d). Clearly,
 437 the FI of raw water generally tended to increase over the five filtration cycles, meaning
 438 that its membrane fouling rate got faster as time passed. The FI of the three pretreatment
 439 systems all displayed different decreasing trends, and the Fe-BC/PMS pretreatment
 440 system mitigated membrane fouling the best.

441



442

443 **Fig. 7.** Effects of pretreatment on membrane fouling: single cycle (a) and multi-cycle TMP curves
 444 (b), fouling resistance distribution (c), and FI curves (d).

445 3.4. Membrane fouling mitigation pathways

446 Pretreatment can mitigate membrane fouling in many ways. Firstly, after three
447 different pretreatment methods, the SUVA of HA dropped to varying degrees (see Fig.
448 S6a). This meant that the pretreatment preferentially removed organic matter containing
449 unsaturated bonds and aromatic rings. The hydrophobic component of HA molecule was
450 transformed into a more hydrophilic organic matter, which reduced the adhesion of HA
451 to the UF membrane [58]. Therefore, pretreatment-induced changes in the structure and
452 properties of HA helped to ameliorate cake layer fouling and standard blocking of the UF
453 membrane.

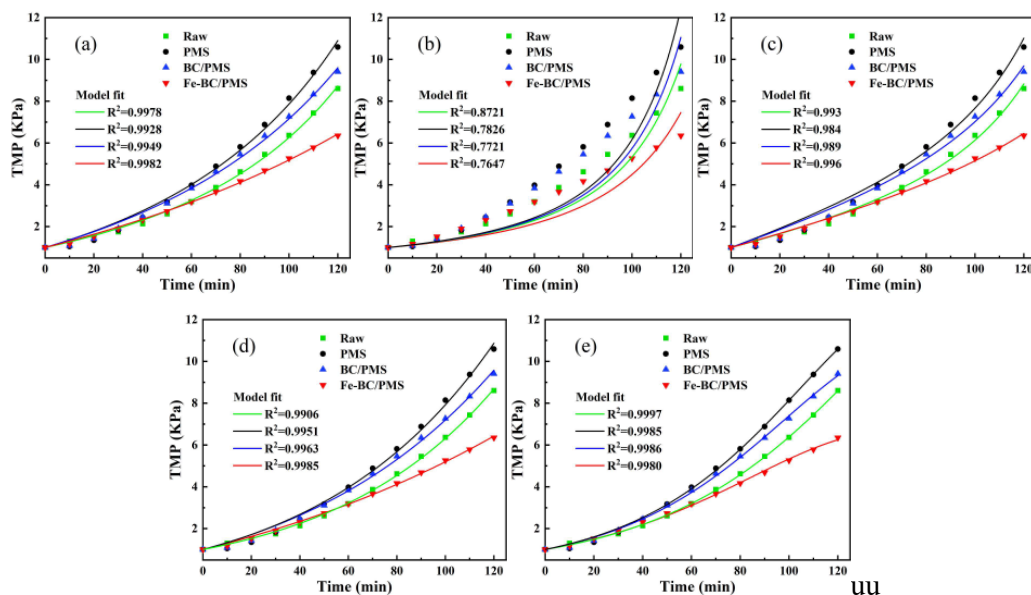
454 Secondly, the effect of HA removal rate on membrane fouling during Fe-BC/PMS
455 pretreatment is shown in Fig. S6b. As the reaction proceeded, the HA concentration
456 gradually decreased (see Fig. 4b), and the TMP also showed a decreasing trend at the end
457 of the single-cycle filtration experiment. In particular, after 1, 2, and 8 h of reaction, the
458 TMP significantly reduced, which indicated membrane fouling was effectively alleviated.
459 To analyze the relationship between the HA removal rate and the extent of membrane
460 fouling, the DOC and λ of HA solutions over reaction time were measured and fitted to
461 the FI, respectively (see Fig. S6c). The R^2 of FI with DOC and λ were 0.87 and 0.38,
462 respectively, and the membrane fouling had a high correlation with the degree of organic
463 matter mineralization. Therefore, the mitigation of membrane fouling by Fe-BC/PMS
464 pretreatment may be attributed to the complete degradation of some HA.

465 Finally, in order to better evaluate the membrane fouling process and types of fouling,
466 five combined fouling models were devised to fit the TMP curves in HA filtration in this
467 study. As shown in Fig. 8, except for the complete-standard blocking model with a
468 minimal degree of fit, all the other models fitted by HA raw water had a high correlation.
469 Of these the cake-intermediate and intermediate-standard blocking model had the best fit
470 with correlation coefficients R^2 greater than 0.999. This indicated that the membrane
471 fouling was caused by a combination of multiple fouling forms (mainly intermediate
472 blocking). After pretreatment, the correlation of the TMP curve with the complete-
473 standard blocking model decreased, while it still remained strong with the other four
474 models ($R^2 > 0.98$). The complete blocking parameter (K_b) and standard blocking
475 parameter (K_s) of the complete-standard blocking model are shown in Table S3. The
476 K_b/K_s values had fallen to different degrees after pretreatment, indicating that a shift had
477 occurred from complete to standard blocking. This might be the key to dealing with
478 membrane fouling mitigation. These results further strongly suggested that larger organic
479 substances were broken down into smaller MW organics or mineralized. Therefore, this

480 directly alleviated complete blocking while some low-MW organics entered membrane
 481 pores which caused standard blocking.

482

483



484

485 **Fig. 8.** Membrane fouling model fitting: cake-complete model (a); complete-standard model (b);
 486 cake-standard model (c); cake-intermediate model (d); intermediate-standard model (e).

487 4. Conclusions

488 Fe-BC was prepared by co-precipitation for activating PMS as pretreatment before
 489 UF. As a catalyst in the pH range of 5~9, it could effectively activate PMS to degrade HA
 490 in a short time. Radical quenching experiments revealed that $\text{SO}_4^{\cdot-}$ and $\cdot\text{OH}$ were jointly
 491 involved in the degradation of HA. Its stability, reusability and regeneration highlighted
 492 good prospects for the Fe-BC /PMS pretreatment. Five cycle filtration experiments
 493 revealed that Fe-BC /PMS pretreatment effectively mitigated TMP growth rates and
 494 significantly reduced total (44%) and reversible (61%) fouling of UF membrane. The
 495 longer reaction time helped mitigate membrane fouling while the combined membrane
 496 fouling model fit indicated that pretreatment shifted the complete blocking to standard
 497 blocking. Therefore, the mitigation of membrane fouling caused by HA may be attributed
 498 to the alleviation of complete fouling. In short, the Fe-BC/PMS/UF combined process
 499 performed well in removing HA and dealing with membrane fouling. Its prospects for
 500 water purification are very encouraging.

501 **Acknowledgements**

502 This research was supported by Tianjin Municipal Science and Technology Bureau
503 of China (grant numbers 20JCZDJC00380 and 18PTZWHZ00140).

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