1	Comparison of different coagulants to improve membrane distillation			
2	performance for landfill leachate concentrate treatment			
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### 15 Abstract

16 This study investigated the impacts of different coagulants on the performance of 17 membrane distillation (MD) for landfill leachate concentrate treatment. Three common 18 coagulants, including polyaluminum chloride (PAC), polyferric sulfate (PFS), and ferric 19 chloride (FeCl<sub>3</sub>), were compared at different dosages. MD performance was then evaluated regarding both contaminant retention and membrane fouling in the treatment 20 21 of coagulated leachate concentrate. Results show that the three coagulants exhibited 22 desirable performance for floc formation and thus the removal of organic matter, mainly 23 humic substance (> 80% as indicated by total organic carbon) at the dosage of 1200 mg/L. 24 As such, coagulation enhanced MD performance for contaminant removal and fouling 25 mitigation with the highest increase in ammonium retention from 48.3% to 90.1%. Of the 26 three coagulants, PFS was more effective to improve MD capability for the retention of 27 heavy metals and volatile organic compounds. Furthermore, PFS could synergistically 28 remove organic and inorganic foulants (e.g. humic acid, calcium, and magnesium ions) 29 in the coagulation of landfill leachate concentrate to alleviate membrane fouling in 30 subsequent MD operation.

31 Keywords: Landfill leachate concentrate; membrane distillation; coagulation;
32 contaminant removal; membrane fouling

### 33 1 Introduction

34 Sanitary landfilling is a low cost and simple method for managing municipal solid waste.<sup>1,2</sup> In a sanitary landfill, leachate is collected for treatment and resource recovery. 35 36 The leachate is commonly generated from rainwater ingress to the landfill and the 37 decomposition of organic solid wastes under anaerobic and/or anoxic conditions. Landfill leachate has a high content of organic matter, inorganic salts, and toxic substances, such 38 as heavy metals.<sup>3</sup> Therefore, advanced treatment techniques, including anaerobic and 39 40 aerobic bioprocesses, membrane separation, and oxidation processes, are often used to treat landfill leachate.<sup>4-7</sup> High pressure membrane processes, such as nanofiltration (NF) 41 and reverse osmosis (RO), are also used to further purify effluent from bioprocesses for 42 the recycling and/or discharge of high-quality water.<sup>8,9</sup> Nevertheless, retentate from 43 44 NF/RO, which is also known as landfill leachate concentrate, with the enrichment of toxic substances needs further disposal to avoid severe environmental impacts.<sup>10</sup> 45

46 Several advanced techniques have been developed and practiced for the further treatment 47 of leachate concentrate. These mainly include mechanical vapor compression, incineration, chemical oxidation, and membrane concentration.<sup>11</sup> Of these techniques, 48 49 membrane distillation, which is a combination of thermal evaporation and membrane 50 separation, has extracted significant interest given its low energy consumption and simple operation.<sup>12,13</sup> Chen *et al.*<sup>14</sup> investigated the performance of direct contact membrane 51 distillation (DCMD) for the treatment of landfill leachate concentrate and observed more 52 53 than 98% retention of organic matter as indicated by total organic carbon (TOC) and total 54 nitrogen (TN). Nevertheless, the enrichment of organic matter, such as humic acid from upstream biological treatment processes, and inorganic salts, particularly calcium ( $Ca^{2+}$ ) 55 and magnesium  $(Mg^{2+})$ , in leachate concentrate can lead to severe membrane fouling and 56 wetting in MD operation.<sup>15</sup> Jia et al.<sup>16</sup> reported that both water flux and salt retention 57 58 decreased significantly when DCMD was used to reduce the volume of landfill leachate 59 concentrate by 5 times.

60 Coagulation has been widely used for wastewater pretreatment to mitigate fouling in subsequent membrane purification. Li et al.<sup>17</sup> demonstrated that the addition of 61 polyaluminum chloride (PAC) could effectively remove suspended solids (SS) and 62 63 dissolved organic matter (DOM) in the coagulation of coking wastewater to enhance the 64 water flux of subsequent MD process by 25%. Shi et al.<sup>18</sup> reported that the water flux of DCMD was increased by 74% after coagulation pretreatment of landfill leachate 65 concentrate using hydroxide/polyacrylamide (PAM). However, aggravation on MD 66 67 membrane fouling was also observed in several studies when integrated downstream for coagulated effluent treatment although investigation related to landfill leachate 68 concentrate treatment is still rare. For instance, Sanmartino et al.<sup>19</sup> reported that hydroxide 69 was used to treat the reverse osmosis brine but the water flux of DCMD was reduced by 70 71 more than 25% when the operating time was 7 hours. Thus, further investigation is needed 72 to screen suitable coagulants to integrate coagulation and MD to advance landfill leachate 73 concentrate treatment.

74 This study aims to comprehensively compare the effects of different coagulants on MD 75 performance for landfill leachate concentrate treatment. Three common coagulants, 76 including ferric chloride (FeCl<sub>3</sub>), PAC and polyferric sulfate (PFS), were selected for the 77 pretreatment of landfill leachate concentrate. Water flux and contaminant removal were 78 further determined to evaluate the advancement in MD performance by coagulation. 79 Furthermore, surface morphology and chemical characteristics were qualified to elucidate 80 the effects of coagulation on MD membrane fouling. Results from this study facilitated 81 the development of coagulation-assisted MD process for low-cost treatment of landfill 82 leachate concentrate to improve the environmental benefits of sanitary landfill for solid 83 waste management.

84 **2** Materials and methods

### 85 2.1 Leachate concentrate

86 Landfill leachate concentrate was collected from a local landfill leachate treatment plant

87 (Beijing, China). In this treatment plant, landfill leachate was disposed by a series of 88 biological, chemical, and physical processes, including anaerobic digestion, anoxic and 89 oxic activated sludge treatment, and membrane bioreactor (MBR) equipped ultrafiltration (UF) (Fig. 1A). The MBR effluent was purified by nanofiltration (NF) and reverse 90 91 osmosis (RO). The NF and RO concentrates were further concentrated by UF and RO for 92 volume reduction. Landfill leachate concentrate used in this study was sampled from the 93 first stage of NF and RO retentates and then mixed for storage at 4 °C until experiment. 94 The basic physicochemical characteristics of the mixed leachate concentrate are shown in Table 1. 95

Table 1: Basic physicochemical characteristics of landfill leachate concentrate (values
 are mean ± standard deviation of three replicate samples)

Parameters	Value	Parameters	Value
pH	$7.6\pm0.2$	$K^{+}$ (mg/L)	$4118.3\pm98.9$
EC (mS/cm)	$46.3\pm0.2$	$Ca^{2+}$ (mg/L)	$90.0\pm1.8$
TOC (mg/L)	$887.0\pm5.9$	${ m Mg}^{2+}({ m mg}/{ m L})$	$420.7\pm10.3$
TN (mg/L)	$3820.0\pm25.0$	Cl <sup>-</sup> (mg/L)	$7942.4\pm98.9$
NH4 <sup>+</sup> -N (mg/L)	$13.8\pm1.0$	NO <sub>3</sub> <sup>-</sup> -N (mg/L)	$2747.64\pm32.6$
Na <sup>+</sup> (mg/L)	$7114.4 \pm 125.2$	Turbidity (FTU)	$2.9\pm0.1$

## 98 2.2 Experimental systems and protocol

## 99 2.2.1 Coagulation of landfill leachate concentrate

100 Coagulation of landfill leachate concentrate was conducted using a set of six-paddle 101 agitation device (JJ-6A, Suzhou Weir Laboratory Supplies, China). Landfill leachate 102 concentrate (200 mL) was sampled into a series of 500 mL beakers. PAC, PFS and FeCl<sub>3</sub> 103 purchased from Shanghai Yuanye Bio-Technology were added to the beakers with an 104 increase in dosage from 600 to 1600 mg/L for coagulation. Cationic polyacrylamides 105 (CPAM) with the molecular weight in the range of 8 – 10 million was obtained from Shanghai Macklin Biochemical Technology and then added at 0.8 mg/L to aid coagulation. It has been reported that CPAM could effectively improve wastewater coagulation via chemical coagulants given the adsorption and bridge of micro-flocs.<sup>20</sup> Landfill leachate concentrate was stirred rapidly at 250 r/min for 2 min and then stirred slowly at 60 r/min for 10 min before natural settlement for approximately 30 min at the room temperature  $(25 \pm 2 \text{ °C})$ . All coagulation tests were triplicated.

## 112 2.2.2 Membrane distillation of coagulated leachate concentrate

113 Leachate concentrate after coagulation was processed for DCMD using a lab-scale set-up 114 (Fig. 1B). The DCMD system consisted of a membrane module, a temperature regulator, 115 and two circulating pumps. The membrane set was assembled by two acrylic plates (10  $cm \times 6 cm$ ) of 2 cm in thickness with etched flow channels to contribute an effective 116 117 membrane area of 50 cm<sup>2</sup>. Polytetrafluoroethylene (PTFE) membranes with the average 118 pore size of 0.2 µm and porosity of 80% were purchased from Shanghai Mosu Scientific 119 Equipment and used for all tests. The PTFE membrane was placed in the middle of the 120 two plates to separate the flow of feed and distillate solutions. Each acrylic block was 121 etched to create a flow channel with 2 mm in depth, 50 mm in width, and 100 mm in 122 length. The initial volume of feed solution (i.e. coagulated landfill leachate) and distillate 123 solution (deionized water) was 500 and 300 mL respectively. Two circulating pumps 124 (WT600-2J, Longer, China) were used to simultaneously transfer the feed and distillate 125 solution to their respective channels at the cross-flow velocity of 1.7 cm/s. The heater and 126 chiller regulators were used to maintain the feed and distillate temperature at  $50 \pm 1$  °C and  $20 \pm 1$  °C, respectively. The distillate tank was placed on a digital balance 127 128 (AX420ZH/E, AUX, USA) to record the weight change for flux calculation. Each MD 129 operation for the concentration of coagulated leachate concentrate was terminated until 130 the flux decrease to the negligible level (i.e. maximum water recovery). All MD tests were 131 triplicated.



![](_page_6_Figure_1.jpeg)

Fig. 1: Sampling point to collect landfill leachate concentrate for experiments (A) andschematic diagram of the lab-scale membrane distillation system (B).

- 135 2.3 Analytical methods
- 136 2.3.1 Water quality measurement

137 TN and TOC were determined by a TOC/TN analyzer (TOC-VCSH, Shimadzu, Japan).

138 Ammonia nitrogen (NH<sub>4</sub><sup>+</sup>-N),  $Mg^{2+}$  and  $Ca^{2+}$  were determined by a flow injection

139 analyzer (AA3, Seal, Germany) and an ion chromatograph (Aquion, ThermoFisher, USA), 140 respectively. Heavy metals, including arsenic (As), chromium (Cr), and lead (Pb), were 141 measured by an inductivity coupled plasma-optical emission spectrometer (ICP-OES, iCAP 7000, Thermo, USA). DOM was characterized using a three-dimensional 142 143 excitation-emission matrix (3D-EEM) fluorescence spectroscopy (LS-55, Perkin, USA). 144 Volatile organic compounds (VOCs) were determined using a gas chromatography-mass spectrometer (GC-MS, 7890A-5975C, Agilent, USA). Leachate concentrate samples 145 146 were acidified to pH of 2 using 0.2 mol/L H<sub>2</sub>SO<sub>4</sub>. The samples were extracted twice using 147 10 mL of dichloromethane (CH<sub>2</sub>Cl<sub>2</sub>) and then concentrated by a nitrogen blowing

instrument after dehydration. The GC-MS peak areas were compared with the NIST 17database to identify organic components and relative contents.

## 150 2.3.2 Membrane fouling analysis

151 Given nonhomogeneous fouling layers on the MD membranes, two coupons with visible foulants were cut for characterization.<sup>21</sup> Membrane hydrophobicity was indicated by 152 153 contact angle tests using a contact angle meter (SL100B, NIKO, USA) with the 154 measurements of five water drops on each coupon.<sup>22</sup> The morphology and element of fouled membrane were pictured by a scanning electron microscope-energy dispersive 155 156 spectroscopy (SEM-EDS, Hitachi SU-8010, Japan). Attenuated total reflectance-Fourier 157 transform infrared spectrum (ATR-FTIR, Specturm RX-I, Perkin Elmer) was performed 158 to analyze the functional groups of membrane fouling layer.

# 159 2.4 Statistical analyses

Significance among different results were analyzed by SAS 9.4 System. Origin 2022bwas used to complete the graphs.

162 **3 Results and discussion** 

# 163 **3.1** Effect of coagulation on physicochemical properties of leachate concentrate

164 In general, organic removal increased at increasing coagulant dosage (Fig. 2). At any

![](_page_8_Figure_0.jpeg)

![](_page_8_Figure_1.jpeg)

Fig. 2: Removal of (A) TOC, (B) TN, and (C) floc settling ratio by coagulation at different dosages. Three coagulants, including PAC, PFS and FeCl<sub>3</sub>, were added to leachate concentrate and then mixed rapidly at 250 r/min for 2 min, slowly at 60 r/min for 10 min before natural settlement for approximately 30 min under the room temperature.

![](_page_9_Figure_0.jpeg)

Fig. 3: 3D-EEM spectra of (A) raw and coagulated leachate concentrate by (B) PAC, (C)
PFS and (D) FeCl<sub>3</sub> at 1200 mg/L. Experimental conditions are shown in the caption of
Fig. 2.

190 Compared to TOC, much lower removal of TN (less than 14%) was observed for all three 191 coagulants. This observation could be ascribed to the positively charged NH4<sup>+</sup>-N in TN 192 in the landfill leachate concentrate, which was difficult to be removed by coagulation through electrical neutralization or adsorption given electrostatic repulsion.<sup>26</sup> Of the three 193 194 coagulants, FeCl<sub>3</sub> led to slightly higher TN removal from landfill leachate concentrate, 195 possibly due to its release of more hydrogen reactive groups to generate more ferric hydroxide for enhanced adsorption.<sup>24</sup> It is noteworthy that no significant increase in TOC 196 197 removal but a decrease in TN removal occurred when the dosage of FeCl<sub>3</sub> exceeded 1200 198 mg/L. Such results were possibly due to relatively low TOC residue (Fig. S2,

Supplementary Data) for removal and the release of nitrogen species during floc
 restabilization.<sup>27</sup>

201 Since its more effective complexation with organic substances, FeCl<sub>3</sub> exhibited much 202 higher floc settling ratio to indicate stronger floc formation in comparison to both PAC 203 and PFS (Fig. 2C). This result could be attributed to the dosage of FeCl<sub>3</sub> to induce smaller 204 nano-scale primary particles with more connection points to form strong floc with high setting ratio.<sup>28</sup> Furthermore, the floc settling ratio increased notably for all three 205 206 coagulants in response to an increase in their dosages. Similar results have also been 207 reported previously in potato starch wastewater treatment and could be related to an 208 increase in active sites that could bind to particle surface as the addition of coagulants 209 increased, thereby strengthening particle bridging and adsorption to facilitate floc settlement.<sup>29</sup> 210

# 211 3.2 Membrane distillation of coagulated leachate concentrate

### 212 3.2.1 Membrane flux

213 Leachate concentrate before and after coagulation by the three chemicals at the dosage of 214 1200 mg/L was further treated by MD (Fig. 4). The water flux decreased notably in MD 215 operation regardless of raw or coagulated leachate concentrate as the feed solution. This 216 observation was expected as organic substances, such as humic acid, and dissolved 217 inorganic salts in landfill leachate concentrate were further enriched in MD operation for clean water extraction.<sup>30</sup> In detail, three stages of flux decline, including notable decrease 218 219 within the first 50 min, relative stabilization thereafter, and another considerable 220 reduction from 300 min onward, were observed during approximately 650 min of MD 221 operation. Similar results have also been reported previously and could be ascribed to the 222 interaction between foulants and MD membrane surface. It has been reported that humic 223 acid and colloidal particles in the feed solution could rapidly form cake layer, reducing abruptly the water flux in MD operation.<sup>31</sup> Subsequently, the water flux remained 224 225 relatively stable, probably due to the deposition of cake layer on the membrane surface to

block membrane pore clogging.<sup>32</sup> Finally, the water flux declined gradually with the enrichment of organic and inorganic substances in the feed solution, especially humic acid and  $Ca^{2+}$ , to intensify the development of cake layer during MD operation.<sup>29,33</sup>

![](_page_11_Figure_1.jpeg)

229

Fig. 4: Water flux and specific water flux of MD with raw and coagulated landfill leachate concentrate as the feed solution. PAC, PFS and FeCl<sub>3</sub> were dosed at 1200 mg/L. All MD processes were operated at the cross-flow velocity of 1.7 cm/s with the feed and distillate temperature at  $50 \pm 1$  and  $20 \pm 1$  °C, respectively.

234 Coagulation by the three chemicals resulted in different impacts on MD water flux (Fig. 235 4). Compared to other coagulants, FeCl<sub>3</sub> pretreatment showed the least fouling (P < 0.05) 236 given its slightly higher water flux, particularly within the first 400 min of MD operation. 237 This observation could be related to more effective removal of foulants from leachate 238 concentrate, such as humic acid, by FeCl<sub>3</sub> in comparison to other coagulants as discussed 239 above. Nevertheless, such improvement in MD water flux was insignificant thereafter as coagulation was ineffective to remove dissolved salts, such as  $Mg^{2+}$  and  $Ca^{2+}$  (Fig. S3, 240 Supplementary Data), which could induce membrane scaling and bridge the aggregation 241 of organic substances to aggravate cake layer formation onto membrane surface.<sup>13</sup> It is 242

243 noteworthy that the MD water flux after PFS coagulation was comparable to that by FeCl<sub>3</sub> 244 pretreatment within the first 300 min, which however, decreased notably to lower than that without coagulation. This lower water flux was possibly due to the lower removal of 245  $Mg^{2+}$  and  $Ca^{2+}$  by PFS to exacerbate membrane fouling (Fig. S3, Supplementary Data). 246 247 By contrast, PAC coagulation reduced the initial MD water flux, particularly within the 248 first 300 min in comparison to that without coagulation pretreatment. This result could be 249 attributed to ineffective floc formation when PAC was added to leachate concentrate for coagulation and the residual of  $A1^{3+}$  ions to trigger complexes of aluminum and natural 250 251 organic matter to facilitate cake layer formation in subsequent MD operation.<sup>34</sup>

### 252 3.2.2 Removal of bulk organic matter and nutrients

253 Coagulation pretreatment reduced the concentration of organic matter and nutrients in 254 leachate concentrate and thus enhanced MD performance for their retention (Fig. 5). 255 Compared to raw leachate concentrate, the enhancement in MD retention after 256 coagulation was insignificant for bulk organic substances as indicated by TOC and TN with the rejection rate of > 99% (Fig. 5A&B). TOC in leachate concentrate were mainly 257 contributed by humic substance, which hardly permeated through hydrophobic MD 258 259 membrane.<sup>35</sup> Nevertheless, the retention of NH<sub>4</sub><sup>+</sup>-N by MD increased from approximately 260 50% to higher than 85% after coagulation. This notable increase could be attributed to the 261 hydrolysis of metal ions in coagulants to produce hydrogen ions (H<sup>+</sup>) to reduce the 262 solution pH (Fig. S4, Supplementary Data) for the transformation of free ammonia to NH4<sup>+</sup>-N to reduce its permeation through the MD membrane.<sup>13,36</sup> Nevertheless, the 263 dosage of FeCl<sub>3</sub> induced more notable decline in solution pH but lower retention of NH<sub>4</sub><sup>+</sup>-264 265 N in comparison to PFS (Fig. S4, Supplementary Data). Such discrepancy could be 266 related to susceptibility of chemical coagulants to solution pH as the abundance of H<sup>+</sup> 267 could restrain Fe hydrolysis to compromise organic coagulation and thus aggregate membrane fouling to enhance NH4<sup>+</sup>-N transmembrane transportation via severe 268 concentration polarization.<sup>37</sup> 269

![](_page_13_Figure_0.jpeg)

Fig. 5: Effect of coagulation on the retention of (A) TOC, (B) TN, and (C)  $NH_4^+$ -N as well as (D) the concentration of VOCs in distillate during MD operation. Experimental conditions are shown in the caption of Fig. 4.

274 Coagulation could effectively reduce VOCs in leachate concentrate to mitigate their 275 permeation through hydrophobic MD membrane (Fig. 5D). Without coagulation 276 pretreatment, hydrocarbons, ketones and esters were main VOCs to permeate into MD 277 distillate. Of the three coagulants, PFS could completely alleviate VOCs permeation, 278 followed by FeCl<sub>3</sub> and PAC. As a polymeric coagulant, PFS could form hydrolysates with 279 larger molecular weight and higher positive charge than FeCl<sub>3</sub> to induce stronger adsorption bridging for the removal of VOCs.<sup>38</sup> It seems that all three coagulants could 280 281 effectively target esters to facilitate its complete removal in subsequent MD operation. This result could be attributed to the adsorption between the hydrolysates of coagulants 282 and esters via hydrophobic interaction.<sup>39</sup> 283

# 284 3.2.3 Removal of heavy metals

285 Coagulation pretreatment could enhance the retention of heavy metals by MD and thus 286 reduced their occurrence in the distillate (Fig. 6). Of the three detected heavy metals, Cr 287 and Pb could be almost completely retained by MD; while the rejection of As was in the 288 range of 75 - 95% for either raw or coagulated leachate concentration. The relatively 289 lower retention of As by MD could be related to volatile organic arsenic, such as 290 methylated arsenic in the landfill leachate concentrate, to penetrate through the hydrophobic membrane.<sup>40</sup> In particular, coagulation by the three chemicals reduced the 291 rejection of As by MD. This result was unexpected and possibly due to the reduction and 292 293 destruction of humic substance by coagulation to prompt the release of As (Fig. S5, Supplementary Data).<sup>41</sup> 294

![](_page_14_Figure_1.jpeg)

295

Fig. 6: Effect of coagulation on the retention of heavy metals by MD and their
concentration in the distillate. Experimental conditions are shown in the caption of Fig.
4.

## 299 3.3 Membrane fouling layer characterization

300 Membrane morphology and hydrophobicity were monitored to decipher the fouling 301 behavior of MD. The SEM images showed that coagulation pretreatment could mitigate 302 cake layer formation on the membrane surface (Fig. 7). The pristine membrane exhibited 303 a smooth and filamentous surface, which however, was completely covered by a thick 304 cake layer with the aggregation of large molecular particles in the MD treatment of raw 305 leachate concentrate (Fig. 7A). By contrast, coagulation pretreatment led to the dispersion 306 of cake layer on the membrane surface with more dense structure in MD operation, 307 particularly for PAC. As such, no significant increase or even a reduction in MD water 308 flux was observed in the treatment of coagulated leachate concentrate as discussed above 309 (Fig. 4). Compared to PAC and PFS, the cake layer seemed to be fluffier to faintly expose 310 the filamentous structure of raw membrane after FeCl3 coagulation of leachate concentrate (Fig. 7E). Further element analysis of the cake layer by EDS identified C 311 312 (6.1%-27.2%), O (4.5%-38.6%), Na (1.3%-18.1%), Mg (0.3%-2.0%) and inorganic ions from coagulants, such as Al (0.5%), Cl (0.6%-20.5%) and Fe (5.1%) (Fig. 7 & Table S1, 313 314 Supplementary Data), to indicate the composition of both organic and inorganic foulants.14 315

![](_page_16_Figure_0.jpeg)

316

![](_page_16_Figure_2.jpeg)

320 Coagulation pretreatment could alleviate the coverage of thick cake layer and the 321 reduction of membrane hydrophobicity as indicated by contact angle in leachate 322 concentrate treatment (Fig. 7). Of the three coagulants, PFS pretreatment contributed to 323 the highest contact angle (65°), followed by FeCl<sub>3</sub> (54°) and PAC (45°), respectively. This result could be attributed to more dense deposition of hydrophobic organic matter on the 324 membrane surface via hydrophobic-hydrophobic and electrostatic interaction.<sup>31,42,43</sup> As 325 326 such, MD was more effective to retain organic matter and NH4<sup>+</sup>-N when PFS was used 327 for leachate concentrate coagulation in comparison to other two chemicals (Fig. 5).

328 The functional groups onto membrane surface were characterized by FTIR. As shown in 329 Fig. 8, the ATR-FTIR spectra demonstrated that the fouled membrane surface exhibited 330 notable adsorption peaks at 810 - 865 cm<sup>-1</sup>, which were usually associated with bending vibration of C-H in aromatic compounds, at 1260 and 1410 cm<sup>-1</sup>, representing bending 331 332 vibration of O-H in phenols and alcohols, and at 1633 cm<sup>-1</sup> to indicate the stretching vibration of C=C in olefins, in comparison to the pristine membrane. Moreover, the large 333 wavenumber band between 2500 and 3400 cm<sup>-1</sup> associated with O-H was observed for 334 all fouled membranes to indicate the occurrence of hydrogen bonds.<sup>44</sup> Compared to raw 335 336 leachate concentrate, its coagulation by the three chemicals could effectively remove organic matter, particularly humic substance, thereby declining the peaks of functional 337 groups and thus organic affinity on MD membrane surface. It is noteworthy that PAC 338 339 coagulation resulted in lower peak areas of functional groups on membrane surface (Fig. 340 8), but more notable flux decline within the first 300 min during MD operation in comparison to other two coagulants (Fig. 4). This result was possibly due to the high 341 contents of Mg<sup>2+</sup> and Ca<sup>2+</sup> in leachate concentrate after PAC coagulation to induce severe 342 343 membrane scaling (Fig. S3, Supplementary Data).

![](_page_17_Figure_1.jpeg)

344

Fig. 8: FTIR spectra of pristine and fouled membrane after MD operation for landfill
leachate concentrate treatment. Experimental conditions were as shown in the caption of
Fig. 4.

### 348 4 Conclusion

349 Results reported here show that coagulation could effectively remove organic matter from 350 landfill leachate concentration to improve its subsequent treatment by MD with enhanced 351 contaminant retention and mitigated membrane fouling. FeCl<sub>3</sub> exhibited the highest 352 removal of organic matter in landfill leachate concentrate than PFS and PAC at their 353 optimal dosage of 1200 mg/L as indicated by both TOC and TN reduction. The 354 coagulation by all these chemicals enhanced the retention of organic matter and 355 contaminants by MD. In particular,  $NH_4^+$ -N retention by MD was increased from 48.3% 356 to 90.1% after coagulation of landfill leachate concentrate. Furthermore, heavy metals 357 and VOCs could be highly retained by MD, especially when PFS was used as the 358 coagulant. Moreover, PFS was more effective to mitigate MD membrane fouling by 359 reducing the occurrance of both organic and inorganic foulants (e.g. humic acid,  $Ca^{2+}$ , and  $Mg^{2+}$ ) in the leachate concentrate in comparison other two coagulants. 360

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