

**UNIVERSITY OF TECHNOLOGY,
SYDNEY**

Master Thesis

The Firmware Development of a Portable
Inertial Measurement Unit (IMU)

**Faculty of Engineering and Information Technology
School of Electrical, Mechanical and Mechatronic
Systems**

Student: Xiwei Cui

Supervisors: Dr. Steven Su
Prof. Hung Nguyen

November 3, 2014

CERTIFICATE OF ORIGINAL AUTHORSHIP

I certify that the work in this thesis has not been submitted for a degree previously nor submitted as part of requirements for a degree.

I also certify that the thesis is all written by me. Any help that I have received in my research work has been acknowledged. Finally, I certify that all reference sources and literature used in the thesis are indicated.

Signature of Student:

Date:

ACKNOWLEDGEMENT

First of all, I would like to thank my supervisors Dr. Steven Su and Prof. Hung Nguyen for giving me opportunity to pursue master study in this project at University of Technology, Sydney.

Secondly, I particularly appreciate Dr. Steven Su for helping me overcome several difficulties in my research. He gives me guidance and assistance immediately when I encounter obstacles in designing software and understanding TI hardware. He also gives me strong supports for data operation when I encounter confused problems. I greatly appreciate to his huge patience and teaching.

Thirdly, I thank Prof. Jan Szymanski who gives me helpful assistance and advice in software debugging and hardware study. His unselfish assistance saves much time of my research. His self-made simulator solves debugging problems and helps me a lot.

Fourthly, I thank my dear colleagues Mitchell Yuwono, Ahmadreza Argha, Tao Zhang and Lin Ye for giving me useful information and timely assistance of my research. I am very appreciated and proud to work and study with all of you.

Finally, I would like to thank my family. Without their support, it is impossible for me to cross the ocean and reach this beautiful far away country to continue my study. Without their support, it is unlikely for me to finish my research on time. Without their support, it is unrealistic for me to meet my outstanding supervisor Dr. Steven Su and enthusiastic colleagues. I love my family more than words can describe. Many thanks to everyone help me and support me in my two years' research.

ABSTRACT

In recent years, patients' monitoring during their rehabilitation procedure has become an active research area in medical care as the anticipated research outcomes have great potential to save huge amount of funds and the time/efforts of medical professionals. In particular, portable motion sensors (e.g., micro Inertial Measurement Unit, μ -IMU) which can provide posture and acceleration information of patients during rehabilitation exercise, have already been applied in some health rehabilitation centres around the world to avoid falling injuries. Although there are diversity types of μ -IMU, two commonly encountered problems have not been solved completely. Firstly, similar with most portable sensors, the accuracy of the μ -IMUs is low due to their size and weight limitations. To improve their accuracy, it is urgently needed to develop efficient algorithms to implement the modelling and calibration of μ -IMUs in real time settings. Secondly, these algorithms need to be unified.

This thesis attempts to partially address the above two problems for μ -IMUs. An IMU often has several groups of sensors to collect enough information. These sensors are defined as micro-electro-mechanical system (MEMS) which consists of accelerometer, gyroscope and magnetometer. This thesis will focus on the calibration of tri-axial accelerometers of the μ -IMU. Some classical "complex/expensive" algorithms and calibration devices are already available. However, due to various limitations of portable devices, we are aiming for developing more "efficient" algorithms and devices to improve the accuracy of μ -IMUs.

The specific target of this thesis is completing a partly finished μ -IMU prototype for motion monitoring during exercise. Specifically, it mainly focuses on the on-site calibration of accelerometers as well as its associated firmware development.

This thesis firstly builds a general software structure for various functions embedded in the μ -IMU system. Secondly, a new calibration method has been proposed and implemented to improve calibration accuracy. Thirdly, a comparison between auto-calibration and classical calibration has been carried out in terms of accuracy. Finally, the best solution for the calibration of accelerometers of the μ -IMU has been adopted, implemented and tested experimentally. In addition, the calibration methods proposed in this thesis could be applied to other similar wearable products.

Key Words: Calibration, IMU, Auto-calibration

TABLE OF CONTENTS

CERTIFICATE OF ORIGINAL AUTHORSHIP	ii
Acknowledgement	iii
Abstract	iv
Table of Contents	vi
I. Introduction	1
1.1 Problem Statement	1
1.2 Aims	5
1.3 Contribution	6
1.4 Structure of Thesis	6
II. LITERATURE REVIEW	8
2.1 Basis of Microcontroller	8
2.1.1 Microcontroller Introduction	8
2.1.2 CPU and its Architecture	10
2.1.3 Memory	13
2.1.4 Timers and Counters	18
2.1.5 Interrupts of Microcontroller	19
2.1.6 Digital I/O	20
2.1.7 Analog I/O	21
2.1.8 Microcontroller Experiments	24
2.1.9 Summary of Microcontroller	51
2.2 Principles of Accelerometer Calibration	51
2.2.1 Introduction	51
2.2.2 6-parameter Calibration Principle	51
2.2.3 Optimal Measurement Originations	54
2.2.4 Linear Least Square Method	58
2.3 Chapter Conclusion	61
III. Electronic Components of IMU	62
3.1 Introduction	62
3.2 Power and Battery Management Unit	63
3.3 SMD (Surface Mounted Devices) Connectors and JTAG	67
3.4 XT2 Oscillator	70

3.5 USB Communication Unit.....	72
3.6 Other Electronic Components.....	74
3.7 Physical layout design and some relevant knowledge about PCB	77
3.8 The procedure of PCB manufacturing (Example of Multi-layer board).....	78
3.9 Chapter Conclusion	84
IV. IMU Core Components and Protocol.....	85
4.1 Introduction.....	85
4.2 MPU9150 and I2C.....	87
4.3 FRAM and SPI	89
4.4 Bluetooth and UART.....	91
4.5 FIFO and Packet.....	94
4.6 USB.....	97
4.6.1 USB Introduction	97
4.6.2 USB API	98
4.6.3 API Communications Device Class	102
4.7 Chapter Conclusion	110
V. Calibration Method for Accelerometer	111
5.1 Introduction.....	111
5.2 Rough Calibration Method.....	112
5.2.1 Auto Calibration Method	112
5.2.2 Classical Calibration Method	115
5.3 Device and Experiment	116
5.4 Rough Calibration Result.....	118
5.5 Build Calibration Mode	119
5.6 Fine Calibration	126
5.6.1 Fine Classical Calibration.....	126
5.6.2 Fine Auto-Calibration Improvement	131
5.7 Mixed Calibration Exploration	135
5.7 Chapter Conclusion	136
VI. Conclusion and Future Research.....	138
6.1 Conclusion	138
6.2 Future Research.....	139
References	141

Figure 2-1 Basic Structure of Microcontroller	9
Figure 2-2 CPU Architecture	10
Figure 2-3 1-bit ALU.....	12
Figure 2-4 32-bits ALU	12
Figure 2-5 Diagram of Stack Pointer.....	13
Figure 2-6 Types of Semiconductor Memory	13
Figure 2-7 A cell of RAM	14
Figure 2-8 Matrix of Memory Cells in One SRAM.....	14
Figure 2-9 Access Method 1	17
Figure 2-10 Access Method 2	17
Figure 2-11 An Example of Interrupt Vector Table.....	20
Figure 2-12 ADC and DAC	21
Figure 2-13 4 Bits DAC Convertor	22
Figure 2-14 ADC Work Principle	24
Figure 2-15 Package Diagram and Function Diagram	25
Figure 2-16 Launchpad	28
Figure 2-17 The Memory Map of MSP430G2231.....	29
Figure 2-18 Library of MSP430g2231	30
Figure 2-19 Blink LED	30
Figure 2-20 Details of WDT Register.....	31
Figure 2-21 Using TimerA to Control LED	33
Figure 2-22 MSP430G2231 Library for General Purpose Pins.....	33
Figure 2-23 TimerA Working Modes	34
Figure 2-24 Up Mode.....	35
Figure 2-25 Continuous Mode.....	35
Figure 2-26 Up and Down Mode	35
Figure 2-27 Using Button to Control LEDs	37
Figure 2-28 ADC Experiment	38
Figure 2-29 BCCTL2 Register.....	40
Figure 2-30 ADC Clock Details	41
Figure 2-31 Current Consumption in Different Operating Modes and Details of Modes.....	42
Figure 2-32 Using Thermometer	43
Figure 2-33 Format of “D”	45
Figure 2-34 UART Simulation 1.....	46
Figure 2-35 UART Simulation 2.....	47
Figure 2-36 UART Simulation 3.....	48
Figure 2-37 Rotation Angles	54
Figure 2-38 Line Fitting	58
Figure 3-1 Top Board of IMU	62
Figure 3-2 Bottom Board of IMU	62
Figure 3-3 The schematic of the IMU	63
Figure 3-4 Power and Battery Management Unit	64
Figure 3-5 MMS228T	64
Figure 3-6 BQ24074.....	65
Figure 3-7 Recommended BQ24074 Charger Application	66

Figure 3-8 Recommended SPX5205 Application.....	66
Figure 3-9 SPX5205	67
Figure 3-10 SMD connectors.....	67
Figure 3-11 2X5 Female Header.....	67
Figure 3-12 2X5 Pin Header	68
Figure 3-13 JTAG Interface.....	69
Figure 3-14 2-wire JTAG Protocol	70
Figure 3-15 2-wire JTAG on the IMU.....	70
Figure 3-16 ABMM2 Circuit.....	71
Figure 3-17 Physical map of Micro USB Interface and Data Line Protection Unit.....	72
Figure 3-18 Schematic of USB Communication Unit.....	72
Figure 3-19 2 Switches on IMU	74
Figure 3-20 Schematic of switches.....	74
Figure 3-21 Mode Controlling	75
Figure 3-22 RF-BT0417C.....	75
Figure 3-23 FM25W256	76
Figure 3-24 MPU9150	76
Figure 3-25 Physical Layout of IMU	77
Figure 3-26 Trace Type.....	78
Figure 3-27 Double Sided Board	79
Figure 3-28 Covering a Resist Coating on the Copper Surfaces.....	79
Figure 3-29 Negative Film	79
Figure 3-30 Remove Coat and Copper	80
Figure 3-31 Remove Film Resist on The Copper	80
Figure 3-32 Combination of Multi Layers	81
Figure 3-33 First Drill.....	81
Figure 3-34 Electrolyses Copper on Holes Walls	81
Figure 3-35 Cover Resist On Outer Layer Surface.....	82
Figure 3-36. Image Develop	82
Figure 3-37 Copper Plating and Tin Plating.....	82
Figure 3-38 Etch Strip.....	83
Figure 3-39 Solder Mask	83
Figure 4-1 Structure of IMU	85
Figure 4-2 MSP430F5528.....	86
Figure 4-3 I2C Protocol.....	88
Figure 4-4 SPI master mode.....	90
Figure 4-5 Memory Write	91
Figure 4-6 Memory Read	91
Figure 4-7 UART Protocol.....	92
Figure 4-8 Brief Structure of Bluetooth Protocol.....	92
Figure 4-9 Structure of Bluetooth Protocol	93
Figure 5-10 USB Events	98
Figure 4-11 Structure of API.....	99
Figure 4-12 Files of API in CCS.....	102
Figure 4-13 Datapipe.....	104

Figure 5-1 ϕ is the angle of MEMS accelerometer x direction with absolute XY plane. ρ is the angle of MEMS accelerometer y direction with absolute XY plane 114

Figure 5-2 Top side (left) and bottom side (right) of IMU device..... 116

Figure 5-3 Experiment for Auto Calibration Method 117

Figure 5-4 Experiment for classical calibration method..... 118

Figure 5-5 Calibration Mode..... 120

Figure 5-6 Sensor_GetSamples..... 121

Figure 5-7 SENSOR_ReadArray 122

Figure 5-8 I2C_ReadArray..... 122

Figure 5-9 Registers of I2C..... 123

Figure 5-10 Cal_SENSOR_Reading2String 124

Figure 5-11 Calreading2String 125

Figure 5-12 sendData 126

Figure 5-13 Refined Calibration..... 128

Figure 5-14 A comparison of rough calibration and refined calibration 130

Figure 5-15 Functions of Nonlinear Least Square Method..... 132

Figure 5-16 Relationship between Initial Values and their RMS values..... 134

Table 2-1 Functions of Pins	25
Table 2-2 Optimum Orientations for Two Measurements	55
Table 2-3 Optimum Orientations for Three Measurements.....	55
Table 2-4 Optimum Orientations for Four Measurements.....	56
Table 2-5 Optimum Orientations for Six Measurements.....	56
Table 2-6 Optimum Orientations for Eight Measurements.....	57
Table 3-1 FEATURES OF MMS228T	64
Table 3-2 FUNCTIONS OF SWITCH	65
Table 3-3 FEATURES OF PIN HEADER.....	68
Table 3-4 FEATURES OF FEMALE HEADER	68
Table 3-5 FEATURES OF 4-WIRE JTAG	69
Table 3-6 FEATURES OF ABMM2 OSCILLATOR.....	71
Table 3-7 CHARACTERS OF MICRO-USB INTERFACE.....	73
Table 3-8 FEATURES OF USB6B1	73
Table 3-9 CHARACTERS OF RF-BT0417C	75
Table 4-1 PINS CONNECTION BETWEEN MPU9150 AND F5528	87
Table 4-2 PINS CONNECTION BETWEEN FRAM AND F5528	89
Table 4-3 PINS CONNECTION BETWEEN BLUETOOTH AND F5528	91
Table 4-4 Files of API.....	99
Table 4-5 CDC Data Handling Functions	105
Table 4-6 Parameters for USB CDC_sendData()	105
Table 4-7 Parameters for USB CDC_receiveData()	106
Table 4-8 Parameters for USB CDC_bytesInUSBBuffer()	106
Table 4-9 Parameters for USB CDC_abortSend().....	107
Table 4-10 Parameters for USB CDC_abortReceive()	107
Table 4-11 Parameters for USB CDC_rejectData().....	107
Table 4-12 Parameters for USB CDC_intfStatus().....	108
Table 4-13 Parameters for USB CDC_setCTS().....	109
Table 4-14 CDC Event Handling Function	109
Table 5-1 RESULTS OF OFFSET AND SENSITIVITY.....	118
Table 5-2 ERROR RMS OF TWO METHODS	118
Table 5-3 ADC Value in 3 Axes	128
Table 5-4 Results of Refined Calibration.....	129
Table 5-5 Rough Auto-calibration Method Results.....	131
Table 5-6 Initial Values and their S, O values.....	132
Table 5-7 Initial Values and their RMS values.....	133
Table 5-8 Parameters of Auto-Calibration	135
Table 5-9 Parameters of Classical Calibration.....	135
Table 5-10 Mix Calibration 1	136
Table 5-11 Mix Calibration 2	136

