



Faculty of Engineering and Information Technology  
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**Investigation into the Ductile and Damping  
Behaviour of Concrete Incorporating Waste Tyre  
Rubber**

By

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Thesis submitted for fulfilment of requirements for  
the degree of Master of Engineering

March 2012

## **CERTIFICATE OF AUTHORSHIP/ORIGINALITY**

I certify that the work in this thesis has not previously been submitted for a degree nor has it been submitted as part of requirements for a degree except as fully acknowledged within the text.

I also certify that the thesis has been written by me. Any help that I have received in my research work and the preparation of the thesis itself has been acknowledged. In addition, I certify that all information sources and literature used are indicated in the thesis.

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March 2012

## **ACKNOWLEDGEMENTS**

I would like to express my gratitude to Prof. Samali, my principal supervisor and beyond that my father during my study in Australia and away from my family. This Master research would not have been completed without his guidance, assistance and sincere supports. I would also like to thank Dr Kirk Vessalas, my co-supervisor for being a mentor during this research. His guidance and advice played important role in carrying out this research.

I would like to convey my thanks to the staff at concrete, structural and material lab, Mr Peter Brown, Mr David Dicker, Mr David Hooper, Mr Mulugheta Hailu and special thanks to Mr Rami Haddad for his support and guidance. Working at lab and performing all the tests would never have been easy without their assistance.

Dr Li has been very helpful with the dynamic tests and their analysis by giving expert advice. I would like to acknowledge Dr Daksh Baweja and Dr Abhi Ray for their guidance especially during the first part of the project, investigation the properties of concrete.

There are a number of individuals that I would like to acknowledge their supports and help throughout this research, Mr Nima Khorsandnia, Mr Amin Noushini, Miss Nassim Ghosni and Miss Mehrnaz Natoori.

The great support from my family in Iran and my brothers Kamyar and Mazyar in Canada is highly appreciated as their assistance and encouragements made this experience memorable for me.

## **PUBLICATION**

### Conference Paper

Negin Sharifi, Prof. Bijan Samali, Dr Kirk Vessalas 2011, 'Investigation of Mechanical Properties of Elastomeric Modified Concrete Incorporating Waste Tyre Rubber', paper presented to the *Concrete 2011*, Perth.



## **ABSTRACT**

Sustainable development has grown to be a major concern to the construction industry with the main effort and attention in recent times devoted to developing innovative solutions to preserve the environment and natural resources. One suggested approach in aiding the conservation of natural resources is to recycle waste material for innovative use in construction applications.

This thesis reports on the fundamental findings of an investigation into an elastomeric modified concrete (EMC), in particular its ductile and damping performance. This first-of-its-kind-in-Australia EMC incorporates Styrene Butadiene Rubber (SBR) waste tyre granules as a partial replacement of fine and coarse aggregates.

Another significant feature of this project is that until now 100% Portland cement plain concrete has been utilised to evaluate the mechanical performance of EMC reported in literature, however, in this study the use of a supplementary cementitious material, that of fly ash (FA), is suggested as a partial replacement of Portland cement to create a more environmentally friendly construction material. Moreover, in order to examine the improvement of adhesion properties between the SBR granules and the cementing matrix, a styrene butadiene (SB) copolymer emulsion has been introduced to the couple of mixes.

In the first experimental work stage two sets of EMC were prepared; one with small SBR granules (1 to 4 millimetres) in proportions of 5%, 10% and 15% of the total weight of aggregates; the other with larger SBR granules (12 to 15 millimetres) in proportions of 2%, 4%, 6% and 10% of the total weight of aggregates. In order to evaluate the damping and ductility properties of concrete, several tests were conducted following Australian Standards (AS) and American Society for Testing and Materials (ASTM), including compressive strength, static chord modulus of elasticity, modulus of rupture and dynamic modulus of elasticity.

Compared to the control concrete, EMCs demonstrated lower density (mass per unit volume) and higher air content with increasing additions of SBR granules to EMCs. Furthermore, the compressive strength was found to decrease with increasing additions of SBR granules to EMCs. In contrast, static chord modulus of elasticity (MOE) and

modulus of rupture (MOR) of EMCs were found to increase compared to the control concrete. Unlike the control concrete, EMCs did not exhibit a brittle-like failure.

In the second experimental work stage, five reinforced beams (two for four point bending and three for three point bending tests) were made based on Australian standards. There were two sets of tests conducted on beams: destructive and non-destructive. Four point bending and three point bending tests were used to investigate the static properties of beams. To evaluate dynamic properties, hammer test was carried out prior to initiation of loading and also after failure of beam in four point bending test. The stiffness and maximum load of the beams decreased with the addition of SBR granules, however, the damping ratio of the beams increased. The project also included simulation and modelling of static tests using analysis by computer programs.

This study encompassed a large experimental component and through specific testing, the best performing materials is selected to achieve the highest damping-to-ductility ratio.

**NOTATION**

$A_s$  = area of the steel reinforcement

$C$  = damping coefficient

$c_{cr}$  = critical damping coefficient

$d$  = the effective depth

$\Delta$  = deflection

$\varepsilon$  = strain in concrete

$E$  = modulus of elasticity

$EI$  = flexural Stiffness

$f$  = frequency

$f_s$  = the ultimate strength for the steel reinforcement

$f_c$  = the compressive strength of the concrete beam

$f_{cm}$  = average value of modulus of elasticity

$I$  = the moment of inertia

$k$  = stiffness of the system

$L_c$  = length of specimen, for calculation of concrete dynamic modulus of elasticity

$L$  = the span length

$M$  = mass of specimen for calculation of concrete dynamic modulus of elasticity

$M_u$  = the maximum bending moment

$m$  = mass of the system

$m'$  = number of cycles for calculation of the damping of the beam

$n$  = fundamental transverse frequency

$n'$  = fundamental longitudinal frequency

$P$  = the applied load

$T$  = correction factor, for calculation of concrete dynamic modulus of elasticity

$t, b$  = dimensions of cross section of prism, for calculation of concrete dynamic modulus of elasticity

$u_n$  = displacement on the curve at nth cycle for calculation of the damping of the beam

$u_{n+m}$  = displacement on the curve at (n+m)th cycle for calculation of the damping of the beam

$\omega$  = natural frequency of the undamped system

$\omega_n$  = natural frequency of the beam

$\xi$  = damping Ratio

$\rho A$  = mass per unit length

## **LIST OF SYMBOLS**

**AC:** Air Content

**ACI:** American Concrete Institute

**AS:** Australian Standards

**ASTM:** American Society for Testing and Materials

**BSG:** Bulk Specific Gravity

**EMC:** Elastomeric Modified Concrete

**FA:** Fly Ash

**FRC:** Fibre Reinforced concrete

**HWR:** High Range Water Reducing Admixture

**LVDT:** Linear variable differential transformer

**MC:** Moisture Content

**MOE:** Modulus of Elasticity

**MOR:** Modulus of Rupture

**PC:** Portland Cement

**PP:** Polypropylene

**PVA:** Polyvinyl-alcohol

**SB:** Styrene Butadiene

**SBR:** Styrene Butadiene Rubber

**SCM:** Supplementary Cementitious Material

**SL:** Shrinkage Limited

**SSD:** Saturated Surface Dry

**List of contents**

<b>CERTIFICATE OF AUTHORSHIP/ORIGINALITY</b>	<b>I</b>
<b>ACKNOWLEDGEMENTS</b>	<b>II</b>
<b>PUBLICATION</b>	<b>III</b>
<b>ABSTRACT</b>	<b>IV</b>
<b>NOTATION</b>	<b>VI</b>
<b>LIST OF CONTENTS</b>	<b>IX</b>
<b>LIST OF TABLES</b>	<b>XIV</b>
<b>LIST OF FIGURES</b>	<b>XVI</b>
<b>1. INTRODUCTION</b>	<b>1</b>
1.1 Preamble	1
1.2 Problem Definition	1
1.2.1 Sustainable Building and Construction	1
1.2.1.1 Styrene Butadiene rubber (SBR)	3
1.2.1.2 Manufactured Fine Sand	4
1.2.1.3 Fly Ash	5
1.2.2 Damping Properties	7
1.2.3 Ductility Properties	8
1.3 Research Objectives	8
1.4 Research Significance	9
1.5 Thesis Layout	10
<b>2. LITERATURE REVIEW</b>	<b>11</b>
2.1 Preface	11
2.2 Styrene Butadiene Rubber (SBR) Sourced from Waste Tyre	11

2.2.1	Car Tyre	12
2.2.1.1	Material	12
2.2.1.2	Components	13
2.2.1.3	Manufacturing of New Tyres	14
2.2.2	What is Waste Tyre?	14
2.2.2.1	The Mechanical Properties of Waste Tyres	15
2.2.2.2	Applications of Waste Tyres	15
2.2.2.3	What is the Problem with Waste Tyres?	16
2.2.3	Using SBR, Sourced from Waste Tyres, in Civil Engineering Applications:	17
2.2.3.1	Geotechnical Applications	17
2.2.3.2	Asphalt Mixtures	18
2.2.3.3	In Producing Mortars	18
2.2.3.4	In Manufacturing Concretes	19
2.3	Styrene Butadiene (SB) Latex	23
2.4	Ductility	26
2.5	Damping	29
2.6	Concluding Remarks	32
<b>3.</b>	<b>INVESTIGATION INTO THE FRESH, HARDENED AND DYNAMIC PROPERTIES OF ELASTOMERIC MODIFIED CONCRETE (EMC)</b>	<b>34</b>
3.1	Preface	34
3.2	Raw Materials	34
3.2.1	Shrinkage Limited (SL) Portland Cement	34
3.2.2	Fly Ash (FA)	35
3.2.3	Fine Aggregate and Coarse Aggregate	36
3.2.4	High Range Water Reducing Admixture (HWR)	38
3.2.5	Water	38
3.2.6	Styrene Butadiene (SB) Latex	38
3.2.7	Styrene Butadiene Rubber (SBR)	39
3.2.8	Steel Reinforcement	40
3.3	Specimen Preparation and Testing	40
3.3.1	Experimental Program and Concrete Mix Proportion	40
		X



3.3.2	Preparation of Materials	43
3.3.3	Preliminary Study Prior to Mixing	43
3.3.4	Measurement of Materials	44
3.3.5	Mixing Concrete	44
3.3.6	Compaction by Vibration	46
3.3.7	Sampling	47
3.3.8	Specimen Moulding	47
3.3.9	Finishing	48
3.3.10	Specimen Demoulding and Curing	48
3.4	Testing Program	49
3.4.1	Fresh State	49
3.4.1.1	High Range Water Reducing Admixture (HWR)	51
3.4.1.2	Wet Density	54
3.4.1.3	Air Content (AC)	56
3.4.2	Hardened Concrete Properties	58
3.4.2.1	Compressive Strength	58
3.4.2.2	Effect of SB Latex on the Compressive Strength	60
3.4.2.3	Effect of SBR Granules Size on Compressive Strength	60
3.4.2.4	Compressive Strength to Density Ratio	61
3.4.2.5	Modulus of Rupture	62
3.4.2.6	Effect of SB Latex on MOR	64
3.4.2.7	Effect of SBR Granule size on MOR	65
3.4.2.8	Relative Compressive Strength versus Relative MOR	65
3.4.2.9	Modulus of Elasticity (MOE)	67
3.4.2.10	MOE as a Function of Compressive Strength	69
3.4.3	Dynamic Properties	71
3.4.3.1	Calculation	73
3.4.3.2	Results: Fundamental Transverse and Longitudinal Resonant Frequencies	76
3.4.3.3	Dynamic Modulus of Elasticity	79
3.4.3.4	Damping Ratio	83
3.4.3.5	Comparison of Dynamic MOE with Chord (static) MOE	85
3.4.3.6	Dynamic modulus of elasticity versus compressive strength	85
3.4.4	Modes of Failure	86
3.5	Concluding Remarks	91
3.5.1	Fresh Properties	91
		XI



3.5.2	Hardened Properties	92
3.5.3	Dynamic Properties	93
3.5.4	Failure Mode	94
<b>4.</b>	<b>INVESTIGATION INTO THE STRUCTURAL PROPERTIES OF THE ELASTOMERIC MODIFIED CONCRETE</b>	<b>95</b>
4.1	Preface	95
4.2	Fabrication of the Beams	95
4.2.1	Design	95
4.2.2	Casting and Curing	98
4.3	Four-point bending Test Set up	100
4.3.1	Experimental Program	100
4.3.2	Test Channels	101
4.3.3	Four-point bending Test Set up	101
4.3.4	Parameters Calculated in Four-point Bending Test	104
4.3.5	Results	106
4.3.6	Discussion	115
4.4	Three-point Bending (cyclic test) Test	117
4.4.1	Experimental Program	117
4.4.2	Test Channels	117
4.4.3	Set up	118
4.4.4	Results	122
4.4.5	Discussion	130
4.5	Dynamic Test (hammer test)	131
4.5.1	Theory:	135
4.5.2	Results:	137
4.5.2.1	Calculation of the Frequency (theoretically)	137
4.5.2.2	Calculation of the Frequency (from graph)	137
4.5.2.3	Comparison of the Results of Theory and Experiments	140
		XII

4.5.2.4	Calculation of the Dynamic Modulus of Elasticity	141
4.5.2.5	Comparison of the Dynamic EI and EI from Four-point Bending Test	142
4.5.2.6	Calculation of the Damping	142
4.6	Finite Element Modelling	145
4.7	Concluding Remarks	150
4.7.1	Four-point Bending Test:	150
4.7.2	Three-point Bending Test:	150
4.7.3	Dynamic (hammer) Test:	151
<b>5.</b>	<b>CONCLUSIONS</b>	<b>152</b>
5.1	Preface	152
5.2	Economic Feasibility of EMCs	152
5.3	Concluding Remarks	156
5.3.1	Investigation into the Fresh, Hardened and Dynamic Properties of EMC	156
5.3.2	Investigation into the Structural Properties of the Elastomeric Modified Concrete	157
5.4	Further work	158
5.5	Proposed Applications	159
5.6	Final Remarks	160
	<b>REFERENCES</b>	<b>161</b>
	<b>LIST OF STANDARDS</b>	<b>163</b>
	<b>APPENDIX A: COMPARISON OF RESULTS WITH OTHER WORKS</b>	<b>166</b>
	<b>APPENDIX B: THREE-POINT BENDING TEST COMPLETE CYCLES</b>	<b>179</b>
	<b>APPENDIX C: FOUR-POINT BENDING TEST STRAIN GRAPHS</b>	<b>182</b>
	<b>APPENDIX D: PHOTOS OF THE BEAMS</b>	<b>189</b>

## List of Tables

Table 2-1 - Waste Tyre Classification.....	14
Table 2-2 - Mechanical Properties of Tyre Wastes .....	15
Table 2-3 – Percentage Breakdown of Current Usage of Waste Tyres .....	16
Table 3-1- Significant Composition of SL Portland Cement .....	35
Table 3-2 - Physical and Chemical Properties of SL Portland Cement.....	35
Table 3-3 - Chemical Composition of Eraring Fly Ash by XRF method.....	36
Table 3-4 - Typical Properties of Eraring Fly Ash.....	36
Table 3-5 - Particle Size Distribution (sieving method) of Fine Aggregates .....	37
Table 3-6 - Particle Size Distribution (sieving method) of Coarse Aggregates .....	37
Table 3-7 - Properties of Aggregates .....	38
Table 3-8 - Experimental Program .....	41
Table 3-9 - Raw Material Proportions of Control Mixes .....	41
Table 3-10 - Raw Material Proportions of Mixes with SBR Granules .....	42
Table 3-11 - MC of Aggregates .....	43
Table 3-12 - Results of the Fresh Properties Tests .....	50
Table 3-13 - Hardened EMC Properties.....	58
Table 3-14 - Optimum SBR Granules Percentage for MOR .....	62
Table 3-15 - Compressive Strength and MOE results of a Similar Project.....	67
Table 3-16 - Fundamental Transverse ( $n$ ) and Longitudinal ( $n'$ ) Resonant Frequencies ...	76
Table 3-17 - Dynamic MOE .....	79
Table 3-18– Damping Ratio (%).....	83
Table 3-19 - Comparison of Dynamic MOE with Chord (static) MOE.....	85
Table 4-1 - Beam Experimental Program .....	98
Table 4-2 - Four-point Bending Experimental Program .....	100
Table 4-3 - Compressive Strength of Four-point Bending Observation Specimens.....	107
Table 4-4 – Load and Deflection at Different Points of Four – point Bending Test.....	109
Table 4-5 - Ductility Factor and EI at Different Points of Four – point Bending Test.....	109
Table 4-6 - Strain of Strain Gauge at Mid Span Reinforcement .....	113
Table 4-7 - Area under Load - Deflection Curve (kN.mm).....	114
Table 4-8 - Three-point Bending Test Experimental Program.....	117
Table 4-9 - Compressive Strength of Three-point Bending Observation Specimens .....	122
Table 4-10 - Area under the Hysteresis Loops .....	128
Table 4-11 - Total Area and Cumulative Area up to 30kN of Three-point Bending Load-Deflection Curve.....	129
Table 4-12 - Dynamic Test Experimental Program .....	135
Table 4-13 - Boundary Conditions of Beams.....	136
Table 4-14 - Values of $\beta_2$ for Different Modes .....	136
Table 4-15 - Frequency of the Beams (theoretically).....	137
Table 4-16 - First Frequency of the Beams (from graph) .....	140
Table 4-17 - Comparison of the First Frequency Results from Theory and Experiments	140
Table 4-18 - Dynamic Modulus of Elasticity of the Beams .....	141
Table 4-19 - Comparison of Dynamic EI and Static EI.....	142
Table 4-20 - Damping Ratio of Beams before and after Failure.....	143
Table 5-1 - Mass of the Different Components of the Case Study in Ardebil.....	153

<b>Table 5-2 - Experimental Program of Economic Feasibility of EMCs .....</b>	<b>154</b>
<b>Table 5-3 - Cost of the Raw Materials Suggested by Industry.....</b>	<b>154</b>
<b>Table 5-4 - Final Price and the Amount of Saved Mineral Aggregates .....</b>	<b>155</b>

**Appendix:**

<b>Table 1 - Properties of PP Fibres .....</b>	<b>166</b>
<b>Table 2 - Damping Ratio of Mixes without SB Latex.....</b>	<b>173</b>
<b>Table 3 - Damping Ratio of Mixes with SB Latex .....</b>	<b>173</b>
<b>Table 4 - Dynamic Frequency of Mixes without SB Latex.....</b>	<b>174</b>
<b>Table 5 - Dynamic Frequency of Mixes with SB Latex .....</b>	<b>174</b>
<b>Table 6 - Dynamic MOE of Mixes without SB Latex .....</b>	<b>175</b>
<b>Table 7 - Dynamic MOE of Mixes with SB Latex .....</b>	<b>175</b>
<b>Table 8 -Area under the Three-point Bending Hysteresis Loop.....</b>	<b>177</b>
<b>Table 9 - Frequency of the Beams (theoretically) – Hz .....</b>	<b>178</b>
<b>Table 10 - First Frequency of the Beams (from graph) - Hz.....</b>	<b>178</b>



## List of Figures

Figure 1-1 - Photomicrograph made with a Scanning Electron Microscope (SEM) of Fly Ash particles at 2000 X magnification .....	7
Figure 2-1 - Breakdown of Ingredients of Passenger Car Modern Radial Tyres (AG 2008-9) ....	12
Figure 2-2 - The components of a Car Tyre (AG 2008-9) .....	13
Figure 2-3 - Classification of polymer-based admixtures, (Ohama 1998) .....	24
Figure 2-4 - Chemical structure of SB Latex, (Ohama 1998) .....	25
Figure 2-5 - Ductility Types (V2000) .....	27
Figure 3-1 - SBR granules 1-4 mm      Figure 3-2 - SBR granules 12-15 mm .....	39
Figure 3-3 - Stress versus Strain of the Steel Reinforcing Bar .....	40
Figure 3-4 - Mixing Procedure for Concrete .....	45
Figure 3-5 - Adding HWR to the Mix .....	46
Figure 3-6 - External Vibration Table .....	46
Figure 3-7 - Specimen Cylinder and Prism Moulds .....	47
Figure 3-8 - Specimen Curing Tank .....	48
Figure 3-9 - Air Content Test .....	49
Figure 3-10 - Slump Test .....	49
Figure 3-11 - HWR Amount of Concrete Mixes .....	51
Figure 3-12 - HWR amount for Different SBR Granules Sizes .....	53
Figure 3-13 - HWR amount for Mixes with or without SB Latex .....	53
Figure 3-14 - Wet Density of Control Mixes and Mixes Incorporating SBR Granules .....	54
Figure 3-15 - Effect of Different Sizes of SBR Granules on Wet Density .....	55
Figure 3-16 - AC of Control Mixes and Mixes Incorporating SBR Granules .....	56
Figure 3-17 - Effect of SB Latex on AC in Mixes Incorporating SBR Granules .....	57
Figure 3-18 - Compressive Strength at Different Ages of Curing .....	59
Figure 3-19 - Effect of SB Latex on the Compressive Strength .....	60
Figure 3-20 - Effect of SBR Granules Size on Compressive Strength .....	61
Figure 3-21 - Compressive Strength - Density versus SBR Granules Percentage .....	61
Figure 3-22 - Modulus of Rupture of Concrete Mixes .....	63
Figure 3-23 - Effect of SB Latex on 14 Day MOR .....	64
Figure 3-24 - Effect of SB Latex on 28 Day MOR .....	64
Figure 3-25 - Effect of SBR Granule size on MOR .....	65
Figure 3-26 - Relative 28 Day Compressive and MOR strength .....	66
Figure 3-27 - MOE Value of Concrete Mixes .....	68
Figure 3-28 - Effect of SB Latex on the amount of MOE .....	69
Figure 3-29 - MOE as a Function of Compressive Strength - Empirical versus Experimental Prediction .....	70
Figure 3-30 - MOE as a Function of Compressive Strength - Empirical versus Experimental Prediction .....	70
Figure 3-31 - Schematic of Apparatus for Impact Resonance Test .....	71
Figure 3-32 - Positions Where Specimens were Struck in Different Modes .....	72
Figure 3-33 - Hammer Used for Dynamic Test .....	72
Figure 3-34 - Dynamic Test (transverse mode) .....	73

Figure 3-35 - Analysis of Dynamic Test of Concrete Specimens in LabView.....	74
Figure 3-36 - Transverse Frequency .....	77
Figure 3-37 - Longitudinal Frequency.....	77
Figure 3-38 - Longitudinal Frequency versus Transverse Frequency.....	78
Figure 3-39 - Transverse Dynamic MOE .....	80
Figure 3-40 - Longitudinal Dynamic MOE .....	80
Figure 3-41 - Longitudinal versus Transverse Dynamic MOE.....	82
Figure 3-42– Damping Ratio (%).....	84
Figure 3-43–Compressive Strength as a Function of Dynamic MOE.....	86
Figure 3-44 - Compression Failure of Specimen Incorporating SBR Granules.....	87
Figure 3-45 - Flexural Failure of Control Concrete under Flexural Test .....	87
Figure 3-46 - Flexural Failure of Specimens Incorporating SBR Granules under Flexural Test.....	88
Figure 3-47–Cement-rubber Interface Failure of Specimens Incorporating SBR.....	88
Figure 3-48 - Dispersion of SBR Granules in the Hardened Concrete.....	89
Figure 3-49 - Compressive Failure at Post Maximum Failure Load.....	90
Figure 4-1 - Typical steel reinforcement for the beams .....	96
Figure 4-2 - Beam Moulds .....	99
Figure 4-3 - Beam Reinforcement Cage .....	100
Figure 4-4 - Four-point Bending Test Set up (LVDT and Strain Gauges).....	101
Figure 4-5 - Four-point Bending Test Set up (supports).....	102
Figure 4-6 - Strain Gauges on the Surface of the Concrete .....	102
Figure 4-7 - Schematic of the Four-point Bending Test Set up.....	103
Figure 4-8 - Parameters Calculated in Four-point Bending Test.....	106
Figure 4-9 – (Load – Deflection) Curve of the Beams.....	108
Figure 4-10 - Four-point Bending Test Results .....	110
Figure 4-11 - Deflection at Different Points of Four-point Bending Test .....	110
Figure 4-12 - Ductility Factor of Beams .....	111
Figure 4-13 - EI at Different Points of Four-point Bending Test.....	111
Figure 4-14 - Calculation of Area under Load - Deflection Curves.....	114
Figure 4-15 - Definition of Modulus of Resilience.....	115
Figure 4-16 - The Three-point Bending Test Set up.....	119
Figure 4-17 - Hinge Clamping System.....	120
Figure 4-18 - Schematic of Three-point Bending Test .....	121
Figure 4-19 - R5SBR10 Cycle 1 .....	123
Figure 4-20 - R5SBR10 Cycle 2 .....	123
Figure 4-21 - R5SBR10 Cycle 3 .....	124
Figure 4-22 - R5SBR10 Cycle 4.....	124
Figure 4-23 - R5SBR10 Cycle 5 .....	125
Figure 4-24 - R5SBR10 Cycle 6 .....	125
Figure 4-25 - R5SBR10 Cycle 7.....	126
Figure 4-26 - R5SBR10 Cycle 8 .....	126
Figure 4-27 - R5SBR10 Cycle 9.....	127
Figure 4-28 - R5SBR10 Cycle 10 .....	127
Figure 4-29 - Area up to 30kN under Three-point Bending Load-Deflection Curve.....	129
Figure 4-30 - Total Area under Three-point Bending Load - Deflection Curve .....	130



Figure 4-31 - Schematic of Dynamic Tests on Beams .....	132
Figure 4-32 - Dynamic Test Set up .....	133
Figure 4-33 - Hammer for Dynamic Test .....	134
Figure 4-34 - Accelerometer .....	134
Figure 4-35 - Sum of FRF for C1 (Before applying the load) .....	138
Figure 4-36 - Sum of FRF for C1 (After failure).....	139
Figure 4-37 - Acceleration Time History .....	144
Figure 4-38 FE Analysis of Beam C1.....	146
Figure 4-39 - FE Analysis of Beam C2F .....	147
Figure 4-40 - FE Analysis of Beam R3SBR10 .....	148
Figure 4-41 - FE Analysis of Beam R4SBR6 .....	149

## Appendix

Figure 1 - 18 mm Monofilament PP fibre.....	167
Figure 2 - 19 mm Fibrillated PP fibre .....	167
Figure 3 - HWR of Mixes without SB Latex .....	168
Figure 4 - HWR of Mixes with SB Latex.....	168
Figure 5 - Wet Density of Mixes without SB Latex .....	169
Figure 6 - Wet Density of Mixes with SB Latex .....	169
Figure 7 - AC of Mixes without SB Latex .....	170
Figure 8 - AC of Mixes with SB Latex.....	170
Figure 9 - 28 days Compressive Strength of Mixes without SB Latex.....	171
Figure 10 - 28 days Compressive Strength of Mixes with SB Latex .....	171
Figure 11 - MOR of Mixes without SB Latex.....	172
Figure 12 - MOR of Mixes with SB Latex .....	172
Figure 13 - Four Point Bending Load – Deflection Curve of the Beams .....	176
Figure 14 - Three-point Bending Test Load-deflection Curve R6SBR6.....	179
Figure 15 - Three-point Bending Load-Deflection Curve of R5SBR10.....	180
Figure 16 - Three-point Bending Load-Deflection Curve of R7SBR5L10 .....	181
Figure 17 - R3SBR10 Strain Diagram @10kN.....	182
Figure 18 - R3SBR10 Strain Diagram @20kN.....	182
Figure 19 - R3SBR10 Strain Diagram @30kN.....	182
Figure 20 - R3SBR10 Strain Diagram @40kN.....	183
Figure 21 - R3SBR10 Strain Diagram @50kN.....	183
Figure 22 - R3SBR10 Strain Diagram @60kN.....	183
Figure 23 - R3SBR10 Strain Diagram @70kN.....	184
Figure 24 - R3SBR10 Strain Diagram @80kN.....	184
Figure 25 - R3SBR10 Strain Diagram @90kN.....	184
Figure 26 - R4SBR6 Strain Diagram @10kN.....	185
Figure 27 - R4SBR6 Strain Diagram @20kN.....	185
Figure 28 - R4SBR6 Strain Diagram @30kN.....	185
Figure 29 - R4SBR6 Strain Diagram @40kN.....	186
Figure 30 - R4SBR6 Strain Diagram @50kN.....	186
Figure 31 - R4SBR6 Strain Diagram @60Kn .....	186

Figure 32 - R4SBR6 Strain Diagram @70kN.....	187
Figure 33 - R4SBR6 Strain Diagram @80kN.....	187
Figure 34 - R4SBR6 Strain Diagram @90kN.....	187
Figure 35 - R4SBR6 Strain Diagram @100kN.....	188
Figure 36 - Three-point Bending Test Failure (30% FA +10% SB Latex).....	189
Figure 37 – Crack Propagation of Three-point Bending Beam Failure (30% FA).....	189
Figure 38 - Three-point Bending Test Failure (30% FA) .....	190
Figure 39 - Three-point Bending Test Failure .....	190
Figure 40 - Three-point Bending Test Failure (30% FA+10%SBR(1-4mm)) .....	191
Figure 41 - Crack Propagation of Three-point Bending Test Failure .....	191
Figure 42 - Three-point Bending Test Failure (30% FA+6%SBR (12-15mm)) .....	192
Figure 43 - Crack Propagation of Three-point Bending Test Failure .....	192
Figure 44 - Four-point Bending Test (30% FA).....	193