University of Technology, Sydney

MASTER THESIS

Performance analysis of a new single effect hot water absorption chiller system

Author: Saket Sinha Supervisor: Associate Professor Quang Ha

A thesis submitted in partial fulfillment of the requirements for the degree of Master of Engineering Research

in the

Faculty of Engineering and Information Technology School of Electrical, Mechanical and Mechatronics Systems

October 2015



Certificate of Authorship

I certify that the work in this thesis has not previously been submitted for a degree nor has it been submitted as part of requirements for a degree except as fully acknowledged within the text.

I also certify that the thesis has been written by me. Any help that I have received in my research work and the preparation of the thesis itself has been acknowledged. In addition, I certify that all information sources and literature used are indicated in the thesis.

Signed:

Date:

"Well the basic thesis is that there's a god in heaven who is all powerful who wants to help people. And that - he will answer prayer, and does miraculous things in people's lives. And so I've documented some of these wonderful things."

Saket Sinha

Performance analysis of a new single effect hot water absorption chiller system

Saket Sinha

Abstract

Conventional air conditioning significantly contributes to primary electricity consumption. The rise in living standards and working conditions combined with the increasing usage of renewable energy has led to a great expansion of modern air conditioning systems. Among existing chiller systems, absorption machines are promising as they use less electrical power and electric utilities. Another advantage of absorption units is that the working fluids are not harmful to the environment. Thus, there is a high demand for small capacity absorption machines for residential and small office applications. However, high investment cost, additional equipment requirement and few manufacturers are the main reasons for these machines not being economically competitive with conventional compression machines. There is a lack of best practice guides, test procedures and adequate standards for their evaluation. Therefore, it is important to conduct research, starting from design and validation work, into modelling and energy optimisation in energy-efficient air conditioning systems.

This thesis aims to develop simple and accurate steady-state models of small capacity absorption machines based on experimental data obtained from a solar, single-effect, hot-water absorption machine, installed at UTS. These models are further used in a simulation tool for energy optimisation of this absorption machine. The thesis encompasses components of testing, modelling and energy optimisation of small capacity absorption machines. The first task is obtaining highly reliable data from our installation. This part involves several steps: test planning, data modelling, uncertainty estimation and analysis of results.

The second research task focuses on the development of small capacity absorption chiller models from the obtained dataset. The study involves two different modelling methods, namely adapted characteristic equation and multivariable polynomial regression. It is possible to use external water circuits as input parameters to develop highly accurate empirical models. The study describes statistical tests that assist in selecting the most appropriate models.

The last research task focuses on energy optimisation of the chiller plant. Here, water-cooled chilled water plants are considered. The chiller plant optimisation problem is formulated by developing multi-variable regression models using equipment performance data. The water-cooled chiller plant optimisation involves the optimal combination of equipment and operating levels for minimum electrical power consumption.

Acknowledgements

I am heartly thankful to my supervisor, Associate Professor Quang Ha, whose encouragement, guidance and support from the initial to the final level enabled me to develop my thesis. I thank him for guiding my thesis in a routine manner. I also thank my friends and parents for encouraging and motivating me on writing the thesis. I also thank university support in providing me appropriate resources for the project like the library. Thanks to the Research and Development staff who gave me help during my studies at the department. I also give my thanks to the Library for allowing me to borrow books related to my topic.

Lastly, I offer my regards and blessings to all those who supported me in any respect during completion of the project.

Contents

Certificate of Authorship	ii
Abstract	iv
Acknowledgements	v
Contents	vi
List of Figures	xi
List of Tables	xiii

Intro	oduction	1
1.1	Energy Context	1
1.2	Background and motivation	6
1.3	Aims and Objectives	7
1.4	Research Approach	8
1.5	Structure of the thesis	10
Lite	rature Review of solar air conditioning systems	13
2.1	Introduction	13
2.2	Cooling Technologies	15
	2.2.1 Single effect absorption air conditioning system	15
	2.2.2 Adsorption air conditioning system	20
	2.2.3 Desiccant air conditioning system	24
	2.2.4 Single effect hot water absorption chiller system	29
	2.2.5 Modelling methods for single effect hot water absorption chiller system .	33
	2.2.6 Energy optimisation for single effect hot water absorption chiller system .	34
2.3	Opportunities for further research	37
	2.3.1 Solar absorption air conditioning system	37
	2.3.2 Solar adsorption air conditioning system	38
	Intr 1.1 1.2 1.3 1.4 1.5 Lite 2.1 2.2 2.3	Introduction 1.1 Energy Context 1.2 Background and motivation 1.3 Aims and Objectives 1.4 Research Approach 1.5 Structure of the thesis 1.5 Structure of the thesis 2.1 Introduction 2.2 Cooling Technologies 2.2.1 Single effect absorption air conditioning system 2.2.2 Adsorption air conditioning system 2.2.3 Desiccant air conditioning system 2.2.4 Single effect hot water absorption chiller system 2.2.5 Modelling methods for single effect hot water absorption chiller system 2.2.6 Energy optimisation for single effect hot water absorption chiller system 2.3.1 Solar absorption air conditioning system 2.3.1 Solar absorption air conditioning system

		2.3.3	Solar Desiccant Air Conditioning System 39
		2.3.4	Single effect hot water absorption chiller system
3	Calo	culating	cooling load of the lift motor room 41
	3.1	Introdu	uction
	3.2	Coolin	ng Load temperature difference/ Cooling Load Factor/Solar Cooling Load
		Calcul	ation Method
		3.2.1	Introduction
		3.2.2	Process for Calculating Cooling Load
			3.2.2.1 Integral form
			3.2.2.2 Conductance
		3.2.3	Calculating cooling or heating load of lift motor room
			3.2.3.1 Dimensions and area of lift motor room walls and roof 46
			3.2.3.2 Sydney Outdoor design conditions
			3.2.3.3 CALCULATIONS
		3.2.4	Cooling Load Due to Heat Gain Through Structures
			3.2.4.1 Roof
			3.2.4.2 Wall Facing North
			3.2.4.3 Wall Facing East
		3.2.5	VENTILATION
			3.2.5.1 Sensible Load
			3.2.5.2 Latent Heat
	3.3	Radiar	nt time series method
		3.3.1	Introduction
		3.3.2	Calculating cooling load of the lift motor room by radiant time series 56
			3.3.2.1 Wall cooling load using sol-air temp, conduction and radiant
			time series \ldots 56
			3.3.2.2 Sydney Solar radiation
			3.3.2.3 Outside temperature and Sol-air temperatures
	3.4	Accura	acy and Reliability of Various Calculation Methods
	3.5	Compa	arison of Cooling load by CLTD and Radiant time series
	3.6	Result	s and Discussions
	3.7	Conclu	usion
4	Test	ing the	performance of absorption chiller 71
	4.1	Introdu	uction
	4.2	Viuna	Absorption Chiller
		4.2.1	System Description
		4.2.2	Operational Cycle
	4.3	Experi	imental Set-Up
	4.4	System	n Modelling
		4.4.1	Single Effect Absorption Chiller
		4.4.2	Evacuated Solar Collector 80
		4.4.3	Fan-Coil Unit81

		4.4.4 Cooling Tower
	4.5	Model Validation
	4.6	Data Modelling 83
	4.7	Results and Discussions
	4.8	Conclusion
5	Mod	lelling methods 89
	5.1	Introduction
	5.2	Database of modelling
	5.3	Models
		5.3.1 Adapted Characteristic Equation model $\Delta\Delta t'$
		5.3.2 Multivariable Polynomial Regression(MPR)
	5.4	Results and Discussions
		5.4.1 Model Parameters
		5.4.1.1 Adapted Characteristic Equation model $\Delta\Delta$ t' 94
		5.4.1.2 MPR
		5.4.2 Evaluation of the models
		5.4.2.1 Simple Comparison
		5.4.2.2 Statistical Indicators
	5.5	Conclusion
6		
6	Ene	rgy Optimisation of Chiller Plant 103
6	Ene 6.1	rgy Optimisation of Chiller Plant 103 Introduction 103
6	Ene: 6.1 6.2	rgy Optimisation of Chiller Plant 103 Introduction 103 Chiller plant optimisation problem 104
6	Ene: 6.1 6.2 6.3	rgy Optimisation of Chiller Plant103Introduction103Chiller plant optimisation problem104Single effect absorption chiller104
6	Ene 6.1 6.2 6.3	rgy Optimisation of Chiller Plant103Introduction103Chiller plant optimisation problem104Single effect absorption chiller1056.3.1Chiller Model105
6	Ene: 6.1 6.2 6.3	rgy Optimisation of Chiller Plant103Introduction103Chiller plant optimisation problem104Single effect absorption chiller1056.3.1Chiller Model1056.3.2Model Calibration108
6	Ene: 6.1 6.2 6.3	rgy Optimisation of Chiller Plant103Introduction103Chiller plant optimisation problem104Single effect absorption chiller1056.3.1Chiller Model1056.3.2Model Calibration108Primary Pump110
6	Ene: 6.1 6.2 6.3 6.4	rgy Optimisation of Chiller Plant103Introduction103Chiller plant optimisation problem104Single effect absorption chiller1046.3.1Chiller Model1056.3.2Model Calibration108Primary Pump1106.4.1Model110
6	Ene. 6.1 6.2 6.3 6.4	rgy Optimisation of Chiller Plant103Introduction103Chiller plant optimisation problem104Single effect absorption chiller1056.3.1Chiller Model1056.3.2Model Calibration108Primary Pump1106.4.1Model1106.4.2Model Calibration112
6	Ene 6.1 6.2 6.3 6.4 6.5	rgy Optimisation of Chiller Plant103Introduction103Chiller plant optimisation problem104Single effect absorption chiller1056.3.1Chiller Model1056.3.2Model Calibration108Primary Pump1106.4.1Model1166.4.2Model Calibration112Cooling Tower115
6	Ene 6.1 6.2 6.3 6.4 6.5	rgy Optimisation of Chiller Plant103Introduction103Chiller plant optimisation problem104Single effect absorption chiller1056.3.1Chiller Model1056.3.2Model Calibration108Primary Pump1106.4.1Model1106.4.2Model Calibration112Cooling Tower1156.5.1Model115
6	Ene 6.1 6.2 6.3 6.4 6.5	rgy Optimisation of Chiller Plant103Introduction103Chiller plant optimisation problem104Single effect absorption chiller1056.3.1Chiller Model1056.3.2Model Calibration108Primary Pump1106.4.1Model1106.4.2Model Calibration112Cooling Tower1156.5.1Model1156.5.2Model Calibration116
6	Ene 6.1 6.2 6.3 6.4 6.5 6.6	rgy Optimisation of Chiller Plant103Introduction103Chiller plant optimisation problem104Single effect absorption chiller1056.3.1Chiller Model1056.3.2Model Calibration1066.3.4Model1106.4.1Model1106.4.2Model Calibration112Cooling Tower1136.5.1Model1156.5.2Model Calibration1166.5.2Model Calibration1166.5.2Model Calibration1166.5.2Model Calibration1166.5.2Model Calibration1166.5.1Model1166.5.2Model Calibration116Chiller Plant Optimisation Problem118
6	Ene 6.1 6.2 6.3 6.4 6.5 6.6 6.7	rgy Optimisation of Chiller Plant103Introduction103Chiller plant optimisation problem104Single effect absorption chiller1056.3.1Chiller Model1056.3.2Model Calibration108Primary Pump1106.4.1Model1166.4.2Model Calibration117Cooling Tower1156.5.1Model1166.5.2Model Calibration116Chiller Plant Optimisation Problem118Conclusion112
6 7	Ene 6.1 6.2 6.3 6.4 6.5 6.6 6.7 Con	rgy Optimisation of Chiller Plant 103 Introduction 104 Chiller plant optimisation problem 104 Single effect absorption chiller 105 6.3.1 Chiller Model 105 6.3.2 Model Calibration 106 9 Primary Pump 110 6.4.1 Model 116 6.4.2 Model Calibration 117 Cooling Tower 115 6.5.1 Model 116 6.5.2 Model Calibration 116 Chiller Plant Optimisation Problem 116 Conclusion 112 Conclusion 122
6 7	Ene 6.1 6.2 6.3 6.4 6.5 6.6 6.7 Con 7.1	rgy Optimisation of Chiller Plant 103 Introduction 104 Chiller plant optimisation problem 104 Single effect absorption chiller 105 6.3.1 Chiller Model 105 6.3.2 Model Calibration 106 Primary Pump 106 6.4.1 Model 110 6.4.1 Model 111 6.4.2 Model Calibration 112 Cooling Tower 115 115 6.5.1 Model 116 6.5.2 Model Calibration 116 Chiller Plant Optimisation Problem 116 Conclusion 122 summary and Conclusion 122
6 7	Ene 6.1 6.2 6.3 6.4 6.5 6.6 6.7 Con 7.1 7.2	rgy Optimisation of Chiller Plant 103 Introduction 104 Chiller plant optimisation problem 104 Single effect absorption chiller 105 6.3.1 Chiller Model 105 6.3.2 Model Calibration 106 Primary Pump 106 6.4.1 Model 106 6.4.1 Model 110 6.4.1 Model 111 Cooling Tower 112 6.5.1 Model 116 6.5.2 Model Calibration 116 6.5.2 Model Calibration 116 Conclusion 112 116 Conclusion 112 116 Conclusion 112 116 Conclusion 122 117 Chiller Plant Optimisation Problem 112 Conclusion 122 122 Introduction 122 Summary and Conclusion 122 Thesis Contribution 122

Bibliography

131

List of Figures

1.1	World primary energy consumption [1]	2
1.2	World energy - related carbon dioxide emissions by fuel type [30]	3
1.3	World energy consumption in developed and developing countries [30]	4
1.4	Global Energy consumption of buildings by sector [29]	4
2.1	Schematic diagram of solar powered single-effect air-conditioning system [44].	16
2.2	Schematic Layout of Central Air Conditioning Unit [42]	21
2.3	Schematic Diagram of hybrid liquid desiccant air-conditioning system [70]	25
2.4	Single effect hot water absorption chillers actual cycle	30
3.1	Heat transfer by conduction across composite wall	45
3.2	Sydney Solar Radiation	65
3.3	Cooling load of Roof	68
3.4	Cooling load of Front Wall facing North	68
3.5	Cooling Load of Side Wall facing East	69
3.6	Total Cooling load of Lift Motor Room	69
4.1	Viuna Absorption chiller at the top of UTS building 2	73
4.2	Experimental Chilled Water Temperature	77
4.3	Experimental Condenser Outlet water Temperature	77
4.4	Schematic diagram of the proposed solar-powered single-effect hot water	
	absorption air conditioning system	78
4.5	Data modelling of Viuna absorption chiller	86
5.1	Cross validation empirical models with experimental data from chiller	96
5.2	MPR Comparison between measured and predicted evaporator	99
5.3	$\Delta \Delta t'$ Comparison between measured and predicted evaporator	99
5.4	MPR Comparison between measured and predicted generator	100
5.5	$\Delta \Delta t'$ Comparison between measured and predicted generator	100
6.1	System Performance	108
6.2	Chiller Power	108
6.3	Pump Head	112
6.4	Pump Efficiency	113
6.5	Pump Power	113
6.6	Cooling Tower Fan Speed	116

6.7	Cooling Tower Fan Power
6.8	Chiller Power bar graph
6.9	Cooling Tower fan power bar graph 119
6.10	Pump Power bar graph
6.11	Total Power bar graph

List of Tables

3.1	R value for Roof 48
3.2	Cooling Load through Roof
3.3	R Value for Wall
3.4	Cooling Load through Wall facing North
3.5	R Values for Wall facing East
3.6	Cooling Load through Wall facing East 53
3.7	Sydney Solar Radiation
3.8	Outside and Sol-air Temperatures 66
5.1	Multiple linear regression fit parameters $(\Delta \Delta t')$
5.2	Fitting Coefficients of MPR models
5.3	Statistical Indicators - Viuna 101
6.1	Notation Description for Chiller
6.2	Calibrated Parameter Values for Chiller
6.3	Notation Description for Pump
6.4	Calibrated parameter values for chiller pump
6.5	Notation Description for Cooling Tower
6.6	Calibrated cooling tower parameters

Dedicated to my Parents