The Quest for Improved Reproducibility In MALDI Mass Spectrometry

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3 Matthew B. O'Rourke¹, Steven P. Djordjevic² and Matthew P. Padula¹ 1: Proteomics Core Facility, University of Technology Sydney, Cnr Harris and Thomas St, Ultimo, 4 5 NSW, 2007 Australia 6 2: The iThree Institute, University of Technology Sydney, Cnr Harris and Thomas St, Ultimo, NSW, 2007 Australia 7 8 **Abstract** 9 10 11 Reproducibility has been one of the biggest hurdles faced when attempting to develop quantitative 12 protocols for MALDI mass spectrometry. The heterogeneous nature of sample recrystallisation has 13 made automated sample acquisition somewhat "hit and miss" with manual intervention needed to 14 ensure that all sample spots have been analysed. In this review, we explore the last 30 years of 15 literature and anecdotal evidence that has attempted to address and improve reproducibility in MALDI 16 MS. Though many methods have been attempted, we have discovered a significant publication history surrounding the use of nitrocellulose as a substrate to improve homogeneity of crystal formation and 17 therefore reproducibility. We therefore propose that this is the most promising avenue of research for 18 19 developing a comprehensive and universal preparation protocol for quantitative MALDI MS analysis. 20 I. Introduction 21 Matrix Assisted Laser Desorption Ionisation Mass Spectrometry (MALDI MS) is a mass 22 spectrometric technique first demonstrated by Karas and Hillencamp in the 1980's (Karas and 23 24 Hillenkamp 1988). This technique is unique in that it allows for rapid analysis and greater throughput 25 of a range of biomolecules compared to electrospray ionisation, with straightforward sample preparation. However, this technology also has some basic limitations in the fundamentals of its 26 routine operation surrounding shot to shot reproducibility and the heterogeneous nature of spotted 27 28 samples that have never been definitively resolved. These two parameters greatly affect quantitative 29 reproducibility and the automation of the acquisition because of the presence of so called 'hot spots' or areas of high matrix:analyte concentration that have much greater ionisation efficiency than 30 31 immediately adjacent points as close as 1µm away. 32 33 A great deal of effort has been dedicated over many years to improve the homogeneity of the 34 matrix:analyte surface or spot and we present a review of a wide body of literature, methodological 35 techniques and innovations, with a particular focus on the uses and applications of nitrocellulose, the 36 only technique that has shown any level of reproducibility and surface consistency throughout a 30

year publication history. We also investigate proposed workflows for use with MALDI MS in an

attempt to increase signal to noise (S/N), spot homogeneity and reproducibility during automated acquisition. We will also comment on the relative expense of these techniques with some innovations proving to be both low cost and easy to implement. While one could argue that the presently applied techniques are adequate for many applications, such as protein identification from in-gel enzymatic digests of electrophoretically separated proteins or nanoflow chromatography separated peptides, automated acquisition methods are somewhat 'hit and miss' affairs with manual re-acquisition often necessary. With the high sample throughput possible with MALDI, it only makes sense to improve the techniques robustness and throughput and remove the need for manual re-acquisition.

II. Standard MALDI Sample Preparations

Traditional MALDI sample preparation methods mostly use what is commonly known as the "dried droplet" (DD) method and it is a testament to the ease and robustness of this approach that it has been used almost unchanged since the mid-1990s. In the dried droplet method, a purified sample is spotted onto the surface of a metal or conductive target plate, allowed to dry before being overlayed with 1 µl of an appropriate MALDI matrix(figure 1.)(Karas and Hillenkamp 1988). The DD method is by no means perfect, however it is the ubiquitous method for sample preparations involving whole cell lysates(Sedo, Sedlacek and Zdrahal 2011) and purified lipids(Bahr, Karas and Hillenkamp 1994), proteins(Sato et al. 2011), peptides(Zhao, Barber-Singh and Shippy 2004), metabolites(Weaver and Hummon 2013), drugs(Chughtai and Heeren 2010), DNA (Boom et al. 2004) and other organic molecules(Hillenkamp et al. 1991). The key problems with this method of sample preparation are the creation of regions of relative high sample intensity termed "Hot Spots" and the general poor spectral quality of analysing low concentration samples through the dilution effect of spreading the molecules of the same analyte across a relatively large area which is not completely sampled by the laser.



Figure 1. **Dried droplet prepared samples.** It can be clearly be seen that the middle row spots have crystallised unevenly resulting in a darker central "hotspot"

"Hot Spots" are caused by the uneven co-crystallisation of the matrix and analyte(T-W. Dominic Chan 1992). This lowers the protein concentration of the surrounding area making automated analysis "hit and miss" and forcing the user to manually search for these hot spots to acquire the highest intensity data(Nishikaze et al. 2012). This makes quantitation challenging as "hot spots" may contain levels of sample that cause ion suppression while other areas of the spot may not contain enough sample to generate sufficient signal to create a spectrum.

Low concentration samples also pose an issue in MALDI preparations as only $\sim 1~\mu l$ of sample is used per spot which can cover a space $\sim 1~mm^2$, exponentially decreasing the concentration of the sample(Nordhoff, Lehrach and Gobom 2007). Samples can be concentrated by evaporation however for samples such as whole cell lysates, this has an added issue of increasing the concentrations of

- 78 endogenous contaminants such as salt which will suppress ionisation in MALDI(Fountoulakis and
- 79 Langen 1997).
- 80 There have been a number of variations of the DD method each aiming to improve either one or more
- 81 of the following: reproducibility, signal to noise (S/N), spot homogeneity, the lower limit of detection
- and limit the uptake of contaminants. Each one is summarised briefly below:
- **A. Seeding method**: A very thin layer of dilute matrix crystals is layered onto the surface of a target
- 84 plate followed by overlaying with a mixture of the analyte and more matrix. This was reported to
- create homogenous spots(Onnerfjord et al. 1999) but adds an extra step requiring manual pipetting or
- 86 robotics.
- 87 **B. Crystal doping method**: Also called the slow crystallisation method(Cohen and Chait 1996), it
- aims to reduce the uptake of contaminants during crystal formation and involves the dissolution of
- 89 matrix crystals in solvent and water then slowly evaporating the surrounding liquid to allow long
- 90 crystal shards (1-3 mm) to form, a process taking hours. The crystals are then individually selected,
- 91 affixed to a MALDI target plate with liquid Styrofoam and analysed(Xiang and Beavis
- 92 1993). Numerous extra handling steps are therefore introduced as is the need for a skilled operator.
- 93 **C. Rapid Crystallisation:** This is reported to increase the ionisation efficiency of low mass peptides
- and involves spotting the sample followed by the matrix then placing the target plate into a vacuum
- chamber evacuated with a rotary pump. Crystallisation was observed to take < 20 seconds(Cohen and
- 96 Chait 1996).
- 97 **D. Sandwich method:** This method involves the layering of matrix then analyte then additional
- 98 matrix allowing each stage to dry before adding the next. This is reported to increase minimum level
- 99 of detection significantly with detection down to attomolar range being achievable with routine
- samples(Li, Golding and Whittal 1996) at the cost of extra steps of manual pipetting or the need for
- 101 robotics.
- 102 E. Co-Mixing method: Sample solution and matrix solution are mixed in a 1:1 ratio then spotted
- directly onto a metal target plate. This is designed to increase the incorporation of the analyte
- molecules into the matrix crystals thereby increasing signal intensity (Cohen and Chait 1996), however
- the need to work with high concentrations of sample in volumes of <1µl adds a layer of complexity.
- 106 **F. Electrospray method:** An electrospray setup, similar to that of LCMS, is used to create ion
- plumes that deposit both sample and matrix onto the surface of a MALDI target plate(Axelsson et al.
- 108 1997). The benefit of this setup is reported to be an improvement compared to other implementations
- of the DD method however it should be noted that the researchers in this paper used the electrospray
- setup to mimic the sandwich, co-mixing and seeding methods of sample application. It is therefore
- unclear as to the actual mechanisms behind the reported improvement in signal intensity although
- visual inspection of the spot indicates a more homogeneous surface. The adaption of this technique to
- automated high throughput sample spotting and analysis is challenging with some kind of autosampler
- and concentration technique necessary to ensure small volumes prior to electrospraying. Our personal
- experience with this technique was that reproducibility was challenging and the technique was not
- suited to routine analysis (unpublished data).
- The above list of matrix application methods is not a complete description of the methods currently in
- use as there are other techniques that are specialised to sample types other than purified in-solution
- biomolecules. The methods of matrix application needed for technologies such as MALDI imaging

(IMS) are vastly different; they do however rely on the same principles of crystal size and the effective co-crystallisation of the analyte and matrix(Kang et al. 2011). The most common method of matrix application in IMS is the use of automated spraying apparatuses that apply wet matrix in a fine mist that then crystallise with the analyte as it dries(Enthaler et al. 2013). The dry samples are then analysed. Applying matrix in this way is easily controllable however there is generally some level of variation from sample to sample that is introduced by micro-delocalisation caused by the droplets of sprayed matrix.

At the time of writing, the authors of this review are the only team who have published papers pertaining to improving and ensuring reproducibility in IMS sample preparation, and these methods relied on the application of dry matrix via sublimation (figure 2). Methods of accounting for sample preparation variation traditionally rely on post processing techniques that account for variation and normalise data accordingly to generate visually consistent images. This will be discussed further in section X.

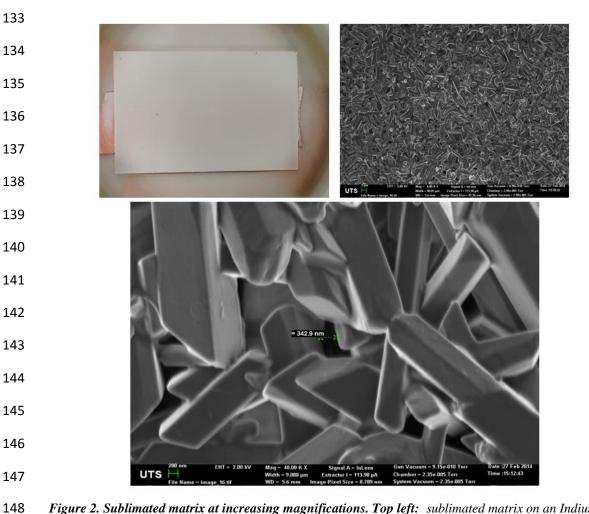


Figure 2. Sublimated matrix at increasing magnifications. Top left: sublimated matrix on an Indium tin oxide (ITO) coated glass slide showing a homogenous coating. Top Right: Scanning electron micrograph showing homogenous crystal formation at 4000x magnification. Bottom: 40000x magnification showing gaps between crystals of 350 nm

- The success of the above techniques is varied with no single technique proving to be more effective
- than any other in practice, evidenced by the still widespread use of the dried droplet method in spite of
- the existence of other techniques. There is still a great need to find a universal protocol to standardise
- MALDI sample application that improves reproducibility and is easy to implement. Variation in the
- method of sample and matrix application has not provided the answer, so attention is turned to the use
- of different and specific MALDI matrices for different sample types.

III. Properties of different matrices

- MALDI, by definition, requires the use of a matrix that is able to absorb UV energy and then impart
- this energy to the analyte to excite the matrix and sample molecules and create an ion plume
- 163 (Knochenmuss and Zenobi 2003). The choice of which matrix should be used is governed by a
- number of key factors, namely the sample type i.e. lipids, proteins, peptides etc. and the desire to run
- in either negative or positive mode. The next consideration is the secondary properties of each matrix
- including chemical modifications the matrix could make to the analyte and the nature and rate of co-
- crystallisation with the sample. It should be stated that the publications concerned with increasing
- signal intensity through the specialised selection of matrix were not overly concerned with whether
- the matrix was able to improve homogeneity during recrystallisation. It is our summation that the
- varied methods of matrix spotting mentioned above can be applied to any number of matrices and
- therefore specialised selection has been investigated for the specific purpose of increasing ion/signal
- intensity for specific samples.
- MALDI matrices can be easily divided into four distinct classes: Organic acid, ionic liquid, proton
- stripping and inorganic, with each matrix type possessing distinct characteristics.
- 175 **A. Organic acid matrices:** these are the most commonly used matrices, defined as having an
- aromatic ring combined with an acidic side chain(Fukuyama 2015) which allows for the absorption of
- 177 UV energy and donation of H⁺ to the analyte although high concentrations of trifluoroacetic acid are
- also employed for this purpose. Organic acid matrices also have a wide range of uses and can induce
- chemical modifications in the sample (Krasny, Hynek and Kodicek 2011). They are also specific by
- nature with each matrix having an ideal sample type. For example, the matrix alpha-
- cyanohydroxycinnaminic acid (CHCA) is used preferentially for peptides(Bruker 2013) while
- sinapinic acid is used primarily for proteins (>3 kDa)(Bruker 2013) For a comprehensive review on
- the application on different types of matrices please see the excellent review by Fukuyama (Fukuyama
- 184 2015)

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- The biggest challenge faced when using solid organic acids, is the dissolution and recrystallisation of
- the matrix powder with the analyte. Recrystallisation generally produces large crystals with a high
- heterogeneity in size, shape and degree of coverage of the target plate surface. As the analyte is
- incorporated into the matrix crystals this directly contributes to the generation of hot spots. An
- example of this is the use of dihydroxybenzoic acid which forms long sharp crystals that border the
- 190 pipetted spot(Fukuyama 2015). This leaves a void in the middle of the spot where sample ionisation is
- very poor, irrespective of the presence or absence of analyte molecules. Strategies that have been
- 192 employed to try and solve this include those methods mentioned above in "Standard MALDI sample
- 193 preparation" for dried droplet method of application. In addition to improving homogeneity, the
- ionisation efficiency of a specific analyte can be greatly improved through the specific choice of
- 195 matrix.

- A study conducted by Frances et al in 2013(Francese et al. 2013) compared the use of a turmeric
- 197 extract (curcumin) to the known matrix CHCA for use as new MALDI matrix in the analysis of lipids
- 198 from latent fingerprints. The sample preparation for both of these matrices was standardised and they
- 199 found that the success of each matrix was ion specific with CHCA generating high ion yields from
- 200 diacylglycerol and curcumin being able to ionise glycerophosphocholine whereas CHCA did not.
- They also found that both matrices ionised oleic acid equally. Another approach that has been
- 202 explored is the chemical modification of pre-existing matrices such as the chlorination of CHCA.
- Jaskolla et al explored the effects of this simple modification and concluded a preference for
- ionisation of peptides with a high pH(Jaskolla et al. 2009).
- **B. Ionic liquid matrices:** Ionic liquid matrices (ILC's) are a class of MALDI matrix that is stable in
- 206 liquid form at room temperature and also while under vacuum. First described for use in MALDI by
- Armstrong et al in 2001(Armstrong et al. 2001), they are reported to significantly improve the
- 208 homogeneity of analyte distribution as the matrix remains in a liquid state. The greatest benefit to this
- is the removal of the presence of "hot spots". However, the rate of ionisation is somewhat changed as
- 210 the volatility of the liquid under high vacuum can be unpredictable(Li and Gross 2004). A high degree
- of specificity is also required when choosing the correct liquid matrix for a given sample type. This
- was also reflected in the work by Li and Gross (2004)(Li and Gross 2004) who commented that the
- use of ILC's for use in quantitation using MALDI is viable so long as the calibrant used matches
- 214 chemical activity of the analyte within each specific matrix.
- 215 **C. Proton stripping matrices:** Proton stripping matrices have the ability to absorb protons from the
- analyte to facilitate negative mode ionisation of the sample. Compounds such as 9-aminoacridine can
- be used without introducing matrix ions in the low molecular weight range which makes them ideal
- for the analysis of metabolites, lipids and drugs(Sun et al. 2007). A paper by Vaidyanathan and
- Goodacre (2007)(Vaidyanathan and Goodacre 2007) attempted to use 9-aminoacridine to develop a
- quantitative workflow for the analysis of metabolites using MALDI. They found that they were able
- 221 to analyse different concentrations of individual metabolites from a complex mixture without
- 222 encountering analyte ion suppression from matrix ions in the low molecular weight range. They did
- 223 however, comment on the large standard deviation of detected quantities as a result of the
- heterogeneity of the co-crystallisation of the sample and matrix.
- 225 **D. Inorganic matrices:** Inorganic matrices and the addition of inorganic components to various
- MALDI matrices have a long history of use that begins with the paper by Tanaka et al in 1988 for
- which he was awarded the Nobel prize (Tanaka et al. 1988). This work focused on incorporating
- inorganic ultrafine cobalt powder (300 Å diameter) into the sample to be analysed. It was determined
- that the cobalt allowed for far greater ionisation of the sample when compared to just glycerol. This
- 230 idea of using inorganic compounds for MALDI has been taken further by the work of Dong et al in
- 2010(Dong et al. 2010) who proposed the use of graphene as a novel MALDI matrix for small
- 232 molecules. By using this form of carbon, the team were able to ionise nucleotides and drugs in a very
- low mass range (<300 Da) without the interference usually seen by matrix ions. There was also an
- increase in ionisation efficiency when compared to the more common CHCA matrix. Inorganic
- matrices are mostly chosen for their ability to assist in the ionisation of small molecules. Since the
- compounds chosen are usually very small (<100 Da), they eliminate the interference that is usually
- seen in the low mass range when using traditional MALDI matrices such as CHCA. Currently a range
- of compounds have been used as inorganic matrices including silica/CHCA(Fleith et al. 2014),
- graphite(Sunner, Dratz and Chen 1995), -naphthylethylenediamine
- 240 dihydrochlorid (NEDC)(Hou et al. 2014), sulfur(Kruegel, Pavlov and Attygalle 2013), titanium
- dioxide anatase(Castro et al. 2008), tungsten oxide(Bernier, Wysocki and Dagan 2015), mesoporous

tungsten titanate(Shan et al. 2007), gold nano-particles(Marsico et al. 2015) and two dimensional

graphene(Friesen et al. 2015)

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IV. Matrix dopants and additives

- In addition to the careful selection, modification, and combining of different matrices, matrices can
- also be "doped" with additional compounds to increase ionisation efficiency or remove contaminants.
- 248 The first record of doping matrices to increase ionisation was reported by Tanaka et al (1988)(Tanaka
- et al. 1988) who used cobalt powder to enhance the action of glycerine as a MALDI matrix.
- 250 Additional compounds have also been added to matrices such as the addition of ammonium phosphate
- which was reported by Zhu and Papayannapolous in 2003(Zhu and Papayannopoulos 2003). The
- addition of this compound is reported to prevent the addition of sodium and potassium adducts to
- peptides and proteins during ionisation. Jackson et al in 2014 also noted that ammonium phosphate
- had the same effect in negative ion mode (Jackson et al. 2014). Another dopant is the addition of
- 255 phosphoric acid to DHB matrix to increase the ionisation efficiency of phosphopeptides in a crude
- peptide mixtures(Kjellstrom and Jensen 2004).

V. Enhanced MALDI target plates

- One of the sources of reduced homogeneity is the spreading of samples beyond the area ablated
- during automated acquisition. MALDI target plates typically have target spots etched into the plate
- surface indicating the area that will be sampled. However, poor pipetting and the reduced liquid
- surface tension of solutions containing high percentages of organic solvent mean that samples often
- spread beyond this 'boundary'. This effect has been reduced by the introduction of target plates with
- 263 modified surfaces to stop liquid spreading beyond the boundary, such as Bruker's AnchorChip and
- 264 μFocus plates by Hudson Surface Technologies (Technology 2010). These plates aim to reduce the
- size of the sample spot and thus increase the concentration of the analyte at the point being ablated
- 266 thus increasing S/N. These plates are still subject to 'hot spots' because they do not change the
- 267 crystallisation properties of the sample. In contrast to commercially manufactured MALDI target
- plates, a simple preparation can also be performed using commercially available Scotch Guard and a
- standard stainless steel MALDI target (Owen et al. 2003). This creates a uniform hydrophobic surface
- that allows samples of high aqueous composition to bead rather than disperse on the target surface,
- whereas the AnchorChip and μFocus plates have a discreet hydrophilic region surrounded by a
- 272 hydrophobic region.

VI. Nitrocellulose

- Nitrocellulose (NC) is a nitrated polymer that is reported to possess a number of unique properties
- that have a great potential application in biomedical research. The trends that are in the current body
- of literature demonstrate clearly that there are two categories of investigation when using
- 277 nitrocellulose; most papers can be easily divided between: methodologies that aim to increase shot to
- shot reproducibility and the homogeneity of matrix and analyte co-crystallisation and papers that
- focus on the protein/peptide capture ability of NC that allows for concentration of dilute samples and
- 280 subsequent washings that remove soluble contaminants such as salt. In addition to these two discrete
- streams of investigation, a significant portion of the literature also reports that NC can enhance signal
- to noise ratios(Mock, Sutton and Cottrell 1992), decrease contamination of samples from metal ion
- adducts(Liu et al. 1995), remove matrix ions from a spectra(Donegan et al. 2004), withstand multiple
- consecutive analyses (Kouvonen et al. 2009), provide effective crystal seed layers when combined

- with matrix in solution phase(Landry, Lombardo and Smith 2000) and, when used as a precoated
- layer, provide a hydrophobic surface that concentrates samples into a smaller space(Miliotis et al.
- 287 2002). If all of these claims are accurate, then there is a real need to incorporate NC into MALDI
- applications. The following is a review of all of these claims and a comprehensive look at the benefits
- of NC use in MALDI.

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VII. Properties of Nitrocellulose

- Some of the earliest publications that described the applications of NC focused on its use as a semi
- 292 permeable membrane for extracting toxins from bacterial culture(Brown 1915, Ruffer and
- 293 Crendiropoulo 1901). It was not until 1986 when Jonsson et al. (Jonsson et al. 1986) used NC
- membrane as a substrate to capture protein for use in Plasma Desorption Mass Spectrometry (PDMS).
- 295 It was noted that the samples could be washed after spotting on NC which removed contaminants and
- significantly enhanced the signal intensity of the PDMS. Two years later Wilk et al. (Wilk et al. 1988)
- 297 continued this work and it was found that NC, when added directly to the sample increased spot to
- spot reproducibility and increased spot homogeneity.
- In 1992, Mock et al(Mock, Sutton and Cottrell 1992) reported further use of NC as a substrate on a
- LaserMat sample target (Finnigan), allowing the sample to be washed prior to matrix application. It
- 301 should be noted that a key step that was mentioned involved the addition of the matrix in liquid phase
- 302 followed by the immediate covering of the target with a glass cover slip. It was reported that this was
- 303 necessary to allow the ACN in the matrix to extract the protein from the surface of the NC thereby
- 304 recovering what had become bound to the substrate layer and significantly enhancing the detected
- signal. The next year, Preston et al(Preston, Murray and Russell 1993) reported the first investigation
- of the use of NC for increasing signal intensity and normalising sample acquisition by increasing spot
- 307 homogeneity. The conclusion from this work was that NC improved reproducibility and ion signal
- 308 intensity across a range of peptides and proteins. The results from bradykinin suggested a potential
- application of NC for quantitative workflows.
- Two years later Liu et al(Liu et al. 1995) reported the use of NC for the analyses of DNA molecules.
- 311 While their workflows were very similar to previous work, they offered a novel explanation for the
- 312 physiochemical interactions occurring between the NC and the analyte. The DNA was reported as
- unable to interact with the NC due to its overall negative charge (this is shared by the NC). The NC
- therefore acted as a means to remove metal ion adducts from the DNA and purify it by binding these
- 315 contaminants rather than the target molecules. It was also found that the NC amplified signal and
- increased spot homogeneity in a similar way to protein and peptide samples.
- In 1997 Kussmann et al(Kussmann et al. 1997) employed NC and non-NC protocols to map the
- 318 peptides of a neuron. It was found that ionisation efficiency of the sample was comparable with the
- NC and non-NC spots, with no greater difference found between the two. This stands in the face of an
- 320 overwhelming body of literature that states otherwise, and it should be noted that no direct controlled
- 321 comparison of NC and non-NC spots were made. The next year they followed up this work with a
- 322 comprehensive investigation of NC preparation methodologies using modifications of thin and thick
- 323 layer techniques published in the early 90's. It was found that the thin layer method was more
- sensitive for peptide samples with low levels of contamination whereas the thick layer proved to have
- a much greater capacity to absorb contaminants thereby significantly improving ion yields and the
- 326 quality of subsequent spectra.

- An alternative method of achieving homogeneity was proposed by Landry et al in 2000(Landry,
- 328 Lombardo and Smith 2000) this utilised modified methods that followed on from earlier work using
- 329 thin film and fast evaporation methods, dubbed the Solution Phase Nitrocellulose method. It was
- found that allowing the matrix, nitrocellulose and sample to interact in the liquid phase facilitated the
- rapid evaporation of the organic solvent leaving a homogenous matrix and sample coating. The
- interaction between the nitrocellulose and sample was also reported to yield a 6 to 50 fold increase in
- sample intensity, though this may be a function of the dilution caused by premixing the sample and
- 334 NC matrix solution.
- Another publication in 2000 by Miliotis et al (Miliotis et al. 2000) used a modified thin coating
- method for pre-seeding a MALDI target prior to sample deposition. This method was adapted for use
- with the output from an autosampler equipped HPLC as opposed to individually spotted samples. The
- use of NC is reported to dramatically increase the homogeneity of matrix coverage and therefore the
- reproducibility of the method. This was crucial as this approach was designed to be a completely
- automated method for the spotting and subsequent analysis of chromatographic fractions via MALDI.
- 341 It was also mentioned that NC can be used to facilitate washing of samples. The mechanism
- pertaining to how this is achieved is not mentioned nor is this performed in the paper. This work was
- expanded upon in 2002 when Miliotis et al. (Miliotis et al. 2002) published a second paper that
- explored the use of NC substrates for LC-MALDI applications. There was a strong reported increase
- 345 in S/N however the increase in signal to noise is attributed to the prevention of the spot spreading, not
- to any physiochemical properties of the NC. It was found a coating of no more than 0.5mg/ml of NC
- was ideal for maximising the ionisation efficiency of the sample. Since spot size was deemed the
- 348 single most important factor, the sample viscosity and evaporation rate were treated as variables that
- 349 directly affect the size of the spot. By controlling these two variables, spot size could also be
- 350 controlled enabling the hydrophobic surface of the NC to concentrate the sample within each spot,
- thereby acting as a faux enrichment. The rationale behind this differs frompreviously published works
- as it does not acknowledge any properties of the NC beyond its hydrophobicity.
- In 2004 Zhao et al(Zhao, Barber-Singh and Shippy 2004) published a paper aimed at comparing
- different application types of NC by comparing a modified version of the dried droplet technique with
- 355 the thin film method. They aimed to determine which protocol was most compatible with desalting
- washes. Higher concentrations of NC at 20 mg/ml were used for the droplet method whereas only 5
- $357 \qquad \text{mg/ml of NC was used for the thin film method. Samples were also applied differently to traditional} \\$
- 358 preparations; $\sim 1~\mu l$ of sample was pipetted onto the dried NC matrix and allowed to incubate for 3
- 359 minutes. The remaining liquid was then removed with the pipette. The reasoning behind this was that
- the incubation time in the liquid phase allowed the peptides to bind to the NC matrix mix, while the
- soluble salts remained in solution. The samples were then subsequently washed with 0.1%
- 362 Trifluroacetic Acid (TFA) to acidify the spots, remove any residual salts and increase the S/N. A
- variation of this was also performed whereby 6 separate applications of the dilute peptide mix were
- performed consecutively. This was found to slowly deplete both the NC and matrix through
- dissolution resulting in lower overall signal intensity.
- The hydrophobic properties of NC were also reported by Donegan et al in 2004(Donegan et al. 2004)
- however it was also reported that the presence of thin film NC suppressed matrix ions when
- performing analyses in the sub 500 Da mass range. The thin layer of matrix and NC was then deemed
- to have a dual effect of concentrating the sample into a very small area and supressing the incidence
- of MALDI matrix peaks in the subsequent generated spectra. This allowed peptides in a very low
- mass range, 150-500 Da, to be analysed without the interference from matrix peaks. The proposed
- mechanism for this was that the dissolution of matrix and NC with the analyte creates an ideal analyte

to matrix ratio thereby eliminating the incidence of matrix peaks. This phenomenon has been discussed elsewhere(Gobom et al. 2001).

Pang et al(Pang et al. 2004), also in 2004, reported that the interaction between NC and protein/peptide molecules was in fact electrostatic and that the differing concentrations of NC could in fact suppress ionisation due to the strong binding affinity of the high concentration NC. It was reported that the addition of NC allowed for the creation of homogenous seed layers of matrix crystals. This then allowed for uniform co-crystallisation of the matrix and analyte. It was also reported that adding NC at a concentration of between 0.1 and 1% significantly increased the ionisation efficiency of small molecular weight peptides (<600 Da) while significantly increasing shot to shot reproducibility; less than this was unable to form a homogenous thin film, while more suppressed ionisation. It was proposed that the higher concentrations (>1%) have a strong electrostatic binding affinity for the sample thereby preventing its effective ionisation.

Further to the work produced by Miliotis et al in 2002(Miliotis et al. 2002), Chen et al in 2005(Chen et al. 2005) expanded the pre coating protocol. The addition of NC to the MALDI target was chosen to create a uniform surface that allowed for the uniform continued deposition of the sample and crystallisation of the sample output from the chromatograph (figure 3). It should be noted that the mechanism responsible for this was described as hydrophilic interaction between the LC fractions and the NC. The uniformity of the streaking prevented the overlapping of LC fractions thereby increasing the dynamic range of the analysis. This interaction is described as hydrophilic which is in sharp contrast to every other paper discussed in this review and the reasoning for this is not postulated nor are any confirmatory experiments performed to support this explanation. There are also additional implications should this interaction be hydrophilic not hydrophobic. i.e ability to bind lipids or proteins/peptides in solutions containing high levels of organic solvents .



Figure 3. A Nitrocellulose coated glass Indium Tin Oxide (ITO) slide. Slides like this can be prepared from liquid NC and then used in LC MALDI or as a tissue fixative in IMS applications. The NC is smeared from right to left with another glass slide much to create a flat homogenous surface.

Luque-Garcia et al(Luque-Garcia et al. 2006) in 2006 created a modified western blot protocol that allowed for the analyses of proteins that had first been electro-blotted onto NC membrane. Once blotted, the portion of NC containing the sample of interest, was excised, dissolved in an appropriate solvent (see table 1.), trypsin digested and analysed via MALDI. It was found that use of electro-blotting and liquid phase digestion, as opposed to in gel trypsin digestion, was faster and more sensitive with a reduction in time from 16 to 6 hours. By using this protocol the team was able to discern the molecular weight of two membrane bound proteins. It should be noted that there was no

- 413 mention of the reported ionisation efficiency, homogeneity or reproducibility aspects of NC
- 414 preparation and use.

436

- In a continuation of the work by Shevchenko et al. (Shevchenko et al. 1996) and Landry et al(Landry,
- Lombardo and Smith 2000), Wu et al(Wu, Hsieh and Tam 2006) published a modified protocol that
- described NC application to AnchorChips (Bruker Daltonics) that have already been prepared with
- 418 hydrophilic spots surrounded by a hydrophobic barrier. The reported results confirm the findings of
- previous papers and describe an increase in signal intensity, homogeneity of spots and detection of
- 420 additional peaks not found in non-NC samples. The researchers also report that the addition of NC
- increased the mass accuracy of the detected peaks when compared to previous papers that did not
- employ NC in their workflows. This is the first time that improved mass accuracy has been reported
- as a property afforded by the use of NC in mass spectrometry. Another AnchorChip preparation was
- performed by Kouvonan et al in 2009(Kouvonen et al. 2009). This work carries on from the initial
- work performed by Donegan et al. (Donegan et al. 2004) however, it is the first to coin the term
- 426 "Nitromatrix". The researchers found that the nitromatrix increased sequence coverage of proteins,
- 427 the number of peptides detected, the Mascot scores of the detected peptides and also provided a
- resilient crystal layer that could withstand multiple analyses with the mass spectrometer. This was
- 429 confirmed by multiple passes of the sample in imaging mode. This resilience was used to demonstrate
- 430 that 10 sequential analyses of a single chromatographic run could be performed, resulting in the
- collection of over 15 million high quality MS spectra.
- The most recent application of NC in a biomedical application was applied to a tissue imaging
- protocol by O'Rourke et al(O'Rourke, Djordjevic and Padula 2015). It was reported that the addition
- of NC served to fix tissue sections to the surface of the glass slides, allowing for repeated washing in
- a range of solvents and fixatives without any disruption to the structure of the tissue.

VIII. Current consensus of effectiveness of methodologies

- The avenues of investigation that have been followed in the quest for finding reproducibility in
- 438 MALDI are broad and varied. Initial methods of analysis with solid matrix powder proved to be
- 439 unreliable resulting in heterogeneous coverage and inconsistent signal. The initial approaches that
- were undertaken to fix this were centered around ways of increasing the homogeneity of matrix
- crystal coverage and ensuring an even incorporation of the matrix and analyte during recrystallisation.
- Additional approaches utilising novel matrices as well as additives and specially prepared MALDI
- 443 target plates have all been used as ways of standardising the process. Despite the sizeable body of
- 444 literature that explores and proposes various methods that improve reproducibility the rate of uptake
- of any individual technique has not been particularly strong.
- The use of ionic liqud matrices is a good example of the above whereby several papers have
- demonstrated its effectiveness in ensuring homogeneity with a pipetted sample. However, ionic liquid
- matrices have not become a ubiquitous technique indicating that either these alternative methods are
- not highly effective when put into routine use, or the time and financial expense involved with either
- 450 purchasing the matrix commercially or synthesising it is simply too high for the limited benefit that
- would be gained. The use of specially prepared MALDI target plates is another example of this
- whereby commercially prepared single use plates can be expensive as a constant consumable and the
- 453 time required to create and standardise the creation of them in a laboratory, on an individual basis, is
- 454 too time-consuming to be worthwhile.

- 455 It should also be noted that despite a substantial publication record, the utilisation of inorganic
- 456 matrices as effective replacements in MALDI has also not shown to have a high uptake. Furthermore
- 457 the lack of consensus between publications as to the ideal inorganic compounds that could be used for
- 458 the analysis of small molecules such as metabolites and drugs, shows that this avenue of research has
- not been fully explored and would require substantial improvement to be truly effective, possible
- suggesting that other avenues have proven more fruitful. With this in mind, there is a single
- compound that has a large publication history and a clear potential as a universal preparation protocol;
- the utilisation of nitrocellulose.
- There is a very clear body of evidence that supports the multitude of properties that NC appears to
- possess however, as can be seen from the earlier section, the mechanisms that are proposed to explain
- these properties are not in agreement and, unlike nanoflow chromatography coupled to
- anoelectrospray ionisation, no commonalities in methods are evident. A perfect example is the
- ability to increase signal to noise in spotted samples. This has been attributed to: the hydrophobicity
- of the NC allowing the samples to concentrate; the reduction of matrix ions that cause ion
- suppression; the absorption of metal adducts and an ability of the NC to increase signal intensity when
- 470 incorporated into the sample and matrix. Each of these proposed mechanisms could have implications
- when a research team is deciding whether NC possesses the properties needed for a specific
- workflow. Therefore it is of great importance for these physiochemical interactions to be studied in
- 473 detail.
- 474 The lack of consensus in any methodology is detrimental to the larger body of literature. Conflicting
- 475 reports pertaining to chemical mechanisms or interactions make informed experimentation by third
- parties difficult as there is no definitive evidence that one mechanism is more or less appropriate
- when compared to others. Another example of this is the description of NC possessing a highly
- 478 hydrophobic quality. Every paper mentioned in this review agrees that NC is hydrophobic by nature.
- 479 However Chen et al. (Chen et al. 2005) state quite clearly that the hydrophilic nature of NC is what
- allows the uniform streaking of chromatograph eluent from their custom micro dispenser.
- Disagreement such as this, needs to be resolved in order to progress the use of this technique in the
- 482 field of MALDI mass spectrometry.
- There is also a level of disagreement when referring to the method used to prepare the nitrocellulose.
- 484 As stated in section 2.2, "properties of nitrocellulose", there are a number of different preparation
- solutions as well as a number of different application methods that have been employed over the last
- 486 30 years. Table 1 provides a comprehensive list of methodological papers that have proposed
- variations of methods and solutions for the preparation of NC. It is very clear that the "ideal" recipe
- 488 for the preparation of NC has not yet been discerned. Some parameters such as concentration of NC
- show a level of consensus i.e between 5 and 10 mg/ml. However, solvent choice or the need to
- acidify the spots prior to analysis has not been agreed on.
- There is also little agreement as to the application method that is most appropriate. Seeding the
- 492 MALDI target with NC and matrix has been proposed as ideal, as has thin film coatings, thick film
- 493 coatings and preparations that mix the sample matrix and NC together before spotting onto the
- MALDI target. There has been no definitive agreement regarding how the NC should be incorporated
- 495 into a sample.
- 496 Finally there are some publications that have begun to employ NC in standard workflows without any
- description as to why. Shevchenko et al. (Shevchenko et al. 1996) introduced NC into their standard
- 498 MALDI preparation. There is no description as to why NC was incorporated into the matrix however,

- 499 with the inclusion of a washing step; it can be assumed that it was used for its ability to capture
- 500 protein. The adoption of these methodologies without proper investigation can be potentially
- damaging as unknown variables could arise without the attention of the investigator.
- 502 It is for all the above reasons that a concise and highly accurate investigation of the true properties of
- NC and their subsequent mechanisms is necessary.

IX. The application of low cost robotics and microfluidics to MALDI.

- It could be argued that the main reason for poor spot homogeneity is that the majority of sample
- 506 handling for MALDI MS is done manually by a researcher with a handheld pipette. While there is no
- 507 published direct evidence for this, logic and experience in other areas using automated liquid handling
- would suggest improvements could be made by automating sample application. The main impediment
- to this is cost as the currently available spotting robots cost more than \$20,000. The additional
- 510 impediment is that commercially available systems allow minimal modification to their operation and
- are constructed of proprietary parts that are difficult to modify, preventing their adaption to the
- spotting methods described in section 2.1.

504

- 513 The last few years have seen great advances in electronics and rapid prototyping driven by the 'Maker
- Community'. Individuals or groups are able to use cheap microcontrollers, such as Arduino, or more
- sophisticated but still cheap single board computers, such as Raspberry Pi, to create sophisticated
- robotics. This is of immediate attraction to researchers as these open source platforms are easily
- adapted to the creation of scientific instrumentation, such as thermocyclers(Kalaitzis et al. 2015) and
- on-line liquid-liquid extraction(Hsieh, Liu and Urban 2015). Of immediate relevance to this review is
- the work of Stoeckli and Stabb(Stoeckli and Staab 2015) who have created a matrix deposition device
- for imaging mass spectrometry (iMatrixSpray, http://imatrixspray.com) from easily sourced and cost
- 521 effective parts. The device is reported to spray in a reproducible manner when analysing pixel
- 522 intensities after matrix spraying. The open source nature of this instrument means that it is 'hackable'
- or able to be modified to suit other purposes. In the context of this review, the purpose could be the
- repeatable spraying of matrix solutions but we also envisage that the device is able to be adapted as a
- spotter for nanoflow chromatography or for the electrospraying of samples. Moravcova et al
- 526 (Moravcová et al. 2009) previously demonstrated reproducible chromatography using an S-shaped
- 527 gradient generated in a single syringe, but a simple binary gradient nanoflow chromatograph could
- also be created using a microcontroller, two stepper motors and two syringes capable of high pressure
- 529 operation. In our laboratory, we are currently recycling the stepper motor driven syringe pumps from
- a 20 year old SMART system (Pharmacia) to be controlled by an Arduino microcontroller.
- The increased demand by the Maker community for miniaturised controllers, motors and sensors
- capable of a wide range of measurements is making available an array of low cost devices of great
- usefulness to researchers. The application of this technology to the issues outlined in this review could
- provide much needed solutions.

535

X: Post-Acquisition processing of spectra to enhance signal.

- It is common practice when using MALDI to increase signal by simply increasing the number of laser
- shots taken, generating numerous sub-spectra which are then averaged into the final 'observed'
- spectra shown by the instrument control software. However, as pointed out in this review, it is widely
- recognised that there is extensive variability in spectra acquired from multiple acquisitions the same
- sample and this can lead to inconsistency in the repeated observation of peaks (Olson et al, 2008).

541 This review has focused on pre-acquisition methodologies of improving the reproducibility of peak observation, but it should be noted that there are a number of post-acquisition methodologies that aim 542 to perform the same task. These methods employ automated tests and algorithms to resample spectra 543 (Malyarenko et al, 2006), evaluate replicate spectra (Olson et al, 2008 and 2011, Dekker et al, 2005) 544 545 or sub-spectra (Meuleman et al, 2009), generate a consensus spectrum and report the consistent features with a statistical confidence interval attached even, in the case of some algorithms, if the 546 spectra are from different sources or instruments (Olson et al, 2008 and 2011). These methods need to 547 548 be distinguished from algorithms that look for correlation between spectra to determine differences that are suspected of being diagnostic of disease or a condition or algorithms that assess spectral 549 quality prior to database searching (Yun et al, 2009). 550 551 While repeated acquisitions and post-acquisition generation of merged and consensus spectra can be 552 performed on peptides and proteins, the post-acquisition processing of imaging MS data poses unique challenges. Imaging MS samples the molecular content at a fixed, discreet point, consuming the 553 majority of the sample before moving to the next discreet point, the acquisition of replicate spectra is 554 impossible or at best highly improbable. Therefore, much of the literature on post-acquisition 555 processing has focused on normalisation to remove systematic artifacts affecting peak intensity, often 556 557 occurring as a function of time, as ion transmission decreases over the extended acquisition times used in MALDI imaging (Deininger eal al, 2011). 558 559 The data generated through IMS analysis is designed to be viewed visually. This means that the 560 numerical data must be converted accordingly which relies on the use of data normalisation. This simple process allows elements such as peak width and minor variation in surface height of a sample, 561 to be accounted for numerically, creating consistent images. In our experience, since MALDI relies on 562 TOF analysis, if a tissue section is not completely flat a "ghosting" effect can be observed whereby 563 there is a shift in mass and intensity from one end of a tissue section to the other (usually ~5 Da in 564 mass) (figure 4). The easiest way to deal with this is already present in the processing software and 565 works by the grouping the mass range of the entire width of a particular peak to form a single mass 566 567 "group". This normalises the reported M/z by adding all mass points and creates a consistent and even 568 image. This new normalised image then ensures that visual regions of high and low intensity are the 569 result of actual molecule abundance and not a result of calibration or sample topography. We have 570 used this method ourselves when generating data for our earlier MALDI IMS work and can attest to its function(O'Rourke, Djordjevic and Padula 2015). Other more complicated algorithmic techniques 571 also exist such as the curation of data according to Gaussian distributions and the adherence to 572 573 theoretical models to account for a lack of shot to shot reproducibility inherent to IMS(Widlak et al. 574 2016). 575 These post-acquisition methodologies do not negate the need to optimise pre-acquisition sample preparation steps however they can provide a further level of confidence that results observed are a 576 577 complete and reproducible picture of the sample. 578 579 580

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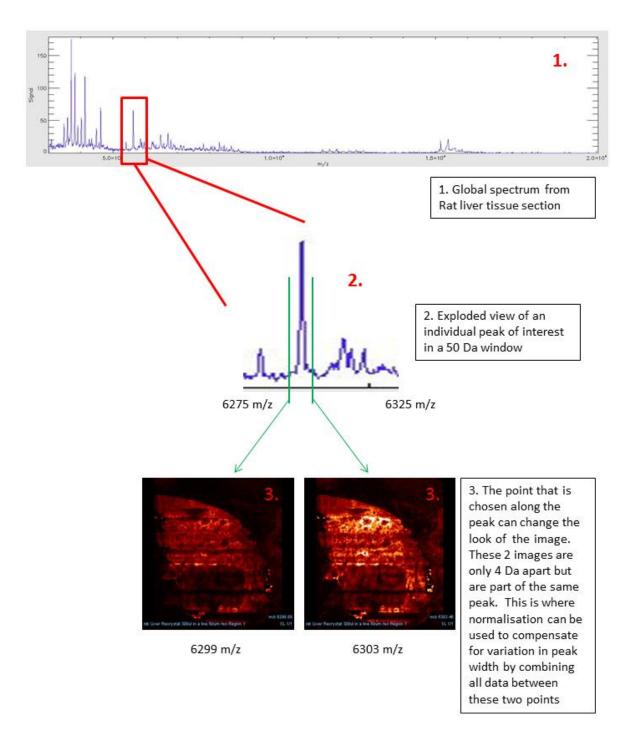


Figure 4. Flow diagram describing peak shift differences in IMS data from rat liver: The image on the left (3) displays the intensity of 6299 Da in the sample, or the left green line in the spectra (2), while the right image displays the intensity of 6303 Da, or the right green line in the spectra. It can clearly be seen that image intensity and macrostructure can change depending on where along the peak width the image is taken at. This data can be combined to form composite images

XI. Conclusion

The pursuit of the ideal sample preparation methodology for MALDI is a topic of particular interest to any and all MALDI mass spectrometrists. The rapid nature of MALDI makes it an ideal candidate for high throughput automated sample analysis of complex mixtures and purified proteins, with the

592 593	ability to decouple Nano-flow liquid chromatography from mass spectrometry enabling less mass spectrometer 'downtime' while waiting for column washes, sample loading and other blocks of time
594	where the MS is waiting for molecules to elute from chromatography. However, this cannot occur
595	until a robust and reproducible protocol for sample spotting and recrystallisation, which allows for
596	automated sample acquisition in both quantitative and qualitative analyses, is developed and broadly
597	adopted. In our opinion, the most promising candidate for such a protocol is NC.
598 599	The reported properties of NC are varied and potentially very useful when applied to MALDI mass spectrometry. The creation of a universal protocol for the incorporation of NC to MALDI preparation
600	protocols could serve to fix the biggest issues associated with MALDI; increasing signal to noise, spot
601	homogeneity, reproducibility and reducing contaminants would make MALDI an even more powerful
602	analytical tool. It is for this reason that further research into NC should be made a priority for any
603	MALDI mass spectrometry based research laboratory.

Table 1. Nitrocellulose methodological publications						
Paper	Year	Solvents used	Key methodological notes			
M. Armand Ruffer, and M. Crendiropoulo(Ruffer and Crendiropoulo 1901)	1901	Unknown	Unmodified NC membrane was used to fashion a 'sack' that was then used as a semi-permeable membrane for the dialyses of enterotoxins from bacterial broth culture.			
William Brown(Brown 1915)	1915	Ethanol, ether and camphor oil	NC membranes with varying permeability's were produced from the addition of a range of organic solvents and oils to liquid NC. They were the used for a number of dialysis methodologies such as extraction of toxins from broth media.			
Jonsson et al(Jonsson et al. 1986)	1986	Amyl acetate	1% NC in amyl acetate was used to 'capture' proteins and peptides and allowed washing to be performed with 1 ml of milliQ water.			
Wilk et al(Wilk et al. 1988)	1988	Amyl acetate, diluted with methanol	NC prepared as stock in amyl acetate and then diluted with methanol. The sample was then added and the subsequent mix was spotted onto a target plate.			
Mock et al(Mock, Sutton and Cottrell 1992)	1992	Acetone	NC was spotted onto the surface of a gold plated MALDI target with a modified electrospray apparatus followed by addition of sample. MilliQ water was used to wash the sample to remove soluble contaminants then 0.5 µl of matrix was overlayed. The matrix was not allowed to dry immediately, facilitating the extraction of protein off the surface of the NC*.			
Preston et al(Preston, Murray and Russell 1993)	1993	Methanol	NC was spotted onto the surface of a MALDI target plate, allowed to dry, then overlayed with sample and matrix.			
Liu et al(Liu et al. 1995)	1995	Methanol, acetone and acetonitrile	NC was dissolved in a number of solvents and used as a substrate for DNA analysis in MALDI.			
Shevchenko(Shevchenko et al. 1996)	1996	Acetone, 2-proponal	Nitrocellulose is introduced into the matrix and deposited onto the MALDI target plate. The sample is overlayed and then washed with MilliQ water.			
Kussmann et al(Kussmann et al. 1997)	1997	Acetone then diluted with isopropanol	NC was applied to the target plate using spin coating, spraying and transferred on a piece of scotch tape. Both the dried droplet and sandwich methods were used when applying sample and matrix to the NC spots.			
Kussmann et al(Kussmann et al. 1997)	1997	Acetone then diluted with propan- 2-ol	NC is first prepared in acetone the diluted with isopropanol. It is then spin coated (thick layer technique) or mixed with matrix and allowed to dry (thin layer technique)			
Landry et al(Landry, Lombardo and Smith 2000)	2000	Acetone and isopropanol	A hybrid method was developed termed the "solution-phase nitrocellulose" method. The sample and nitrocellulose are dissolved in acetone and TFA then this matrix solution is mixed in a 1:1 ratio with sample, spotted onto the MALDI plate and allowed to dry.			

^{*}See discussion for further details

		1	<u></u>
Miliotis et al(Miliotis et al. 2000)	2000	Acetone and isopropanol	5 mg/ml of NC and 20 mg/ml matrix were sprayed with an airbrush onto the surface of a stainless steel MALDI target. This provided an initial seed layer that subsequent sample is then applied to via a piezoelectric micro-dispenser.
Miliotis et al(Miliotis et al. 2002)	2002	Acetone and isopropanol	NC and saturated matrix was used as a thin layer coating to prepare targets for later sample deposition. An automated piezoelectric micro dispenser was then used to spot sample directly onto the surface of the seed layer of matrix/NC.
Zhao et al(Zhao, Barber- Singh and Shippy 2004)	2004	Acetone and isopropanol	The thin film method of NC application was compared to a variation of the dried droplet method whereby matrix and NC were combined and spotted onto the surface of a MALDI plate prior to sample application.
Donegan et al(Donegan et al. 2004)	2004	Acetone	NC and matrix were co-mixed then applied to the surface of a hydrophobically coated MALDI plate via spin coating. The sample in question as then spotted on to the surface.
Pang et al(Pang et al. 2004)	2004	Acetone then diluted with isopropanol	Nitrocellulose solution was prepared in 2%(W/V)(equivalent to 20 mg/ml) solution then diluted down to 1.0%, 0.5%, 0.25%, 0.1%, 0.05% solutions, spotted onto the surface of a MALDI target and allowed to dry at ambient temperature. The sample and matrix was then overlayed using the sandwich method
Chen et al(Chen et al. 2005)	2005	Acetone	NC solution was prepared in acetone then applied via spin coating to the surface of a MALDI target plate a custom LC streaking apparatus was then used to apply sample in a serpentine way to the NC film.
Luque-Garcia et al(Luque-Garcia et al. 2006)	2006	Acetone, methanol, acetonitrile	Proteins were electro blotted from 1D SDS-PAGE gels onto NC membrane. The band on the membrane were then cut out and dissolved in matrix solution containing an appropriate solvent. The dissolved spots were then spotted onto a stainless steel MALDI target and allowed to dry before direct analysis.
Wu et al(Wu, Hsieh and Tam 2006)	2006	Acetone, isopropanol in a 7:2 v:v ratio	Preparation of NC was performed in line with the protocols from Shevchenko et al(Shevchenko et al. 1996) and Landry et al(Landry, Lombardo and Smith 2000). However, instead of MALDI target plates, NC was spotted onto AnchorChip plates prior to sample deposition.
Kouvonan et al(Kouvonen et al. 2009)	2009	Acetone, acetonitrile, isopropanol, 0.1% TFA in a 7:7:2:2 v:v ratio	A peptide sample was spotted onto the surface of an AnchorChip and then overlayed with NC and matrix combined together (coined as 'Nitromatrix' in a complex solvent mix). This nitromatrix was then compared to non-NC matrix application and the standard PAC protocol for AnchorChip preparation
O'Rourke et al(O'Rourke, Djordjevic and Padula 2015)	2015	Acetone	NC was prepared at a concentration of 40 mg/ml and applied to ITO coated glass slides using the method commonly employed for preparing blood smears.

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