

1 Capillary-Driven  $\mu$ PAD's for Lab on a Chip Screening of Explosive  
2 Residues in Soil

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23 **Abstract**

24 A novel microfluidic paper-based analytical device ( $\mu$ PAD) was designed to filter, extract,  
25 and pre-concentrate explosives from soil for direct analysis by a lab on a chip (LOC) device.  
26 The explosives were extracted via immersion of wax-printed  $\mu$ PADs directly into methanol  
27 soil suspensions for 10 minutes, whereby dissolved explosives travelled upwards into the  
28  $\mu$ PAD circular sampling reservoir. A chad was punched from the sampling reservoir and  
29 inserted into a LOC well containing the separation buffer for direct analysis, avoiding any  
30 further extraction step. Eight target explosives were separated and identified by fluorescence  
31 quenching. The minimum detectable amounts for all eight explosives were between 1.4 and  
32 5.6 ng with recoveries ranging from 65 to 82 % from the paper chad, and 12 to 40 % from  
33 soil. This method provides a robust and simple extraction method for rapid identification of  
34 explosives in complex soil samples.

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38 *Keywords:* explosive detection, lab on a chip,  $\mu$ PADs

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40 *Highlights:*

- 41 - *A microfluidic paper-based analytical device was developed to extract explosives in soil*
- 42 - *Explosives were directly extracted from the paper fibers and analysed via Lab on Chip*
- 43 -  *$\mu$ Pads combined with Lab on a Chip are a fast and simple way to detect 8 explosives*

44

## 45 **1. Introduction**

46 The development of rapid on-site soil analyses of explosives is essential for the  
47 identification of hazardous sites from decommission of facilities that have previously been  
48 involved in military production and testing [1-3]; detection of landmines and unexploded  
49 ordnances; and investigation of terrorism-related bombings [4-6]. On-site analyses are  
50 challenging as the most commonly used secondary explosives such as 2,4,6-trinitrotoluene  
51 (TNT), hexahydro-1,3,5-trinitro-1,3,5-triazine (RDX), and octahydro-1,3,5,7-tetranitro-  
52 1,3,5,7-tetrazocine (HMX) [6-8] have low volatilities and are typically present at very low  
53 concentrations in soil [9].

54 Collection of samples for processing by specialised laboratories is time-consuming  
55 and does not facilitate rapid decision-making processes by first responders during explosive-  
56 related emergencies. Typically, 70-90% of the soil samples taken at an explosive site do not  
57 hold detectable amounts of explosives leading to unnecessary laboratory based tests. These  
58 inefficiencies may be mitigated by on-site screening procedures, miniaturisation of  
59 instrumentation [10], and rapid sample through-put methods which are simple, inexpensive,  
60 sensitive.

61 The most common analytical procedures for the on-site detection of explosives are  
62 based on colorimetric reactions or immunoassays [7]. More recently, novel on-site explosive  
63 detection methods such as surface-enhanced Raman scattering (SERS) [11, 12], continuous  
64 flow immunosensing [13], immunochemical assays [14], assays based on fluorescence  
65 quenching [15] or silicon nanowire arrays [10] have been introduced.

66 Alternative on-site methods rely upon miniaturised instrumentation based on  
67 microfluidics including portable CE [16] and microchip capillary electrophoresis, also known  
68 as “lab on a chip” (LOC) devices [17-20]. Advanced microchip designs are capable of  
69 handling more than one sample [21], and can integrate multiple functions such as filtration,  
70 concentration and separation [22]. However, most of these methods require difficult and  
71 tedious sample preparation, or have limited utility and capability such as detection of only  
72 specific single explosive compounds.

73 The direct analysis of soil for explosives is problematic due to its complex matrix  
74 which contains many non-volatile and semi-volatile compounds that may confound analyte  
75 detection. For example, humic acids present in soil interfere with colourimetric methods of  
76 detection [23]. Therefore, it has been common practice to apply a sample preparation step  
77 prior to analysis to prevent such interferences [9]. Various extraction techniques have been  
78 explored for the removal of energetic materials from soil samples. Routine sample clean-up

79 methods prior to analysis include liquid extraction (LE) with sonication [24], centrifugation  
80 [17], accelerated solvent extraction (ASE), supercritical fluid extraction (SFE) and  
81 pressurized fluid extraction (PFE) [3, 23, 25]. These procedures are in general time  
82 consuming, require an expert operator and are consequently are more difficult to perform on-  
83 site [26, 27].

84 We have developed a simple, rapid explosive extraction system based on a wax-  
85 printed microfluidic paper-based analytical device ( $\mu$ PAD) that has the additional advantage  
86 that it can be directly analysed by a commercial LOC instrument (Agilent Bioanalyzer 2100).  
87  $\mu$ PADs are a relatively new generation of microfluidic system [28, 29], and show high  
88 potential for portable detection technologies due to their relatively low cost, ability to  
89 function without the use of pumps, and easy storage and disposal. Although there are several  
90 methods for fabrication of hydrophobic barriers on paper [30], we used the simplest method  
91 of “wax printing”. Barriers were printed on filter paper with a wax-printer and heated with a  
92 press [15, 31] forming hydrophobic channels that compartmentalise and control direction of  
93 liquid flow. This article describes a new  $\mu$ PAD device designed to filter, extract and pre-  
94 concentrate explosive residues from soil and directly identify them using a LOC system.

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## 96 **2. Materials and methods**

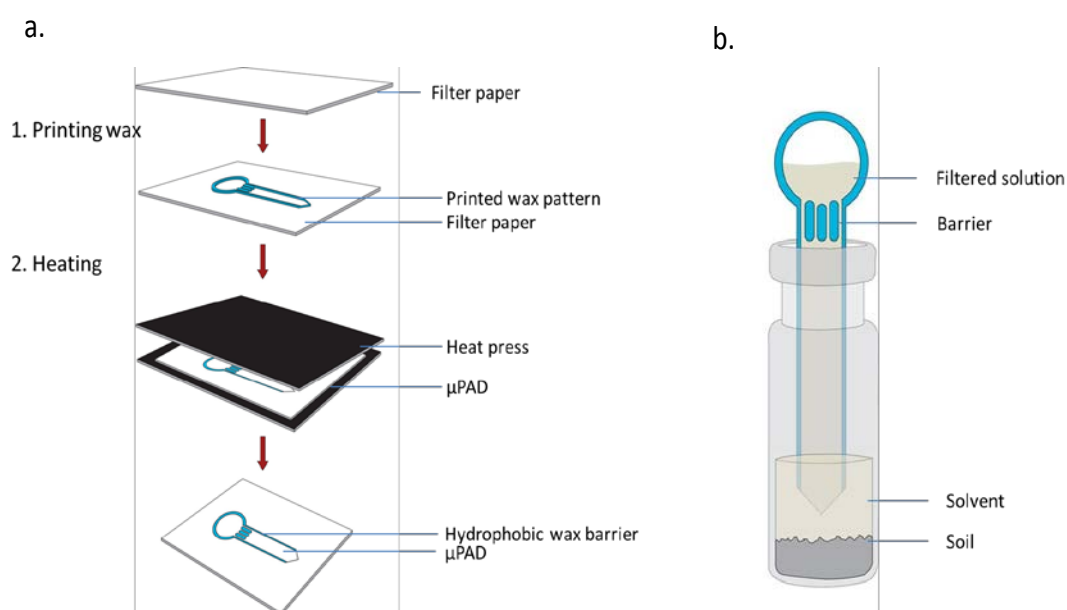
### 97 *2.1. Reagents*

98 Explosive standards: trinitrobenzene (TNB), 1,3-dinitrobenzene (DNB), 2,4,6-  
99 trinitrotoluene (TNT), methyl-2,4,6-trinitrophenylnitramine (Tetryl), 3,4-dinitrotoluene (3,4-  
100 DNT), 2-amino-4,6-dinitrotoluene (2-A-4,6-DNT), 4-amino-2,6-dinitrotoluene (4-A-2,6-  
101 DNT), 2,4-dinitrotoluene (2,4-DNT) were obtained from AccuStandard (New Haven, CT,  
102 USA) at a certified concentration of 1000  $\mu$ g/mL in acetonitrile. These explosives were  
103 chosen as they are common dinitro and trinitro aromatic explosives. Analytical grade  
104 methanol was purchased from ChemSupplies Pty Ltd (Gillman, SA, Australia). Sodium  
105 dodecyl sulphate (SDS) was obtained from Sigma-Aldrich (St. Louis, MO, USA) and sodium  
106 tetraborate from Fluka (Switzerland).

### 107 *2.2. $\mu$ PAD fabrication*

108 The  $\mu$ PADs were designed with CorelDraw 5 software (Corel Corporation, Ontario,  
109 Canada) and printed using a Fuji Xerox ColorQube 8870 printer (Xerox, Australia). The  
110 designs were printed on Whatman® qualitative filter paper Grade 5 using the cyan colour

111 cartridge, which has previously been shown to produce high quality hydrophobic barriers  
112 when compared against other colours, with minimal colour bleeding when in contact with an  
113 organic solvent [15]. The  $\mu$ PAD was heated using a swing-away heat press (GEO Knight &  
114 Co, Inc) at 150 °C for 30 seconds to melt the wax into the filter paper fibers to create  
115 hydrophobic barriers. The  $\mu$ PAD was then cut to shape. The fabrication process is illustrated  
116 in Figure 1(a). The  $\mu$ PAD was a 2.7 cm long and 0.5 cm width strip with a circular 0.7 cm  
117 diameter sample reservoir. Three 1.0 mm length barriers were printed between the strip and  
118 the sample reservoir resulting in four channels of 0.33 mm width (Figure 1(b)).



119

120 Figure 1: (a)  $\mu$ PAD fabrication process involving printing the desired pattern using wax on the paper and  
121 heating it using a heat press; (b) the set-up used for the extraction of explosives from soil samples.

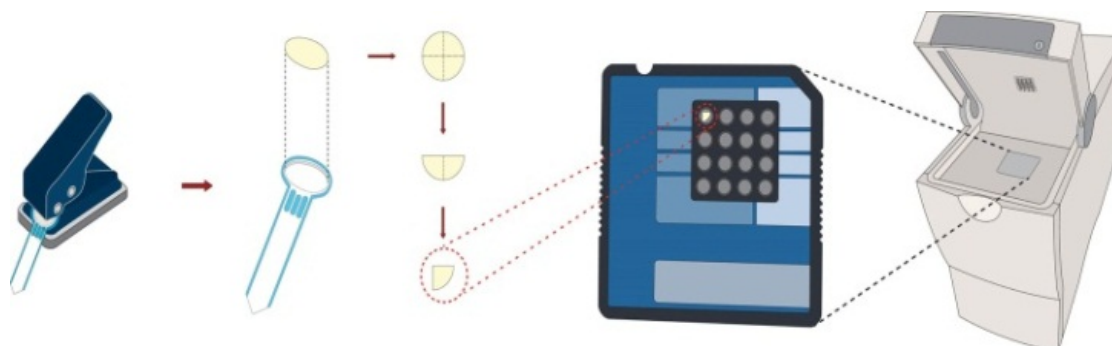
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### 123 2.3. Standards analysis

124 All standard solutions of mixed explosives were prepared by dilution of individual  
125 stock solutions into sodium tetraborate buffer (10mM; pH 9.2) containing 50 mM sodium  
126 SDS. The explosive solutions were stored in glass containers at 4°C in an explosion proof  
127 fridge.

128 Calibration curves were constructed by pipetting 9  $\mu$ l of mixed standard directly into  
129 the chip sample wells at 1, 2, 5, 10, 15 and 20 ng/ $\mu$ l. Explosive recoveries from the  $\mu$ PAD  
130 chads were determined by pipetting 9  $\mu$ L of a 20 ng/ $\mu$ l (n=3) mixture of the explosives  
131 directly on the  $\mu$ PAD sample reservoir. After a one minute drying time chads were hole-  
132 punched from the  $\mu$ PAD (5 mm diameter). The entire chad was then folded twice, in order to

133 fit into the sample reservoir, and placed directly into the lab on a chip injection well  
134 containing 5  $\mu\text{L}$  of 10 mM borate/50 mM SDS buffer to prevent the filter paper absorbing  
135 buffer from the channels. After insertion of the paper chad an additional 4  $\mu\text{L}$  of electrolyte  
136 was added to obtain a final volume of 9  $\mu\text{L}$  (Figure 2).



137

138 Figure 2: The process used to analyze explosives from soil samples. After extraction the  $\mu\text{PAD}$  was hole-  
139 punched. The chad was folded twice and inserted directly into the sample well of the Caliper DNA chip  
140 containing 5  $\mu\text{L}$  of buffer. After insertion, 4  $\mu\text{L}$  of buffer was added to the filter paper and the sample was  
141 analysed.

#### 142 2.4. Soil analysis

143 Calibration curves for each explosive were constructed by  $\mu\text{PAD}$  extraction of  
144 standard solutions at 5, 10, 15 and 20  $\text{ng}/\mu\text{L}$ . After 10 minutes the  $\mu\text{PAD}$  was removed from  
145 the vial and hole-punched immediately. As before, the explosives were electrophoretically  
146 extracted from the paper chad inserted into the sample well of the microchip.

147 Soil samples were collected from garden areas in Ultimo, Sydney, Australia and were  
148 representative of different soil matrices. Soil 1 was a sandy clay soil; soil 2 was a rocky soil  
149 with a large particle size; soil 3 was sandy with low moisture content and soil 4 was moist,  
150 with comparatively high organic content. 0.200 grams of each soil sample was spiked with  
151 62.5 ng of each explosive (equivalent to 313  $\text{ng}/\text{g}$ ) and placed in a 1 mL polypropylene vial.  
152 Methanol, ethanol, acetonitrile and acetone were compared as extraction solvents. Each  
153 solvent was added to the sample and shaken for 10 seconds. The explosives were extracted by  
154 insertion of the  $\mu\text{PAD}$  into the 1ml vial and analysed with the LOC instrument as described  
155 above.

#### 156 2.5. Lab on a chip instrumentation

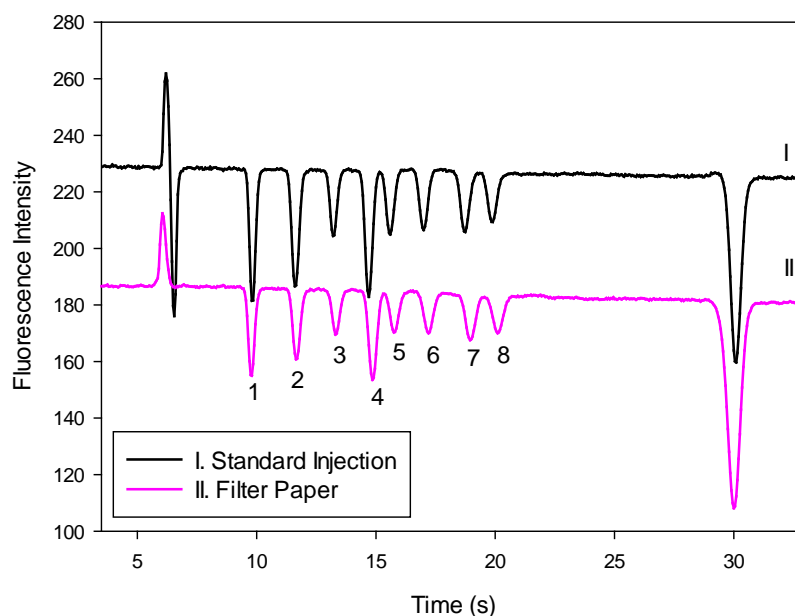
157 All separations were performed on an Agilent 2100 Bioanalyzer, equipped with a red  
158 laser fluorescence detection system with excitation and emission wavelengths of 630 nm and  
159 680 nm, respectively. Data was collected with the Agilent 2100 Expert software (Agilent  
160 technologies, Waldbronn, Germany). The chip was manufactured from borate silica glass and

161 was designed by Caliper for the analysis of DNA allowing the analysis of 12 samples per  
162 chip. The separation channel lay between wells A4 and C4, while B4 and D4 were used for  
163 waste. The microchannels which interconnect 12 sample wells have a depth of 10 mm and  
164 width of 50 mm. The separation channel length was 15 mm, and a new chip was used for  
165 each sample run. The background electrolyte comprised of 10 mM sodium tetraborate, 50  
166 mM SDS, at pH = 9.2, and 2% v/v of Agilent DNA 1000 dye<sup>®</sup>. 2 % v/v of DNA dye was the  
167 optimal concentration providing the best signal response. The background electrolyte was  
168 sonicated for 15 minutes and filtered using a 0.45  $\mu\text{m}$  Minisart<sup>®</sup> syringe filter (Sartorius AG,  
169 Goettingen, Germany) prior to priming the chip. The chip was primed by pipetting 9  $\mu\text{l}$  of the  
170 background electrolyte into the priming well. Air pressure was applied for 60 seconds using a  
171 chip priming apparatus. Explosive standards and/or samples were then added to the  
172 remaining wells for analysis. During injection, 100 V was applied in A4 and C4  
173 simultaneously to avoid sample diffusion to the main channel. A 1400 V potential difference  
174 was applied for 40 seconds for injection and the same voltage was used for separation.

### 175 3. RESULTS AND DISCUSSION

#### 176 3.1. Lab on a chip analysis of explosive standards

177 The separations of the explosives in the microchip were performed by micellar  
178 electrokinetic chromatography (MEKC), in which the addition of a surfactant to the  
179 electrolyte formed micelles to act as a pseudo stationary phase to allow the separation of  
180 neutral molecules [17]. A background electrolyte of 10 mM sodium tetraborate, 50 mM SDS,  
181 and 2 % v/v of the DNA dye produced consistent baselines across all standard and sample  
182 runs. The explosives appeared as negative peaks in each of the electropherograms due to  
183 fluorescence quenching. Figure 3 (I) shows the separation of 9  $\mu\text{l}$  of a 20 ng/  $\mu\text{l}$  mixture of  
184 eight explosives pipetted directly (in the absence of a  $\mu\text{PAD}$ ) into a sample well of the chip.  
185 The minimum detectable masses of the selected explosives were calculated from the LODs as  
186  $3.3 \sigma / \text{slope}$  of the calibration curve where  $\sigma$  = error in the slope [32], and are shown in  
187 Table 1. The solution LODs were comparable to more traditional methods, such as LC-MS,  
188 ranging from 0.04 to 1.06 ng/ $\mu\text{l}$ , and 0.11-2.30 ng/  $\mu\text{l}$  by CE [34].



189

190 Figure 3: (I) Lab on a chip analysis of explosive standards (180 ng on chip): 1: TNB, 2: DNB, 3: TNT, 4: Tetryl,  
 191 5: 2,4-DNT, 6: 3,4-DNT, 7: 2-A-4,6-DNT and 8: 4-A-2,6-DNT in buffer. (II)  $\mu$ PAD chad spiked with 9  $\mu$ L of 20  
 192 ng/ $\mu$ L of each explosive, dried and inserted onto the chip vial containing 9  $\mu$ L of the running buffer.  
 193 Experiments were performed using the Agilent Bioanalyzer 2100 (injection 1400 V/40 s, separation 1400 V).  
 194 Running buffer, 10 mM Borate/50 mM SDS buffer, pH= 9.2 with 2 % fluorescent DNA Dye®.

195

196 Figure 3 (II) shows the separation of the eight explosives when 9  $\mu$ L of a 20 ng/ $\mu$ L  
 197 mixture was applied directly to the  $\mu$ PAD collection area, dried for 1 minute and analysed as  
 198 illustrated in Figure 2. This experiment demonstrated that the paper chad inserted into the  
 199 sample wells did not block the channel or interfere with the sample separation, avoiding an  
 200 extra step for the extraction of the explosives. No differences in separation were observed  
 201 when compared against direct injection, with recoveries ranging from 65 to 83 % (Table 1).

202

203 Table 1: Average recovery from the paper chad of the eight explosives in order of elution compared to the liquid  
 204 injection, along with minimum detectable masses of the explosives from the paper chad and recovery of  
 205 explosives from soil samples.

Explosive	Average Recovery [%] from paper chad (n=3)	Minimum detectable mass [ng] direct injection	Minimum detectable mass [ng] from paper chad	Average Recovery [%] from soil samples (n=3)
TNB	82	2.4 $\pm$ 0.2	3.5 $\pm$ 1.4	24
DNB	71	2.9 $\pm$ 0.2	4.0 $\pm$ 0.7	39
TNT	81	3.6 $\pm$ 0.3	1.4 $\pm$ 0.6	16
Tetryl	78	2.0 $\pm$ 0.3	4.9 $\pm$ 1.8	12

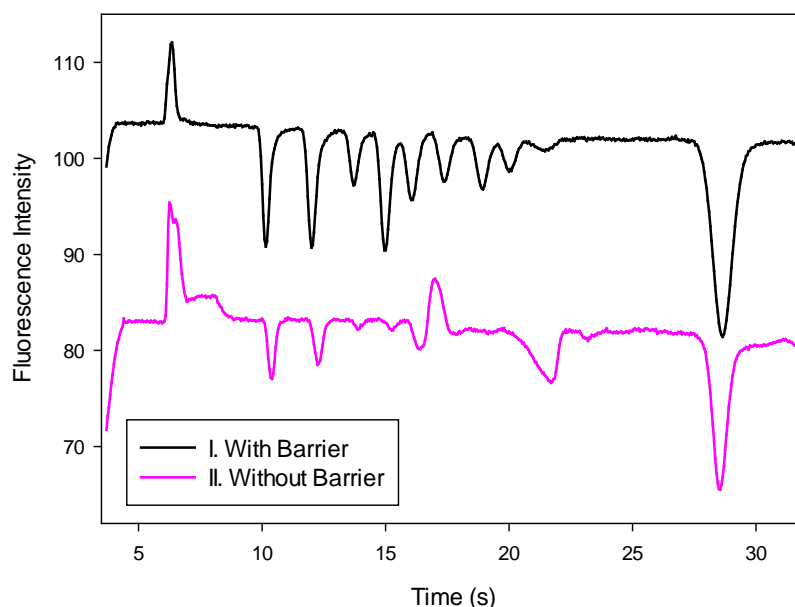


<b>2,4-DNT</b>	65	2.4 ± 0.4	2.5 ± 0.4	19
<b>3,4-DNT</b>	67	3.3 ± 0.6	4.2 ± 1.2	23
<b>2-A-4,6-DNT</b>	74	3.6 ± 0.7	3.8 ± 2.1	22
<b>4-A-2,6-DNT</b>	52.6	3.4 ± 1.1	5.6 ± 3.5	40

206

### 207 3.2. Spiked soil analysis

208 A preliminary design for the  $\mu$ PAD consisted of a 0.5 cm sampling strip terminating  
 209 with a sample collection area. This design rapidly adsorbed the solvent from the soil  
 210 extraction vial and saturated the sample collection area within approximately 60 s. However  
 211 undesirable baseline fluctuations in the electropherograms rendered the analysis unreliable  
 212 (Figure 4 II). Therefore, the design of the  $\mu$ PAD was optimised via incorporation of a three-  
 213 line barrier pattern in the main channel (Figure 1b) which slowed the flow of the extraction  
 214 solvent and increased the time for saturation of the sampling reservoir by approximately 1  
 215 minute, eliminating subsequent baseline perturbations (Figure 4 I). The barriers further  
 216 improved the percentage recoveries of all of the explosives. The most likely reason for this is  
 217 that the slower flow of the extraction solvent allowed the filter paper to retain the interfering  
 218 compounds in the sampling strip, whilst allowing the explosives to migrate to the sample  
 219 reservoir.

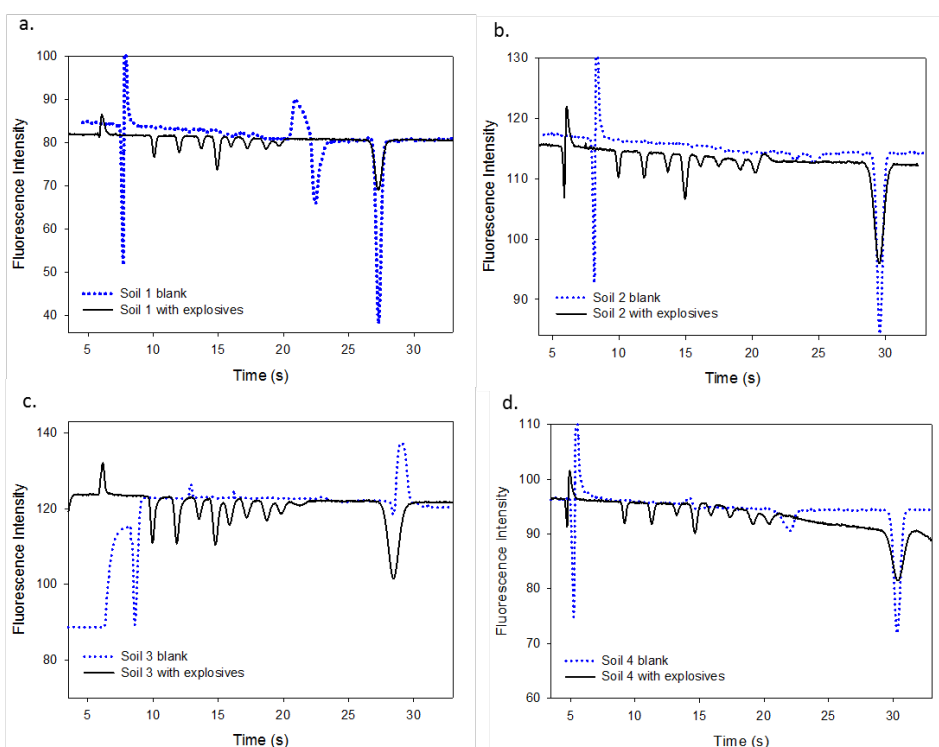


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Figure 4: Lab on a chip analysis of explosive standards using (I)  $\mu$ PAD with barriers present and (II)  $\mu$ PAD without barriers. Experiments were performed using the Agilent Bioanalyzer 2100 (injection 1400 V/40 s, separation 1400 V). Running buffer, 10 mM Borate/50 mM SDS buffer, pH= 9.2 with 2 % fluorescent DNA Dye<sup>®</sup>.

226 Four soil extraction solvents were examined: methanol, ethanol, acetonitrile and  
227 acetone. Methanol had the best overall performance with regards to recoveries, speed of  
228 extraction and drying of the chad prior to analysis by the lab on chip device, and was used in  
229 all further experiments. This is also in agreement with previous reports [9]. Figure 5 shows  
230 the electropherograms of blank and spiked soil (313 ng/g) samples extracted with the  $\mu$ PADs.  
231 The minimum detectable amounts are shown in Table 1. The  $\mu$ PAD functioned as a selective  
232 extraction and sample clean-up device with percentage recoveries ranging from 12 to 40 %  
233 (Table 1). The differences observed between the recoveries of each explosive type were most  
234 likely associated with variation in their affinities for the mobile phase (methanol) and  
235 stationary phase (filter paper). These recoveries were independent of soil types which ranged  
236 from sandy clay, rocky soil with large particle sizes, sandy soil with low moisture content,  
237 and soil with high organic content.

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240  
241 Figure 5: Lab on a chip analysis of four different soil samples spiked with 62.5 ng of each of the eight  
242 explosives along with a soil blank (soil without the presence of explosives). The explosives were extracted from  
243 soil (0.2 g + 400 $\mu$ L of MeOH) using the  $\mu$ PAD as described in Figure 1 and inserted into the lab on a chip well  
244 for direct electrokinetic extraction.

#### 245 246 4. Conclusion

247 The combination of a  $\mu$ PAD and LOC for sample preparation and analysis provides a  
248 new, fast approach for identification of explosive mixtures in soil. To the best of our

249 knowledge this is the first report where a filter paper device containing the sample has been  
250 directly inserted into a microfluidic device for electrokinetic extraction. This approach  
251 directly inserting the paper chad into the chip sample wells represents a significantly  
252 simplified extraction process. The LOC device does not require any pumps or gas for its  
253 operation; this along with its low weight (approximately 10 kg), small size and robust nature  
254 gives it excellent potential for portable use in mobile laboratories. The current method was  
255 optimized for the analysis of eight target explosives that were well separated and visualised  
256 using fluorescence quenching. The minimum detectable amounts for all eight explosives were  
257 between 1.4 and 5.6 ng with recoveries ranging from 65 to 82 % from the paper chad and 12  
258 to 40 % from soil. Sample extraction and preparation may be performed in approximately 12  
259 minutes, with up to 12 samples processed by the LOC per hour. This rapid turnaround, the  
260 ability to analyse explosive mixtures, and relatively low costs per analysis (currently ~ \$4 /  
261 sample) makes this approach a viable alternative method of explosive screening [35].

262

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