Evaluation of fertilizer-drawn forward osmosis for sustainable
 agriculture and water reuse in arid regions

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15 ABSTRACT

16 The present study focused on the performance of the FDFO process to achieve simultaneous water 17 reuse from wastewater and production of nutrient solution for hydroponic application. Bio-methane 18 potential (BMP) measurements were firstly carried out to determine the effect of osmotic 19 concentration of wastewater achieved in the FDFO process on the anaerobic activity. Results showed 20 that 95% water recovery from the FDFO process is the optimum value for further AnMBR treatment. 21 Nine different fertilizers were then tested based on their FO performance (i.e. water flux, water 22 recovery and reverse salt flux) and final nutrient concentration. From this initial screening, 23 ammonium phosphate monobasic (MAP), ammonium sulfate (SOA) and mono-potassium phosphate 24 were selected for long term experiments to investigate the maximum water recovery achievable. After 25 the experiments, hydraulic membrane cleaning was performed to assess the water flux recovery. SOA 26 showed the highest water recovery rate, up to 76% while KH₂PO₄ showed the highest water flux 27 recovery, up to 75% and finally MAP showed the lowest final nutrient concentration. However, 28 substantial dilution was still necessary to comply with the standards for fertigation even if the 29 recovery rate was increased.

30 **Keywords:** Forward osmosis, fertilizer draw solution, hydroponic, nutrient, water reuse.

31 **1 Introduction**

32 Freshwater resources are getting scarcer, particularly in arid, semi-arid and coastal areas, 33 while agricultural sector consumes about 70% of the accessible freshwater with about 15-34 35% of water being used unsustainably (Assessment, 2005; Clay, 2013). In arid regions, the 35 development of agriculture is not only hindered by the limited freshwater resources but also 36 by the scarcity of fertile lands. Hydroponics is a subset of hydroculture with several 37 advantages over conventional soil culture. In fact, it is a soilless process using synthetic 38 mineral solution to grow crops (Jensen, 1997). As such, it eliminates the problems associated 39 with soil culture; i.e. poor soil culture, poor drainage, soil pollution and soil-borne pathogens. 40 Therefore, hydroponics has been widely used in commercial greenhouse vegetable production 41 around the world. However, hydroponics requires a nutrient solution to fertilize the plants 42 under a controlled environment (e.g., concentration, flow rate, temperature). As a result, this process also consumes a large amount of fresh water to prepare the fertilizer solution. This 43 44 water-food nexus is becoming a critical issue in most arid regions and therefore, sustainable 45 solutions to assure water and food security must be explored.

46 Recently, increased consideration has been given to the concept of fertilizer drawn forward 47 osmosis (FDFO) process. In fact, the novelty of the concept relies on the low-energy osmotic 48 dilution of the fertilizer draw solution (DS) which can then be applied directly for irrigation 49 since it contains the essential nutrients required for plant growth. Although early studies on 50 FDFO (Phuntsho, Shon et al., 2011; Phuntsho, Shon et al., 2012a) demonstrated that most 51 fertilizers can be suitable DS, the limit posed by the osmotic equilibrium between the feed 52 and the draw solutions will dictate the final nutrient concentration, which, in most cases, was 53 found to exceed the standards for irrigation. This means that the final DS still requires 54 additional dilution which is not acceptable, especially in the context of freshwater scarcity. 55 To circumvent this issue, nanofiltration (NF) was proposed as pre or post-treatment for FDFO 56 with the aim of reducing the nutrient concentration in the final product water (Phuntsho, 57 Hong et al., 2013). Results from this study showed that the product water was suitable for 58 direct application when NF was used as post-treatment and when brackish water with low TDS (i.e. < 4000 mg/L) was employed as feed solution (FS). However, the use of an 59 60 additional process will increase the energy consumption of the system and thus the final cost 61 of produced water especially because NF is a pressure-driven membrane process. Recently, 62 pressure-assisted forward osmosis (PAFO) was tested as an alternative solution to eliminate 63 the need for NF post-treatment (Sahebi, Phuntsho et al., 2015). The PAFO process used an 64 additional hydraulic driving force to simultaneously enhance the water flux and dilute the DS 65 beyond the point of osmotic equilibrium. In this study, it was concluded that the use of PAFO 66 instead of NF can further dilute the fertilizer DS, thereby producing permeate water that 67 meets the acceptable nutrient concentrations for direct fertigation.

68 To date, all FDFO studies have either used brackish water (Phuntsho, Hong et al., 2013; Phuntsho, Lotfi et al., 2014; Raval and Koradiya, 2016), treated coalmine water with a TDS 69 70 of about 2.5 g/L (Phuntsho, Kim et al., 2016) or seawater (Phuntsho, Shon et al., 2011; 71 Phuntsho, Shon et al., 2012a; Phuntsho, Shon et al., 2012b; Phuntsho, Sahebi et al., 2013) as 72 the FS. However, the relatively low salinity of most impaired waters makes them potentially 73 suitable candidate for such dilution (Lew, Hu et al., 2005). Besides, drawing the water from 74 impaired sources to produce nutrient solution for hydroponic culture seems a very promising 75 and sustainable approach to solve the freshwater scarcity issue in most arid regions. This 76 concept can be further extended if the concentrated impaired water from the FDFO process is 77 sent to an anaerobic membrane bioreactor (AnMBR) for additional treatment and biogas 78 production to supply energy to the hybrid process.

The main objective of this study is therefore to evaluate the potential of FDFO process for simultaneous water reuse and sustainable agriculture. The optimum recovery rate for feeding the AnMBR process will be first determined through bio-methane potential measurements. Then, bench-scale FO experiments will be carried out to optimize the fertilizer formula and process configuration in order to simultaneously achieve the optimum recovery rate and favourable nutrient supply for hydroponics.

- 85 2 Materials and Methods
- 86

2.1 FO membrane and draw solutions

87 The FO membrane used in this study was a commercial thin film composite (TFC) polyamide88 (PA) FO membrane (Toray Industry Inc.).

89 All chemical fertilizers used in this study were reagent grade (Sigma Aldrich, Australia).

Draw solutions were prepared by dissolving fertilizer chemicals in deionized (DI) water.
Detail information of fertilizer chemicals are provided in Table 1. Osmotic pressure and
diffusivity were obtained by OLI Stream Analyzer 3.1 (OLI System Inc., Morris Plains, NJ,
USA).

94 Table 1

95

2.2 Bio-methane potential experiments

96 The bio-methane potential (BMP) experiment was carried out using the BMP apparatus 97 described in our previous study (Kim, Chekli et al., 2016) to investigate the effect of water 98 recovery in the FO process on the performance of the post-AnMBR process. The BMP 99 apparatus consisted of 6 fermentation bottles submerged in a water bath connected to a 100 temperature control device to maintain a temperature of 35±1 °C. These bottles were 101 connected to an array of inverted 1,000 mL plastic mass cylinders submerged in the water 102 bath filled with 1 M NaOH solution to collect and measure the biogas. The NaOH solution 103 plays an important role to sequester both CO₂ and H₂S to evaluate only CH₄ production 104 potential. Air volume in each mass cylinder was recorded twice a day. Detailed description of 105 BMP apparatus used in this study is given elsewhere (Nghiem, Nguyen et al., 2014; Ansari, 106 Hai et al., 2015).

107 Six different recovery rates were tested in this study (i.e. 0%, 20%, 40%, 60%, 80% and 108 95%) and the concentrated synthetic wastewater was prepared accordingly. 50 mL of each 109 solution was then mixed with 700 mL of digested sludge. All bottles were purged with 110 nitrogen gas, and connected to the biogas collecting equipment. The BMP experiment was 111 carried out until the methane production stopped.

112

2.3 Bench-scale FO system

The performance of the FO process was conducted in a closed-loop bench-scale FO system (Figure S1, Supporting Information) in which detailed characteristics can be found elsewhere (Lee, Boo et al., 2010; Kim, Lee et al., 2015). This lab-scale FO unit has an effective membrane area of 20.02 cm² with a channel dimension of 77 mm long, 26 mm wide, and 3 mm deep. The FO cell had two symmetric channels on both sides of the membrane for cocurrent flows of feed and draw solutions. Variable speed gear pumps (Cole-Parmer, USA) were used to pump the liquid in a closed loop. The DS tank was placed on a digital scale and
the weight changes were measured by a computer in real time to determine water flux.
Conductivity and pH meters (HaCH, Germany) were connected to a computer to monitor the
reverse salt flux (RSF) of draw solutes in the FS tank.

FO experiments were conducted in the FO mode where the active layer is facing the FS. Before each performance experiment, the FO membrane was stabilized for 30 minutes with DI water as FS and fertilizer solution as DS. Once stabilized, the water flux was measured continuously throughout the experiment with a 3 minutes time interval. All experiments were conducted at a cross-flow velocity of 8.5 cm/s, and a constant temperature of 25 °C.

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2.3.1 Short-term FO performance experiments – Initial Screening

The performance of each fertilizer (Table 1) as DS was assessed with either DI water (for 129 130 RSF experiments) or with synthetic wastewater simulating municipal wastewater (Table 2) as 131 FS. In all experiments, a concentration of 1M was used for each fertilizer DS, unless 132 otherwise stated. For the RSF experiment, the FS was collected after 2 hours operation and 133 RSF was determined by analysing the components of each tested DS. The experiments, using 134 synthetic wastewater as FS, were carried out for one day (i.e. 24 hours) during which the 135 water flux was measured continuously (i.e. one measurement every three minutes). At the end 136 of the experiments, the final recovery rate and nutrient(s) concentration were calculated. The 137 water flux, RSF, recovery rate and final nutrient composition were used to determine the 138 optimum fertilizers to carry out long-term experiments (i.e. four days). The effect of DS 139 concentration was also investigated by running experiments at 2M fertilizer DS 140 concentration. Finally, this study also evaluate the performance of selected blended fertilizers 141 (based on (Phuntsho, Shon et al., 2012b)) at 1M:1M ratio.

142 **Table 2**

143**2.3.2** Long term FO performance experiments

Long-term experiments were carried out with the optimum DS selected during the first stage screening and synthetic wastewater as FS. These experiments were run for four days during which the water flux was monitored continuously. At the end of the experiment, the final recovery rate and nutrients concentration were calculated. 148 A new FO membrane was used for each experiment, and the initial baseline flux of the virgin 149 membrane was obtained using 1M NaCl as DS and DI water as FS under the operating 150 conditions described earlier (i.e. cross-flow velocity of 8.5 cm/s, and a constant temperature 151 of 25 °C). At the end of the long-term experiments, physical membrane cleaning was 152 performed to evaluate the water flux recovery. The DS and FS were replaced with DI water, 153 and the FO process was operated at triple cross-flow rate (i.e. 1,200 mL/min) for 15 minutes. 154 Following this physical cleaning, the flux recovery was assessed by measuring the flux under 155 the same conditions as the baseline experiment (i.e. 1M NaCl as DS and DI water as FS). The 156 percentage ratio of the recovered flux after cleaning to initial virgin baseline flux 157 (normalised) was assessed as the water flux recovery.

158 **3 Results and Discussion**

159

3.1 Bio-methane potential measurements

160 Bio-methane potential (BMP) measurements were carried out for 11 days to determine the 161 effect of water recovery/osmotic concentration of wastewater in the FDFO process on the anaerobic biological process. Figure 1a shows the influence of water recovery achieved in the 162 163 FDFO process on biogas production by activated sludge. It is clear from these results that 164 biogas production increased with increasing recovery rate. In fact, 95% water recovery 165 showed the highest cumulative biogas production, almost three times higher than the results obtained with 80% water recovery. It has been demonstrated previously that municipal 166 167 wastewater usually needs to be concentrated five to ten times before reaching an acceptable level, in terms of chemical oxygen demand (COD), for subsequent anaerobic treatment and 168 169 energy recovery via biogas production (Verstraete and Vlaeminck, 2011; Burn, Muster et al., 2014). Results in Figure 1b confirmed that there is a strong (i.e. $R^2 = 0.9953$) linear 170 171 correlation between the final volume of biogas produced and the COD in wastewater. For 172 example, from 0% water recovery to 20% recovery, the increase in COD value is not very 173 significant (i.e. from 390 mg/L to 487.5 mg/L) which explains the very low biogas production for these two samples. However, from 0% water recovery to 40% water recovery, 174 175 the COD in the concentrated wastewater increases by 1.7 times and similarly the final volume 176 of biogas produced increases by 1.8 times. Therefore the COD contribution is crucial to 177 promote a fast and adequate rate of methane production as it was already demonstrated in previous research (Grobicki and Stuckey, 1989; Ansari, Hai et al., 2015). For these reasons,
95% was chosen as the optimum recovery rate to achieve for the wastewater via osmotic
concentration in the FDFO process.

181 Figure 1

182 **3.2** Performance of single fertilizers as draw solution

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3.2.1 Water flux, water recovery and reverse salt flux

184 The performance of single fertilizers was initially evaluated in terms of water flux, water recovery and reverse salt flux; three essential criteria for agriculture and water reuse 185 186 applications. In fact, a high water flux is desirable for the economic viability of the process 187 since it will affect the total membrane area and thus the capital cost. Then, a high water 188 recovery/wastewater concentration (i.e. target of 95% as discussed in the previous section) 189 will ensure optimum biogas production in the subsequent AnMBR process and also help in 190 achieving the required final nutrient concentration in the diluted DS. Finally, a low reverse 191 salt flux is preferable since the accumulation of DS in the feed water due to its reverse 192 movement can have detrimental effect on the anaerobic microbial activity in the post-193 AnMBR process (Ansari, Hai et al., 2015). Based on those criteria and previous studies on 194 the FDFO process (Phuntsho, Shon et al., 2011; Phuntsho, Shon et al., 2012b), nine different 195 fertilizers were selected for this study. The thermodynamic properties of the selected DS are 196 gathered in Table 1 and were determined using OLI Stream Analyzer 3.2 (OLI System Inc., 197 Morris Plains, NJ, USA). Diammonium phosphate (DAP) showed the highest osmotic 198 pressure (i.e. 50.6 atm) followed by $Ca(NO_3)_2$ and ammonium sulphate (SOA) while NH_4Cl has the highest diffusivity $(1.85 \times 10^{-9} m^2/s)$ followed by KCl and KNO₃. The performance 199 200 tests were carried out for one day (i.e. 24 hours) using synthetic wastewater (cf. Table 2) or 201 DI water as FS under similar operating conditions at 1M DS concentration and the results are 202 gathered in Table 3.

203 Table 3

205

204 Similarly to earlier studies on the FDFO process (Phuntsho, Shon et al., 2011; Phuntsho,

206 NH₄Cl and followed by KNO₃ while KH₂PO₄ and DAP had the lowest among the different

Shon et al., 2012b), KCl showed the highest initial water flux (i.e. 21.1 LMH) together with

207 tested fertilizers (i.e. 13.2 LMH and 13.3 LMH respectively). Theoretically, since the osmotic 208 pressure difference across the membrane is the main driving force in the FO process, the 209 water flux trend among the fertilizers should follow the same trend as the osmotic pressure. 210 However, results in both Table 1 and Table 3 show that there is no direct correlation between 211 the osmotic pressure of the DS and the water flux. For instance, while DAP generated the 212 highest osmotic pressure, this fertilizer showed one of the lowest water flux. This is due to 213 the concentration polarization (CP) effects and more importantly to the extent of internal CP 214 (ICP) effects induced by the solute resistance (K) inside the membrane support layer facing 215 the DS (McCutcheon, McGinnis et al., 2006; McCutcheon and Elimelech, 2007). The solute 216 resistance is, in fact, a function of the diffusivity of the solute and thus, a DS having a high 217 diffusivity will have a low K value and therefore generate a high water flux. This is 218 confirmed by the results obtained in this study as data showed a fairly good correlation (i.e. $R^2 = 0.8077$) between the water flux generated by a DS and its diffusivity (Figure S2, 219 220 Supporting Information).

221 The recovery rate after 1-day operation shows similar trend to the initial water flux (i.e. linear correlation, $R^2 = 0.8397$, Figure S3, Supporting Information) with NH₄Cl and KCl having the 222 highest water recovery (i.e. 42.2% and 38.6% respectively). Comparing the results with the 223 224 FDFO desalination studies using either seawater or brackish water as FS, the water flux 225 obtained in this study (i.e. using synthetic wastewater as FS) is much higher, up to 80% 226 (Table S1). In fact, the osmotic pressure of the synthetic wastewater used in this study (i.e. 227 0.149 atm) is considerably lower than, for instance, the brackish water used in Phuntsho, 228 Shon et al., (2012b) (i.e. 3.9 atm) and therefore the initial difference in osmotic pressure 229 across the membrane (i.e. which is the driving force of the FO process) is significantly 230 higher, resulting in a higher initial water flux. This suggests that, if available, low-strength 231 wastewater might be a more suitable FS for the FDFO process when targeting high water flux 232 and water recovery. However, it should be noted that a different membrane has been 233 employed in this study (i.e. Toray TFC PA membrane instead of HTI CTA membrane) so the 234 increase in water flux might also be partially related to the better performance of this novel 235 membrane.

After one day of operation, both KNO_3 and KCl showed the highest flux decline (i.e. 55.4% and 49.2%, respectively) while the water flux generated by DAP, mono-ammonium 238 phosphate (MAP) and KH₂PO₄ only decreased by less than 20%. This trend can be explained by the fact that an initial higher water flux level can generally be coupled with elevated rate 239 240 of RSF resulting in more severe fouling (Hancock and Cath, 2009; Phillip, Yong et al., 2010; 241 Tang, She et al., 2010). Besides, both KCl and KNO₃ have ionic species with small hydrated 242 diameter (i.e. K^+ , Cl^- and NO_3^-) which will therefore readily diffuse through the membrane compared to fertilizers having larger-sized hydrated anions (i.e. SO_4^{2-} and PO_4^{2-}) regardless 243 of the paired cations (Achilli, Cath et al., 2010). It is well established that a greater rate of 244 245 RSF will significantly affect the feed water chemistry which may cause more severe fouling 246 (She, Wang et al., 2016).

247 Reverse salt flux selectivity (RSFS = J_w/J_s), which represents the ratio of the forward water 248 flux (J_w) to the RSF (J_s) , was also calculated and results are displayed in Table 3. This ratio is 249 very useful to estimate how much salts from the DS are lost through RSF during the FO 250 process operation. It is usually preferable to have a DS with a high RSFS in terms of 251 replenishment cost but also for sustainable FO operation (Achilli, Cath et al., 2010). Table 3 252 shows that MAP, SOA and KH₂PO₄ exhibited the highest RSFS suggesting that all three DS 253 can produce the highest volume of permeate per gram of lost draw salts. This is very crucial 254 in our study since the target is to produce a highly diluted DS for possible direct hydroponic 255 application while concentrating the wastewater with minimum reverse diffusion from the DS 256 to minimize the impact on the microbial activity in the subsequent AnMBR process. Because 257 for hydroponics, one of the most important parameters to evaluate is the final nutrient concentration, the RSF in the FDFO process has also been evaluated in terms of loss of 258 essential nutrients (i.e. N, P and K) per unit volume of water extracted from the FS as 259 260 described in Phuntsho, Shon et al., (2012b). Results in Table 3 showed that KNO₃, KCl and 261 NH₄NO₃ had the highest loss of nutrient which correlates with the RSF data for these three 262 fertilizers. SOA, MAP and KH₂PO₄ exhibited the lowest loss of nutrient by reverse diffusion for N, P and K, respectively. In fact, these fertilizers have divalent ions (i.e. SO42-, PO42-) 263 264 which display significantly lower loss through RSF due to their larger hydrated ions.

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3.2.2 Final nutrient concentration after 1-day operation

Figure 2 presents the final nutrient (i.e. N, P and K) concentrations in the final diluted DS after 1-day operation for all nine tested fertilizers. Based on earlier FDFO studies (Phuntsho, 268 Shon et al., 2012b), the final NPK concentration is highly dependent on the feed water (i.e. 269 seawater, brackish water, wastewater) as well as the percentage of a particular nutrient in the 270 DS and the final recovery rate. In fact, by comparing MAP and DAP fertilizers, which have the same counter ion (i.e. PO_4^{2-}) but a different percentage of N (i.e. 12.2% and 21.2%). 271 272 respectively), the final diluted DS contained 10.8 and 21.5 g/L of N, respectively. The lowest 273 nutrient concentration for N was observed for NH₄Cl (i.e. 9.8 g/L) which generated one of the 274 highest water flux and recovery rate (Table 3). All DS containing either P or K resulted in 275 similar final concentration in the diluted DS after 1-day and this concentration remained 276 fairly high (i.e. about 24 g/L for P and 30 g/L for K).

277 Figure 2

However, the results presented in Figure 2 indicate that the final nutrient concentration after 278 279 1-day operation remains significantly higher than the standards for hydroponics. In fact, 280 depending on the crop types and growth stages, the required nutrient concentration varies 281 significantly with a maximum recommended concentration of 200 mg/L for N, 50 mg/L for P 282 and 300 mg/L for K (Resh, 2012). Taking tomatoes as an example, the nutritional 283 requirement for hydroponics varies from 70-150 mg/L for N, 50 mg/L for P (i.e. no variation 284 during the different growth periods) and 120-200 mg/L for K (Hochmuth and Hochmuth, 285 2001). It is clear from these data that the results obtained in Figure 2 after 1-day operation are 286 significantly higher than the standards for hydroponics suggesting that the final DS still 287 requires a substantial dilution before being applied to hydroponic crops. Additional post-288 treatment (e.g. nanofiltration) or alternative process configuration (e.g. use of blended 289 fertilizers or pressure-assisted osmosis) might help in obtaining the desired nutrient 290 concentration as demonstrated in previous FO studies (Tan and Ng, 2010; Phuntsho, Shon et 291 al., 2012b; Zhao, Zou et al., 2012; Phuntsho, Hong et al., 2013; Sahebi, Phuntsho et al., 292 2015).

3.2.3 Effect of fertilizer draw solution concentration

Short-term experiments were also carried out at 2.0 M DS concentration since higher water flux has been generally observed at higher fertiliser concentrations. Results for this study are presented in Table 4 (i.e. water flux and recovery rate) and Figure 3 (i.e. final NPK concentrations). With the exception of KH_2PO_4 which has a maximum solubility of 1.8 M, all 298 fertilizer DS generated a higher water flux at 2.0 M concentration (Table 4). However, the 299 improvement ratio (i.e. percentage increase in water flux from 1.0 M to 2.0 M concentration) 300 is different among the tested fertilizers. In fact, previous studies have already shown that DS 301 concentration influences the FO process performance (Seppälä and Lampinen, 2004; 302 McCutcheon, McGinnis et al., 2006; Achilli, Cath et al., 2009; Choi, Choi et al., 2009; 303 Hancock and Cath, 2009; Xu, Peng et al., 2010). It was demonstrated that the relationship 304 between DS concentration and water flux is not linear and different among the DS types, 305 especially at high DS concentration where the relation has been found logarithmic. This has 306 been attributed to ICP effects in the membrane support layer which become more important 307 at higher permeate flux resulting in less effective water flux improvement (Tan and Ng, 308 2010). The lower improvement ratio for MAP and DAP (i.e. less than 5%) suggests that the 309 percentage of the bulk osmotic pressure effectively available did not improve significantly 310 when increasing the solute concentration (Phuntsho, Hong et al., 2013).

311 Table 4

312 The recovery rate after 1-day operation also increased with the increase in DS concentration, 313 with the exception of NH₄Cl and MAP. However, the improvement ratio (i.e. percentage 314 increase) in comparison with the results obtained with 1.0 M DS concentration is quite 315 heterogeneous among the tested fertilizers. In fact, it has been previously demonstrated that, 316 although the increase in DS concentration can increase the initial water flux, it can also 317 exacerbate membrane fouling due to the greater hydraulic drag force promoting more foulant 318 deposition on the membrane (Mi and Elimelech, 2008; Zou, Gu et al., 2011; She, Jin et al., 319 2012) as well as an increase in the solute reverse diffusion from the DS (Hancock and Cath, 320 2009; Phillip, Yong et al., 2010). Besides, it is evident that the membrane fouling behaviour 321 and especially the foulant-membrane interactions, are closely dependent on the type of DS 322 (i.e. diffusivity, solubility, molecular weight, soluble species, etc.) and therefore, different 323 fertilizer DS will have different impacts on membrane fouling resulting in different water flux 324 trends (i.e. and thus final recovery rate) which explains the results obtained in Table 4.

The final nutrient (i.e. NPK) concentrations for all DS (i.e. except KH_2PO_4) are shown in Figure 3. Considering the negligible improvement in terms of water flux and more importantly in terms of recovery rate, it is not surprising that the final NPK concentrations, using 2.0 M initial DS concentration, are almost twice for the values obtained with 1.0 M DS 329 concentration. This result suggests that increasing the initial DS concentration might not be330 the best approach to achieve lower nutrient concentration in the final diluted DS.

Figure 3

332

3.3 Performance of blended fertilizers as draw solution

A previous FDFO study (Phuntsho, Shon et al., 2012b) demonstrated that blending two or more fertilizers as DS can help in reducing the final nutrient (i.e. NPK) concentration compared to the use of single fertilizer. Based on this finding, four different combinations of two fertilizers (i.e. at 1 M: 1 M ratio) were selected since they already exhibited good performance among all the blended solutions tested. Results, in terms of water flux, recovery rate and final NPK concentration are gathered in Table 5.

339 Similarly to the previous FDFO study on blended fertilizers, all four blended solutions 340 generated a higher water flux than the individual fertilizers but it was still lower than the sum 341 of the water fluxes obtained with the two single fertilizers. This was previously explained as a 342 result of complex interactions occurring between the ions and counterions of the two 343 fertilizers leading to a decreased number of formed species in the final solution (Phuntsho, 344 Shon et al., 2012b). The coexistence of two different species in the same solution was also 345 found to affect the diffusivity of a specific compound which will indirectly affect the internal 346 CP (ICP) effects and thus the water flux in the FO process (Gray, McCutcheon et al., 2006; 347 McCutcheon and Elimelech, 2006; Tan and Ng, 2008; Tang, She et al., 2010).

348 Table 5

349 The highest water flux and recovery rate were generated by the $NH_4NO_3 + NH_4Cl$ blend while NH₄NO₃ combined with KH₂PO₄ produced the lowest water flux and recovery rate. In 350 351 most cases, the final NPK concentration was slightly lower than with single fertilizers but the 352 difference was not significant, especially when considering the increase in cost when using an 353 additional fertilizer. For instance, when NH₄NO₃ and KH₂PO₄ were used individually, the 354 final NPK concentration in the final diluted DS was 21.1/0/0 mg/L and 0/24.1/30.4 mg/L, 355 respectively but when mixed together, the final NPK concentration only reduced to 21.1/23.3/29.4 mg/L. This suggests that blended fertilizers at 1 M: 1 M ratio might not be the 356 357 best strategy to reduce the final NPK concentration. In fact, a better approach would be to 358 prepare blended fertilizers (i.e. two or more) with different NPK grade (i.e. percentage of 359 each nutrient in the blended solution) to target specific crop requirement. For instance, if the 360 targeted crop is tomato which has a maximum NPK requirement of 150/50/200 mg/L then the 361 initial NPK grade for the blended fertilizers could be 15/5/20. This approach has already 362 shown the promising results for the FDFO desalination process when the DS was prepared by 363 mixing four different fertilizers (i.e. NaNO₃, SOA, KCl and KH₂PO₄) at targeted NPK grade (Phuntsho, Shon et al., 2012b). Further studies are needed in this area and should focus on 364 365 finding the optimum blended fertilizers solution according to the type of crops and feed 366 waters. This will significantly help in achieving the required final NPK concentration for 367 direct agriculture application and thus potentially eliminate the need for further posttreatment or additional dilution. 368

369 3.4 Long-term experiments – Maximum water recovery, fouling behaviour and 370 final NPK concentration

Based on the results obtained in section 3.2, SOA, MAP and KH_2PO_4 were selected for longer-term operation (i.e. 4 days) due to their high RSFS combined with low nutrient loss by reverse diffusion. Besides, because of their low RSF, these three fertilizers present a relatively low inhibition impact on anaerobic activity (i.e. biogas production) due to lower salt accumulation inside the bioreactor (Chen, Cheng et al., 2008; Chen, Ortiz et al., 2014).

376 The performance of the selected fertilizers, in terms of water flux, water recovery rate and 377 water flux recovery after hydraulic cleaning is presented in Table 6. Among the three selected 378 fertilizers, SOA showed the best performance in terms of initial water flux (i.e. 17.2 LMH) 379 and final recovery rate (i.e. 76.2%). In fact, it was already demonstrated in the previous 380 FDFO studies (Phuntsho, Shon et al., 2011; Phuntsho, Hong et al., 2013) that SOA generates 381 one of the highest water flux combined with a relatively low RSF and was therefore 382 employed in pilot-scale investigations of the FDFO process (Kim, Phuntsho et al., 2013; 383 Kim, Phuntsho et al., 2015). In terms of fouling behaviour, all three fertilizers showed severe 384 flux decline (i.e. about 70%) along the 4-day operation. However, since flux decline was 385 fairly similar among all three tested fertilizers, this suggests that it might most likely be 386 related to the continuous osmotic dilution of the DS resulting in the reduction of the osmotic 387 pressure difference across the membrane (i.e. the driving force of the FO process) rather than 388 the intrinsic properties of the DS. Nevertheless, since membrane fouling is a rather complex 389 phenomenon, it is very likely that flux decline was also associated with foulant-membrane 390 interactions, CP effects and reverse diffusion of the draw solutes (She, Wang et al., 2016). 391 For instance, both MAP and KH_2PO_4 exhibited low flux decline (i.e. less than 20%) during 392 short-term experiments (Table 3). However, after 4-day operation, results in Table 6 showed 393 severe flux decline for both fertilizers. This is most likely related to the osmotic concentration 394 of the feed water combined with the back-diffusion of PO₄ which can cause membrane 395 scaling on the feed side (i.e. formation of calcium phosphate) resulting in much severe flux 396 decline (Greenberg, Hasson et al., 2005; Phuntsho, Lotfi et al., 2014). In fact, Figure 4 (i.e. 397 SEM images of membrane surface) and Table 7 (i.e. EDX results) showed higher scaling for 398 both MAP and KH₂PO₄ after long-term operation and EDX results revealed a higher 399 concentration of phosphate on the active layer of the membrane during long-term operation.

400 **Table 6**

401 Figure 4

402 **Table 7**

403 After the 4-day experiments, physical cleaning (i.e. membrane surface flushing by enhancing 404 the shear force – triple cross flow – along the membrane surface) was performed to remove 405 the deposited foulants. In fact, this method has already been proved to be very effective 406 against membrane fouling in the FO process (Mi and Elimelech, 2010; Arkhangelsky, 407 Wicaksana et al., 2012). However, results in Table 6 and Figure S4 (i.e. pictures of membrane 408 surface after physical cleaning) show a partial membrane cleaning and water flux recovery 409 varying from 47.0% for MAP to 75.1% for KH₂PO₄. This result clearly indicates that internal 410 fouling within the support layer (i.e. due to ICP effects) occurred during the operation since the membrane surface flushing was not effective in restoring the original water flux 411 412 (Arkhangelsky, Wicaksana et al., 2012). Besides, the extent of internal fouling varied among 413 the fertilizers with MAP having the lowest water flux recovery (i.e. 47.0%) and thus had 414 potentially the highest internal fouling which can be likely related to its molecular weight, 415 being the lowest among the three tested fertilizers. In order to mitigate internal fouling, many 416 researchers have suggested the use of osmotic backwashing to remove the foulants blocked 417 within the support layer (Boo, Elimelech et al., 2013; Valladares Linares, Li et al., 2013; Yip 418 and Elimelech, 2013). This membrane cleaning technique can thus be adopted in the present 419 FDFO process as a more efficient way to reduce fouling during continuous operation.

420 The final NPK concentration after four days operation is shown in Figure 5a. Compared to 421 the results obtained in section 3.2.2. (i.e. short-term operation), there is a slight reduction in 422 the final nutrient concentrations of about 20-25% depending on the nutrient and the fertilizer 423 DS. This reduction was found higher with SOA (i.e. 27% reduction for N compared to 22% 424 for MAP) since it achieved the highest initial water flux and final water recovery. However, 425 for all three fertilizers, the final nutrient concentrations were still not suitable for hydroponics 426 and yet required substantial dilution (i.e. about 100 times if targeting tomato crops) before 427 application.

428 Figure 5b shows the estimated final NPK concentrations if the process is operated until the 429 bulk osmotic equilibrium between the fertilizer DS and wastewater FS is reached (i.e. when 430 the osmotic pressure of the fertilizer DS equals that of the wastewater FS (0.149 atm) as 431 described in Phuntsho et al. (2012b). Osmotic pressure of the different fertilizer DS as a 432 function of molar concentrations was predicted using OLI Stream Analyser 3.1 (OLI Inc, 433 USA) at 25°C and data are displayed in the Supporting Information (Figure S5). Results 434 indicate that, at the point of osmotic equilibrium, the final nutrient concentrations are 435 considerably reduced, even below the standard requirements for both N and K nutrients (i.e. 436 if considering tomato as the targeted crop). This clearly emphasizes the benefit of using a 437 low-salinity feed water such as municipal wastewater in the FDFO process to meet the 438 nutrient standard requirements for hydroponics. However, for both MAP and KH₂PO₄, the 439 final P nutrient concentration still exceeded the acceptable threshold (i.e. 50 mg/L), suggesting that further dilution or post-treatment may be required. Besides, as discussed 440 441 previously by Phuntsho et al. (2012b), operating the FDFO process until the osmotic 442 equilibrium might not be an economically viable solution considering the significant 443 reduction in water flux due to the continuous osmotic dilution of the fertilizer DS.

444 Figure 5

445 **4** Conclusions

446 This study investigated the potential of the FDFO process to achieve simultaneous water 447 reuse from wastewater and sustainable agriculture application. Results showed that 95% was 448 the optimum water recovery to achieve in the FDFO process for further AnMBR treatment. 449 The performance of different fertilizers (i.e. single and blended) as DS was assessed in terms 450 of water flux, reverse salt flux, water recovery and final nutrient concentration. While KCl and NH₄Cl showed the highest water flux and water recovery, MAP, KH₂PO₄ and SOA 451 452 demonstrated the lowest RSF and thus loss of nutrient through back diffusion. The use of 453 wastewater effluent instead of brackish or seawater as FS in the FDFO process proved to be 454 beneficial in terms of reducing the final nutrient concentration. In fact, the water fluxes 455 obtained with wastewater as FS was substantially higher than those obtained with high 456 salinity FS (i.e. up to 80% higher). Increasing the DS concentration or blending fertilizers at 457 equal ratio (i.e. 1 M: 1 M) did not provide significant improvement in terms of water flux and 458 final NPK concentration. Finally, although high recovery rate can be achieved during long-459 term operations (i.e. up to 76.2% for SOA after 4-day operation), the final diluted DS still 460 required substantial dilution (i.e. up to 100 times depending on the targeted crop) before meeting the nutrient standard requirements for hydroponics. 461

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