

Optimization of Inputs for the Application of ANN to Rail Track Granular Materials

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Abstract

Machine Learning (ML) models such as Artificial Neural Networks (ANN) have gained increasing popularity in geotechnical engineering applications as an alternative to conventional empirical and computational models. At present, very few ML models exist for predicting the mechanical responses of track granular materials such as ballast and subballast which may even comprise of composite mixtures of blended granular materials. Moreover, the performance of any ML model depends not only on the quality and quantity of available data but also on the selection process for input parameters, which often lacks adequate justification in the past literature. In this context, the current study introduces ANN models for track granular materials based on published laboratory data with special emphasis on the selection of an optimal set of input parameters. Two applications of ANN are considered to: (i) predict the peak friction angle (ϕ'_{peak}) of a variety of granular mixtures under static loading and (ii) predict ballast breakage under cyclic loading. The selection process involves prudent analysis of key influential parameters in a geotechnical perspective, while also ensuring that they are conveniently measurable. Performance evaluation of these models with various input combinations is carried out, while proposing optimal input parameters for both applications.

Keywords: Artificial Neural Networks, granular materials, friction angle, ballast breakage

1. Introduction

Granular layers such as ballast and subballast (capping) play an important role in providing the necessary bearing capacity to conventional ballasted railway tracks. Under repeated passes of freight trains operating in heavy-haul corridors, these materials are prone to degradation and deformation thus decreasing the long-term load-bearing capacity of the track substructure. A large portion of the track operational costs are associated with granular layer maintenance such as ballast replenishment and realignment of track geometry. For instance, more than AU\$2.1

billion was spent on track maintenance by Australian railway asset owners during the period 2021-22 (BIS Oxford Economics, 2022). Accurate estimation of physical and mechanical properties such as shear strength, particle breakage of ballast and their variation with time is necessary for achieving a trade-off between the cost of maintenance and engineering safety of tracks. Moreover, with the recent increase in demand for circular economy measures, the use of marginal materials such as granular wastes from mining industry and recycled rubber granules/crumbs derived from scrap tyres has gained much attention. Laboratory investigations have shown that mechanical characteristics such as compaction and deformation response under cyclic loading of these marginal materials can significantly differ from conventional or natural geologic materials (Arulrajah et al., 2014, Indraratna et al., 2018, Indraratna et al., 2019). In this regard, it is important to develop predictive models embedding the complex behavior of such granular composites.

Empirical models are widely used to predict the shear strength of granular mixtures (Rujikiatkamjorn et al., 2013, Abozraig et al., 2022) and ballast breakage (Lackenby et al., 2007, Hussaini and Sweta, 2020) encompassing data trends from numerous laboratory testing projects. The alternative practice has been to adopt mathematical models based on constitutive stress-strain responses with model parameters calibrated with experimental data (Einav, 2007, Malisetty et al., 2020). However, these two types of approaches have limitations as most models have practical challenges when determining the required model parameters. Machine Learning models via Artificial Neural Networks (ANN) have evolved swiftly in recent times as a viable alternative to ultra-end human intelligence through a network of interconnected nodes and layers representing complex underlying relationships within the training datasets. In this respect, ANN models are often found to be superior to traditional statistical regression models in capturing the non-linear behavior of geomaterials that exhibit high variability in their

engineering characteristics, apart from the fact that they do not require prior assumptions (Phoon and Zhang, 2023).

In recent years, there have been numerous examples of ANN models developed for different applications in geotechnical engineering. These include bearing capacity and settlement prediction models for pile foundations (Chan et al., 1995, Samui, 2008), shallow foundations and compaction (Shahin et al., 2002, Gomes Correia et al., 2013), models predicting the constitutive behavior of geomaterials (Penumadu and Zhao, 1999, Shahin and Indraratna, 2006), amongst other applications. Of these studies, two studies have focused on ballast which include the ANN model developed by Shahin and Indraratna (2006) to predict the stress-strain response under monotonic loading, while Indraratna et al. (2023a) predicted resilient modulus under cyclic loading conditions using ANN and ANFIS methods. However, it is to be noted that most of these models are developed for a specific type of soil, so there is a desirable need to extend the ANN applications to composite materials such as steel furnace slag (SFS), coal wash (CW) and rubber crumbs (RC), and ballast-rubber mixtures. Moreover, particle breakage evaluated using the Ballast Breakage Index, BBI (Indraratna et al., 2005) under cyclic loading needs quantification through ANN to effectively capture the relationship between particle breakage and the associated influential factors.

In the development of ML models, quality of data and selection of optimum input parameters/datasets is crucial for a superior performance. Phoon and Zhang (2023) highlighted that any data model developed should be practical to offer valuable insights to assist critical real-world decision-making. Moreover, the selection of input parameters should encompass the geotechnical context of the material and be based on an evaluation process that analyses the input-output relationships in line with the fundamental concepts. Furthermore, the number of input parameters should also be optimized to avoid the computational complexities and

inaccuracies attributed to redundant input parameters. Following these principles, ANN models are developed in this study for: (i) predicting the peak friction angle of granular composites including waste materials such as SFS, CW, and recycled rubber crumbs and granules, as well as rubber mixed with sands and gravels, (ii) prediction of BBI with number of loading cycles. A careful selection of input parameters is conducted such that they can be easily synthesized from the field or laboratory and that they can be readily interpreted on a physical basis. By incorporating specific material- and loading-based parameters, this study focuses on both the accuracy and generalization of these developed models, rather than improving accuracy alone via increased modelling complexities.

2. Background of ANN

The structure of ANN consists of several nodes that are arranged into different interconnected layers: input, hidden (intermediate) and output layers (Fausett 1994). At each node in the hidden layer, the inputs from the previous layer are multiplied with weighting coefficients, summed (with an additional bias), and then propagated to the next layer using a transfer function. In this study, a sigmoid activation function is used as the transfer function between the input and hidden layer, and a hyperbolic tangent function between hidden and output layer. The training subset is used to calibrate the weights and biases between the layers where the values are randomly initialized and iterated to reduce the mean squared error (MSE). For the present study, Levenberg-Marquardt (LM) and Bayesian Regularisation (BR) algorithms are used to train the ANN network and minimise MSE. LM is generally the fastest to train and efficient in error minimisation, whereas BR, which is a modification of LM, is often better adept at improving generalisation where smaller data sizes are used (Foresee and Hagan, 1997). Afterwards, the testing subset is used to independently evaluate the model's performance on data that was not used for training.

2.1. Model Evaluation Metrics

Five evaluation metrics are employed to assess the performance of the ANN models. These are the mean absolute relative error (MARE), root mean squared error (RMSE), coefficient of determination (R^2), variance account for (VAF), and A-10 indices, calculated by:

$$\text{MARE} = \frac{1}{n} \sum_{i=1}^n \frac{|O_p - O_t|}{O_m} \times 100\% \quad (1)$$

$$\text{RMSE} = \sqrt{\frac{1}{n} \sum_{i=1}^n (O_p - O_t)^2} \quad (2)$$

$$R^2 = 1 - \frac{\sum_{i=1}^n (O_p - O_t)^2}{\sum_{i=1}^n (\overline{O_t} - O_t)^2} \quad (3)$$

$$\text{VAF} = \left(1 - \frac{\text{var}(O_p - O_t)}{\text{var}(O_t)}\right) \times 100\% \quad (4)$$

$$\text{A-10} = \frac{m10}{n} \quad (5)$$

where O_p and O_t are the predicted and target output values, respectively; $\overline{O_t}$ is the average of the target values; n is the total number of data samples; var refers to variance; $m10$ are the number of samples where O_p is within $\pm 10\%$ of O_t .

3. Modelling of Friction Angle of Granular Materials (Static Loading)

Shear strength of track granular materials is usually represented using the peak friction angle (ϕ'_{peak}) which can be obtained through laboratory testing, although this process is often time-consuming. In the first application of this study, ANN is applied to develop a data model that is capable of accurately predicting ϕ'_{peak} for a variety of track granular materials. Different material types are investigated, as opposed to most of the literature where the focus is typically on one or two material types. Here, both non-waste (ballast [latite basalt] and sand) and waste (steel furnace slag [SFS], coal wash [CW], and granulated waste rubber) materials and mixtures

are investigated. Since large rubber chips and shreds have been shown to produce a reinforcing effect and induce completely different deformations and shearing behavior (Edil and Bosscher, 1994, Foote et al., 1996, Mashiri et al., 2015, Qi et al., 2018), the rubber used in this study is confined to granular rubber with comparable sizes to the rigid host material. A total of 154 consolidated drained (CD) static triaxial tests using these materials were synthesized from the literature, where approximately 85% of these data samples can be considered as waste mixtures (i.e., rigid waste material and/or rubber inclusion).

3.1. Input Parameter Selection

For a soil mechanical model to be comprehensive and practical, the input variables should represent the three key categories of (i) soil stress state, (ii) soil physical state, and (iii) soil type. This facet is where the application of geotechnical knowledge into a machine learning model is critical to avoid the model ‘learning’ relationships which fundamentally do not exist. Table 1 summarizes the nine input variables initially investigated to predict the peak friction angle of the materials considered in this study. Based on the Mohr-Coulomb model, the shear strength of a granular material is a function of the normal stress at failure, which in turn is a function of the principal stresses. For a linear shear failure envelope, ϕ'_{peak} is independent of the confining stress, as it is a constant and intrinsic material property. However, it is well-established that this envelope diverges from the linear model when granular materials, particularly with rubber inclusion, are considered (Tawfik and Indraratna, 2021, Hunt et al., 2023, Indraratna et al., 1998, Sheikh et al., 2013). At lower confining stresses, this nonlinearity is more pronounced with a higher ϕ'_{peak} value. Moreover, as the database is synthesised from CD triaxial tests, the principal stresses σ'_2 and σ'_3 are equal. Therefore, the effective confining pressure, σ'_3 , was selected as a key input parameter to represent the stress state of the granular materials.

Dry unit weight, γ_d , was also selected since the density of a granular matrix is directly correlated to its peak shear strength. Although, this relationship is not as straightforward when materials of differing specific gravities and degrees of compaction are considered. To account for weight discrepancy, Indraratna et al. (2019) adopted the initial void ratio, e_0 , to better represent the state of compaction of lighter CW-rubber mixtures. However, prior ML studies are often constrained to a singular material or mixture type and tend to exclude at least one of e_0 and γ_d as little variance exists in their respective databases (e.g., Penumadu and Zhao, 1999, Habibagahi and Bamdad, 2003, Edinçliler et al., 2012, Zhou et al., 2019). Therefore, as this study is concerned with a variety of material types (i.e., ballast, sand, SFS, CW, rubber), both e_0 and γ_d were selected to represent the physical, or compactive, state. Six additional variables were considered to further account for the variation in these materials and represent the overall soil type. Gravimetric rubber content, $RC\%$, was included as it has been shown to reduce a mixture's shear strength when blended at comparable sizes (Hunt et al., 2023). The coefficients of uniformity, C_u , and curvature, C_c , were also selected to incorporate particle size distribution (PSD) and gradation characteristic information into the model. Lastly, the mixture's effective particle size, D_{10} , its median particle size, D_{50} , and the maximum particle size of the rigid (i.e., non-rubber) constituent(s), $D_{max,rigid}$, were considered to include additional particle size information. For the latter, the rigid constituent was isolated since the majority of shear resistance is attributed to the stronger rigid particles. C_u , C_c , and D_{50} were used by Penumadu and Zhao (1999) and Shahin and Indraratna (2006) to predict the loading response of sand and gravel, and ballast, respectively, while Zhou et al. (2019) included D_{10} to predict the shear strength of rockfill material. The individual input parameters considered in this current study are summarised and categorised in Table 1, while the initial modelling phase can be expressed as the function $\phi'_{peak} = f(RC\%, \sigma'_3, e_0, \gamma_d, C_u, C_c, D_{10}, D_{50}, D_{max,rigid})$.

3.2. Database Statistics

After the removal of outliers, a total of 154 CD triaxial test data samples were incorporated into the modelling process, as summarized in Table 2. This test type was used since the drainage conditions replicate those experienced in the field for granular track materials. Additionally, 58% of the database consists of materials with rubber inclusion to capture the effect of soil-rubber mixtures with varying rubber contents.

Statistical information for the minimum, maximum, mean, and standard deviation of each of the nine input variables and single output variable is documented in Table 3, with the frequency histograms illustrated in Figure 1. A wide range of values for each variable is utilized in this study because of incorporating various material types and loading (confining pressure) conditions. This introduced variance assists the modelling process since a lack of variation can hinder a model's ability to learn the underlying relationships between predictor and output variables. This is a key reason why a large amount of geotechnical-based ML studies in the past literature had omitted important physical and material properties, since they are often focused on a singular material type. For example, Indraratna et al. (2023a) did not consider density, gradation, or other physical properties to predict the resilient modulus of ballast as there is little variation since they are effectively kept constant for track design based on Australian Standards (2015).

3.3. Modelling Process

To achieve a consistent division of data between training and validation datasets, a semi-random trial-and-error approach was implemented in this study, where the overall database was randomly partitioned 20 times and the most consistent in terms of mean, standard deviation, minimum, and maximum, across all ten variables was selected. The statistical properties for

the training and testing data subsets across each variable are illustrated in Figure 2. Here, the individual datasets are partitioned with a satisfactory degree of statistical consistency, particularly for $RC\%$, σ'_3 , γ_d , C_u , C_c , and, most importantly, ϕ'_{peak} . Although, some deviations between the means for e_0 and the variables related to particle size are observable, which can be attributed to the different compaction methods and targets, materials, and the array of particle size distributions used, increasing the difficulty in maintaining consistency across all nine input variables. However, these differences are adjudged to be suitable for modelling and, moreover, an effort was made so that each material type was incorporated into both the training and testing datasets. Additionally, since the ANN method struggles to extrapolate beyond the limits of the data that the model is trained on (Flood and Kartam, 1994), it was also ensured that the minimum and maximum values for each variable were contained within the training set, which is clearly observable in the aforementioned plots.

A single hidden layer is often sufficient to approximate any continuous function for geotechnical applications, if enough nodes in the hidden layer are used (Shahin et al., 2002). No explicit rule exists for determining the optimal number of hidden nodes, therefore, it is common practice to employ an iterative stepwise trial-and-error approach from 1 to n number of hidden nodes, where $n = 2(\text{number of input variables}) + 1$ (Hecht-Nielsen, 1987). However, due to the small number of training samples in the current study (i.e., 123), a relatively large number of connection weights can increase the risk of overfitting the data and subsequently impede the network's ability to obtain a generalized relationship. Therefore, a threshold of 16 hidden nodes was implemented for the modelling process in this study.

3.4. Model Performance

3.4.1. Larger ANN Model with 9 Inputs

Firstly, a larger ANN model is developed to predict the peak friction angle considering all the input variables as discussed in the previous section. Concerning the five evaluation metrics previously discussed, the results for each number of hidden nodes, from 1 to 16, are presented in Table 4. It is clear from these results that the performance improves significantly when the number of hidden nodes increases from one to three, after which R^2 values greater than 0.95 are observed. Where three or greater hidden nodes are present, the difference between each network becomes negligible, making it difficult to ascertain which network is optimal. In fact, each model containing at least four hidden nodes was able to predict all 123 ϕ'_{peak} values in the training set to within $\pm 10\%$. To overcome this, a ranking method, modified after the method introduced by Zorlu et al. (2008), is implemented. Each network receives a score from 1 (worst) to 9 (best) based on its performance on both the training and testing sets, with a 1.5 weight factor applied to the testing score to emphasize the model's performance on the 'unseen' testing data, reflecting its generalization capability. Based on these results, the network containing 8 hidden nodes is the best-performing among the configurations trialed, achieving R^2 values of 0.987 and 0.945, and A-10 indices of 1.000 and 0.935 for the training and testing sets, respectively. However, it is important to note from Table 4 that the difference between the 8-node configuration and several others remains marginal when comparing the actual values of these metrics, rather than the score. Therefore, further analysis is required to determine the desired ANN configuration.

Although the testing set contains unseen data from the ANN model's perspective, it is still related to the data used in the training phase since the same studies and material types were

divided across both datasets. Therefore, a better indicator to isolate the best network is to test its performance on a completely external set of data that is independent of the original database, in conjunction with the original database. This external data was synthesized from Disfani et al. (2017) and Indraratna et al. (2018) using mixtures of fine recycled glass and rubber crumbs (FRG-RC) and traditional subballast (crushed rock), respectively, under CD static triaxial compression. Again, to emphasize the importance of the final model's generalization, a multiplicative weight of 2 was attached to the scores associated with this external dataset. These results are summarized in Table 5, where the model containing 10 hidden nodes (i.e., 9-10-1 input-hidden-output layer node architecture) is deemed the best-performing network. Interestingly, the two best-performing networks on the original database alone (8 and 7 nodes) dropped significantly to 6th and 8th, respectively, when incorporating the external dataset. In fact, the latter returned an A-10 index of only 0.364, meaning almost two thirds of the external dataset had a relative prediction error greater than 10%. This highlights the caution and scrutiny required when assessing these ANN approaches as a model that is slightly less accurate on the original dataset but more generalized with external data is often more attractive for practical purposes. The predictive plots with respect to the target ϕ'_{peak} values for the 9-10-1 ANN model are illustrated in Figure 3, highlighting the strong predictive performance for a variety of granular material types.

3.4.2. Refined ANN Models

Although the larger 9-10-1 (inputs-hidden nodes-outputs) model architecture discussed previously exhibited a strong predictive performance on all three datasets (i.e., training, testing, external), nine input variables may be considered a substantial number. For practical purposes, a reasonably accurate predictive model with fewer model inputs is far more beneficial and feasible. Moreover, for smaller training data sizes, a reduction in the number of input variables

may increase a model's generalization since there is less risk of oversaturating the model with degrees of freedom (connection weights). In fact, Rogers and Dowla (1994) suggested that the number of connection weights should not exceed the number of training samples to avoid overfitting of the data. Therefore, the ANN modelling process was repeated using 3–6 input variables. For brevity, only the best-performing models with 5 and 6 input variables (Figure 4) are discussed as the smaller configurations returned inferior predictive performances, likely due to the higher variation and nonlinearity of the materials used in this study.

These variables were retained based on the initial requirement of satisfying the three categories of (i) soil stress state, (ii) soil physical state, and (iii) soil type, as discussed previously. Due to the large focus on rubber mixtures and the inferior shear strength of rubber, $RC\%$ was retained. Additionally, out of the three initial particle size indices used, D_{50} provides the greatest information on the type of soil the mixture can be described as. e_0 and γ_d were retained as they provide the model with key information regarding the physical state of the mixtures. Lastly, σ'_3 was also retained as it is the only variable representing the stress state and is also well-known to be related to the shear strength of a material as discussed previously. For the 6-input model, C_c was included as an additional input to better describe the mixture type and gradation characteristics. Although C_u has been reported to influence shear strength (Indraratna et al., 2016), its high coefficient of variance (i.e., standard deviation divided by mean) within the dataset used raised potential issues and therefore it was not considered for the refined models.

3.4.3. Performance Comparison

Following the same scoring and ranking process, the performance between each number of input variables is compared in Table 6 and Figure 5, with the predictive plots illustrated in Figure 6. Interestingly, the 5-7-1 model is comparable to the model with 9-10-1 model, even

though it is trained using almost half of the number of input variables and less than half of the weight connections (42 vs. 100). This result illustrates the ability of the ANN technique in finding patterns in data and developing relationships between predictor and output variables. However, it also highlights the inherent risk of overcomplicating an ML model with the sole aim of improving training accuracy at the cost of generalization, particularly in applications such as this study where data sizes are limited. Including C_c in the 6-input model clearly has a significant increase on the predictive capabilities compared to the the other two models. Its performance across all three data subsets is either better or equivalent to that of the more complex 9-10-1 model, with the most significant improvements observed for the MARE and A-10 metrics. In fact, only two predictions lie outside the 10% relative error range for the external dataset, with a corresponding mean absolute relative error of 4.0%. Furthermore, while the performance of the 5-7-1 and 9-10-1 models is noticeably diminished from testing to external testing data, these results remain consistent across the two data subsets with the 6-10-1 model. This result is a strong indicator of its generalization ability since the two material types used in the external set are completely independent of the training set. Overall, based on these modelling results, the 6-10-1 ANN model is the optimal configuration to predict the peak friction angle, as a function of $RC\%$, σ'_3 , e_0 , γ_d , C_c , and D_{50} , for a variety of granular materials and mixtures including ballast, sand, subballast, SFS, CW, FRG, and rubber.

3.4.4. *Model Sensitivity and Adherence to Geotechnical Principles*

Although a model may perform well on training and testing data, an ANN that is validated based on its predictive error alone may lack robustness for varying conditions if the underlying relationships themselves are not accurately captured by the model. Therefore, additional checks are carried out using a parametric study based on a synthetic database where all but one input variable is fixed, with the free variable varied to examine the model's response to this variation.

The robustness of the model is then assessed based on its compliance with known geotechnical relationships and behavior. A similar approach is used in this study, although $RC\%$, e_0 , and γ_d are interrelated, meaning it is impractical for two of these variables to remain constant while the other does not. Therefore, to assess the robustness of the 6-10-1 model with respect to these three variables, the rubber content is varied, and weight-volume relationships are used to better represent the corresponding void ratio and dry unit weight. For brevity, the sensitivity response for ϕ'_{peak} with respect to $RC\%$, e_0 , γ_d , and σ'_3 are included in Figure 7. Expectedly, ϕ'_{peak} is observed to decrease as the rubber content increases, at a diminishing rate, similar to results reported by Indraratna et al. (2018) for SFS-CW-RC mixtures. Likewise, an increase in void ratio also corresponds to a reduction in ϕ'_{peak} , which is again expected since a higher void ratio is representative of a looser matrix, which provides less resistance against particle movement and associated shearing due to reduced particle contacts. Following the same reasoning, ϕ'_{peak} is also expected to increase as the density of the matrix increases, as is reflected in these results. Lastly, the sensitivity response with respect to σ'_3 also adheres to known geotechnical principles since an increase in the confining pressure, and hence normal stress, results in a decrease in ϕ'_{peak} due to the nonlinear failure envelope exhibited by granular materials, particularly at low normal stresses.

Attributed to its improved predictive performance based on predictive error, generalization to external data, and adherence to underlying geotechnical principles, the 6-10-1 ANN model is adjudged to be the optimal configuration in predicting the peak friction angle of a granular material. This is enabled by utilizing key geotechnical parameters, coupled with the application of geotechnical engineering knowledge. The rubber content, median particle size, and coefficient of curvature, combined with the initial void ratio and dry unit weight, are able to

satisfactorily describe and differentiate between various material types such as ballast, sand, SFS, CW, and rubber.

4. Modelling of Ballast Particle Breakage Under Cyclic Loading

Accurate estimation of particle breakage is essential for scheduling the maintenance for ballast in railway tracks. A widely used method for measuring and quantifying the particle breakage of ballast is the ballast breakage index (BBI), which is computed based on the shift in the PSD curve (Indraratna et al., 2005, Gu et al., 2022). In empirical models, since multiple parameters such as gradation characteristics, loading conditions, and tamping effort (Selig and Waters, 1994, Indraratna et al., 2016), can influence particle breakage, it is challenging to accurately and comprehensively incorporate all of their effects. In view of this, the second application of ANN in this study discusses the development of a novel predictive BBI model. The database for the current study contains 78 data samples synthesized from previously published research on railway ballast under cyclic loading from large-scale cylindrical triaxial and track process simulation apparatuses (TPSA) (Lackenby et al., 2007, Tennakoon and Indraratna, 2014, Hussaini et al., 2016, Indraratna et al., 2016, Sun et al., 2016, Navaratnarajah and Indraratna, 2017, Jayasuriya et al., 2019, Arachchige et al., 2022, Ngo et al., 2022, Indraratna et al., 2023b). It is noteworthy that BBI can only be measured following the completion of a test, which prevents the collection of intermediate measurements throughout and restricts the size of data available to train these ANN models. To overcome this limitation, a rigorous analysis on the process of selecting the input parameters is presented.

4.1. Parameter Selection for ANN Modelling

From previous experimental investigations using cylindrical and cubical triaxial apparatuses, several parameters, including loading conditions and granular assembly, have been highlighted

as influential on BBI. Indraratna et al. (2005) showed that effective track confinement (σ'_3) has significant influence on BBI, where they reported a convex (downward) trend with an optimum range of σ'_3 . At very low and very high σ'_3 , BBI increased due to angular corners and particle splitting/crushing, respectively. On the other hand, increasing the magnitude of cyclic deviatoric stress (q_{max}) and frequency (f) increases the particle breakage due to the high interparticle contact stresses at larger deviatoric stress magnitudes (Aursudkij et al., 2009, Sun et al., 2016). Furthermore, the number of loading cycles (N) was considered as an input in the current study as it has a considerable effect on the evolution of breakage, particularly in the initial stages of loading.

Besides the loading conditions, the initial state and granular assembly characteristics also affect particle breakage (Selig and Waters, 1994, N  lsund, 2010, Indraratna et al., 2016, Sun and Zheng, 2017). To represent the initial state of ballast, dry density (γ_d) and void ratio (e_o) are considered, while four specific parameters are considered to represent the particle size and gradation characteristics, namely the coefficient of uniformity (C_u), coefficient of curvature (C_c), median particle size (D_{50}), and maximum particle size (D_M). In summary, 10 geotechnical input parameters are identified to develop a predictive ANN model for BBI using 78 large-scale experimental datasets, with their statistical information provided in Table 7. Prior to modelling, outliers in the data were identified and removed to suppress elevated errors. Referring to the maximum values in Table 7, the loading cycles are between three to six orders of magnitude greater than all other parameters. Therefore, to lower the risk of overfitting and incorporate the logarithmic relationship that has been previously reported (Indraratna et al., 2005), the natural logarithm of N (i.e., $\ln(N)$) is used as the input instead of N . For better data visualization, the distribution of input parameters is shown as box plots in Figure 8a, where the input parameters are normalized within the range $[0, 1]$ based on their individual data ranges.

Referring to Figure 8b, the specific experimental apparatus has a bearing on the magnitude of BBI, even if the loading conditions and ballast gradations used are identical, which could be explained by their differing boundary conditions. A categorical input is also included to account for this discrepancy, which uses a binary value of either 0 or 1 to categorize the data from the TPSA and cylindrical triaxial tests, respectively. Though previous studies (Asadi et al. 2022; Koohmishi and Guo, 2023) reported that parent rock type improved the predictions of breakage and abrasive resistance under impact loading, it is not considered in this study as an input due to limited availability of data under cyclic loading. The datasets considered for this study predominantly consists of ballast with latite basalt as parent rock type with a uniaxial compressive strength of 130 MPa.

Figure 9 presents the pairwise relationships and correlation strengths between the modelling parameters within the data used in this study, as well as the distribution of each parameter. As these distributions are non-Gaussian, the Spearman correlation coefficient (SCC) is adopted as it is effective in identifying non-linear relationships between parameters for values within the range [-1, 1]. A higher magnitude of SCC corresponds to a higher correlation strength, while the accompanying sign indicates its direction (i.e., positive or negative). Of the ten numerical input parameters, q_{max} and f possess the strongest relationships with BBI, having SCC values of 0.57 and 0.54, respectively. These observations are corroborated by the empirical models previously developed by Lackenby et al. (2007) and Hussaini and Sweta (2020). Conversely, the correlation analysis indicates there is no direct pairwise relationship between D_M and BBI (SCC = 0.03). This is understandable as BBI is determined on the basis that the largest ballast particles remain unchanged before and after loading (e.g., Indraratna et al. 1998). Therefore, the variable D_M is discarded from the database before modelling. Interestingly, SCC between σ'_3 and BBI is also very low at 0.08, although this can be attributed to the low distribution and

variance of σ'_3 used in this database. Nevertheless, as discussed earlier, previous investigations showed this parameter has a considerable influence on BBI, thus σ'_3 is still considered for the analysis.

4.2. Modelling Framework

The overall modelling framework to predict and forecast ballast breakage is depicted in Figure 10, where there are two main phases. Firstly, as with the friction angle model, the database is partitioned into training and testing sets at proportions of 80% and 20%, respectively. As the LM training algorithm is used, 20% of this training dataset is used for validation to avoid overfitting during the training phase. This use of k-fold (5-fold in this case) validation reduces the risk of biased results for smaller databases (Hastie et al., 2009). The second phase consists of model simulations to determine the optimal input layer configuration. Applying the exhaustive search approach to determine the optimal set of input parameters where ten variables are considered would be computationally large with 1023 possible combinations. Therefore, the forward selection of variables is adopted in this study, where 16 total combinations are analyzed (see Table 8). Since q_{max} and f possess higher SCC values with BBI, these two loading parameters are included in all 20 combinations. These combinations are separated into two groups based on the presence (Group 1) or absence (Group 2) of the binary input parameter.

4.3. Results and Discussion

4.3.1. Original Database

The performance of each ANN model is assessed using the same five evaluation metrics previously stipulated (Eqs. 1-5). Using the results presented in Table 9, these performances are used in conjunction with the weighted ranking method to determine the best input layer

configuration. Here, a weight of 1.0 was applied to the calibration sets (training and validation), and 1.5 to the testing set, for reasons similar to the previous friction angle model. The final scores for each model are calculated and summarized in Table 10. Figure 11(a) presents the evolution of each model's MSE across the overall database for the various input configurations, with and without the binary data labelling parameter. Including this binary input significantly improved the prediction accuracy of the model, where the largest relative reduction in MSE is observed at around 40%, and around 15-20% for the configuration with the lowest MSE (i.e. 2H). This illustrates the necessity of data distinction in ML models based on the type of laboratory testing and boundary conditions associated with it, especially when multiple sources of data are used for training.

Expectedly, the number of input parameters also directly affected the accuracy of the models, where an increase in parameters (up to Group H inclusively) reduced the MSE (Figure 11a) and improved the overall score (Figure 11b). Including only q_{max} and f as the primary input parameters (Combination A) returned the largest errors, while the addition of σ'_3 and N (Combinations B-C) significantly reduced this error by 50%, confirming the need for additional loading information. Incorporating gradation parameters (D_{50} , C_u , C_c) with Combinations D-G further reduced this error by around 30% as this provided the model with new information regarding the material's PSD characteristics. Including γ_d (Combination H) minimized the MSE for Group 2, after which a slight increase in error was observed. As the one material (i.e., latite basalt) is considered in this study, γ_d , in conjunction with the PSD parameters, is therefore sufficient in describing the material's physical state to predict the extent of particle breakage. This is emphasized in Figure 11b, where combination H achieved the highest score in each group, with model 2H achieving the highest overall score.

To further quantify the performance of the ANN models under different input combinations, their predictive capability is visualized using Taylor diagrams (Figure 12). Three indices are used for the assessment and comparison of predictive models: the standard deviation (SD), correlation coefficient (R), and centered root-mean square difference (CRMSD) (Taylor, 2001). Taylor diagrams are especially useful in evaluating multiple aspects of complex models or in gauging the relative skill of many different models. The CRMSD between the predictions and observed BBI is proportional to the point on the x-axis labelled as “RG”. The grey contours correspond to the RMSE and SD of the model, which are proportional to the radial distance from the origin. CRMSD quantifies the degree of deviation from the target BBI to the predicted BBI, and R and SD describe the comparability between the predictions and observations. An ideal model should have CRMSD and SD close to “RG”, and R close to 1. As shown in Figure 12(a-c) for Group 1 models, R increased from 0.86 to 0.96, while CRMSD decreased from 1.67 to 0.69 when more input parameters were considered for training the model. Likewise, providing information on the testing conditions (Figure 12d-f) generates less error (CRMSD) and higher correlation (R). Therefore, based on both the scoring analysis and Taylor diagram results, it can be deduced that model 2H outperforms all other models and has the optimal configuration of input parameters.

4.3.2. External Validation

Although models 1H and 2H achieved the highest scores using the established database, secondary validation is encouraged to examine the generalized applicability of the models. Therefore, to eliminate the data insufficiency problem, these two optimised ANN models were validated against an external database completely independent of the original calibration (Aursudkij et al., 2009, Nâlsund, 2010, Nimbalkar and Indraratna, 2016, Sun and Zheng, 2017, Hussaini and Sweta, 2020). The target (measured) BBI values from this external dataset are

plotted against those predicted by the ANN models 1H and 2H in Figure 13. The predictive ability of both models is in good agreement with the external data samples, although model 2H comfortably surpasses model 1H with an R^2 of 0.89 compared to 0.71. Table 11 shows the overall comparison of both models using all the five evaluation metrics, and it is clear that incorporating the testing condition as an input achieves a model that is more accurate and generalized compared to the model without this binary input, where the number of samples beyond 10% deviations are significantly less.

Meanwhile, for their application to field data from Australian tracks (Nimbalkar and Indraratna, 2016), model 2H outperforms 1H by a very large margin and closely predicts the measured values (see Figures 13a and b). As the cubical triaxial setup more closely resembles the actual field conditions compared to the cylindrical triaxial setup, including the binary input significantly improved the model's performance. Also, as the ballast type used by Nimbalkar and Indraratna (2016) is the same as that of the training data (i.e., basalt), these model predictions closely corroborate with the measured data. Although the model 2H also performs better for ballast having quartzite (Nalsund 2010) and limestone (Aursudkij et al., 2009) as the parent rock with low-to-medium BBI values, a relatively high error can be observed for granite aggregates with high BBI (Hussaini and Sweta, 2022). As the parent rock type and rock minerology are not considered for training, these deviations are expected and caution should be further exercised when using this model to extrapolate beyond the material types used for training. Based on detailed analysis of the prediction performances of the ANN models under different input combinations, the ANN model with N , σ'_3 , q_{max} , f , D_{50} , C_u , C_c , γ_d and binary input DT performs the best. With prior information on loading conditions, ballast gradation and tamping density, this model can be useful to practitioners to directly estimate the breakage in railway tracks.

5. Limitations of the Study

Despite the accuracy of the two ANN models developed in this study in predicting peak friction angle and degradation of track granular materials, there are some notable limitations as follows:

1. For both models, a relatively small number of data samples were used for development due to the limited availability of data and hence, the models are constrained to the data ranges considered. For example., the size of the database in the friction angle ANN model was restricted to not oversaturate it with traditional aggregates (i.e., pure sand and ballast). Therefore, it is suggested that the proposed model be recalibrated in the future with the availability of more data.
2. Material properties such as particle hardness and shape, and the relative size of rubber granules were not considered in this study which may also influence a mixture's shear strength.
3. For the breakage ANN model, the data considered for this study is limited to latite basalt and the extrapolation to any other parent rock type such as granite, limestone and quartzite yields deviations in predictions. Also, as the model is developed based on cylindrical triaxial testing and cubical triaxial testing (plane strain conditions), the influence of principal stress rotation that can exacerbate BBI under high train speeds cannot be predicted by this model (Malisetty et al. 2020, Powrie et al., 2007).

6. Conclusions

In this paper, two applications of ANN for track granular materials were developed with critical evaluation of the selection process of input parameters. The first application presented a generalised data model that predicts the peak friction angle of several track granular materials made of different mixtures (ballast, sand, sub-ballast, steel furnace slag, coal wash, fine recycled glass, and granulated rubber). The second application presented an ANN model for

predicting the particle breakage of ballast (via BBI) under repeated load cycles. Adhering to the geotechnical context of the materials, optimised input parameter selection process was conducted through two steps: (i) identifying geotechnically important parameters that are practically easy to obtain, and (ii) deciding the optimum combination of these parameters based on model metrics. Salient findings from this study are as follows:

1. For predicting ϕ'_{peak} of track granular materials, this study proposes using the six optimum input parameters of $RC\%$, σ'_3 , e_0 , γ_d , D_{50} , C_c , with at least one representing each of the three key modelling categories of soil stress state, physical state and type. The 6-input model resulted in superior performance in all three (training, testing and external) data sets achieving R^2 , RMSE, MARE, VAF and A-10 values within the range of 0.90-0.99, 0.85-2.44, 1.3-4.0, 88.8-98.8, and 0.909-1, respectively. The parametric study also revealed that the 6-input model response complied with known geotechnical principles with respect to changes in $RC\%$, σ'_3 , e_0 , γ_d .
2. Considering both an insufficient and excess number of parameters representing particle gradation characteristics resulted in reduced model performance. For example, the 5-input model with D_{50} as the only gradation parameter and the 9-input model with 5 gradation parameters (D_{10} , D_{50} , D_{max} , C_u , C_c) both performed at about 65% accuracy (i.e., overall performance score) to that of the optimum 6-input model. This leads to the conclusion that a simplified model using an optimum number of variables is more efficient in predicting the peak friction angle and reducing the error associated with parameter redundancy.
3. For the prediction of ballast breakage under cyclic loading, nine key input parameters are identified such as q_{max} , f , N , σ'_3 , C_c , C_u , D_{50} , γ_d and e_0 , mentioned in the order of importance. Considering only loading parameters (q_{max} , f , N) produced high error

(MSE~2.0) with low predictive capability, while the inclusion of gradation and initial state properties of ballast reduced the error (MSE~0.5-1). The combination of 8-inputs ($N, \sigma'_3, q_{max}, f, D_{50}, C_u, C_c$ and γ_d) yielded superior model performance, with a notable exclusion of e_0 which had marginal or no improvement in performance. In essence, this result highlights the significance of including the initial physical state, loading and gradation parameters together for accurately predicting ballast breakage.

4. Furthermore, the inclusion of laboratory testing type (cylindrical triaxial or cubical triaxial) as the 9th input improved the accuracy by 20% during testing when compared to models without this distinction. By considering cubical triaxial testing data with plain strain conditions, the 9-input model predicted the BBI measured from Australian railway tracks and other external data sets with an R^2 of 0.87, significantly higher than that of the 8-input model (0.71). This emphasises the importance of incorporating the boundary conditions used for data collection and their resemblance to actual conditions.

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List of Tables:

Table 1 Input variables investigated for peak friction angle predictive model

Soil Model Category	Variable	Symbol
(i) Stress state	Effective confining pressure	σ'_3
(ii) Physical state	Initial void ratio	e_0
	Dry unit weight	γ_d
(iii) Soil type	Gravimetric rubber content	$RC\%$
	Coefficient of uniformity	C_u
	Coefficient of curvature	C_c
	Effective particle size	D_{10}
	Median particle size	D_{50}
	Maximum particle size of rigid material	$D_{max,rigid}$

Table 2 Summary of material types and number of tests synthesised for peak friction angle database

Rigid Material	Tests Without Rubber	Tests With Rubber	References
Ballast	17	9	Arachchige et al. (2022) Indraratna et al. (1998)
Sand	7	59	Edinliler et al. (2012) Sheikh et al. (2013) Noorzad and Raveshi (2017)
SFS	4	0	Tasalloti (2015)
CW	21	11	Tasalloti (2015) Kaliboullah (2016) Indraratna et al. (2019) Tawk and Indraratna (2021)
SFS-CW	15	11	Tasalloti (2015) Qi et al. (2018)

750 Table 3 Database statistics for peak friction angle model

Variable	Variable Type	Unit	Min.	Max.	Mean	Std. Dev.
$RC\%$	Input	%	0	40	9.5	11.3
σ'_3	Input	kPa	8	483	102.2	97.4
e_0	Input	-	0.29	0.88	0.57	0.17
γ_d	Input	kN/m ³	9.1	20.4	14.96	2.1
C_u	Input	-	1.5	83.1	16.9	23.8
C_c	Input	-	0.9	4.1	1.6	0.90
D_{10}	Input	mm	0.013	27.1	3.6	7.7
D_{50}	Input	mm	0.19	38.9	6.6	12.2
$D_{max,rigid}$	Input	mm	0.30	53	15.0	18.6
ϕ'_{peak}	Output	°	26.4	66.5	44.9	8.1

751

752

753 Table 4 Ranking of number of hidden nodes based on performance (friction angle model) on individual training and testing data subsets

Hidden Nodes	R ²			RMSE			MARE (%)			VAF (%)			A-10			Final	
	Train	Test	Score	Train	Test	Score	Train	Test	Score	Train	Test	Score	Train	Test	Score	Score	Rank
1	0.850	0.807	2.5	3.01	4.12	2.5	5.12	7.32	2.5	85.0	80.6	2.5	0.846	0.677	2.5	12.5	16
2	0.890	0.858	5	2.58	3.66	5	4.43	6.92	5	89.0	85.6	5	0.919	0.774	5	25	15
3	0.957	0.908	9	1.62	3.00	7.5	2.82	5.31	7.5	95.7	90.8	9	0.992	0.871	10.5	43.5	14
4	0.969	0.906	8.5	1.37	2.98	10	2.41	5.09	10	96.9	90.5	8.5	1.000	0.839	8.5	45.5	13
5	0.981	0.944	26	1.08	2.49	21.5	1.82	4.42	17	98.1	94.2	26	1.000	0.903	16	106.5	8
6	0.983	0.945	28.5	1.01	2.35	28.5	1.68	3.96	27	98.3	94.5	30	1.000	0.903	16	130	5
7	0.987	0.939	33.5	0.89	2.45	35	1.42	3.89	38	98.7	93.9	33.5	1.000	0.903	16	156	2
8	0.987	0.945	40	0.88	2.34	40	1.42	3.96	37.5	98.7	94.4	38.5	1.000	0.935	26.5	182.5	1
9	0.985	0.923	17.5	0.94	2.68	17.5	1.50	4.55	17	98.5	92.3	17.5	1.000	0.839	8.5	78	12
10	0.987	0.935	31.5	0.89	2.52	30	1.49	4.38	26	98.7	93.3	30	1.000	0.903	16	133.5	4
11	0.986	0.934	28	0.90	2.47	31	1.48	4.35	30	98.6	93.4	29.5	1.000	0.903	16	134.5	3
12	0.985	0.933	24.5	0.94	2.54	24.5	1.46	4.38	29.5	98.5	93.3	24.5	1.000	0.903	16	119	7
13	0.984	0.937	25	1.00	2.45	26.5	1.63	4.41	20.5	98.4	93.7	25	1.000	0.935	26.5	123.5	6
14	0.985	0.928	17	0.96	2.62	17	1.50	4.46	19.5	98.5	92.8	17	1.000	0.871	11.5	82	11
15	0.985	0.928	19.5	0.95	2.60	21	1.49	4.23	29.5	98.5	92.8	19.5	1.000	0.903	16	105.5	9
16	0.986	0.931	24	0.91	2.62	22.5	1.40	4.59	23.5	98.6	93.0	24	1.000	0.871	11.5	105.5	9

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758 Table 5 Ranking of number of hidden nodes based on performance (friction angle model) including external testing data

Hidden Nodes	Original Score	R^2		RMSE		MARE (%)		VAF (%)		A-10		Final Score Rank	
		External Test	Total Score*	External Test	Total Score*	External Test	Total Score*	External Test	Total Score*	External Test	Total Score*		
1	12.5	0.823	18.5	4.30	12.5	10.11	12.5	82.2	20.5	0.455	8.5	72.5	16
2	25	0.806	15	4.00	19	8.46	19	80.5	17	0.591	15	85	15
3	43.5	0.630	11	4.11	19.5	8.03	23.5	63.0	13	0.773	30.5	97.5	14
4	45.5	0.752	14.5	3.98	26	7.79	28	71.3	14.5	0.773	28.5	111.5	13
5	106.5	0.730	30	6.92	23.5	14.77	19	6.5	28	0.500	24	124.5	12
6	130	0.807	40.5	5.11	34.5	12.38	33	80.6	44	0.444	20	172	11
7	156	0.911	57.5	5.61	39	13.97	42	82.2	49.5	0.364	18	206	8
8	182.5	0.754	48	4.80	48	10.46	45.5	71.6	46.5	0.636	38.5	226.5	6
9	78	0.941	49.5	1.90	49.5	4.06	49	92.6	49.5	0.955	40.5	238	5
10	133.5	0.894	53.5	2.69	58	6.16	54	88.9	58	0.727	32	255.5	1
11	134.5	0.862	46	3.14	55	6.63	54	86.1	53.5	0.773	36	244.5	4
12	119	0.913	50.5	3.03	50.5	7.09	51.5	86.8	50.5	0.818	42	245	3
13	123.5	0.938	55	3.90	44.5	9.18	32.5	84.6	45	0.682	40.5	217.5	7
14	82	0.869	37	3.25	39	7.35	39.5	85.6	39	0.727	27.5	182	10
15	105.5	0.815	33.5	3.72	41	6.61	55.5	73.5	29.5	0.864	44	203.5	9
16	105.5	0.928	52	2.51	52.5	5.86	53.5	92.5	54	0.864	39.5	251.5	2

759 * Total score is the sum of training, testing, and external testing scores

760 Table 6 Performance comparison between initial 9-input model and refined 5-input and 6-input friction angle models

Model	R ²			RMSE			MARE (%)			VAF (%)			A-10			Final	
	Train	Test	Ext.	Train	Test	Ext.	Train	Test	Ext.	Train	Test	Ext.	Train	Test	Ext.	Score	Rank
5-7-1	0.97	0.94	0.83	1.27	2.46	2.80	2.0	4.0	5.2	97.3	94.0	79.1	1.000	0.968	0.864	35.5	2
6-10-1	0.99	0.94	0.90	0.85	2.41	2.44	1.3	4.1	4.0	98.8	94.0	88.8	1.000	0.903	0.909	53.5	1
9-10-1	0.99	0.94	0.89	0.89	2.52	2.69	1.5	4.4	6.2	98.7	93.3	88.9	1.000	0.903	0.727	34.5	3

Note: 'Ext.' refers to the external dataset

763 Table 7 Statistical information of the input parameters and BBI used in the present study

Parameter	Cylindrical triaxial tests				TPSA tests				Remarks
	Min	Max	Mean	Std. Dev.	Min	Max	Mean	Std. Dev.	
N	1000	500000	464172	126610	5000	500000	337000	2169256	Category 1: Loading characteristics
σ'_3 (kPa)	10	240	43.8	32.5	7	20	13.4	3.6	
q_{max} (kPa)	230	370	249.3	48.7	230	460	301	99.4	
f (Hz)	5	60	24.7	12.4	15	25	17	3.4	
D_M (mm)	53	53	53	0	53	63	62.5	2.2	Category 2: Particle size distribution
D_{50} (mm)	27.2	49.4	38.8	4.3	33.5	43	35.8	3.2	
C_u	1.2	4.5	1.9	0.70	1.6	2.5	1.9	0.42	
C_c	1	1.4	1.1	0.12	1	1.3	1.1	0.13	
γ_d (kN/m ³)	15	15.6	15.3	0.1	15.2	15.3	15.3	0	Category 3: Ballast initial state
e_o	0.53	0.82	0.73	0.05	0.72	0.77	0.74	0.02	
BBI (%)	1.2	17.7	6.6	3.3	6	13.4	10.3	2.6	Output

765 Table 8 Different input combinations considered for the breakage model

Groups	Inputs	Remarks
Reference group	$N, \sigma_3', q_{max}, f, D_{50}, C_u, C_c, \gamma_d, e_o, DT$	referred as “RG”
Group 1A	q_{max}, f	Combination 1: Loading conditions alone
Group 1B	q_{max}, f, σ_3'	
Group 1C	q_{max}, f, σ_3', N	
Group 1D	$q_{max}, f, \sigma_3', N, D_{50}$	Combination 2: Loading + PSD parameters
Group 1E	$q_{max}, f, \sigma_3', N, D_{50}, C_c$	
Group 1F	$q_{max}, f, \sigma_3', N, D_{50}, C_u$	
Group 1G	$q_{max}, f, \sigma_3', N, D_{50}, C_u, C_c$	
Group 1H	$N, \sigma_3', q_{max}, f, D_{50}, C_u, C_c, \gamma_d$	Combination 3: Loading + PSD + Initial state properties
Group 1I	$N, \sigma_3', q_{max}, f, D_{50}, C_u, C_c, e_o$	
Group 1J	$N, \sigma_3', q_{max}, f, D_{50}, C_u, C_c, \gamma_d, e_o$	
Group 2 (A to J)	In Group 2, DT (binary input) is added to the ANN model	

766 Note: DT refers to binary input

767 Table 9 Performance indices of breakage models under Group 1 and 2

Group	R^2			RMSE			MARE (%)			VAF (%)			A-10		
	Train	Test	Val.	Train	Test	Val.	Train	Test	Val.	Train	Test	Val.	Train	Test	Val.
1A	0.79	0.73	0.82	1.72	1.33	1.31	32.7	27.1	24.3	78.5	72.5	81.3	0.500	0.440	0.630
1B	0.71	0.83	0.79	1.95	0.95	1.39	30.7	17.0	21.8	70.7	82.4	79.0	0.610	0.500	0.630
1C	0.87	0.75	0.92	1.30	1.14	0.90	20.9	21.2	14.8	86.8	74.2	91.9	0.670	0.630	0.810
1D	0.88	0.75	0.94	1.29	1.18	0.83	17.6	24.6	14.5	87.3	75.3	93.1	0.670	0.560	0.750
1E	0.90	0.66	0.89	1.16	1.30	1.02	14.9	26.5	16.3	89.5	66.0	88.5	0.760	0.560	0.690
1F	0.87	0.73	0.90	1.40	1.15	0.95	14.7	20.5	13.5	85.8	73.4	90.1	0.780	0.500	0.810
1G	0.93	0.81	0.90	0.99	1.03	0.97	16.9	20.0	16.7	92.6	79.5	89.8	0.830	0.690	0.630
1H	0.97	0.83	0.98	0.67	0.94	0.69	11.4	19.1	12.7	96.8	82.5	97.4	0.910	0.630	0.810
1I	0.95	0.81	0.96	0.83	0.99	0.62	10.5	18.0	8.7	94.6	80.7	96.1	0.870	0.630	0.880
1J	0.97	0.80	0.97	0.67	1.02	0.58	10.1	19.5	7.9	96.6	80.6	96.5	0.910	0.560	0.810
2A	0.79	0.88	0.85	1.66	0.84	1.18	27.7	17.0	21.3	78.6	86.1	84.5	0.700	0.690	0.750
2B	0.80	0.86	0.84	1.60	0.86	1.19	28.6	16.0	20.1	80.1	85.5	84.1	0.670	0.690	0.690
2C	0.90	0.76	0.94	1.17	1.17	0.87	16.9	26.3	14.5	89.4	76.4	92.8	0.670	0.560	0.690
2D	0.94	0.76	0.91	0.85	1.22	1.00	11.7	22.3	13.0	94.3	70.7	90.6	0.850	0.630	0.750
2E	0.93	0.79	0.92	0.95	1.08	0.86	11.9	20.5	10.7	93.1	76.8	91.7	0.850	0.560	0.810
2F	0.91	0.78	0.94	1.08	1.04	0.74	14.0	22.2	12.3	90.9	78.3	94.3	0.800	0.630	0.690
2G	0.95	0.78	0.97	0.78	1.10	0.52	9.2	21.1	8.4	95.3	75.8	97.0	0.910	0.500	0.940
2H	0.97	0.90	0.98	0.64	0.70	0.52	9.1	13.9	9.0	96.9	90.2	97.5	0.930	0.690	0.880
2I	0.94	0.82	0.98	0.85	0.96	0.57	10.7	19.8	9.9	94.4	82.1	97.6	0.870	0.630	0.750
2J	0.96	0.86	0.96	0.77	0.99	0.74	10.7	17.9	10.4	95.7	80.2	96.4	0.890	0.630	0.810

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770 Table 10 Weighted scores and ranking of breakage models under Group 1 and 2 based on performance metrics

Group	Score															Total Score Rank	
	R^2			RMSE			MARE (%)			VAF (%)			A-10				
	Train ^a	Test ^a	Val. ^b	Train ^a	Test ^a	Val. ^b	Train ^a	Test ^a	Val. ^b	Train ^a	Test ^a	Val. ^b	Train ^a	Test ^a	Val. ^b		
1A	2	3	2	2	1.5	2	1	1.5	1	2	4.5	2	1	1.5	1	28	19
1B	1	15	1	1	22.5	1	2	25.5	2	1	24	1	2	3	1	103	14
1C	4	4.5	8	6	10.5	9	5	10.5	7	6	7.5	10	3	6	4	101	16
1D	5	4.5	9	7	6	12	6	6	8	7	9	12	3	4.5	3	102	15
1E	6	1.5	5	9	3	5	9	3	6	9	1.5	5	5	4.5	2	74.5	18
1F	4	3	6	5	9	8	10	13.5	10	5	6	7	6	3	4	99.5	17
1G	8	12	6	11	16.5	7	7	16.5	5	11	16.5	6	8	7.5	1	139	10
1H	12	15	12	17	24	14	14	21	12	19	25.5	18	12	6	4	225.5	2
1I	10	12	10	14	19.5	15	17	22.5	18	15	21	14	10	6	5	209	5
1J	12	10.5	11	17	18	16	18	19.5	20	18	19.5	16	12	4.5	4	216	3
2A	2	18	4	3	27	4	4	27	3	3	28.5	4	4	7.5	3	142	9
2B	3	16.5	3	4	25.5	3	3	28.5	4	4	27	3	3	7.5	2	137	11
2C	6	6	9	8	7.5	10	8	4.5	9	8	12	11	3	4.5	2	108.5	13
2D	9	6	7	13	4.5	6	13	7.5	11	13	3	8	9	6	3	119	12
2E	8	9	8	12	13.5	11	12	15	14	12	13.5	9	9	4.5	4	154.5	7
2F	7	7.5	9	10	15	13	11	9	13	10	15	13	7	6	2	147.5	8
2G	10	7.5	11	15	12	18	19	12	19	16	10.5	17	12	3	6	188	6
2H	12	19.5	12	18	28.5	18	20	30	17	20	30	19	13	7.5	5	269.5	1
2I	9	13.5	12	13	21	17	16	18	16	14	22.5	20	10	6	3	211	4
2J	11	16.5	10	16	19.5	13	15	24	15	17	18	15	11	6	4	211	4

771 ^a weight = 1.0; ^b weight = 1.5

772 Table 11 Performance comparison of breakage models to external validation dataset

ANN Model	RMSE	R^2	MARE (%)	VAF (%)	A-10
1H	1.91	0.71	17.9	65.1	0.400
2H	1.31	0.89	10.0	84.3	0.900

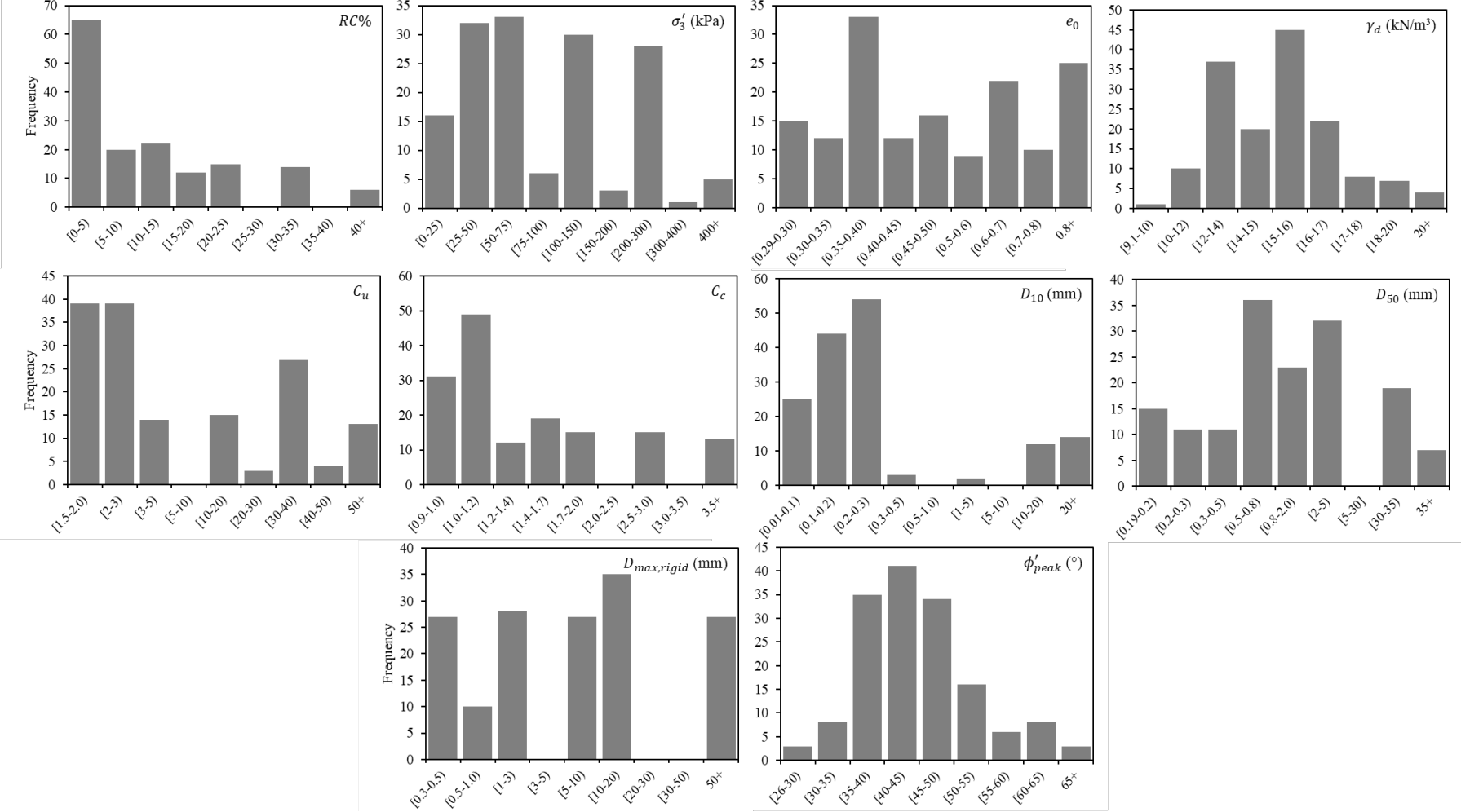
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- 776 Figure 1 Frequency histograms for input and output parameters of peak friction angle model
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779 database and (b) external data
- 780 Figure 4 ANN structure diagrams for best (a) 5-input (5-7-1) and (b) 6-input (6-10-1)
- 781 Figure 5 Comparison of evaluation metrics between 5-7-1, 6-10-1, and 9-10-1 friction angle
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786 weight, void ratio, and effective confining pressure
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- 789 Figure 9 Pairwise correlation matrix of breakage database (diagonal shows distributions of
790 variables as histograms; scatterplots are shown below the diagonal; Spearman correlation
791 coefficients are shown above the diagonal)
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794 data labelling (a) mean squared error (b) overall score
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796 and 2 (a) 1A-C (b) 1D-F (c) 1G-H (d) 2A-C (e) 2D-F (f) 2G-H
- 797 Figure 13 Predicted vs Measured BBI (a) without data label (Group 1H) (b) with data label
798 (Group 2H)

799 **List of figures:**



800

801 Figure 1 Frequency histograms for input and output parameters of peak friction angle model

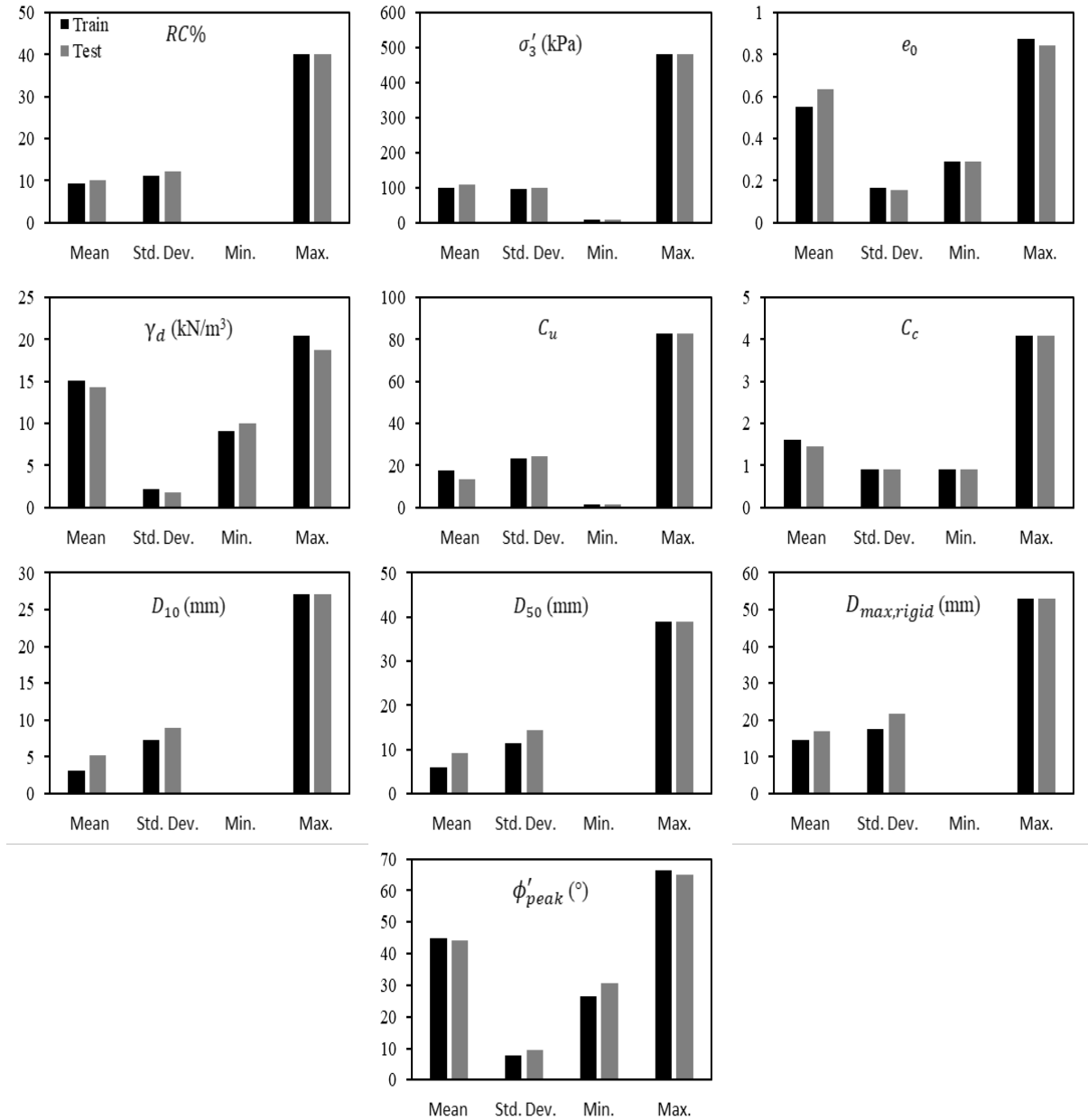


Figure 2 Statistical properties for training and testing friction angle data subsets

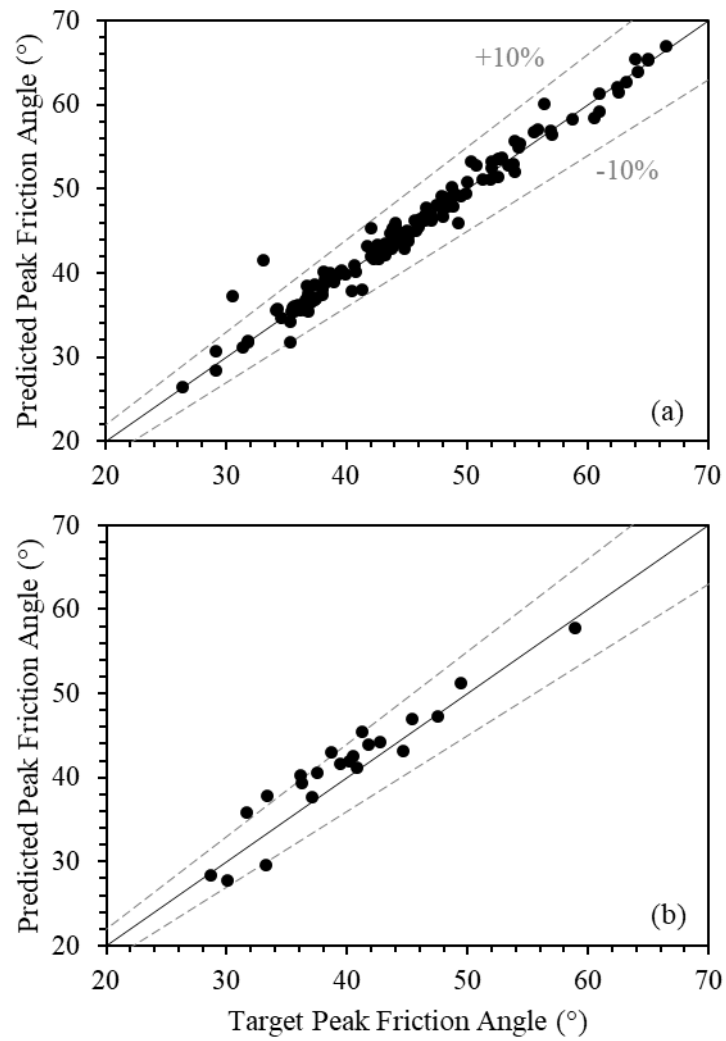


Figure 3 Predicted vs. target peak friction angle values for 9-10-1 model with (a) original database and (b) external data

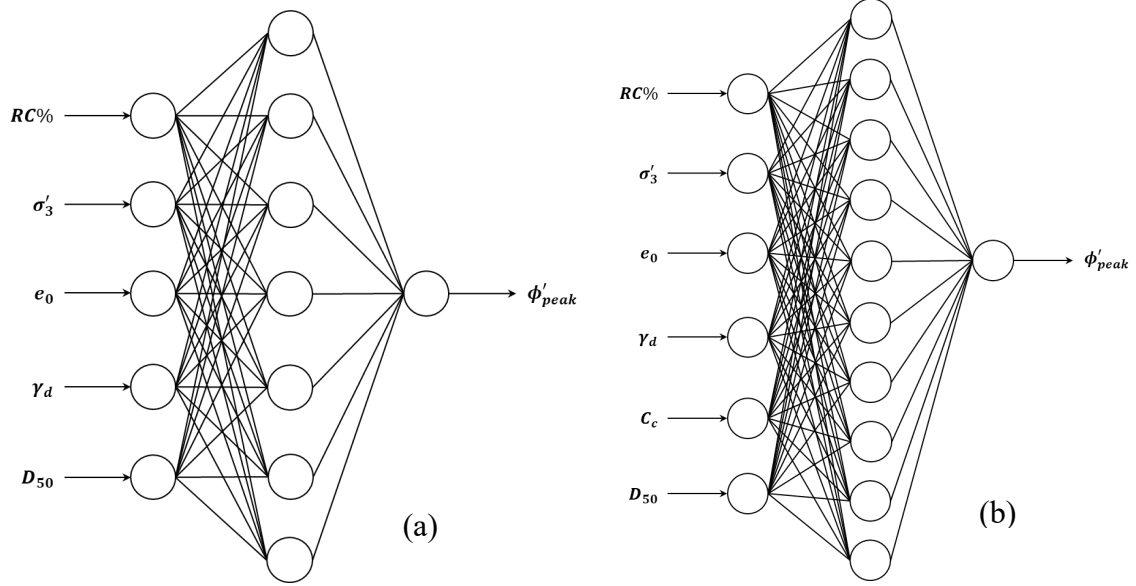


Figure 4 ANN structure diagrams for best (a) 5-input (5-7-1) and (b) 6-input (6-10-1)

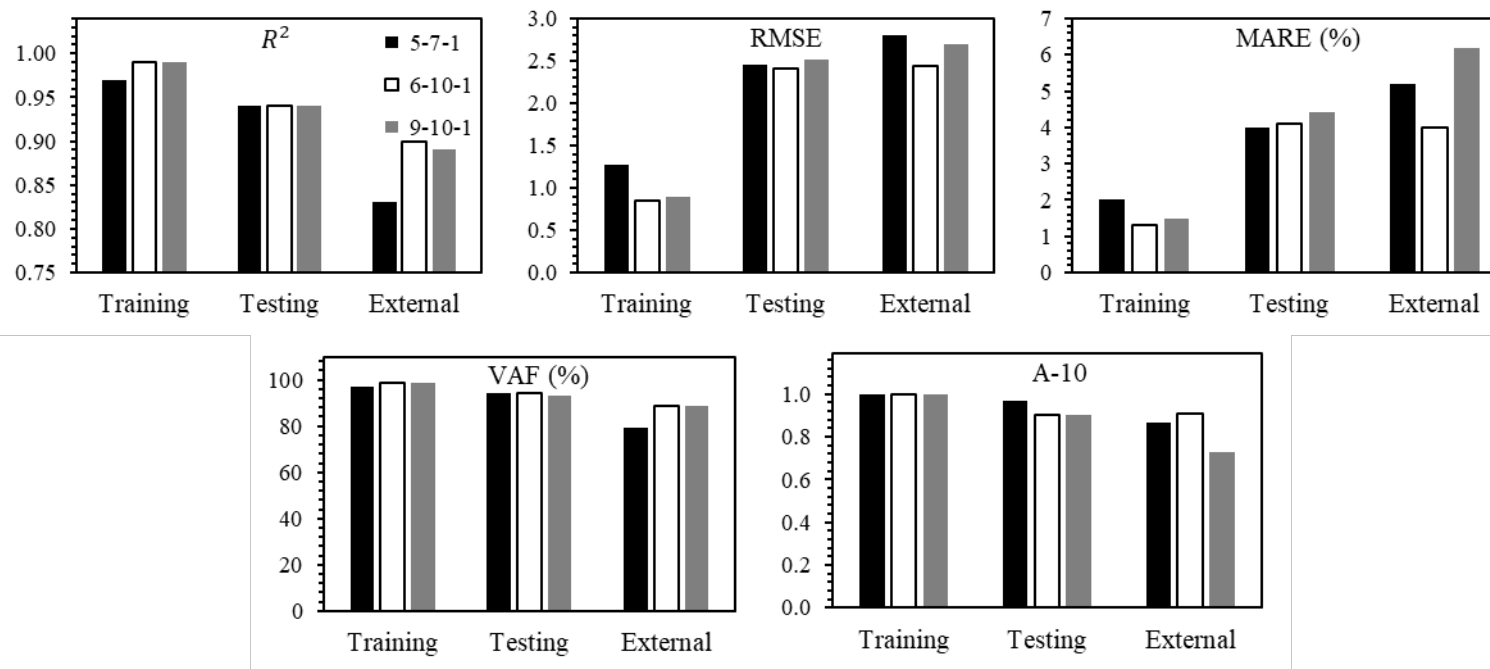
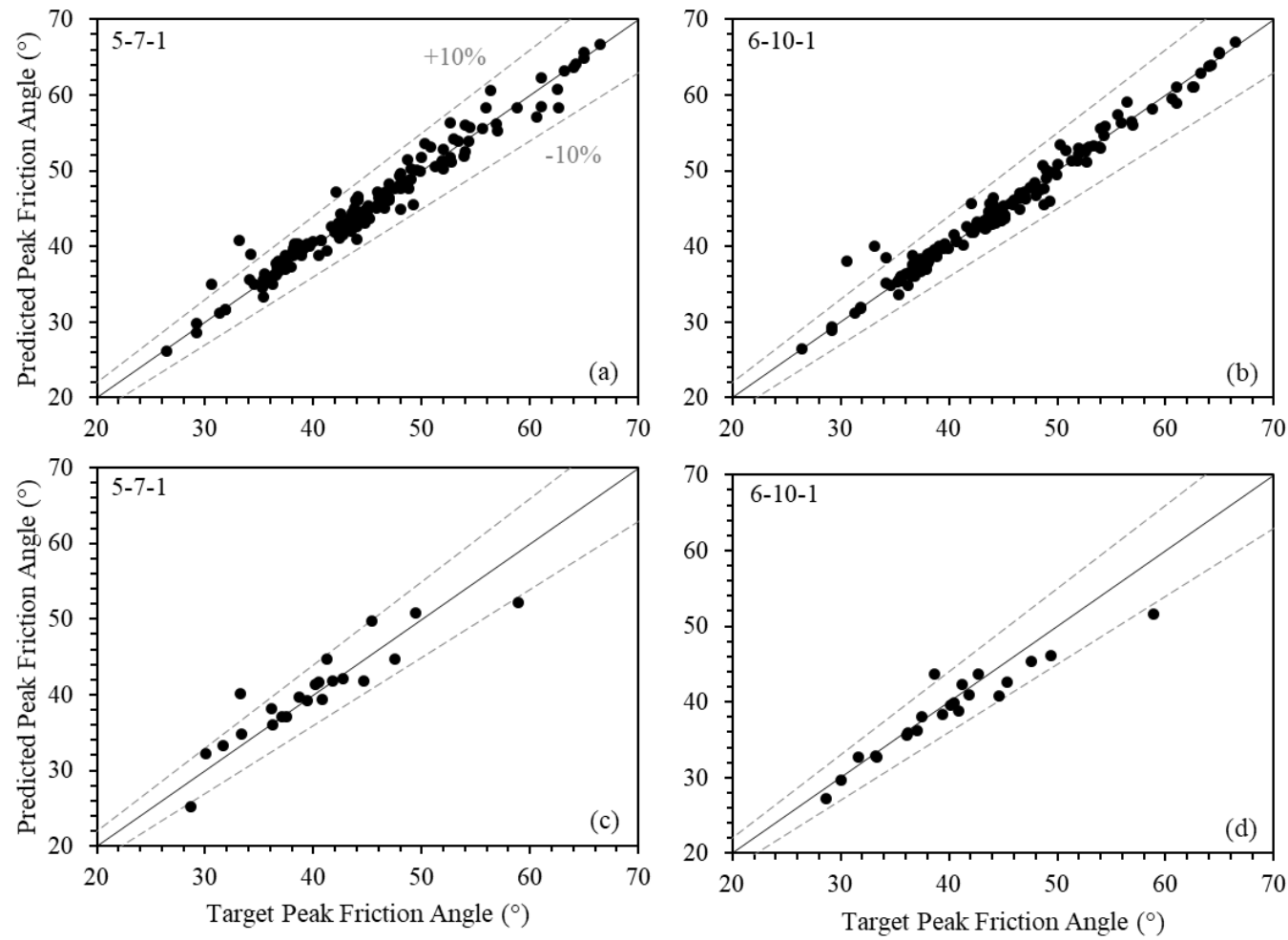


Figure 5 Comparison of evaluation metrics between 5-7-1, 6-10-1, and 9-10-1 friction angle models for each data subset



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814 Figure 6 Predicted vs. target peak friction angle values for 5-7-1 (a,c) and 6-10-1 (b,d) models with original and external data, respectively

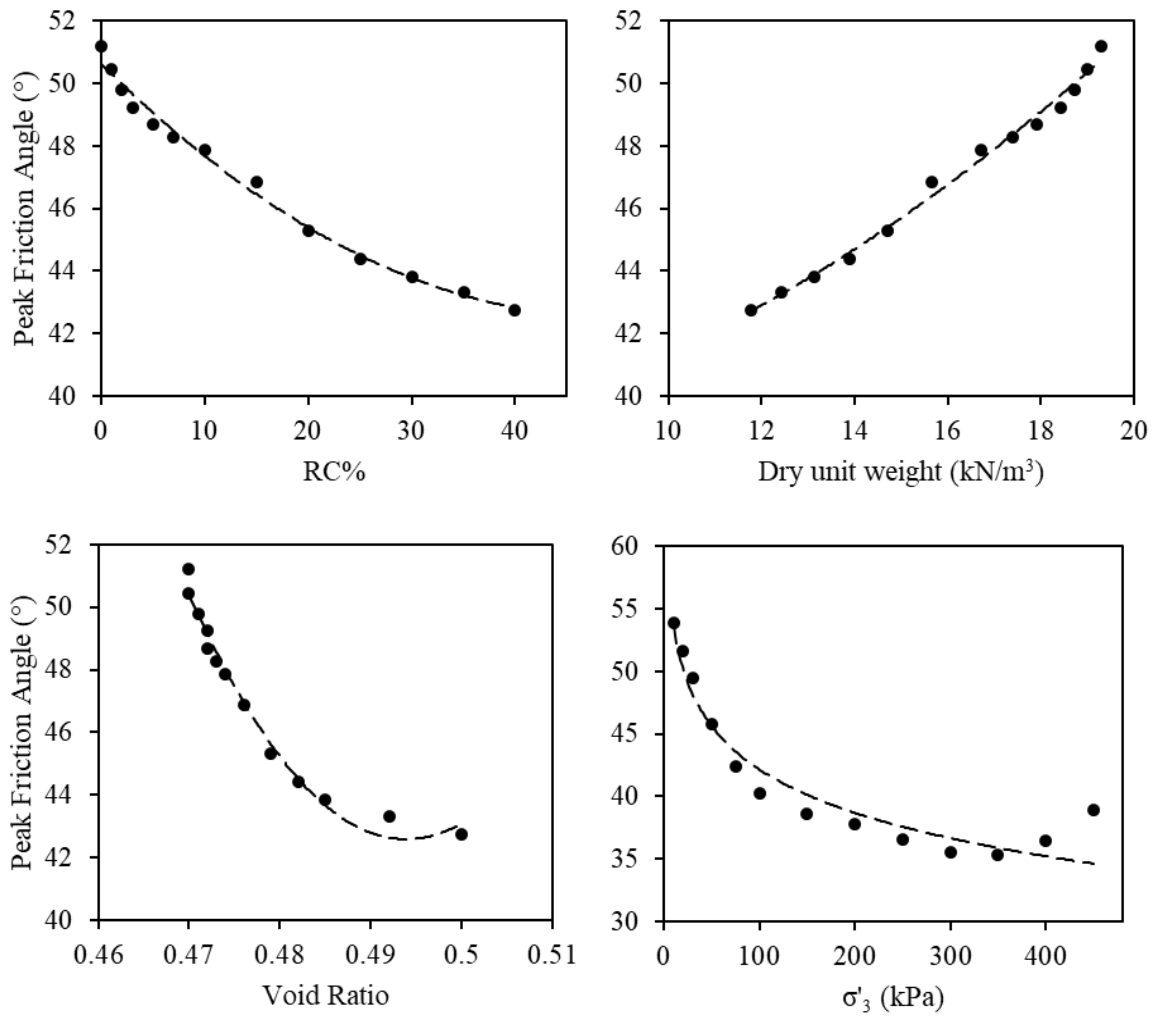


Figure 7 Sensitivity of peak friction angle with respect to varying rubber content, dry unit weight, void ratio, and effective confining pressure

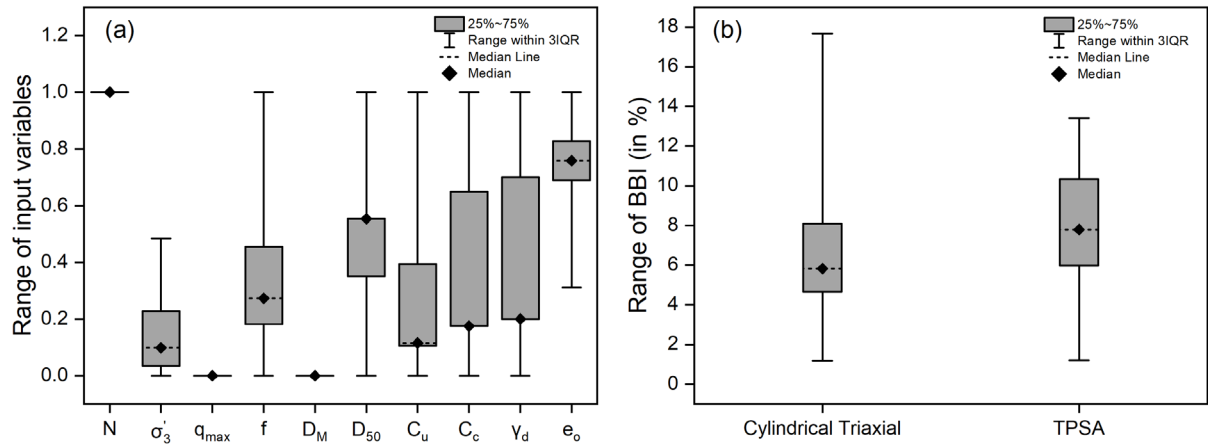


Figure 8 (a) Data distribution of inputs parameters in the database (b) variation in BBI magnitude from different experimental set up

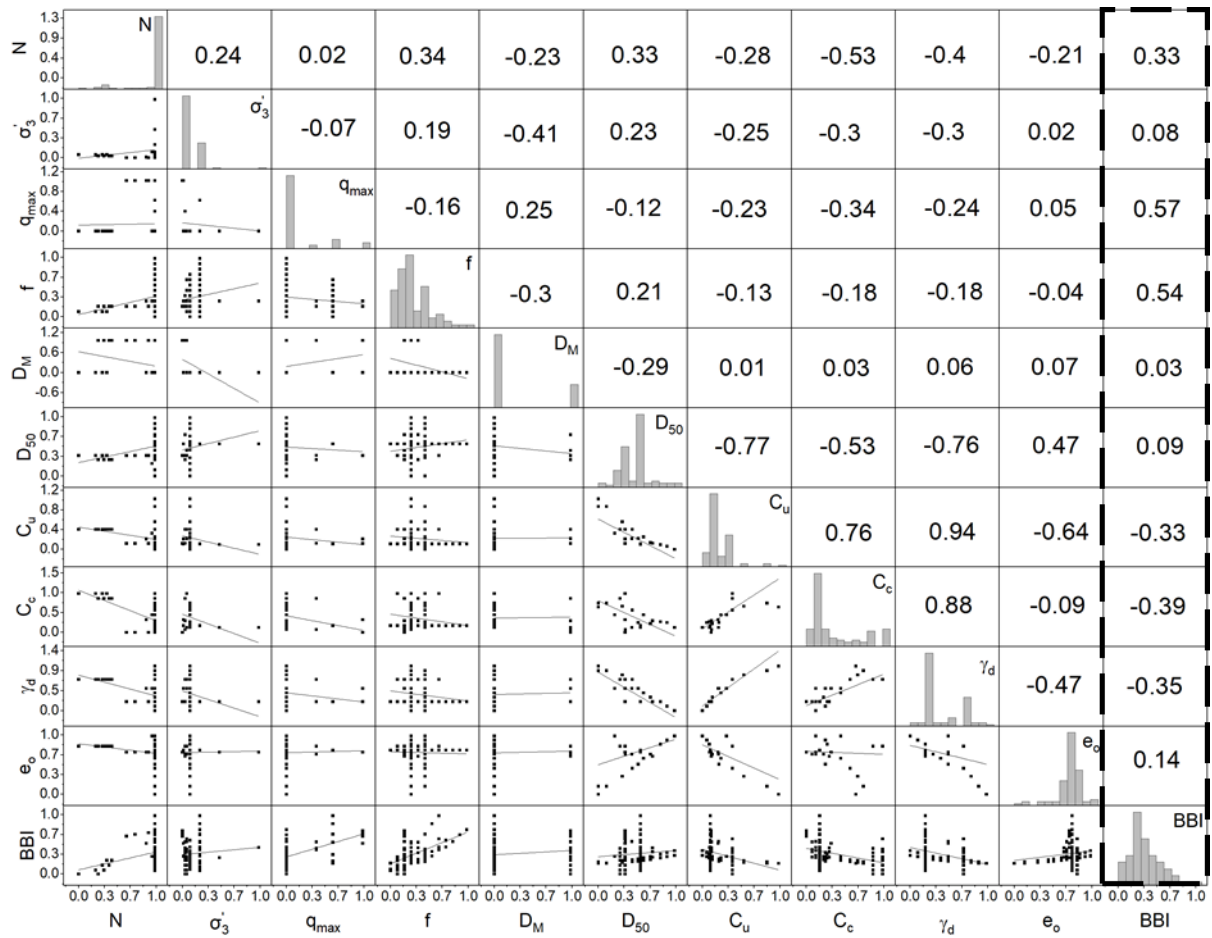


Figure 9 Pairwise correlation matrix of breakage database (diagonal shows distributions of variables as histograms; scatterplots are shown below the diagonal; Spearman correlation coefficients are shown above the diagonal)

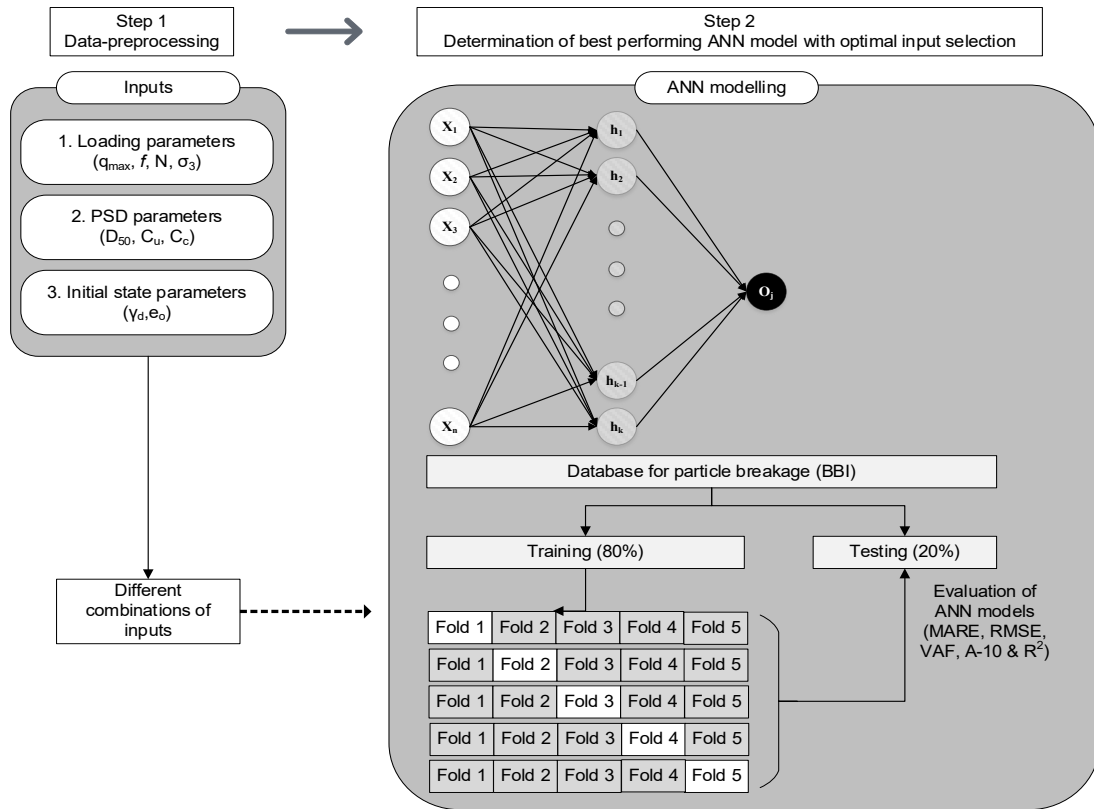


Figure 10 ANN framework for breakage model

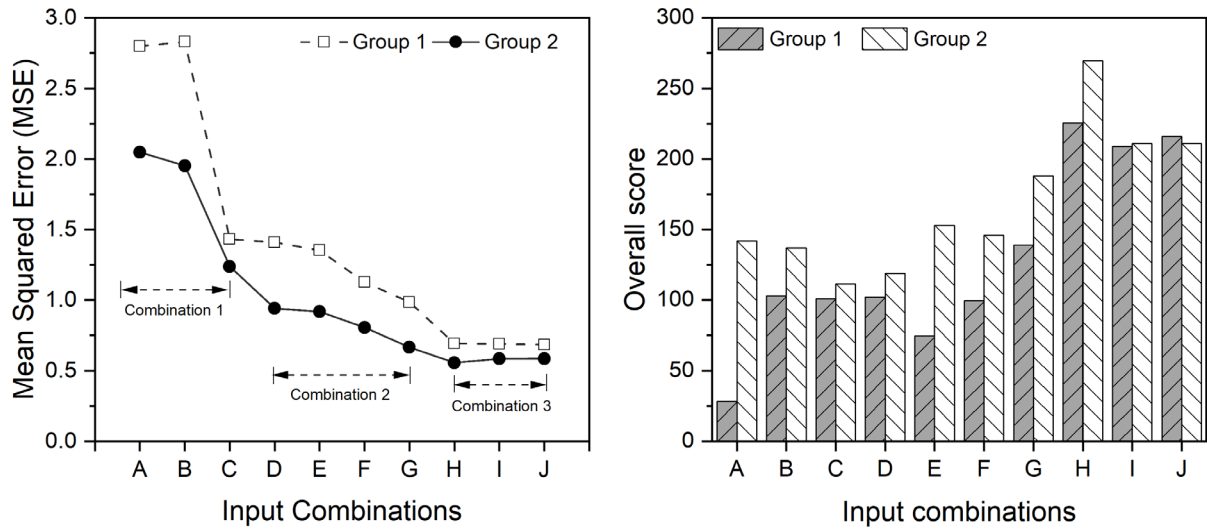


Figure 11 Breakage model comparison with different input combinations, with and without data labelling (a) mean squared error (b) overall score

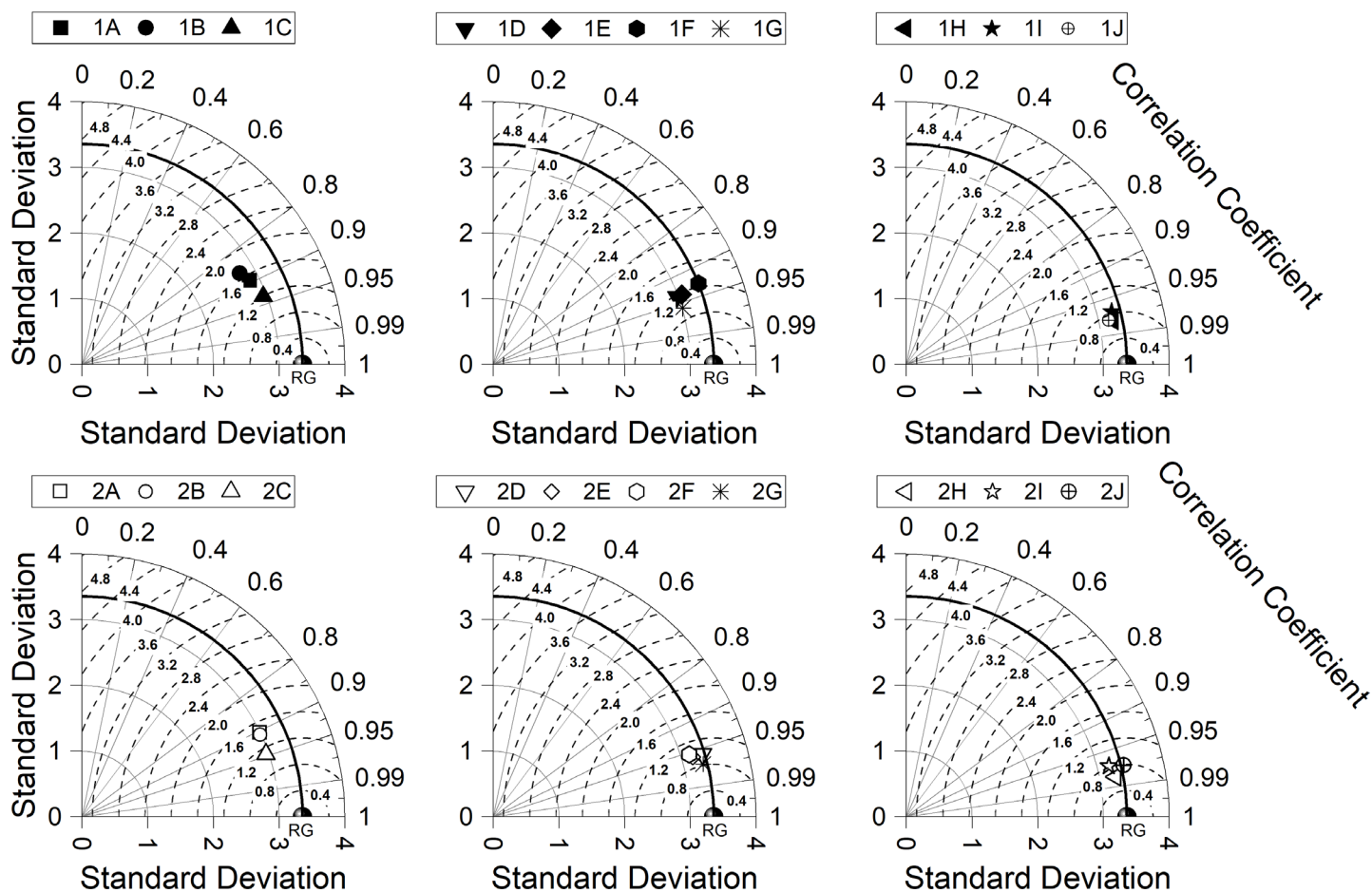


Figure 12 Taylor diagram for breakage models with different input combinations of Group 1 and 2

(a) 1A-C (b) 1D-F (c) 1G-H (d) 2A-C (e) 2D-F (f) 2G-H

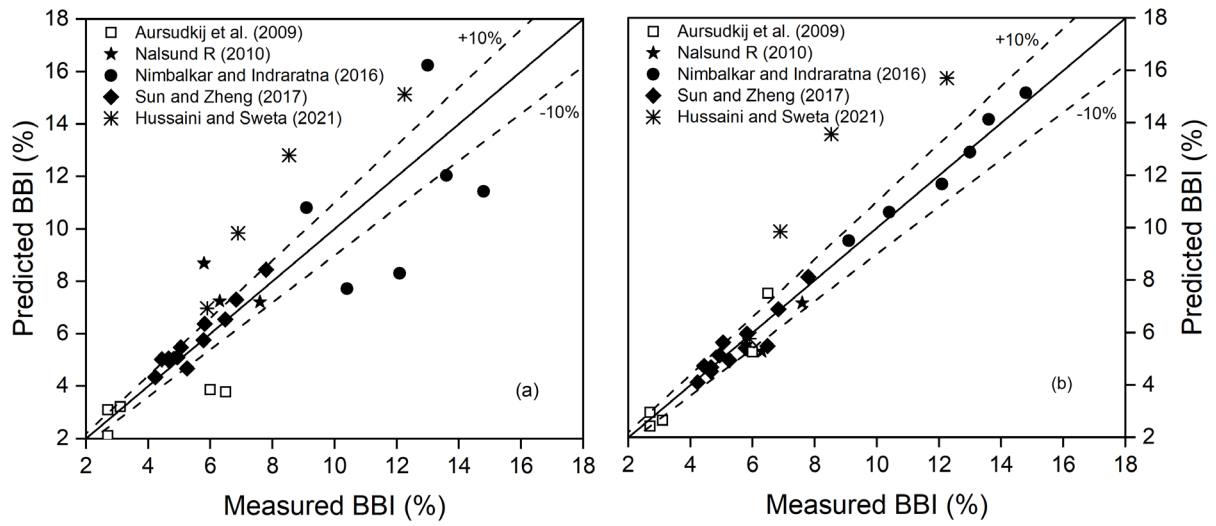


Figure 13 Predicted vs Measured BBI (a) without data label (Group 1H) (b) with data label (Group 2H)